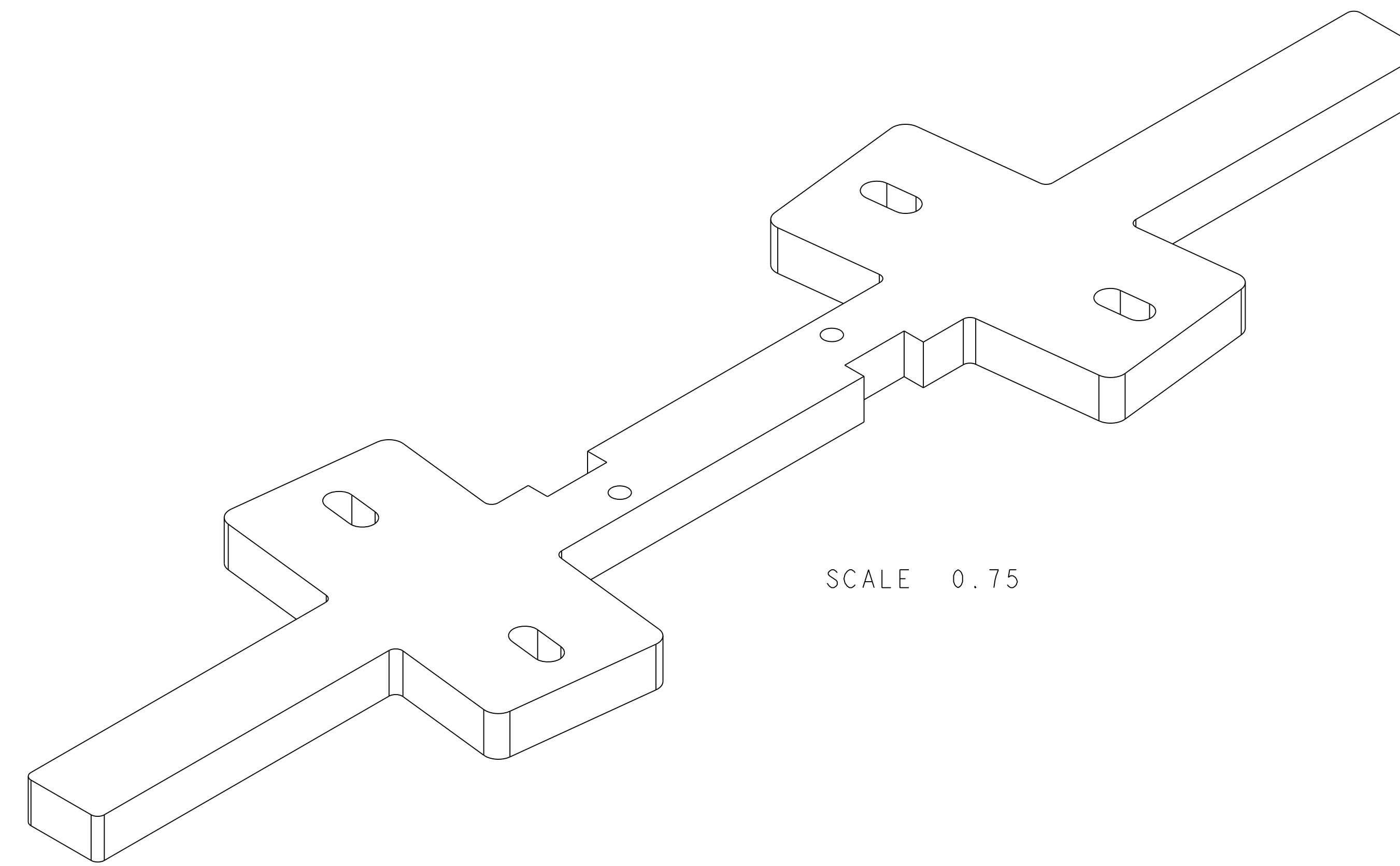
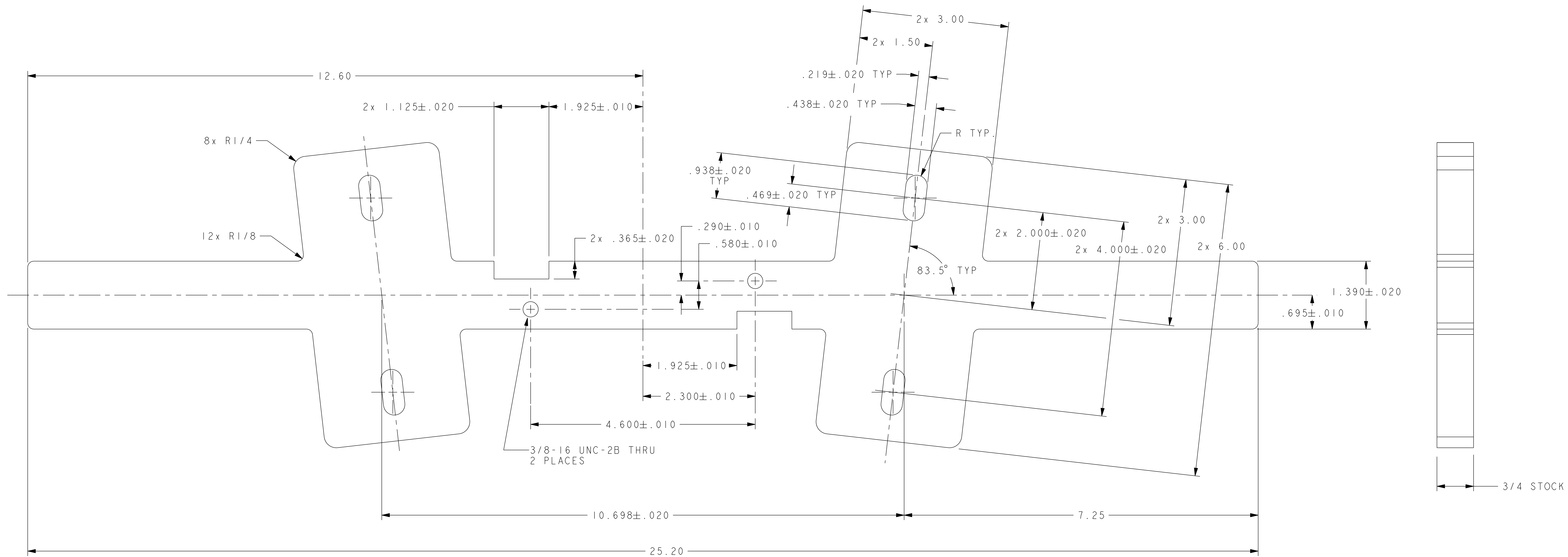


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



SCALE 0.75



- NOTES:  
 1. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.  
 2. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

1	SEI33-063-3	TRIM COIL #1 BASE, SUPPORT #3	316 SS/STL	24
PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL #1 BASE, SUPPORT #3		
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .X ±.010 0°-120° ±.010 .XX ±.030 12°-120° ±.010 .XXX ±.005 72°-120° ±.010 ANGULAR ±.0°-15° OVER 120° ±.1°	DSN: R. UPCAVAGE 6/10/08	CHK: M. KALISH 6/10/08	ENGR: M. KALISH 6/10/08
NEXT ASSEMBLY		DRAWING NO: SEI33-063-3		
		SUPV: J. SIEGEL 6/10/08	SHEET 1 OF 1	REV ***

RELEASE LEVEL: WIP  
 DWG VERSION NO: 2

WELDING ENGINEER

NCSX-SEI33-063-3