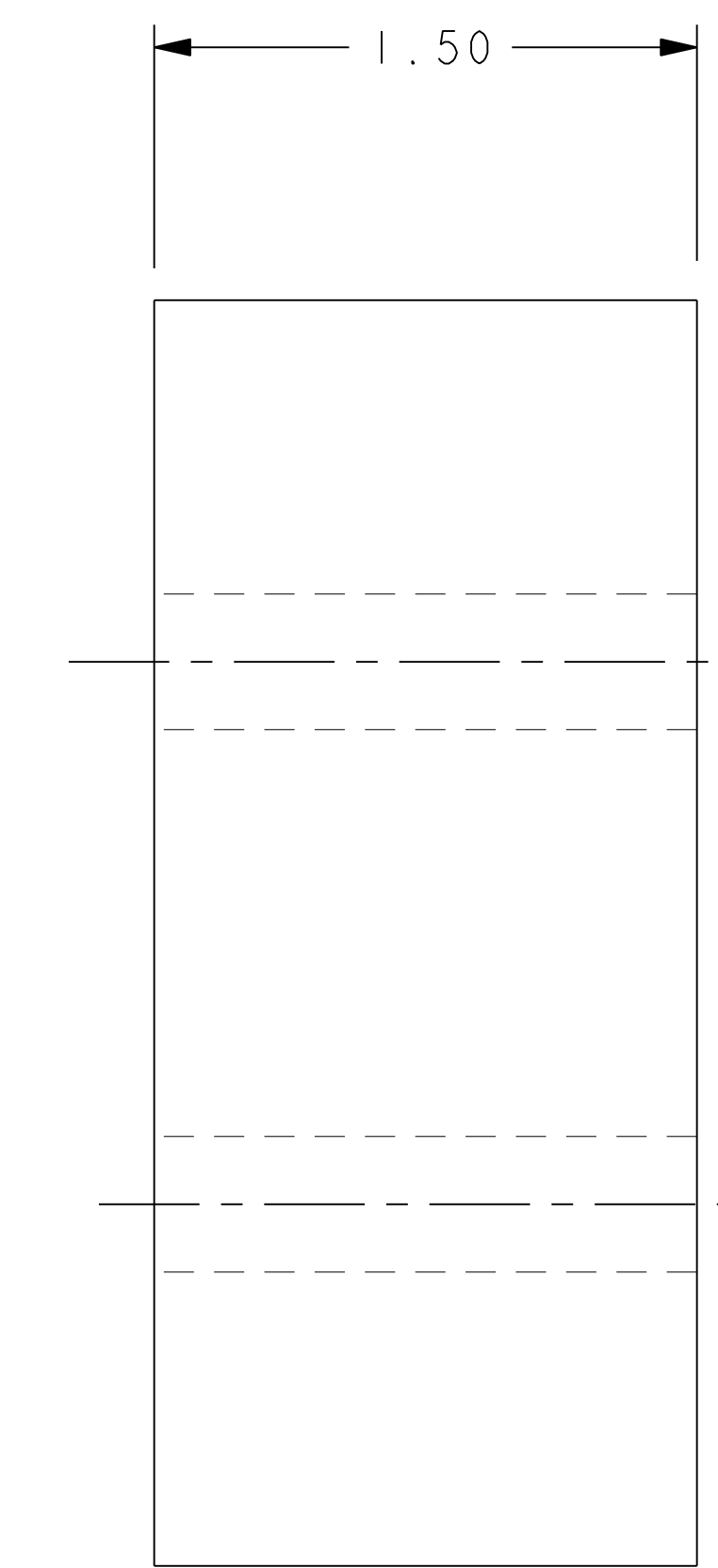
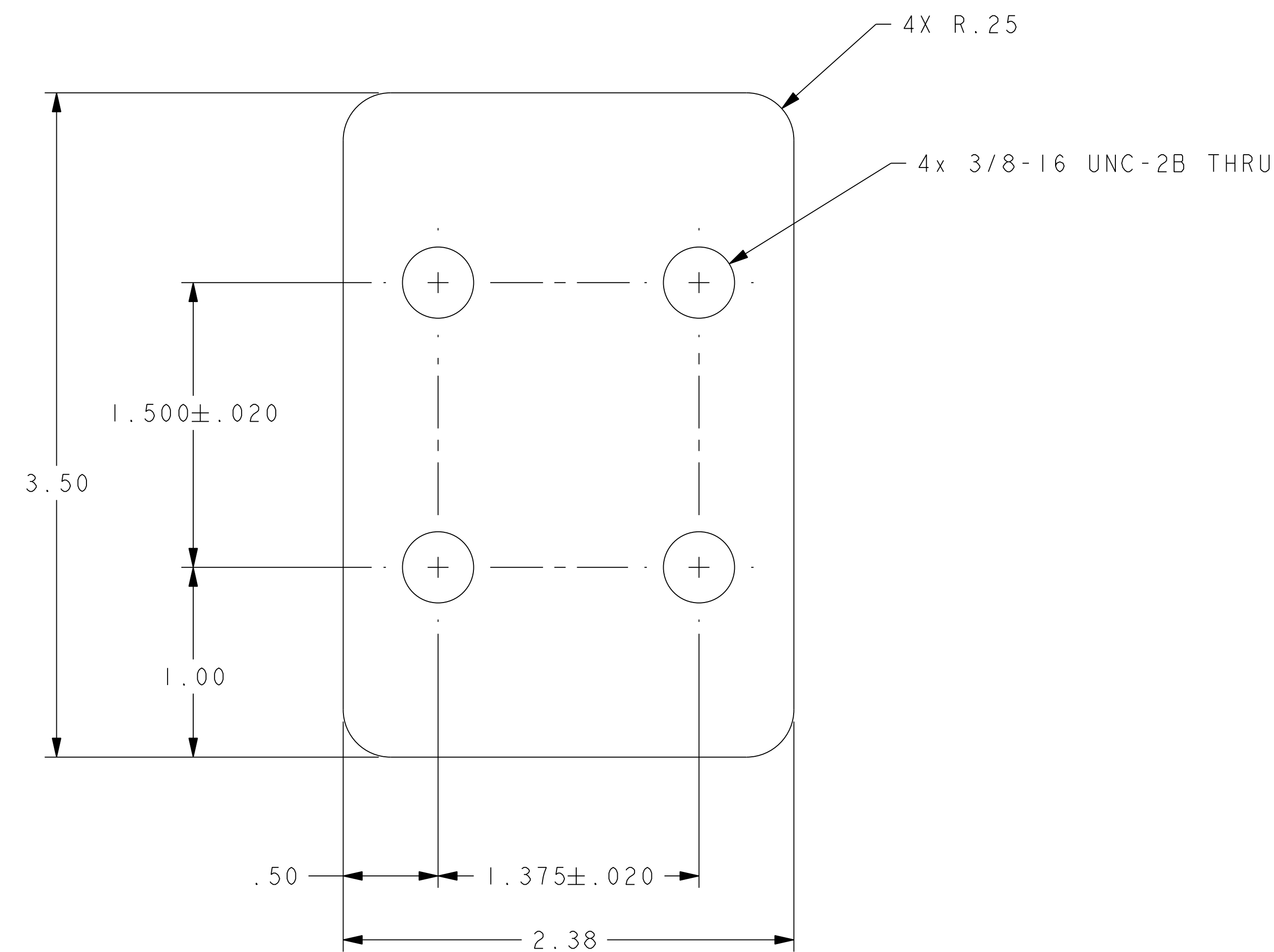
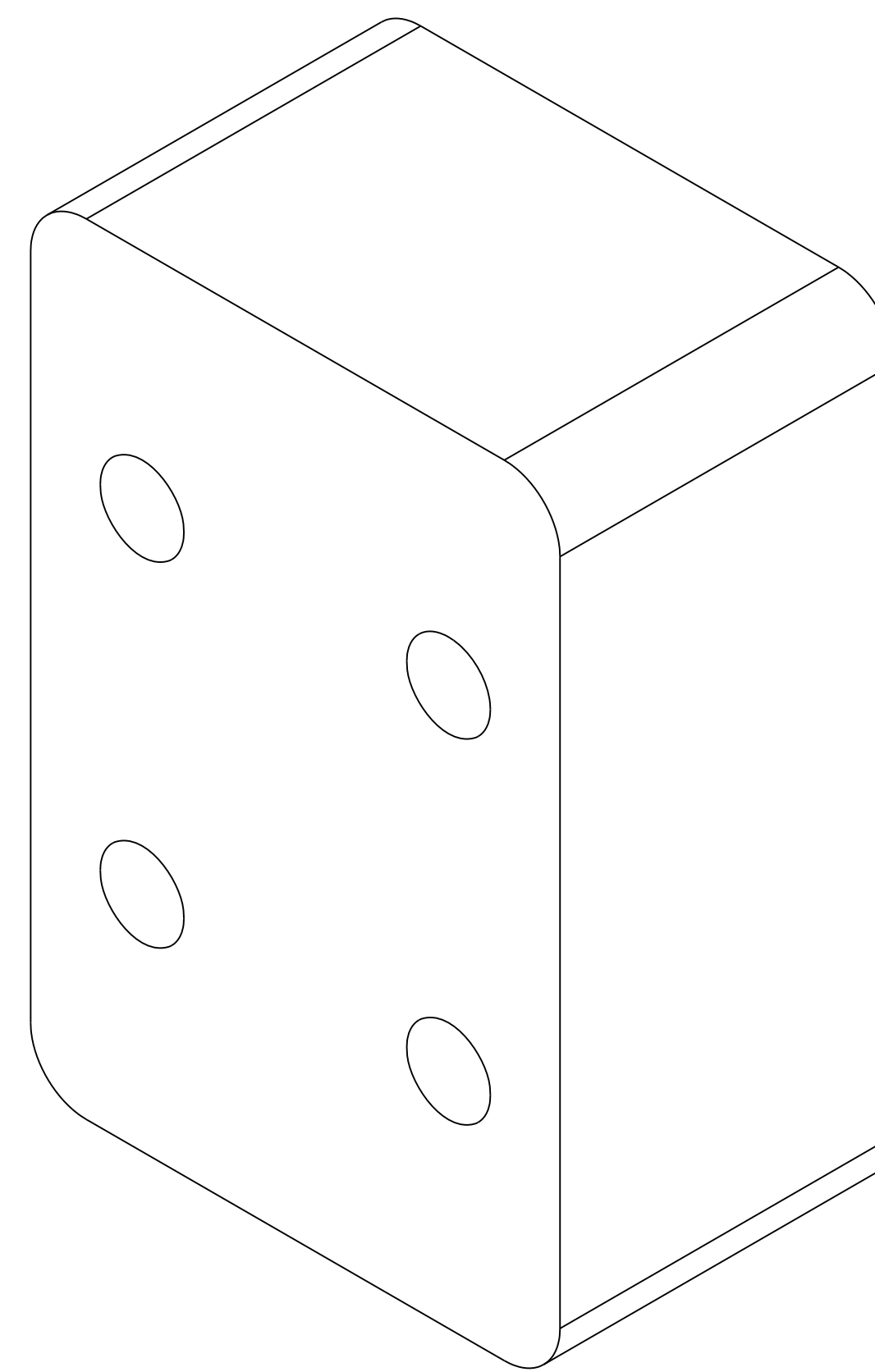


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:
 1. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 μ_0 .
 2. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 μ_0 , THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 μ_0 .

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
	SE133-082	TRIM COIL BRACKET #3 & #4 SPACER	316 SS/STL	1

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	STELLARATOR CORE TRIM COILS TRIM COIL BRACKET #3 & #4 SPACER	
WEIGHT 11.7 lbs	TOLERANCES NON-CUMULATIVE	DSN: R. UPCAVAGE	6/12/08
MODEL NAME SE133-082	DECIMAL-INCH FRACTIONS	CHK: M. KALISH	6/12/08
RELEASE LEVEL: Fabrication DWG VERSION NO: 11	NEXT ASSEMBLY	ENGR: M. KALISH	6/12/08
WELDING ENGINEER	ANGULAR ±.0°-15° OVER 120° ±.1°-172°	SUPV: J. SIEGEL	6/12/08

DRAWING NO: **SE133-082**
 SHEET 1 OF 1 REV -

NCSX-SE133-082