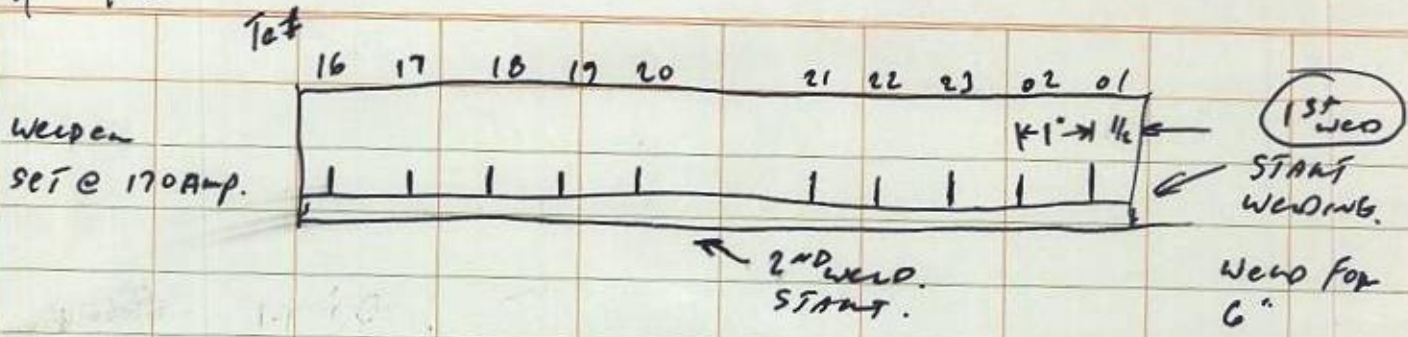


4/25/08. Test #1

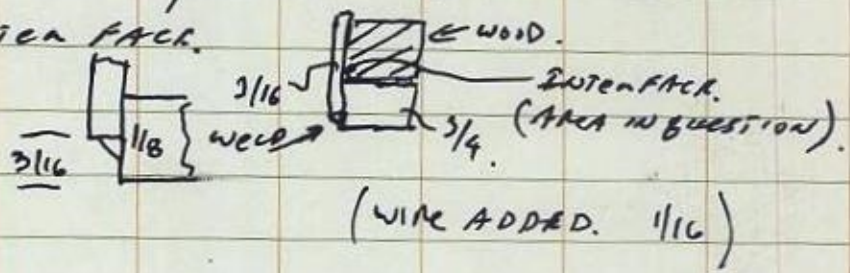


START WELDING. 1440 HRS. 6" weld $\frac{1}{8}$ " FILLER ~~1/4" COMPRESS~~
 COMPLETE WELDING. 1442 HRS. 1st WELD. (START @ EDGE MOVE LEFT TO CENTER OF ASSY.)
 ALLOW TO COOL TO AMBIENT. (WIRE ADDED. $\frac{1}{16}$)
 1530 HRS. DATA OFF NOT QUITE AT AMBIENT. 30-32°C.

4/29/08. DATA FILE: DATA_08-04-29_0758

START WELDING. 0745 6" WELD $\frac{1}{8}$ " FILLER (START @ CENTER MOVE LEFT TO EDGE OF ASSY.)
 COMPLETE WELDING. 0747 2nd WELD.

DISASSEMBLE SETUP, TAKE PHOTOS, NO EVIDENCE OF WOOD BURNING OR ANY DISCOLORATION OF WOOD AT MATERIAL INTERFACE.



4/29/08.

Test #2

DATA FILE: DATA_08-04-29_1111

START WELDING. 1100 AM.

WELDING COMPLETED. 1102 15

2 MIN 15 SEC.

(170 AMP SETTING).

STARTED FROM RIGHT SIDE

MAKA 6" VELD 1/8" FILLET

(EDGE LEFT TO CENTER)
PROGRESSION. 6" LG.

(WIRE APPLIED. 1/16.)

TEST #3.

REDUCER HRAIF & FUSK NO FILLER WIRE.

START WELDING. 1245

WELDING COMPLETED. 1246

150 AMP.

DATA FILE: DATA_08-04-29_1111

DATA NOT TAKEN.

PRODUCED W/COMPUTER.

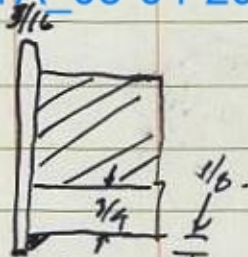
TEST #3 -1 (REDO TEST 3)

DATA FILE: DATA_08-04-29_1452

START WELDING. 1440

WELDING COMPLETED 1441

1 MIN.



TC'S LOCATED AS BEFORE. (TACKED TO SST.)

#21 - 01 TEST #2 1/8" FILLET WITH WIRE ROD.

#16 - 20 TEST #3 1/8" FILLET WITHOUT WIRE (FUSK)

TEST 2
1/8" FILLET W/WIRE
TEST 3
1/8" FILLET W/O WIRE