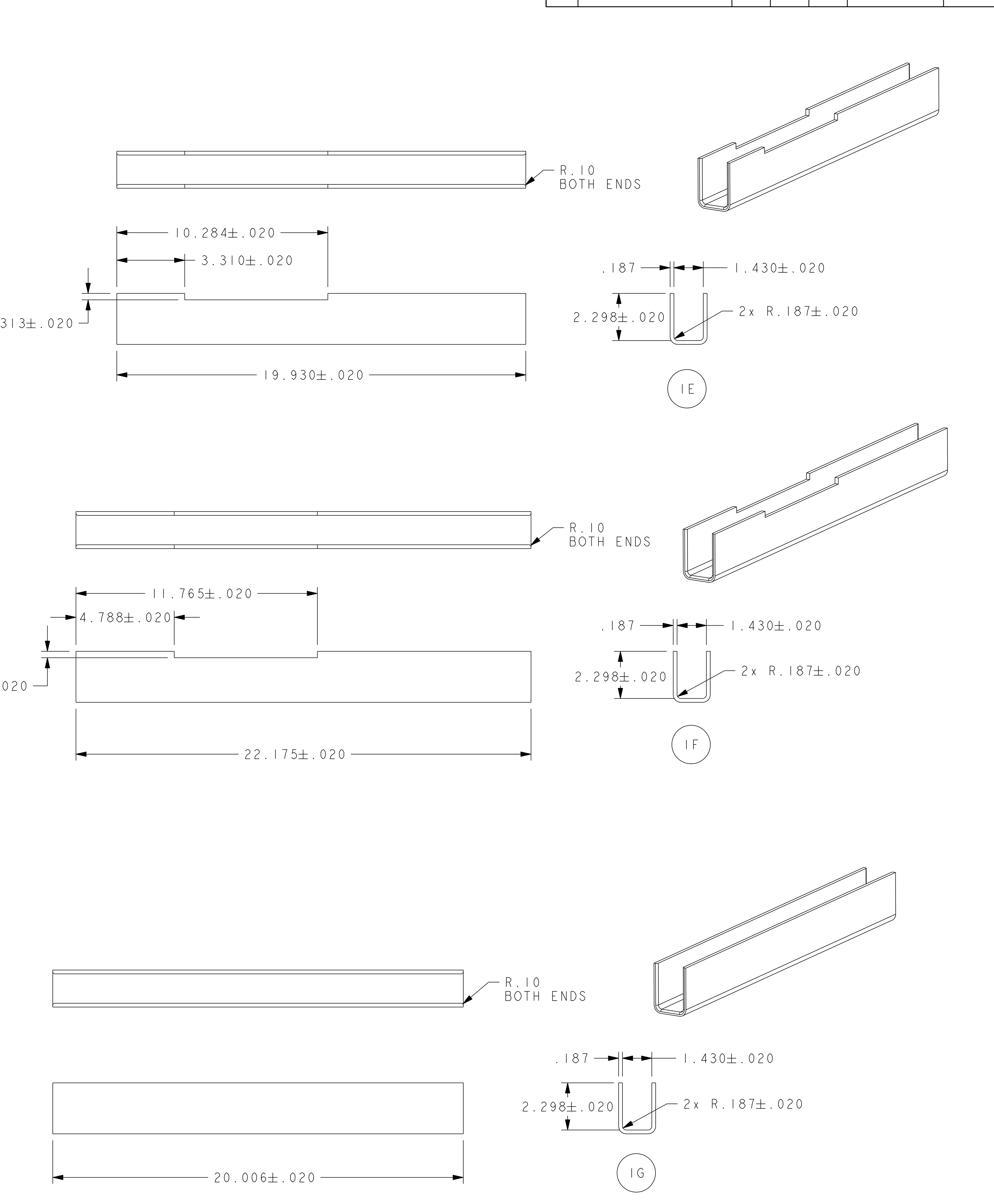
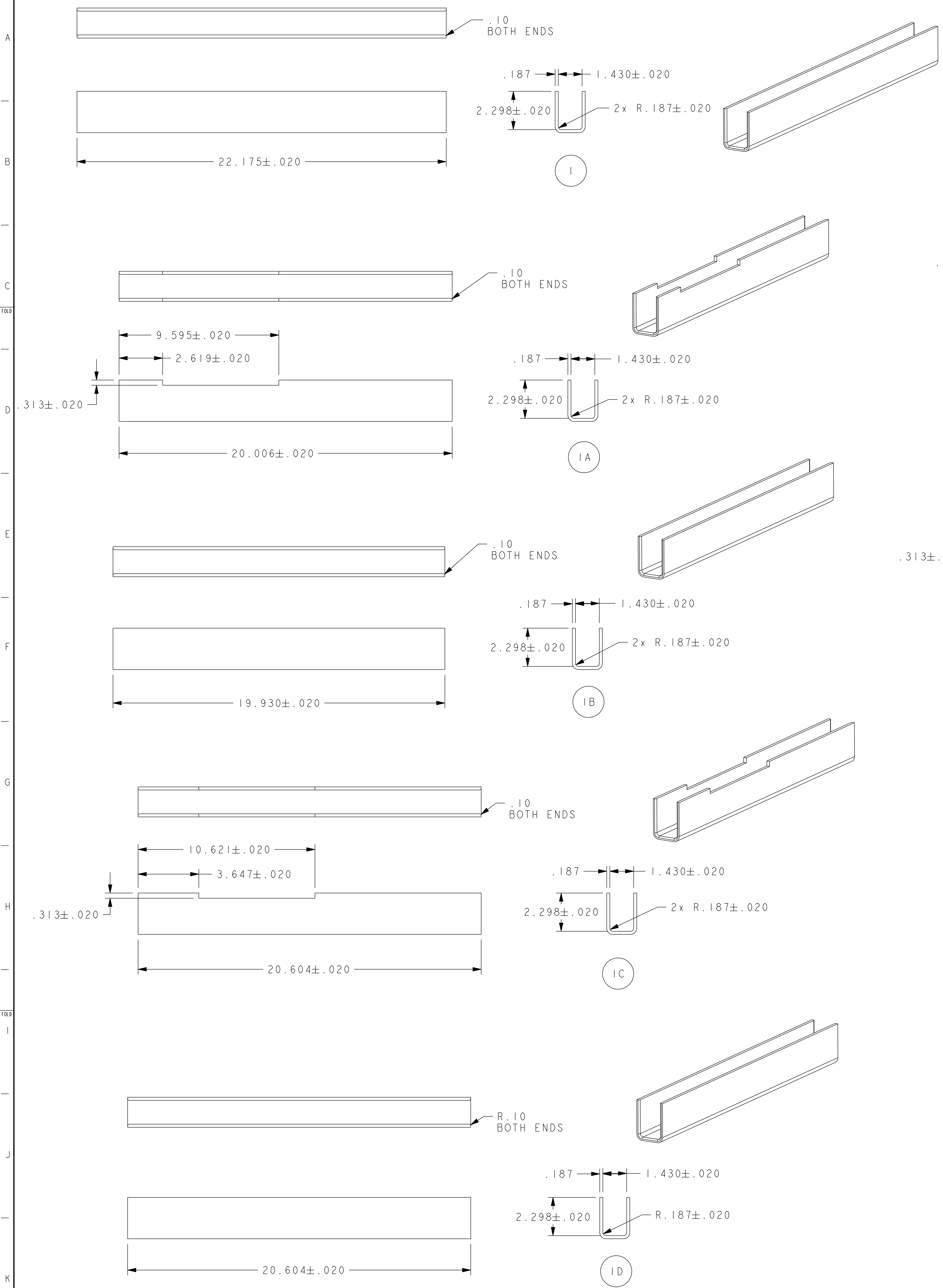


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



- NOTES:
 1. BREAK ALL SHARP CORNERS WITH A .020" MINIMUM RADIUS.
 2. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.
 3. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

IG	SE133-034-IG	CHANNEL SUPPORT CAP #1	316 SS/STL	6
IF	SE133-034-IF	CHANNEL SUPPORT CAP #1	316 SS/STL	6
IE	SE133-034-IE	CHANNEL SUPPORT CAP #1	316 SS/STL	6
ID	SE133-034-ID	CHANNEL SUPPORT CAP #1	316 SS/STL	6
IC	SE133-034-IC	CHANNEL SUPPORT CAP #1	316 SS/STL	6
IB	SE133-034-IB	CHANNEL SUPPORT CAP #1	316 SS/STL	6
IA	SE133-034-IA	CHANNEL SUPPORT CAP #1	316 SS/STL	6
I	SE133-034-I	CHANNEL SUPPORT CAP #1	316 SS/STL	6

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
PARTS LIST				

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS CHANNEL SUPPORT CAP #1	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.000 .XXX ±.005 ANGULAR ±.0°/15°	DSN: R. UPCA VAGE 6/10/08 CHK: M. KALISH 6/10/08 ENGR: M. KALISH 6/10/08 SUPV: J. SIEGEL 6/10/08	DRAWING NO: SE133-034-1 SHEET 1 OF 1 REV 0

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 19

WEIGHT 7.4 lbs	MODEL NAME SE133-034-IG	WELDING ENGINEER
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NC SX-SE133-034-1

K