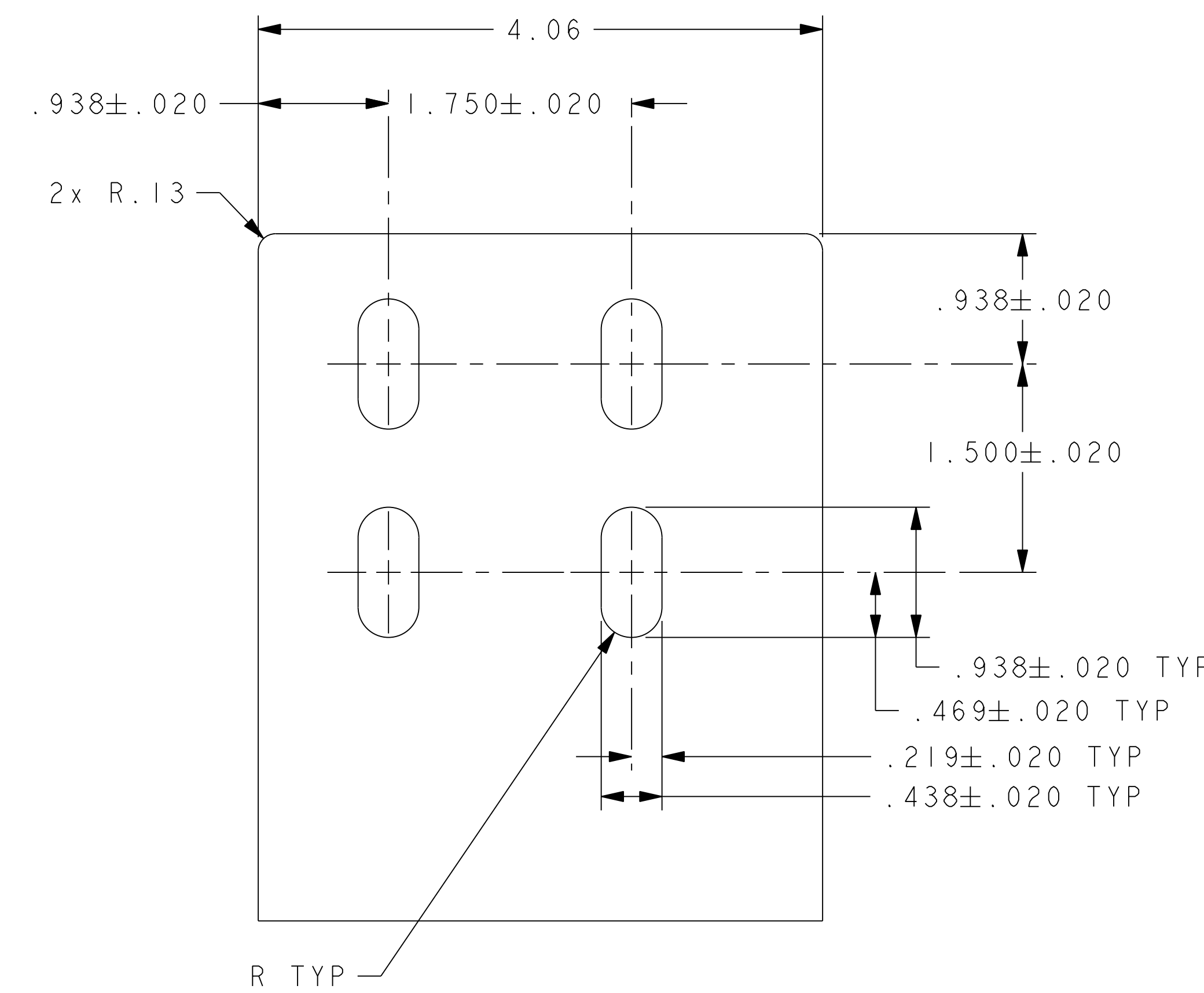
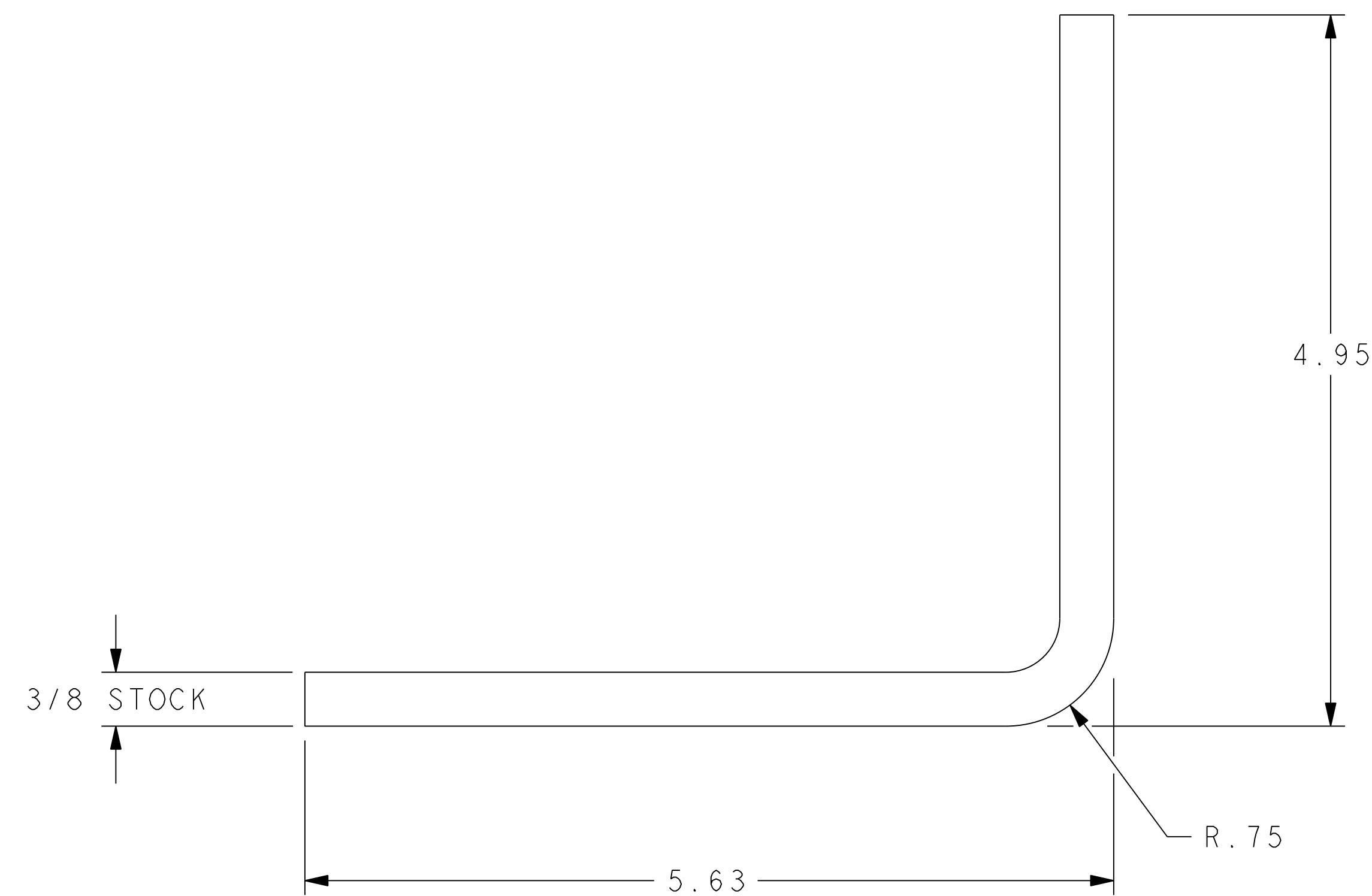
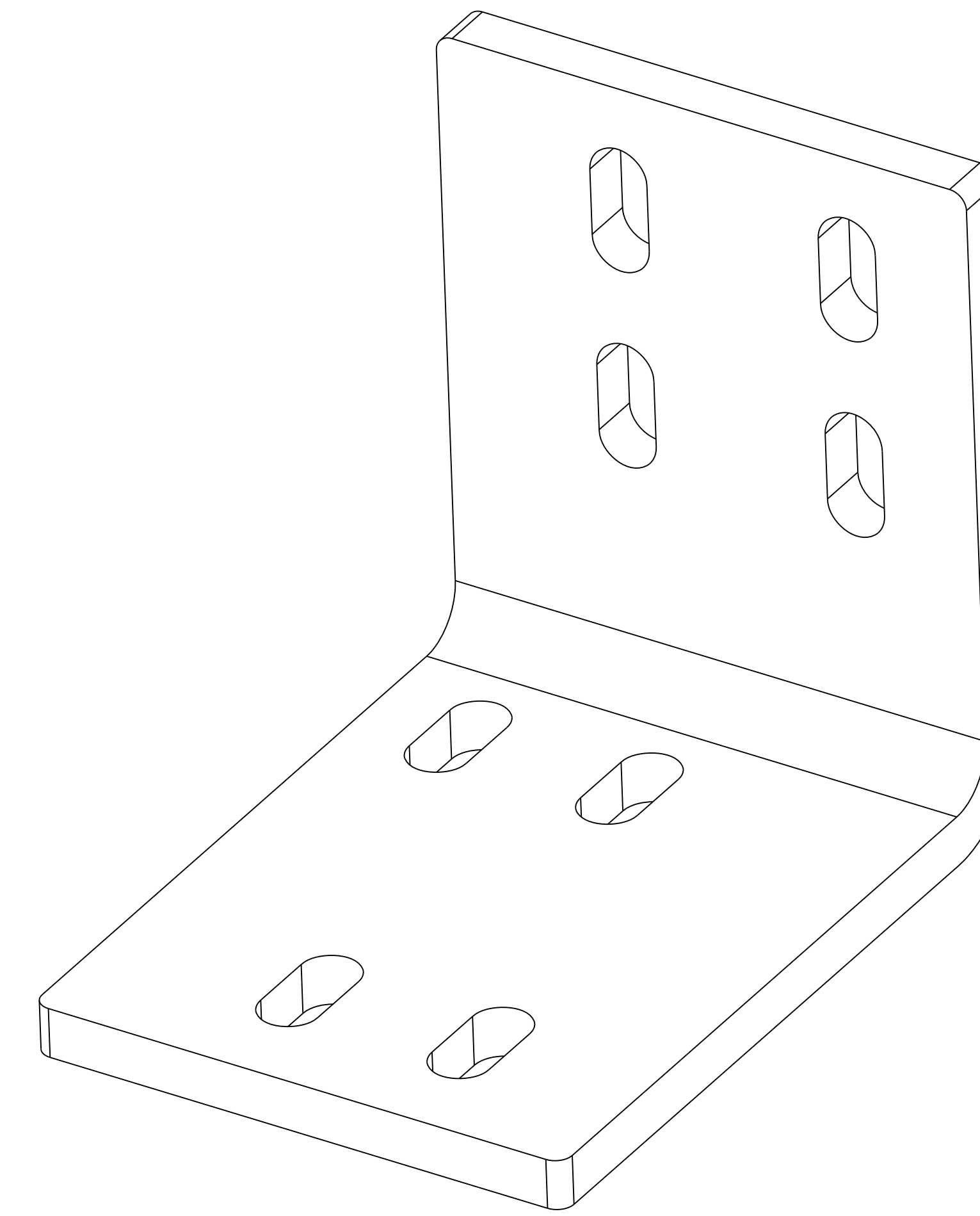
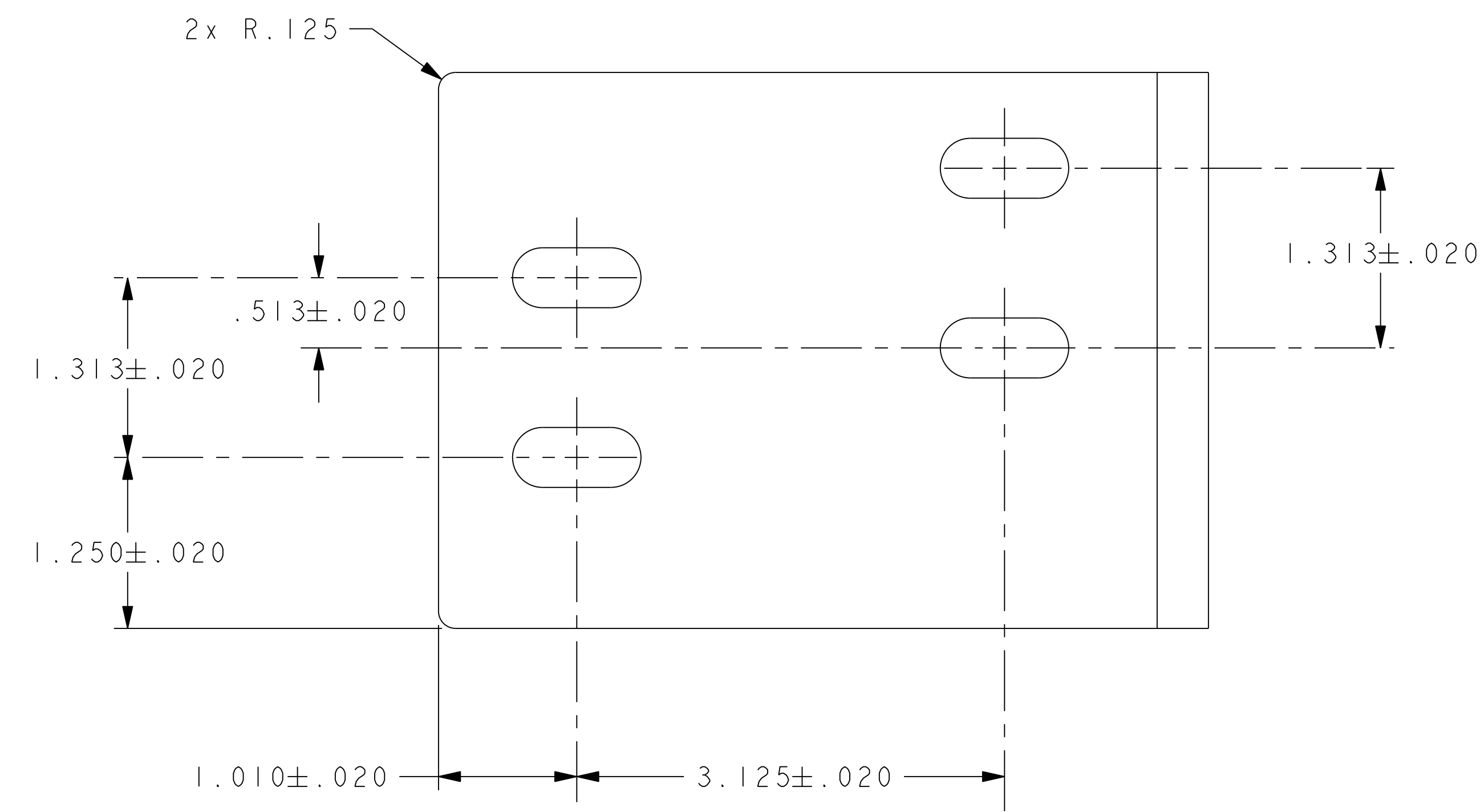


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:  
1. MATERIAL: INCONEL 625, COLD ROLLED 20% REDUCTION, 110 KSI YIELD.

RELEASE LEVEL: Fabrication  
DWG VERSION NO: 4

WEIGHT	4.1 lbs
MODEL NAME	SE133-087
WELDING ENGINEER	

SE133-087	TRIM COIL BRACKET #5, LOWER RIGHT	INCONEL 625		
PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
PARTS LIST				
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	NATIONAL COMPACT STELLARATOR EXPERIMENT	
NEXT ASSEMBLY		TOLERANCES NON-CUMULATIVE	STELLARATOR CORE TRIM COILS	
		DECIMAL-INCH FRACTIONS	TRIM COIL BRACKET #5, LOWER RIGHT	
		.XX ±.000 0°-120° ±.010	DSN: R. UPCA VAGE	6/12/08
		.XXX ±.005 12°-120° ±.010	CHK: M. KALISH	6/12/08
		ANGULAR ±.0°-15° OVER 120° ±.010	ENGR: M. KALISH	6/12/08
			SUPV: J. SIEGEL	6/12/08
			DRAWING NO:	SE133-087
			SHEET 1 OF 1	REV 0.3

NCSX-SE133-087