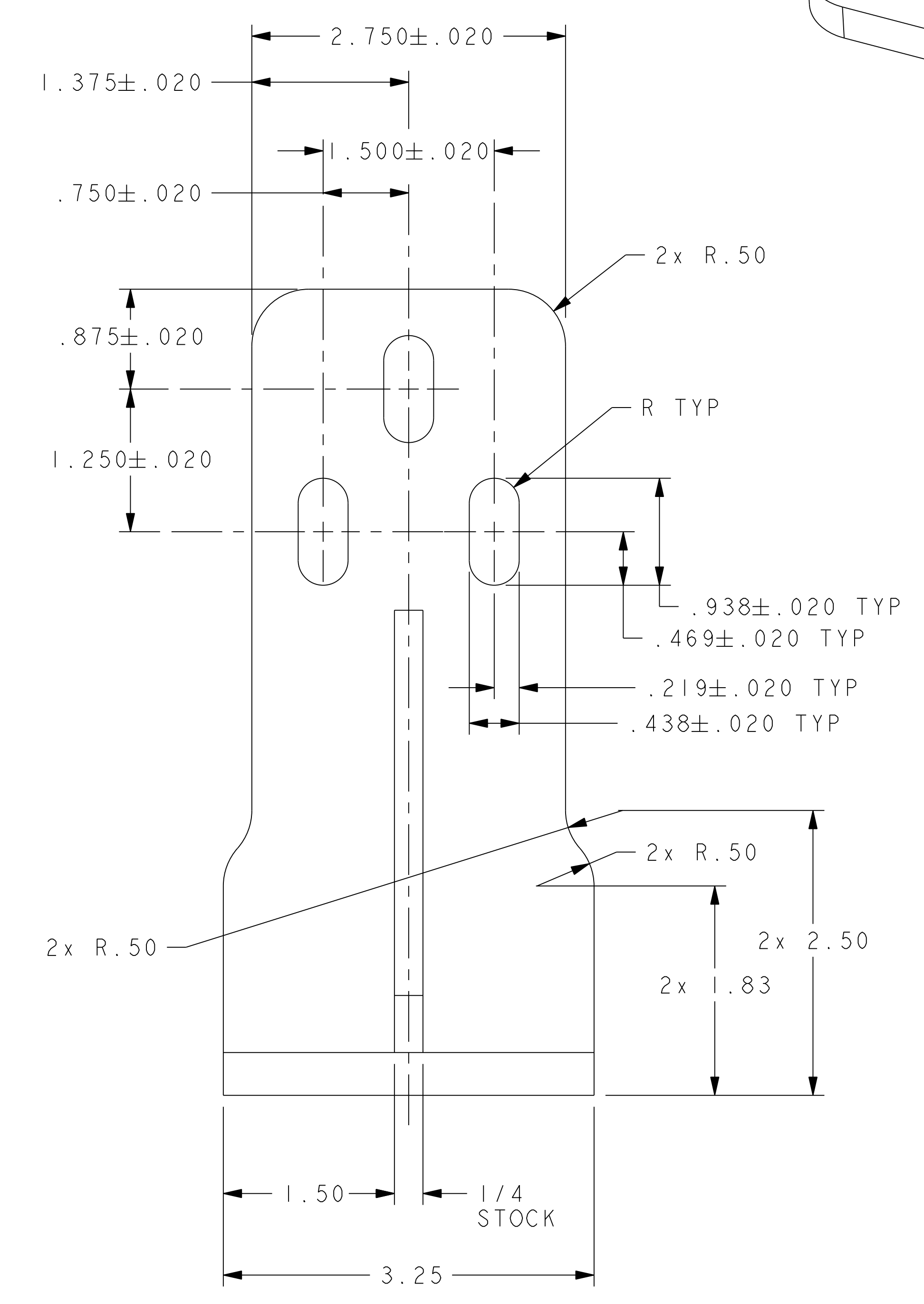
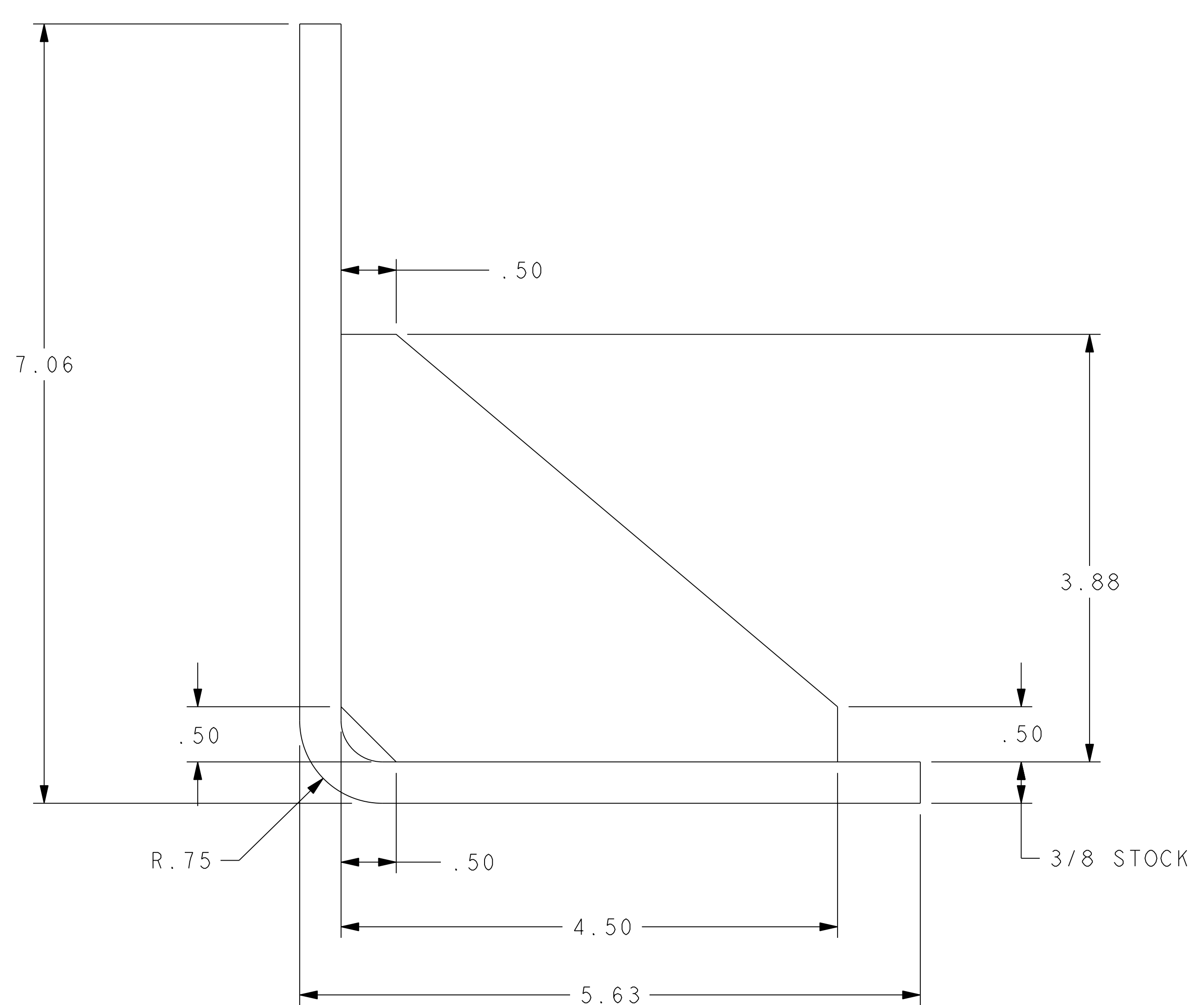
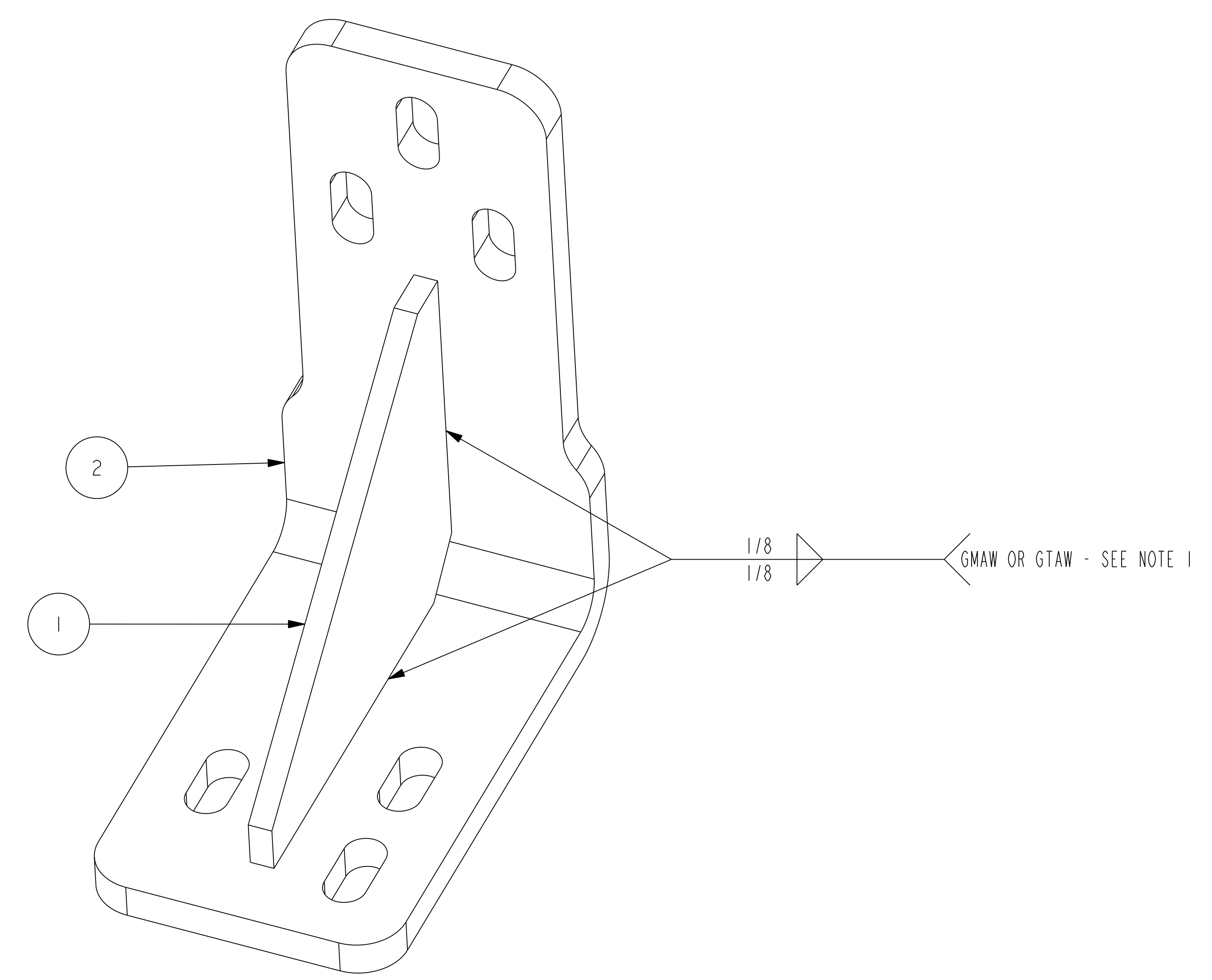
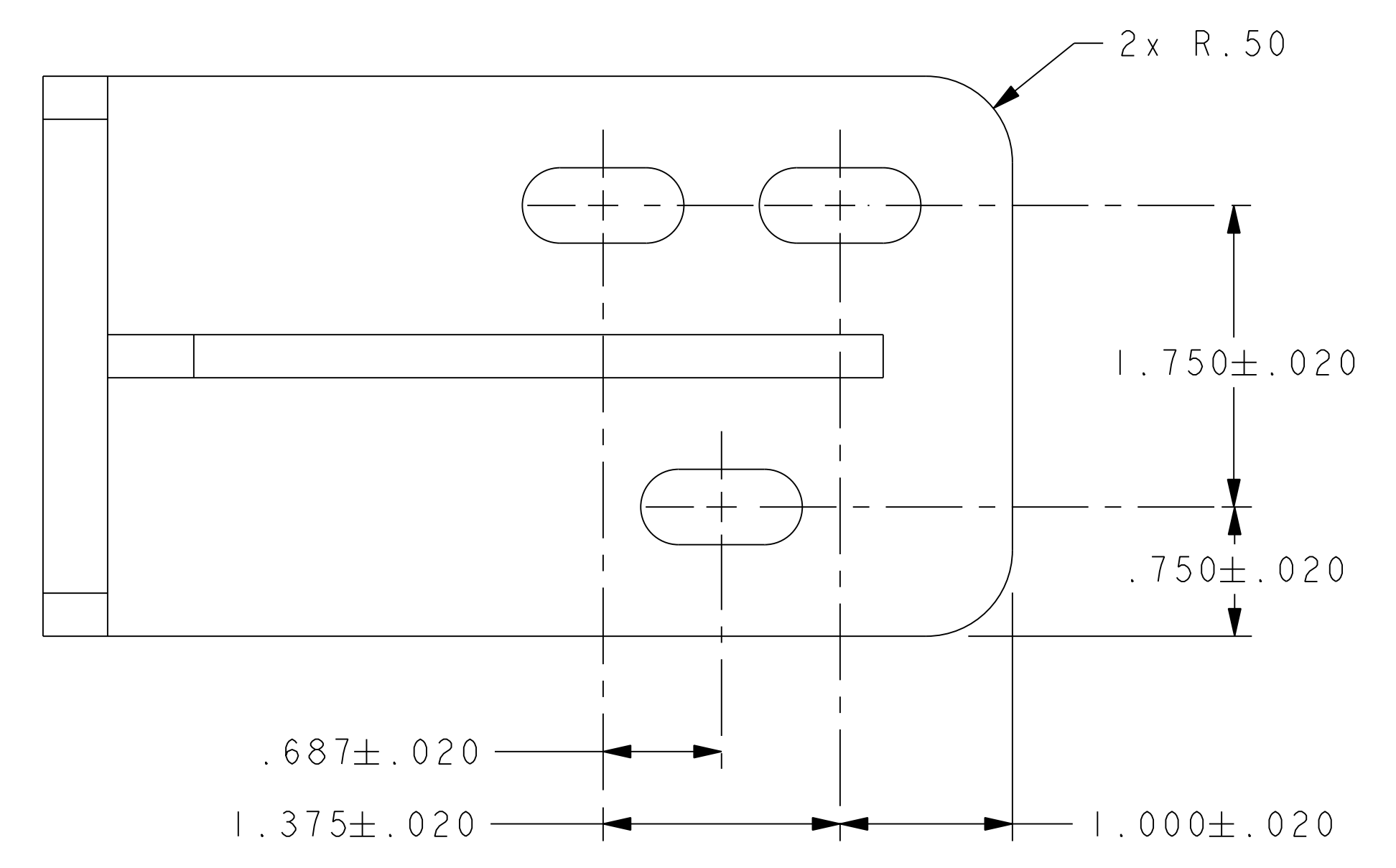


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:
 1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1 OR PPL PPPL PROCEDURE ENG-037. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 Section 6.
 2. MATERIAL: INCONEL 625, COLD ROLLED 20% REDUCTION, 110 KSI YIELD.

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
2	SE133-084-1	TRIM COIL #2 UPPER/LOWER LEFT MOUNTING BRACKET	INCONEL 625	1
1	SE133-076-2	TRIM COIL #2 UPPER/LOWER BRACKET GUSSET	INCONEL 625	1

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		DIMENSIONS ARE IN INCHES MACHINE SURFACES UNLESS OTHERWISE SPECIFIED	STELLARATOR CORE TRIM COILS TRIM COIL #2 UPPER/LOWER MOUNTING BRACKET	
NEXT ASSEMBLY		TOLERANCES - NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.000 .XXX ±.005 ANGULAR ±.0°-15°	DSN: R. UPCAVAGE 6/12/08 CHK: M. KALISH 6/12/08 ENGR: M. KALISH 6/12/08 SUPV: J. SIEGEL 6/12/08	DRAWING NO: SE133-084 SHEET 1 OF 1 REV 0.5

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 7

NCSX-SE133-084