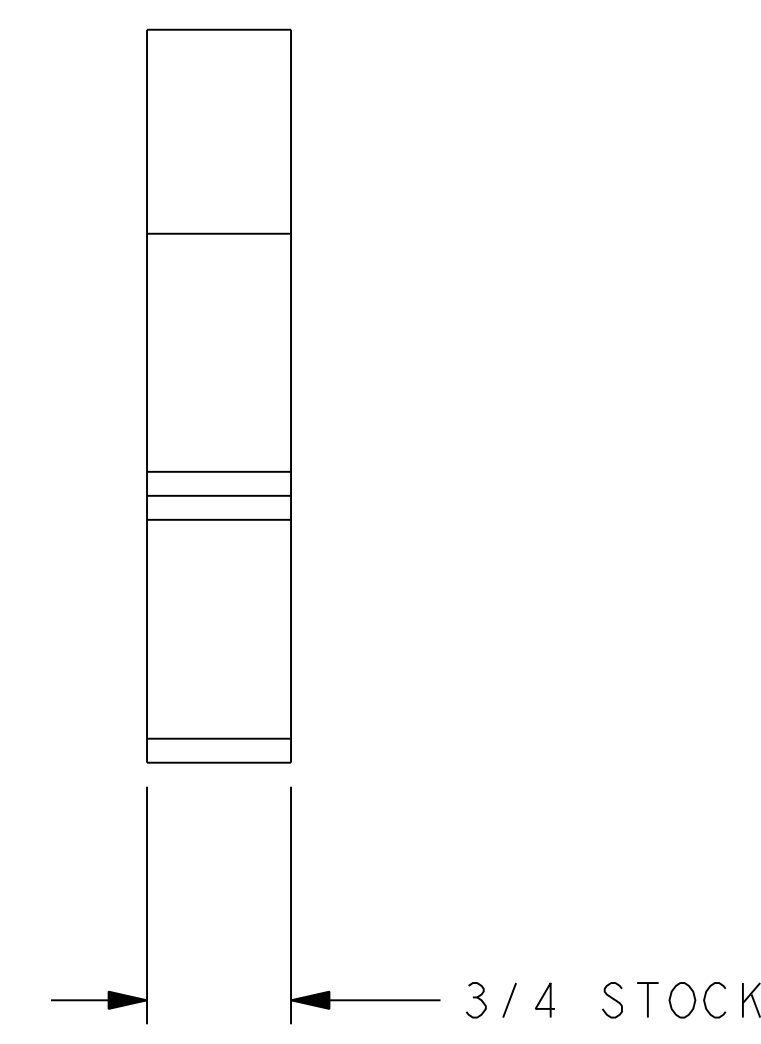
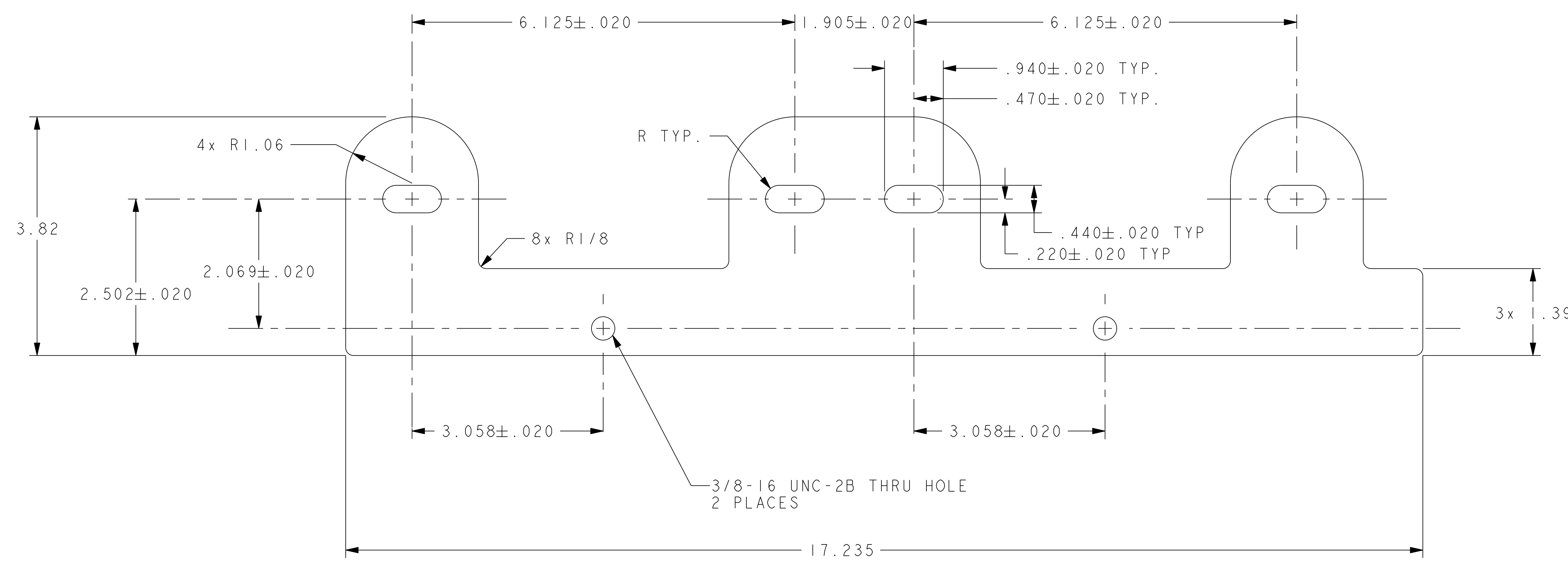
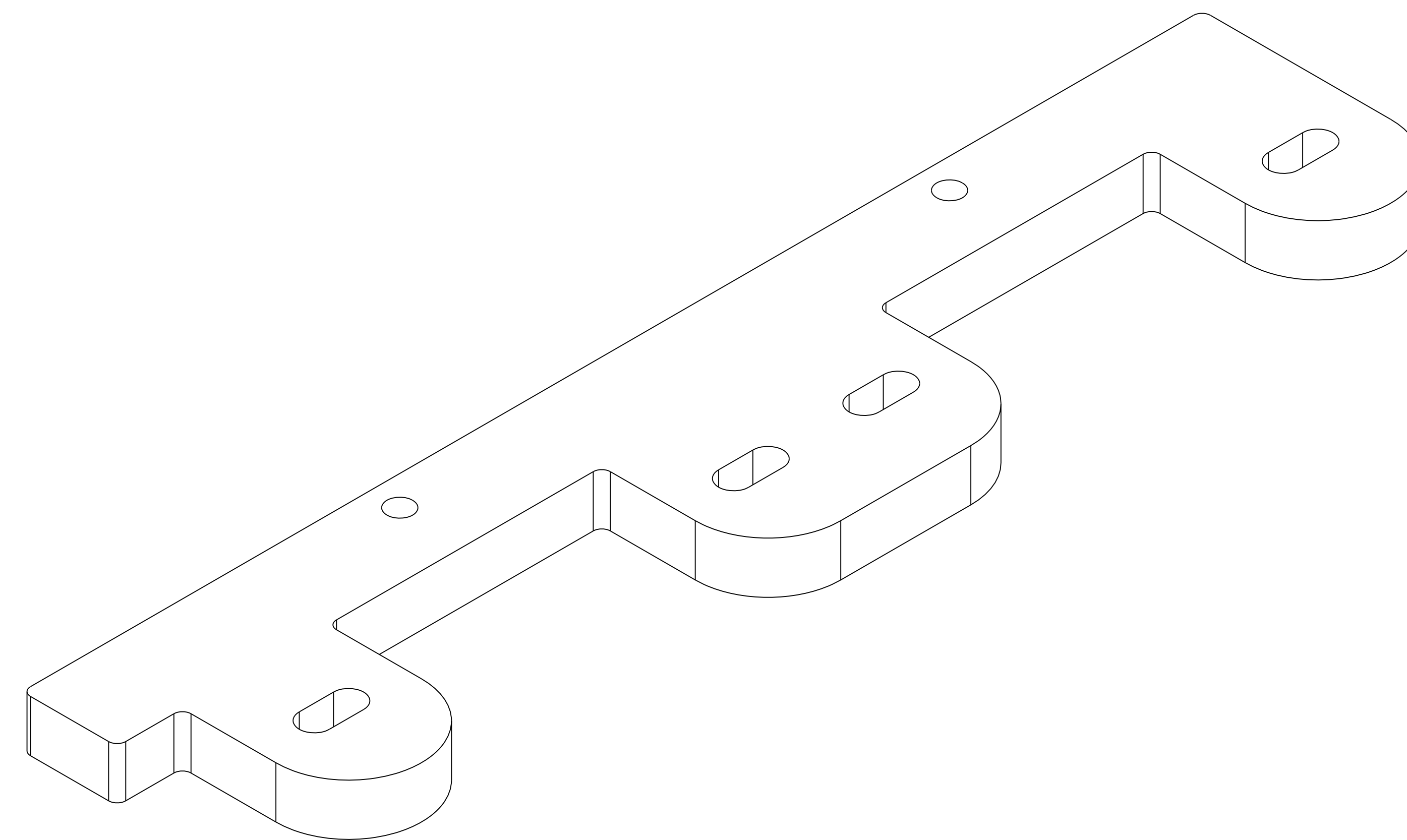


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:  
 1. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02  $\mu_0$ .  
 2. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02  $\mu_0$ , THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02  $\mu_0$ .

RELEASE LEVEL: Fabrication  
 DWG VERSION NO: 20

WEIGHT	9.8 lbs
MODEL NAME	SEI33-063-2
WELDING ENGINEER	

PART NO.	SEI33-063-2	TRIM COIL #1 BASE, SUPPORT #2	316 SS/STL	48
DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION		MATERIAL	QTY RECD
PARTS LIST				
COMPUTER GENERATED DRAWING CHANGES NOT PERMITTED	CENTRAL FILES:	PRINCETON PLASMA PHYSICS LABORATORY		
Pro E	UNLESS OTHERWISE SPECIFIED	NATIONAL COMPACT STELLARATOR EXPERIMENT		
DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES	STELLARATOR CORE TRIM COILS		
NEXT ASSEMBLY	TOLERANCES NON-CUMULATIVE	TRIM COIL #1 BASE, SUPPORT #2		
	DECIMAL-INCH FRACTIONS	DSN: R. UPCAVAGE	6/9/08	DRAWING NO:
	.XX +/- .030	CHK: M. KALISH	6/9/08	SEI33-063-2
	.XXX +/- .005	ENGR: M. KALISH	6/9/08	
	ANGULAR +/- .015	SUPV: J. SIEGEL	6/9/08	SHEET 1 OF 1 REV 0.7

NCSX-SEI33-063-2