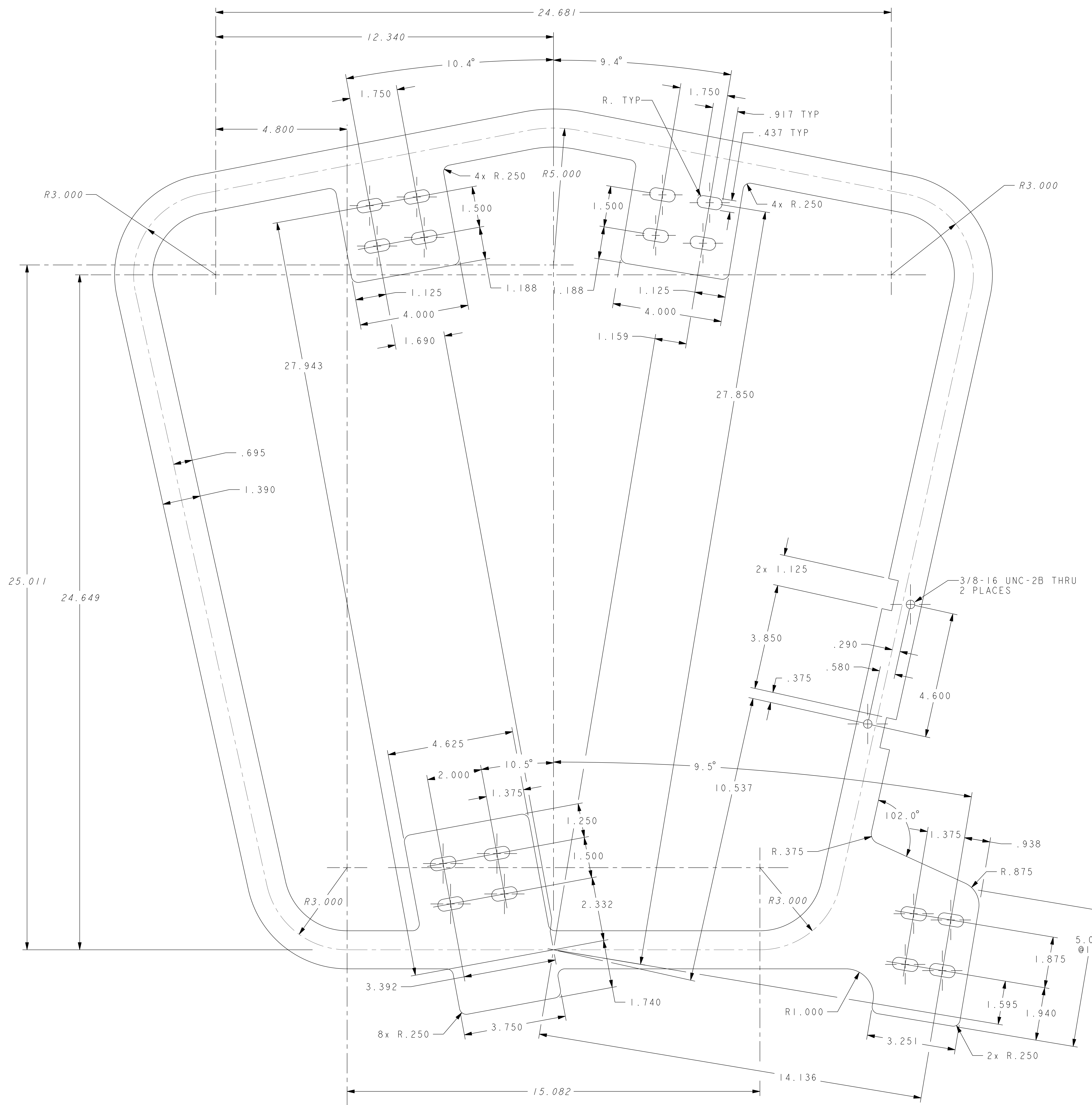


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:  
 1. THREE DECIMAL PLACE DIMENSIONS ARE ±.020 UNLESS OTHERWISE SPECIFIED (DISREGARD TOLERANCE BLOCK).  
 2. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.  
 3. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

RELEASE LEVEL: Fabrication  
 DWG VERSION NO: 18

WEIGHT  
 161.1 lbs  
 MODEL NAME  
 SEI33-065-1  
 WELDING ENGINEER

PART NO.	SEI33-065-1	TRIM COIL BASE SUPPORT	316 SS/STL	24
DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION		MATERIAL	QTY RECD
PARTS LIST				
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL BASE SUPPORT		
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	TOLERANCES NON-CUMULATIVE	DSN: R. UPCAVAGE	6/11/08
NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS .XX ±.000 0°-15° ±.010 .XXX ±.005 15°-120° ±.010 ANGULAR ±.0°-15° OVER 120° ±.010	CHK: M. KALISH	6/11/08	DRAWING NO: SEI33-065-1
		ENGR: M. KALISH	6/11/08	SHEET 1 OF 1
		SUPV: J. SIEGEL	6/11/08	REV -

NCSX-SEI33-065-1