

PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 5355

COGNIZANT INDIVIDUAL: T. Brown

ECN TITLE: MCWF Support Cart Weldments

CC/WP/Job: 9450-1*-1803 AREA OR PROJECT: NCSX**

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

Responsible Line Manager CONCURRENCE: _____

(Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP number: _____

DRAWING(S) AFFECTED NUMBER:	Current Revision	TITLE
SE186-330	0	MCWF Support Cart Weldments
SE185-315	0	MCWF Half Period Lifting Fixture Mtg Brkt Weldments

Continued on back.

DESCRIPTION OF CHANGE: (state drawing no., zone. group, or list attachments)

SE186-330: Revise weld callouts; "GTAW" replaced with "GMAW OR FCAW"; "SMAW" specified where space is restrictive. Revise parts callout in field of drawing, Sheet 3, Parts 10 and 11.

SE185-315: Add "TYP" to 3 inch bevel dimension, Part 30, Sheet 6.

REASON FOR CHANGE:

SE186-330: Manufacturer change request. Part callouts for 10 and 11 were reversed.

SE186-315: Added for clarity of intent of design.

ENGINEERING CHANGE NOTICE APPROVALS : **DATE: May 8, 2008**

COGNIZANT INDIVIDUAL MAKING CHANGE:

RESPONSIBLE LINE MANAGER: