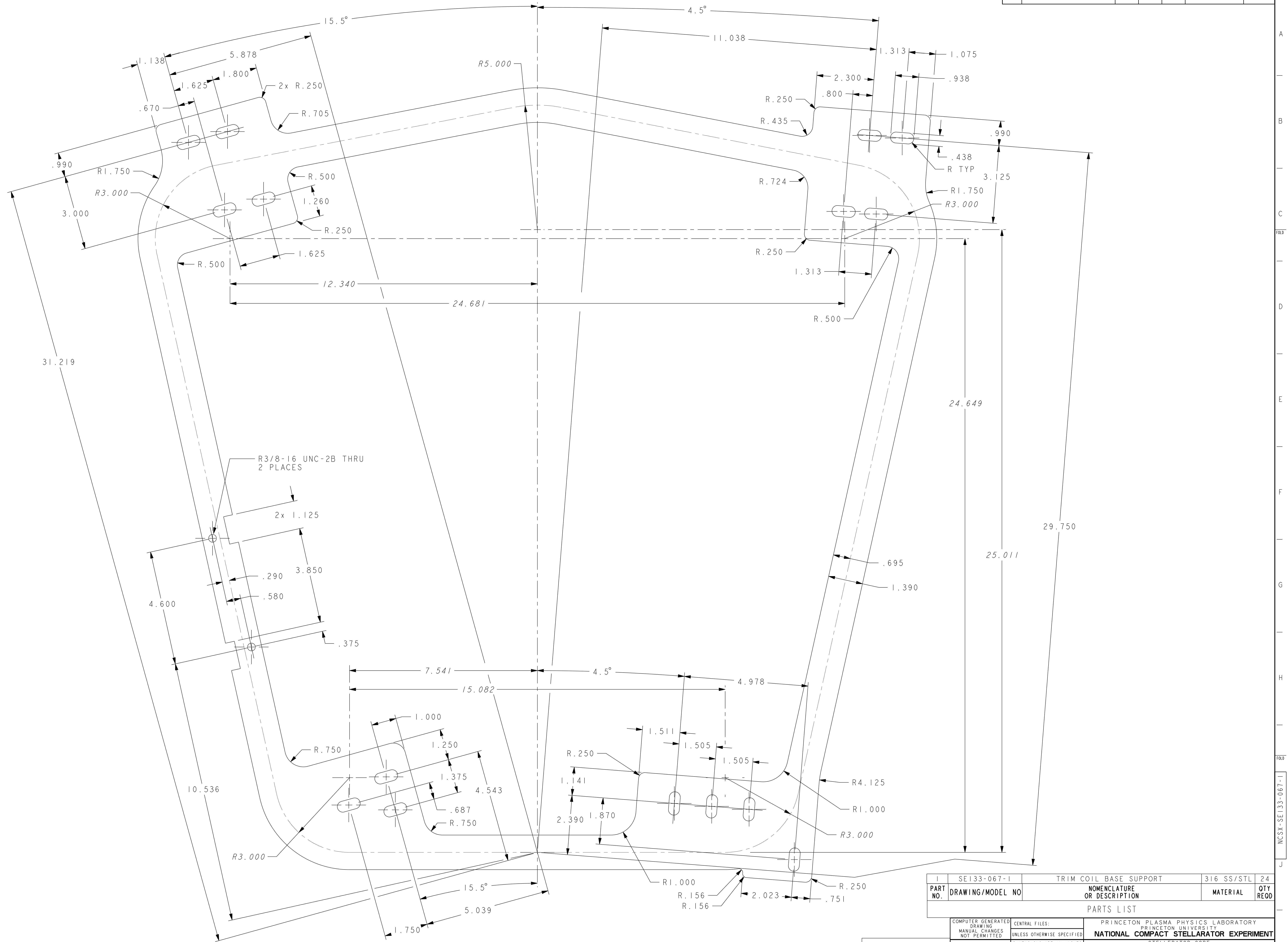


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



- NOTES:
- THREE DECIMAL PLACE DIMENSIONS ARE $\pm .020$ UNLESS OTHERWISE SPECIFIED (DISREGARD TOLERANCE BLOCK).
 - VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 μ_0 .
 - IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 μ_0 , THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 μ_0 .

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 9

WEIGHT	44.5 lbs
MODEL NAME	SEI33-067-1
WELDING ENGINEER	

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY	RECD
1	SEI33-067-1	TRIM COIL BASE SUPPORT	316 SS/STL	24	

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL BASE SUPPORT			
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX $\pm .005$ 0 \pm .015 .XXX $\pm .005$ 0 \pm .015 ANGULAR $\pm .05^\circ$	DSN: R. UPCAVAGE 6/11/08	CHK: M. KALISH 6/11/08	ENGR: M. KALISH 6/11/08	SUPV: J. SIEGEL 6/11/08
NEXT ASSEMBLY		DRAWING NO: SEI33-067-1	SHEET 1 OF 1 REV 0		

NCSX-SEI33-067-1