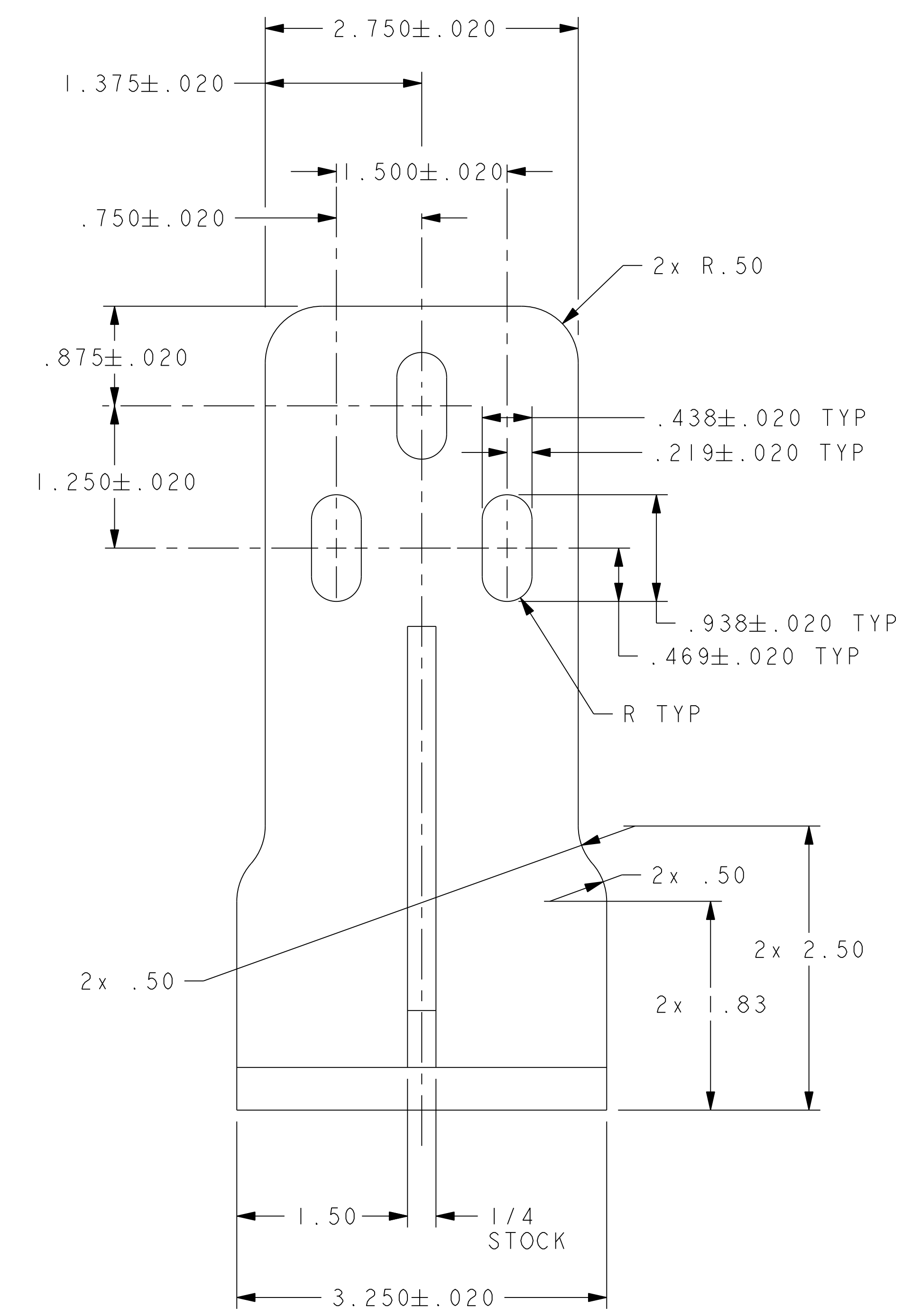
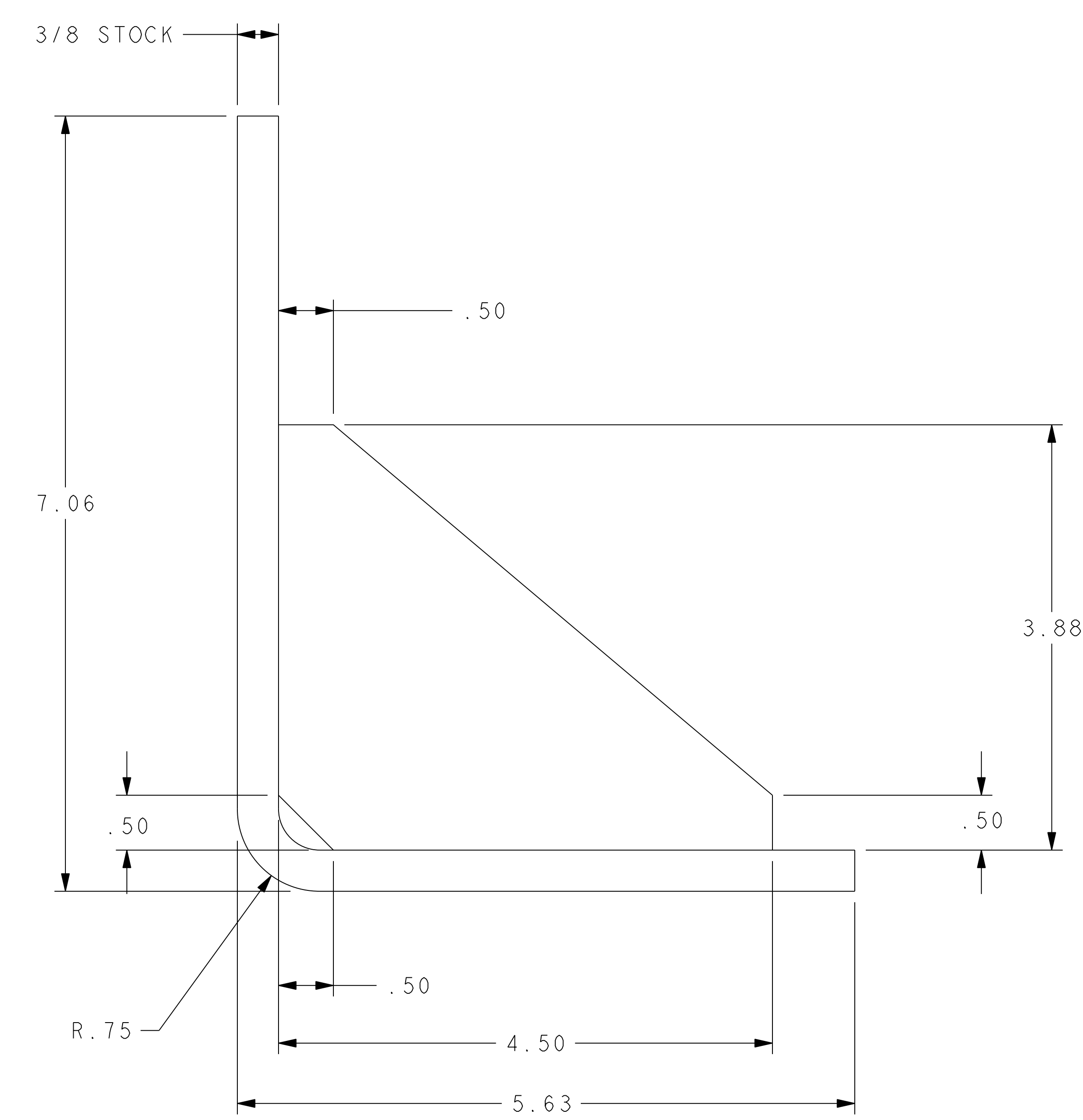
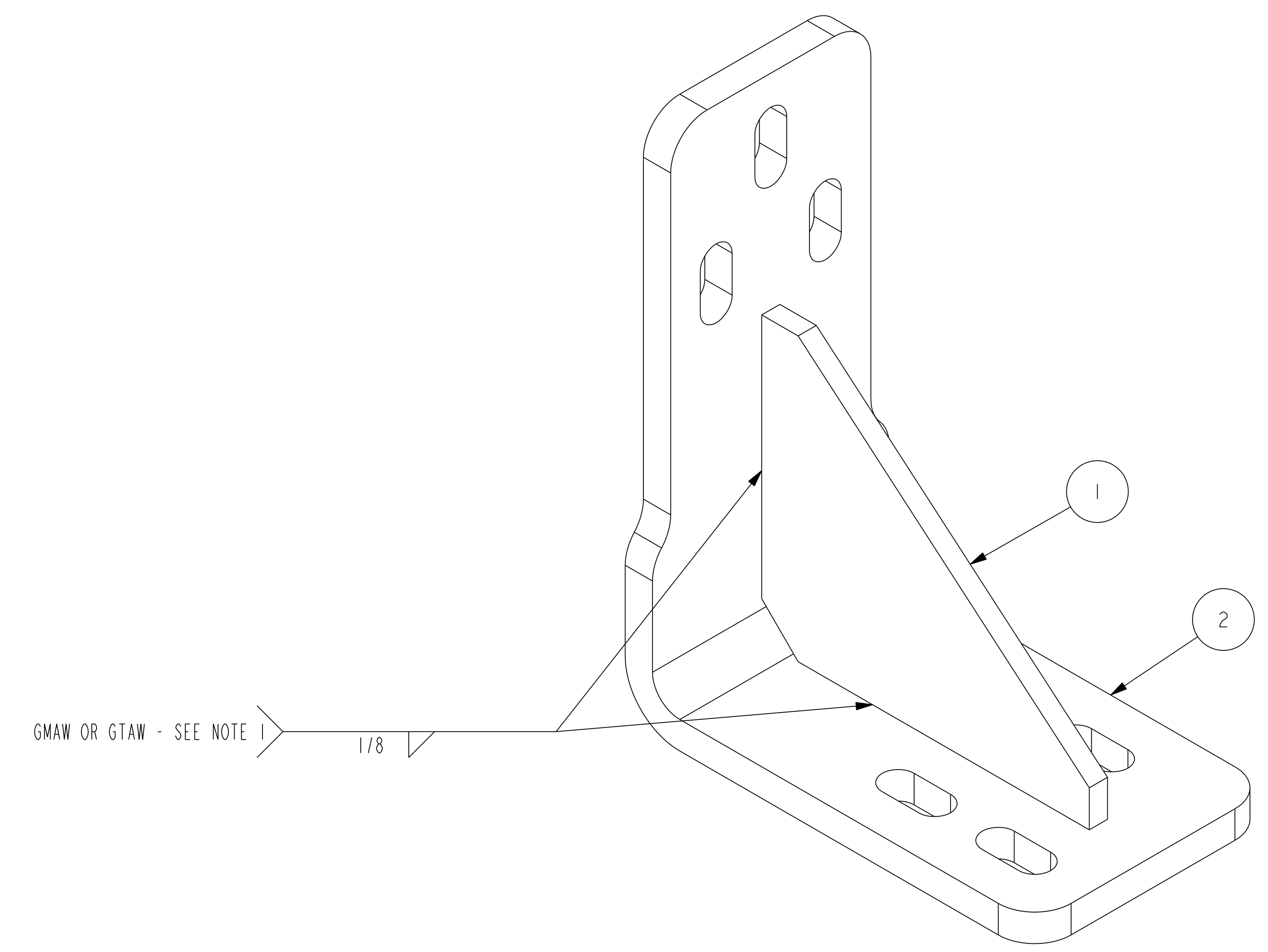
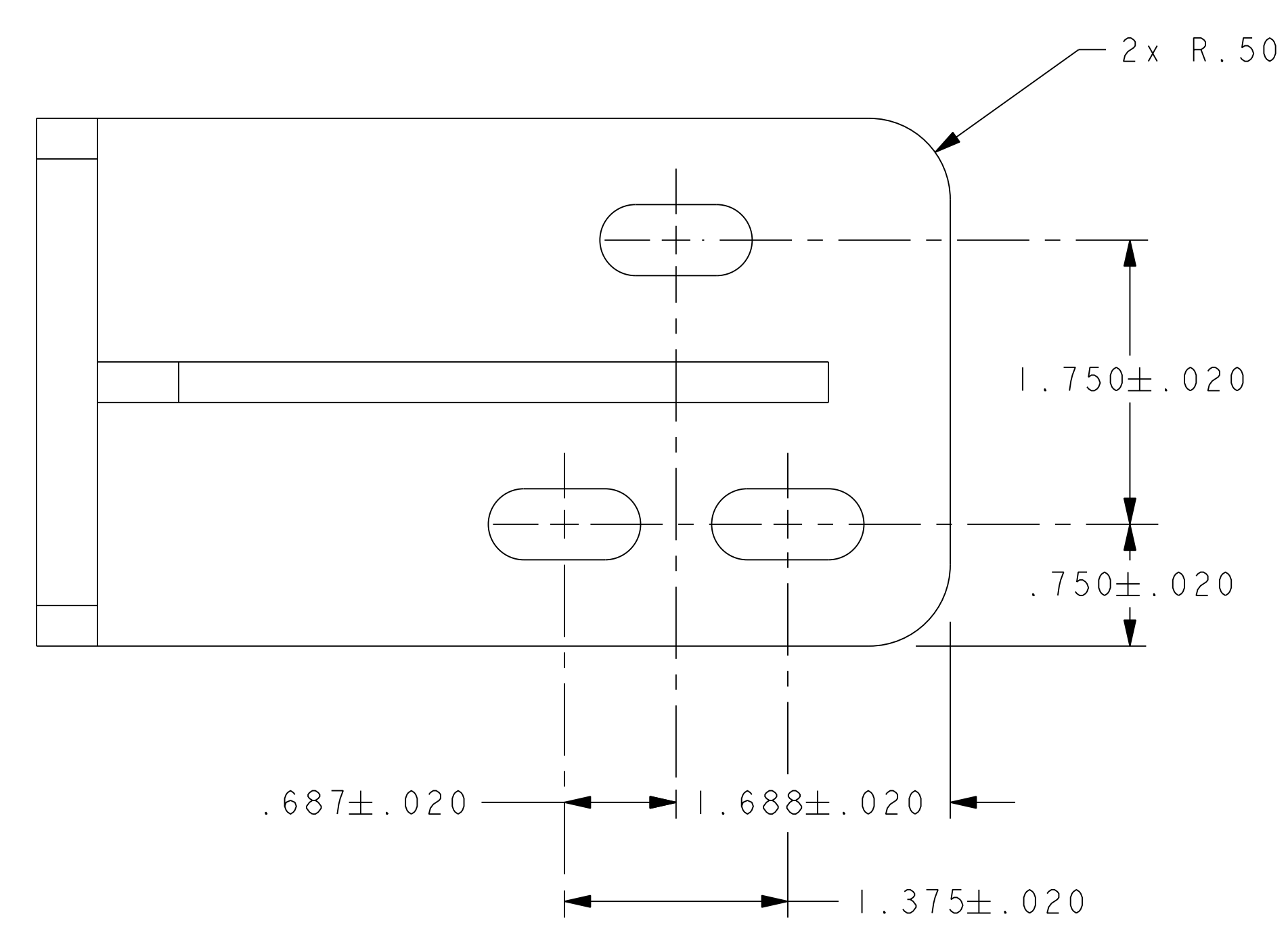


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY	RECD
2	SEI33-076-1	TRIM COIL #2 UPPER/LOWER LEFT MOUNTING BRACKET	INCONEL 625	1	
1	SEI33-076-2	TRIM COIL #2 UPPER/LOWER BRACKET GUSSET	INCONEL 625	1	

PARTS LIST

NOTES:
 1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1 OR PPL PPPL PROCEDURE ENG-037. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 Section 6.
 2. MATERIAL: INCONEL 625, COLD ROLLED 20% REDUCTION, 110 KSI YIELD.

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 9

WEIGHT	6.4 lbs	MODEL NAME	SEI33-076	WELDING ENGINEER	Pro E	COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT
DO NOT VERIFY INFORMATION BY SCALING DRAWING		TOLERANCES NON-CUMULATIVE	DECIMAL-INCH FRACTIONS	DSN: R. UPCAVAGE	6/12/08	DIMENSIONS ARE IN INCHES MACHINE SURFACES	BREAK SHARP EDGES .005/.020	STELLARATOR CORE TRIM COILS TRIM COIL #2 UPPER/LOWER LEFT
NEXT ASSEMBLY		CHK: M. KALISH	6/12/08	DRAWING NO:	SEI33-076	XXX +/- .005	72°-120° +/- .124	ENGR: M. KALISH
		ANGLAR +/- 0°-15°	OVER 120° +/- .124	SUPV: J. SIEGEL	6/12/08			SHEET 1 OF 1

NCSX-SEI33-076