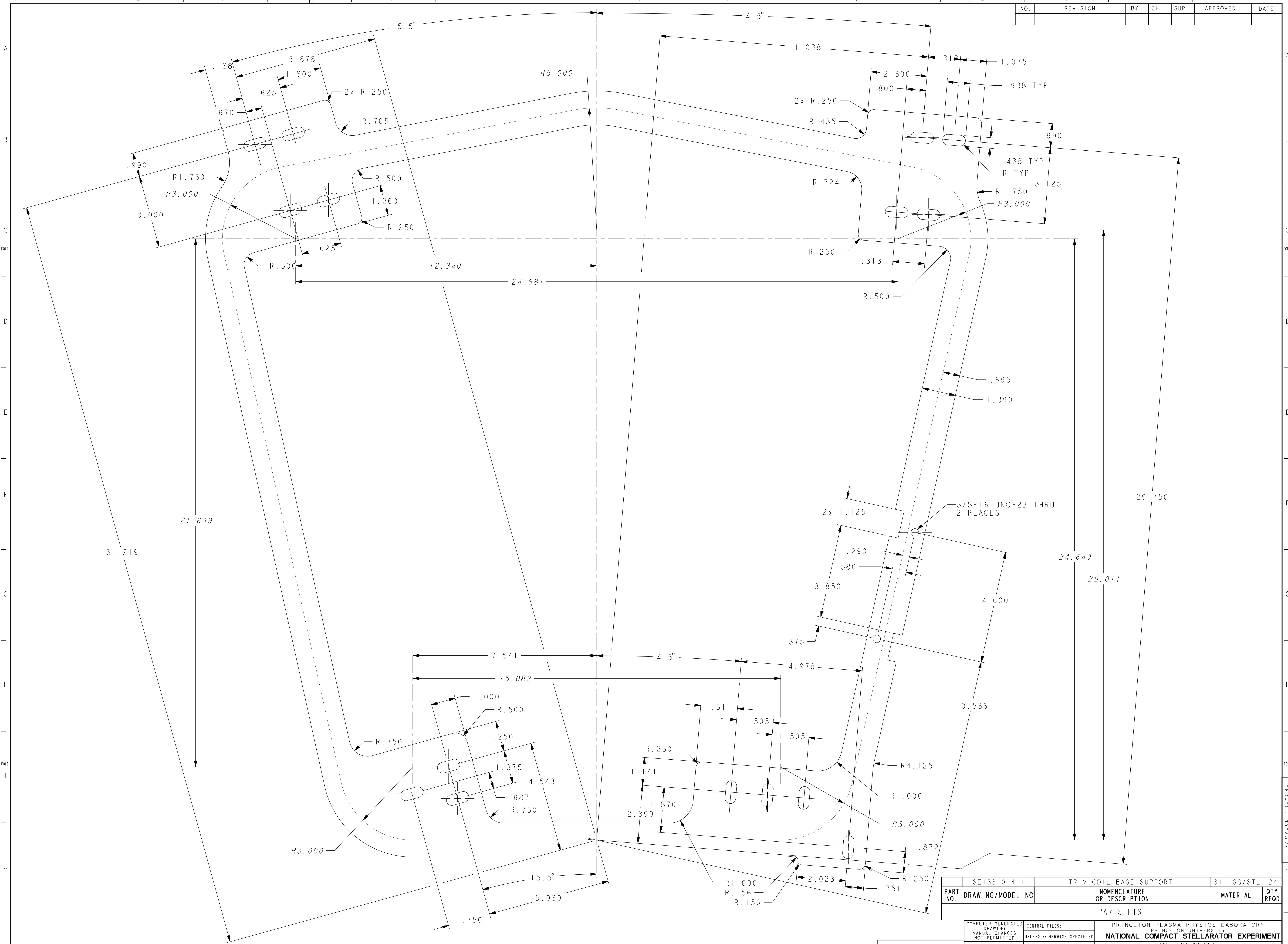


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:  
 1. THREE DECIMAL PLACE DIMENSIONS ARE ±.020 UNLESS OTHERWISE SPECIFIED (DISREGARD TOLERANCE BLOCK).  
 2. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.  
 3. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

RELEASE LEVEL: Fabrication  
 DWG VERSION NO: 29

WEIGHT  
 44.5 lbs  
 MODEL NAME  
 SE133-064-1  
 WELDING ENGINEER

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
1	SE133-064-1	TRIM COIL BASE SUPPORT	316 SS/STL	24

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL BASE SUPPORT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.000 .XXX ±.005 ANGULAR ±.0°-15° OVER ±20°-112°	DSN: R. UPCAVAGE CHK: M. KALISH ENGR: M. KALISH SUPV: J. SIEGEL	6/11/08 6/11/08 6/11/08 6/11/08
NEXT ASSEMBLY		DRAWING NO: <b>SE133-064-1</b>	SHEET 1 OF 1 REV 1

NCSX-SE133-064-1