






















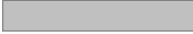

















ID		Task Name	Duration	Start	Finish	Predecessors
1			1 day	Tue 4/1/03	Tue 4/1/03	
2		Metrology Engr Super FY07	261.87 days	Mon 10/2/06	Tue 10/2/07	
3		Metrology Engr Super FY08	262.87 days	Mon 10/1/07	Wed 10/1/08	
4		PPPL EM LOE FY07	259 days	Mon 10/2/06	Thu 9/27/07	
5		PPPL EM LOE FY08	262.87 days	Mon 10/1/07	Wed 10/1/08	
6		Title III field period assy FY07 ORNL	261.67 days	Mon 10/2/06	Tue 10/2/07	
7		Title III field period assy FY08 ORNL	262.89 days	Mon 10/1/07	Wed 10/1/08	
8		HP Coverage in the TFTR TC LOE FY07	260.04 days	Mon 10/2/06	Mon 10/1/07	
9		HP Coverage in the TFTR TC LOE FY08	261.04 days	Mon 10/1/07	Tue 9/30/08	
10		Sequence plan	1 day	Mon 4/30/07	Mon 4/30/07	
11		Metrology plan	1 day	Mon 4/30/07	Mon 4/30/07	
12		Procedures written & approved	14 days	Tue 5/1/07	Fri 5/18/07	10,11
13		JHA completed	6 days	Mon 5/21/07	Mon 5/28/07	12
14		Training needs identified & released	6 days	Tue 5/29/07	Tue 6/5/07	13
15		ACC review completed	2 days	Wed 6/6/07	Thu 6/7/07	14
16		Pre-job brief completed	1 day	Fri 6/8/07	Fri 6/8/07	15
17		Station 2 operational	1 day	Mon 6/11/07	Mon 6/11/07	16
18		Sequence plan	1 day	Fri 5/18/07	Fri 5/18/07	
19		Metrology plan	1 day	Fri 5/18/07	Fri 5/18/07	
20		Procedures approved	10 days	Mon 5/21/07	Fri 6/1/07	18,19
21		JHA completed	6 days	Mon 6/4/07	Mon 6/11/07	20
22		Training needs identified & released	6 days	Tue 6/12/07	Tue 6/19/07	21
23		ACC review completed	6 days	Wed 6/20/07	Wed 6/27/07	22
24		Pre-job brief completed	6 days	Thu 6/28/07	Thu 7/5/07	23
25		Station 3 operational	1 day	Fri 7/6/07	Fri 7/6/07	24
26		Fixtures installed	6 days	Mon 7/9/07	Mon 7/16/07	25
27		Sequence plan	1 day	Thu 5/31/07	Thu 5/31/07	
28		Metrology plan	1 day	Thu 5/31/07	Thu 5/31/07	
29		Procedures approved	14 days	Fri 6/1/07	Wed 6/20/07	27,28
30		JHA completed	6 days	Thu 6/21/07	Thu 6/28/07	29
31		Training needs identified & released	6 days	Fri 6/29/07	Fri 7/6/07	30
32		ACC review completed	7 days	Mon 7/9/07	Tue 7/17/07	31

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ID		Task Name	Duration	Start	Finish	Predecessors
33		Pre-job brief completed	7 days	Wed 7/18/07	Thu 7/26/07	32
34		Station 5 operational	1 day	Fri 7/27/07	Fri 7/27/07	33
35		Fixtures installed	6 days	Mon 7/30/07	Mon 8/6/07	34
36		LOE Crane support, fixture setupfor TFTR TC	259.92 days	Mon 10/2/06	Fri 9/28/07	
37		LOE Crane support, fixture setupfor TFTR TC	260.92 days	Mon 10/1/07	Mon 9/29/08	
38		LOE Field Supervision for TFTR TC FY07	259 days	Mon 10/2/06	Thu 9/27/07	
39		LOE Field Supervision for TFTR TC FY08	262.87 days	Mon 10/1/07	Wed 10/1/08	
40		LOE Metrology support FY07	259.94 days	Mon 10/2/06	Fri 9/28/07	
41		LOE Metrology support FY08	262.87 days	Mon 10/1/07	Wed 10/1/08	
42		Misc M&S FY07	249 days	Mon 10/2/06	Thu 9/13/07	
43		Misc M&S FY08	250 days	Mon 10/1/07	Fri 9/12/08	
44		Install cooling/htg lines to vac vsl	15 days	Tue 4/1/03	Mon 4/21/03	
45		Weld cooling/htg risers	10 days	Tue 4/22/03	Mon 5/5/03	44
46		Verify Instl of H/C lines,headers,manifolds	5 days	Tue 5/6/03	Mon 5/12/03	45
47		Loop termination & verification	18 days	Tue 5/13/03	Thu 6/5/03	46
48		Final Scan	4 days	Tue 8/5/03	Mon 8/11/03	47,65
49		Prepare &transfer completed VV to holding area	2 days	Mon 8/11/03	Wed 8/13/03	48
50		Misc Hardware	127 days	Wed 4/4/07	Fri 9/28/07	
51		Install local I&C (incl thermocouples)	5 days	Tue 5/6/03	Mon 5/12/03	45
52		Verify installation of local I&C	2 days	Tue 5/13/03	Wed 5/14/03	51
53		Install cooling/htg lines to vac vsl	15 days	Fri 5/30/03	Fri 6/20/03	62
54		Weld cooling/htg risers	11 days	Fri 6/20/03	Mon 7/7/03	53
55		Verify Instl of H/C lines,headers,manifolds	5 days	Wed 8/13/03	Wed 8/20/03	49
56		Loop termination & verification	19 days	Wed 8/20/03	Tue 9/16/03	55
57		Final Scan	4 days	Tue 9/16/03	Mon 9/22/03	56
58		Prepare& transfer completed VV to holding area	2 days	Mon 9/22/03	Wed 9/24/03	57
59		Misc Hardware	154 days	Tue 5/15/07	Fri 12/14/07	
60		Install heater tape on vertical ports	7 days	Thu 5/15/03	Fri 5/23/03	52
61		Verify installation of heater tapes	1 day	Mon 5/26/03	Mon 5/26/03	60
62		Attach studs forcoolant lines	3.13 days	Tue 5/27/03	Fri 5/30/03	61
63		Wind magnetic diagnostic sensors	14 days	Mon 7/7/03	Fri 7/25/03	54
64		Install precision magnetic diagnostic sensors	3 days	Fri 7/25/03	Wed 7/30/03	63

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ID	Task Name	Duration	Start	Finish	Predecessors
65	Verify installation magnetic diagnostic sensors	4 days	Wed 7/30/03	Tue 8/5/03	64
66	Install local I&C (incl thermocouples)	5 days	Wed 9/24/03	Wed 10/1/03	58
67	Verify installation of local I&C	2 days	Wed 10/1/03	Fri 10/3/03	66
68	Install cooling/htg lines to vac vsl	15 days	Fri 10/3/03	Fri 10/24/03	67
69	Weld cooling/htg risers	10 days	Fri 10/24/03	Fri 11/7/03	68
70	Verify Instl of H/C lines,headers,manifolds	5 days	Fri 11/7/03	Fri 11/14/03	69
71	Loop termination & verification	18 days	Fri 11/14/03	Wed 12/10/03	70
72	Final Scan	4 days	Wed 12/10/03	Tue 12/16/03	71
73	Prepare & transfer completed VV to holding area	2 days	Tue 12/16/03	Thu 12/18/03	72
74	Attachdiagnostics, studs and coolant lines	17 days	Thu 1/10/08	Fri 2/1/08	
75	Trial tensioning test on prototype	2 days	Mon 4/9/07	Tue 4/10/07	
76	Trial bushing and shim test on prototype	12.5 days	Mon 4/9/07	Wed 4/25/07	
77	Perform trial x-y-z alignments on A1-A2.	7 days	Tue 4/3/07	Wed 4/11/07	
78	Alignment mechanisms, metro equipt &positioning	6.02 days	Thu 4/12/07	Fri 4/20/07	77
79	Procure alignment mechanisms, fiducials, lifting	20 days	Mon 4/2/07	Fri 4/27/07	
80	Develop procedures for torquing bolts	4 days	Mon 4/2/07	Thu 4/5/07	
81	Determine fiducial types&locations	12.5 days	Fri 4/6/07	Tue 4/24/07	80
82	Procure monuments&related metrology equipment	15 days	Mon 4/2/07	Fri 4/20/07	
83	Tools&tooling available for FPA operations	0 days	Tue 6/12/07	Tue 6/12/07	
84	Install FIRST Holding 20 deg fixture	4.17 days	Mon 1/22/07	Fri 1/26/07	
85	Install SECOND Holding 20 deg fixture	3.13 days	Fri 4/6/07	Wed 4/11/07	
86	Install THIRD Holding 20 deg fixture	6.25 days	Wed 4/18/07	Thu 4/26/07	
87	Install LAST Holding 20 deg fixture	3.13 days	Wed 6/6/07	Mon 6/11/07	
88	Misc Hardware	64.5 days	Fri 6/29/07	Thu 9/27/07	91
89	Test out equipt & procedures	7 days	Tue 6/12/07	Wed 6/20/07	83
90	Receive drawings and hardware (shims and bolts)	7 days	Wed 6/20/07	Thu 6/28/07	
91	HARDWARE,DRAWINGS,& PROCURES AVAILABLE STATION 2	0 days	Fri 6/29/07	Fri 6/29/07	90
92	Begin A1/B1/C1	1 day	Fri 6/29/07	Fri 6/29/07	90,91
93	Pre-fit & install alignment tooling A1-A2	5 days	Mon 7/2/07	Fri 7/6/07	92
94	Align A1-A2	2 days	Mon 7/9/07	Tue 7/10/07	93
95	Install Nose shear	10 days	Wed 7/11/07	Tue 7/24/07	94
96	Install studs	2 days	Wed 7/11/07	Thu 7/12/07	94

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ID	Task Name	Duration	Start	Finish	Predecessors
97	Install shims	5 days	Fri 7/13/07	Thu 7/19/07	96
98	Install Bushings	5 days	Fri 7/20/07	Thu 7/26/07	97
99	Tension	3 days	Fri 7/27/07	Wed 8/1/07	95,98
100	Verify alignment A1-A2	2 days	Wed 8/1/07	Fri 8/3/07	99
101	De Tension	1 day	Fri 8/3/07	Mon 8/6/07	100
102	Adjust Nose shear	4 days	Mon 8/6/07	Fri 8/10/07	101
103	Adjust shims	3 days	Fri 8/10/07	Wed 8/15/07	102
104	Adjust Bushings	3 days	Wed 8/15/07	Mon 8/20/07	103
105	Re Tension	3 days	Mon 8/20/07	Thu 8/23/07	104
106	Verify alignment A1-A2	2 days	Thu 8/23/07	Mon 8/27/07	105
107	De -Tension	1 day	Mon 8/27/07	Tue 8/28/07	106
108	Pre-fit C1-C5	41 days	Tue 8/28/07	Wed 10/24/07	107
109	Begin 3 pack A1/B1/C1 Install A1	3 days	Tue 8/28/07	Fri 8/31/07	107
110	Fit A1-B1	41 days	Fri 8/31/07	Mon 10/29/07	109
111	Fit B1-C1	49 days	Mon 10/29/07	Fri 1/4/08	108,110
112	Verify Align Mod-Coils A1/B1/C1	5 days	Fri 1/4/08	Fri 1/11/08	111
113	Pre-fit C2-C3	42 days	Wed 10/24/07	Fri 12/21/07	108
114	Fit A2-B2	47 days	Fri 12/21/07	Tue 2/26/08	113
115	Fit B2-C2	40 days	Tue 2/26/08	Tue 4/22/08	114
116	Verify Align Mod-Coils A2/B2/C2	5 days	Tue 4/22/08	Tue 4/29/08	115
117	Assemble/Align Mod-Coils A3/B3/C3	80 days	Fri 1/11/08	Fri 5/2/08	112
118	Pre-fit C6-C4	40 days	Wed 3/19/08	Wed 5/14/08	
119	Assemble/Align Mod-Coils A4/B4/C4	83 days	Wed 5/14/08	Mon 9/8/08	117,118
120	Assemble/Align Mod-Coils A5/B5/C5	82 days	Fri 5/2/08	Tue 8/26/08	117
121	Assemble/Align Mod-Coils A6/B6/C6	89 days	Mon 9/8/08	Fri 1/9/09	119
122	Misc Hardware	9 days	Wed 4/2/08	Tue 4/15/08	
123	Begin Assembly of First Field Period Assy	2 days	Wed 4/2/08	Fri 4/4/08	
124	Test out station 3 equipment and procedures	2 days	Fri 4/4/08	Tue 4/8/08	123
125	VV to MC turning fixt base; metr check	3 days	Tue 4/8/08	Fri 4/11/08	49,124
126	Attach local protective strips to VV&locate sens	2 days	Fri 4/11/08	Tue 4/15/08	125
127	Mount MC on crane; perform metr checks	4 days	Tue 4/15/08	Mon 4/21/08	112,122,126
128	Rotate right MC to stand-off position&chk	3 days	Mon 4/21/08	Thu 4/24/08	127

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ID	Task Name	Duration	Start	Finish	Predecessors
129	Transfer load to sprt sys and recheck position	3 days	Thu 4/24/08	Tue 4/29/08	128
130	Move MC turning fixt; mount MC on crane	5 days	Tue 4/29/08	Tue 5/6/08	116,129
131	Rotate left MC to stand-off position and check p	5 days	Tue 5/6/08	Tue 5/13/08	130
132	Move left & right MC to final position & measure	6 days	Tue 5/13/08	Wed 5/21/08	131
133	Pot 3 packs together	11 days	Wed 5/21/08	Thu 6/5/08	132
134	Bolt together at flange interface.	36 days	Thu 6/5/08	Fri 7/25/08	133
135	Perform final metrology position check	2 days	Fri 7/25/08	Tue 7/29/08	134
136	Remove temp interference strips&sensors	1 day	Tue 7/29/08	Wed 7/30/08	135
137	Secure VV to MC's using temporary supports.	5 days	Wed 7/30/08	Wed 8/6/08	136
138	Prepare Field Period for shipment	5 days	Wed 8/6/08	Wed 8/13/08	137
139	Transfer completed assy to C-site test cell	2 days	Wed 8/13/08	Fri 8/15/08	138
140	Mount VV to MC turning fixt base; metr check	3 days	Fri 8/15/08	Wed 8/20/08	58,139
141	Attach local protective strips to VV&locate sens	2 days	Wed 8/20/08	Fri 8/22/08	140
142	Mount MC on crane; perform metr checks	4 days	Fri 8/22/08	Thu 8/28/08	117,141
143	Rotate right MC to stand-off position&chk	4 days	Thu 8/28/08	Wed 9/3/08	142
144	Transfer load to supt sys and recheck position	3 days	Wed 9/3/08	Mon 9/8/08	143
145	Move MC turning fixt; mount MC on crane	5 days	Mon 9/8/08	Mon 9/15/08	119,144
146	Rotate left MC to stand-off position and check p	5 days	Mon 9/15/08	Mon 9/22/08	145
147	Move left & right MC to final position & measure	6 days	Mon 9/22/08	Tue 9/30/08	146
148	Pot 3 packs together	8 days	Tue 9/30/08	Fri 10/10/08	147
149	Bolt together at flange interface.	30 days	Fri 10/10/08	Fri 11/21/08	148
150	Perform final metrology position check	3 days	Fri 11/21/08	Wed 11/26/08	149
151	Remove temp interference strips&sensors	3 days	Wed 11/26/08	Mon 12/1/08	150
152	Secure VV to MC's using temporary supports.	5 days	Mon 12/1/08	Mon 12/8/08	151
153	Prepare Field Period for shipment	5 days	Mon 12/8/08	Mon 12/15/08	152
154	Transfer completed assy to C-site test cell	2 days	Mon 12/15/08	Wed 12/17/08	153
155	Mount VV to MC turning fixt base; metr check	3 days	Wed 12/17/08	Mon 12/22/08	73,154
156	Attach local protective strips to VV&locate sens	9 days	Mon 12/22/08	Fri 1/2/09	155
157	Mount MC on crane; perform metr checks	4 days	Fri 1/2/09	Thu 1/8/09	120,156
158	Rotate right MC to stand-off position&chk	3 days	Thu 1/8/09	Tue 1/13/09	157
159	Transfer load to supt sysand recheck position	3 days	Tue 1/13/09	Fri 1/16/09	158
160	Move MC turning fixt; mount MC on crane	5 days	Fri 1/16/09	Fri 1/23/09	121,159

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ID	Task Name	Duration	Start	Finish	Predecessors
161	Rotate left MC to stand-off position and check p	5 days	Fri 1/23/09	Fri 1/30/09	160
162	Move left & right MC to final position & measure	6 days	Fri 1/30/09	Mon 2/9/09	161
163	Pot 3 packs together	8 days	Mon 2/9/09	Thu 2/19/09	162
164	Bolt together at flange interface.	25 days	Thu 2/19/09	Thu 3/26/09	163
165	Perform final metrology position check	3 days	Thu 3/26/09	Tue 3/31/09	164
166	Remove temp interference strips&sensors	1 day	Tue 3/31/09	Wed 4/1/09	165
167	metrology network	10 days	Mon 10/1/07	Fri 10/12/07	
168	Weld Wire & weld suppl	31.25 days	Tue 2/24/09	Thu 4/9/09	
169	Testout Sta 5 equipt & procedures	5 days	Mon 10/15/07	Fri 10/19/07	167
170	Install on support platform	16 days	Fri 8/15/08	Mon 9/8/08	139,169
171	Mount MC/VV assembly to support frame a	2 days	Mon 9/8/08	Wed 9/10/08	170
172	Position and weld all ports to VV incl 2 extens	29 days	Thu 4/9/09	Wed 5/20/09	168,171
173	Inspect Welds	5 days	Wed 5/20/09	Wed 5/27/09	172
174	Assemble left TF Coil Assembly check position	8 days	Wed 5/27/09	Mon 6/8/09	173
175	Change platforms	1 day	Mon 6/8/09	Tue 6/9/09	174
176	Assemble right TF Coil Assembly chk position	8 days	Tue 6/9/09	Fri 6/19/09	175
177	Attach TF coils to MC's	4 days	Fri 6/19/09	Thu 6/25/09	176
178	Align TF Coils	10 days	Thu 6/25/09	Thu 7/9/09	177
179	Change platforms	1 day	Thu 7/9/09	Fri 7/10/09	178
180	Position, tack-weld two large horiz diag port 4'	19 days	Fri 7/10/09	Thu 8/6/09	179
181	Inspect Welds	5 days	Thu 8/6/09	Thu 8/13/09	180
182	Assemble external trim coils (in wbs75)	15 days	Thu 8/13/09	Thu 9/3/09	181
183	Adjust final support base interfaces	8 days	Thu 9/3/09	Tue 9/15/09	182
184	Final metrology outside & inside	10 days	Tue 9/15/09	Tue 9/29/09	183
185	Install on support platform	22 days	Wed 12/17/08	Fri 1/16/09	154
186	Mount MC/VV assembly to support frame a	2 days	Fri 1/16/09	Tue 1/20/09	185
187	Position and weld all ports to VV	25 days	Tue 1/20/09	Tue 2/24/09	186
188	Inspect Welds	4 days	Tue 2/24/09	Mon 3/2/09	187
189	Assemble left TF Coil Assembly check position	8 days	Mon 3/2/09	Thu 3/12/09	188
190	Change platforms	1 day	Thu 3/12/09	Fri 3/13/09	189
191	Assemble right TF Coil Assembly chk position	8 days	Fri 3/13/09	Wed 3/25/09	190
192	Attach TF coils to MC's	4 days	Wed 3/25/09	Tue 3/31/09	191

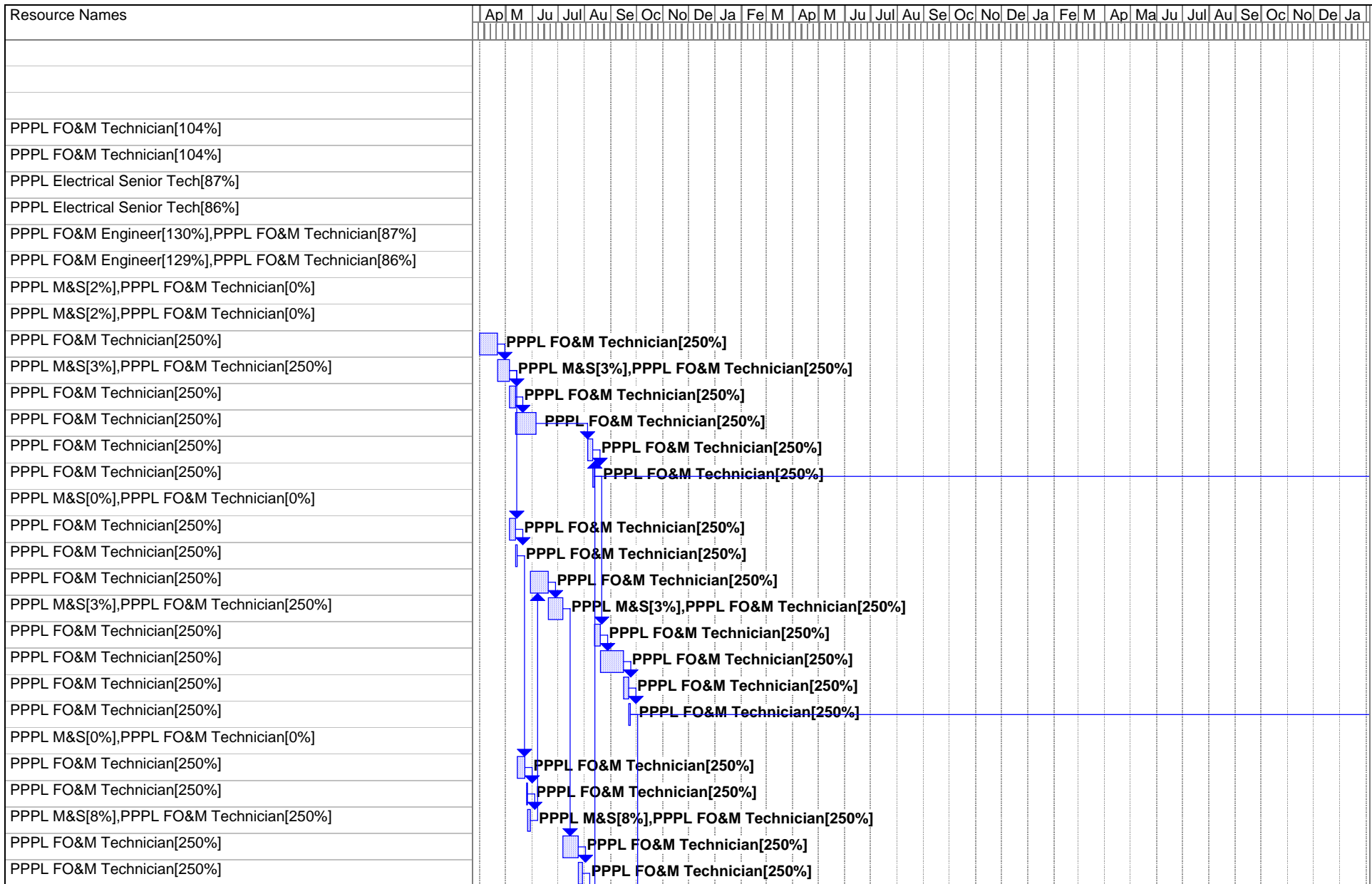
Project: FPAP.mpp Date: Wed 4/11/07	Task		Milestone		External Tasks	
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ID	Task Name	Duration	Start	Finish	Predecessors
193	Align TF Coils	8 days	Tue 3/31/09	Fri 4/10/09	192
194	Change platforms	1 day	Fri 4/10/09	Mon 4/13/09	193
195	Position, tack-weld two large horiz diag port 4'	12 days	Mon 4/13/09	Wed 4/29/09	194
196	Inspect Welds	5 days	Wed 4/29/09	Wed 5/6/09	195
197	Assemble external trim coils (in wbs75)	16 days	Wed 5/6/09	Thu 5/28/09	196
198	Adjust final support base interfaces	8 days	Thu 5/28/09	Tue 6/9/09	197
199	Final metrology outside & inside	10 days	Tue 6/9/09	Tue 6/23/09	198
200	Install on support platform	15 days	Wed 4/1/09	Wed 4/22/09	166
201	Mount MC/VV assembly to support frame a	2 days	Wed 4/22/09	Fri 4/24/09	200
202	Position and weld all ports to VV*2 shift*	26 days	Fri 4/24/09	Mon 6/1/09	201
203	Inspect Welds	4 days	Mon 6/1/09	Fri 6/5/09	202
204	Assemble left TF Coil Assembly check position	8 days	Fri 6/5/09	Wed 6/17/09	203
205	Change platforms	1 day	Wed 6/17/09	Thu 6/18/09	204
206	Assemble right TF Coil Assembly chk position	8 days	Thu 6/18/09	Tue 6/30/09	205
207	Attach TF coils to MC's	5 days	Tue 6/30/09	Tue 7/7/09	206
208	Align TF Coils	8 days	Tue 7/7/09	Fri 7/17/09	207
209	Change platforms	1 day	Fri 7/17/09	Mon 7/20/09	208
210	Position, tack-weld two large horiz diag port 4'	12 days	Mon 7/20/09	Wed 8/5/09	209
211	Inspect Welds	5 days	Wed 8/5/09	Wed 8/12/09	210
212	Assemble external trim coils (in wbs75)	15 days	Wed 8/12/09	Wed 9/2/09	211
213	Adjust final support base interfaces	8 days	Wed 9/2/09	Mon 9/14/09	212
214	Final metrology outside & inside	10 days	Mon 9/14/09	Mon 9/28/09	213
215	Last field period assembled	1 day	Mon 9/28/09	Tue 9/29/09	214

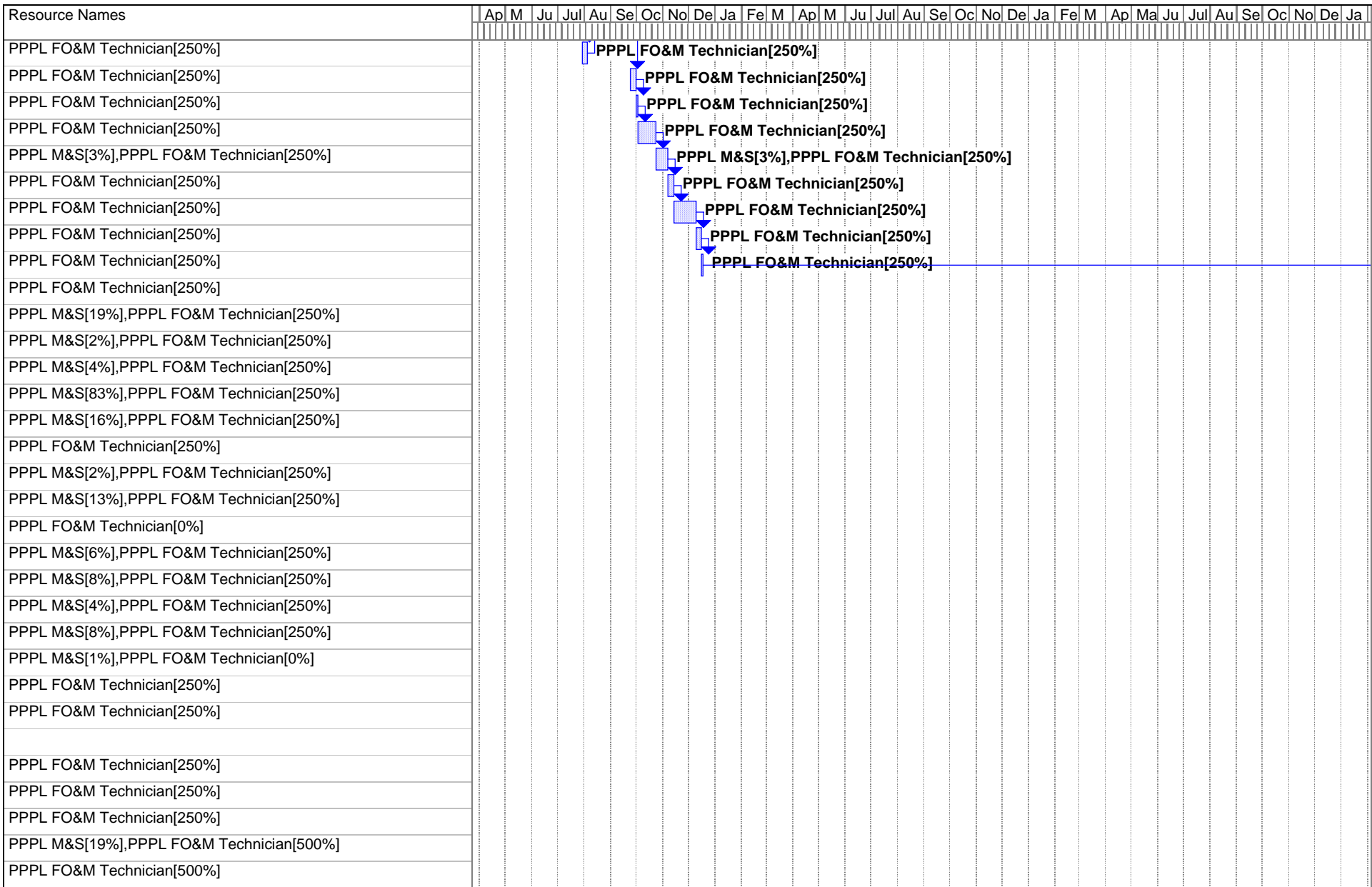
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Resource Names	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	Ma	Ju	Jul	Au	Se	Oc	No	De	Ja		
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Resource Names	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	Ma	Ju	Jul	Au	Se	Oc	No	De	Ja	
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Project: FPAP.mpp Date: Wed 4/11/07	Task		Milestone		External Tasks	
	Split		Summary		External Milestone	
	Progress		Project Summary		Deadline	

Resource Names	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	Ma	Ju	Jul	Au	Se	Oc	No	De	Ja		
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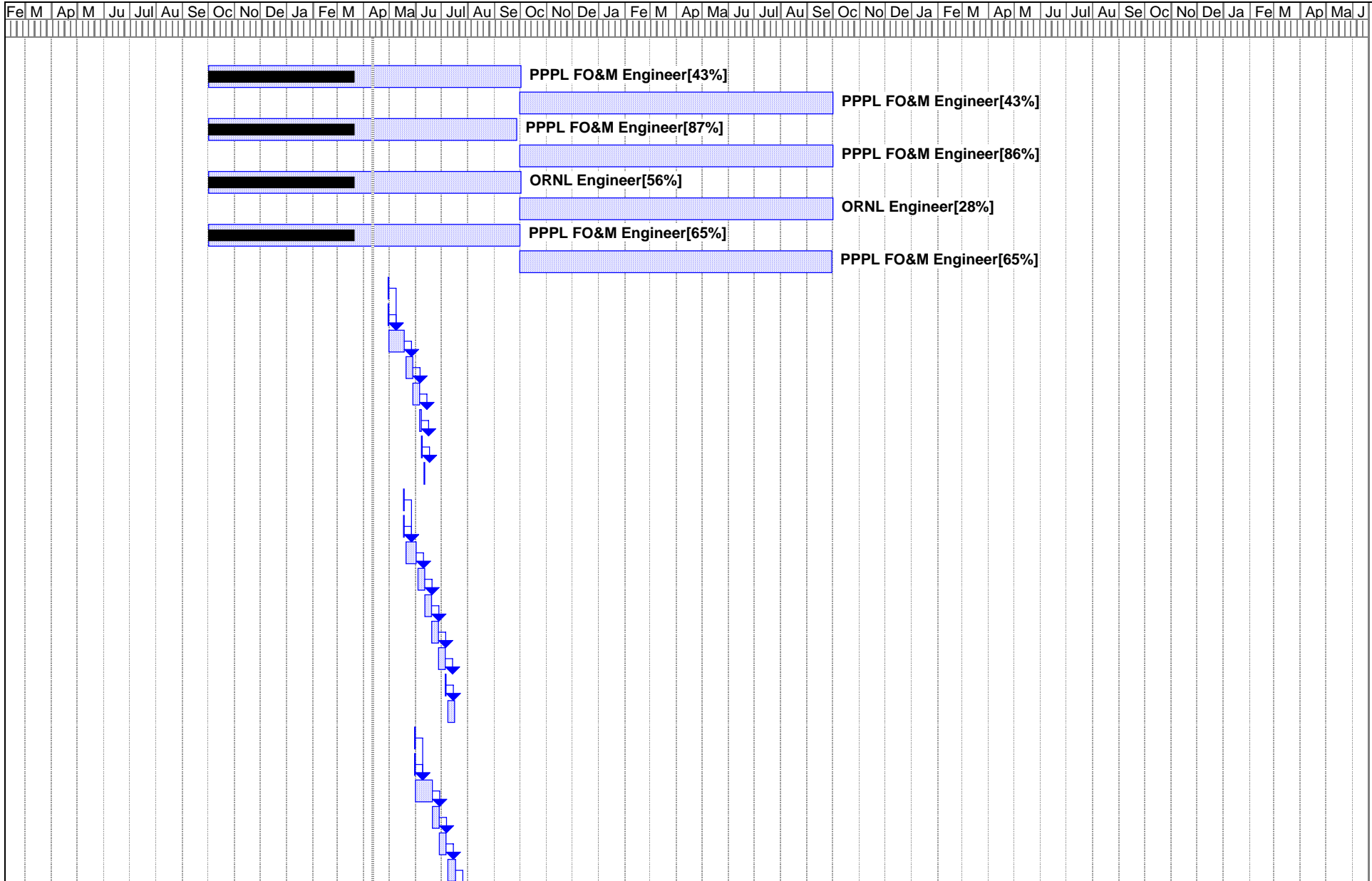
Project: FPAP.mpp Date: Wed 4/11/07	Task		Milestone		External Tasks	
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Resource Names	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	M	Ju	Jul	Au	Se	Oc	No	De	Ja	Fe	M	Ap	Ma	Ju	Jul	Au	Se	Oc	No	De	Ja				
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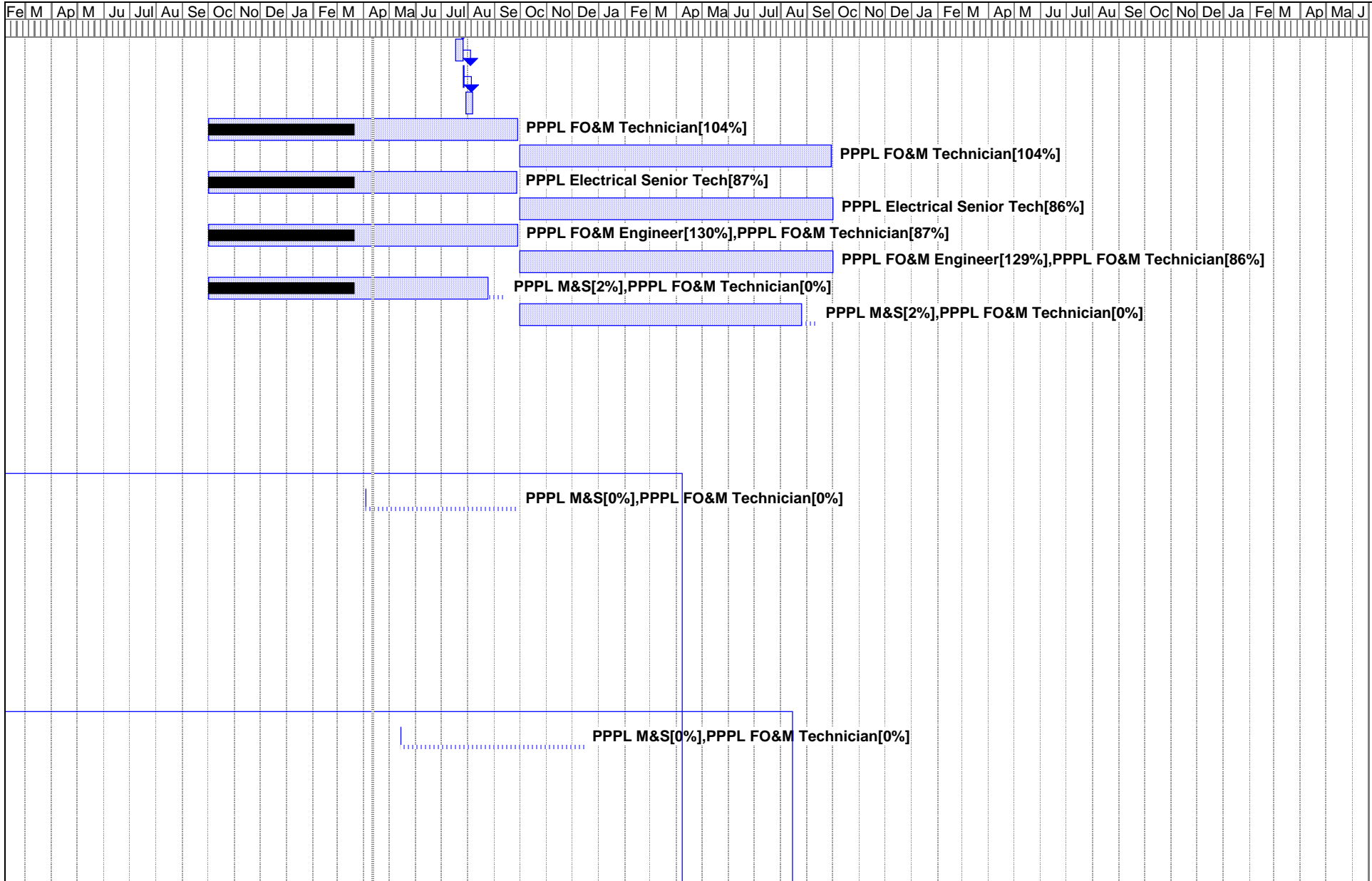
Project: FPAP.mpp
Date: Wed 4/11/07

Task  Milestone  External Tasks 
 Split  Summary  External Milestone 
 Progress  Project Summary  Deadline 

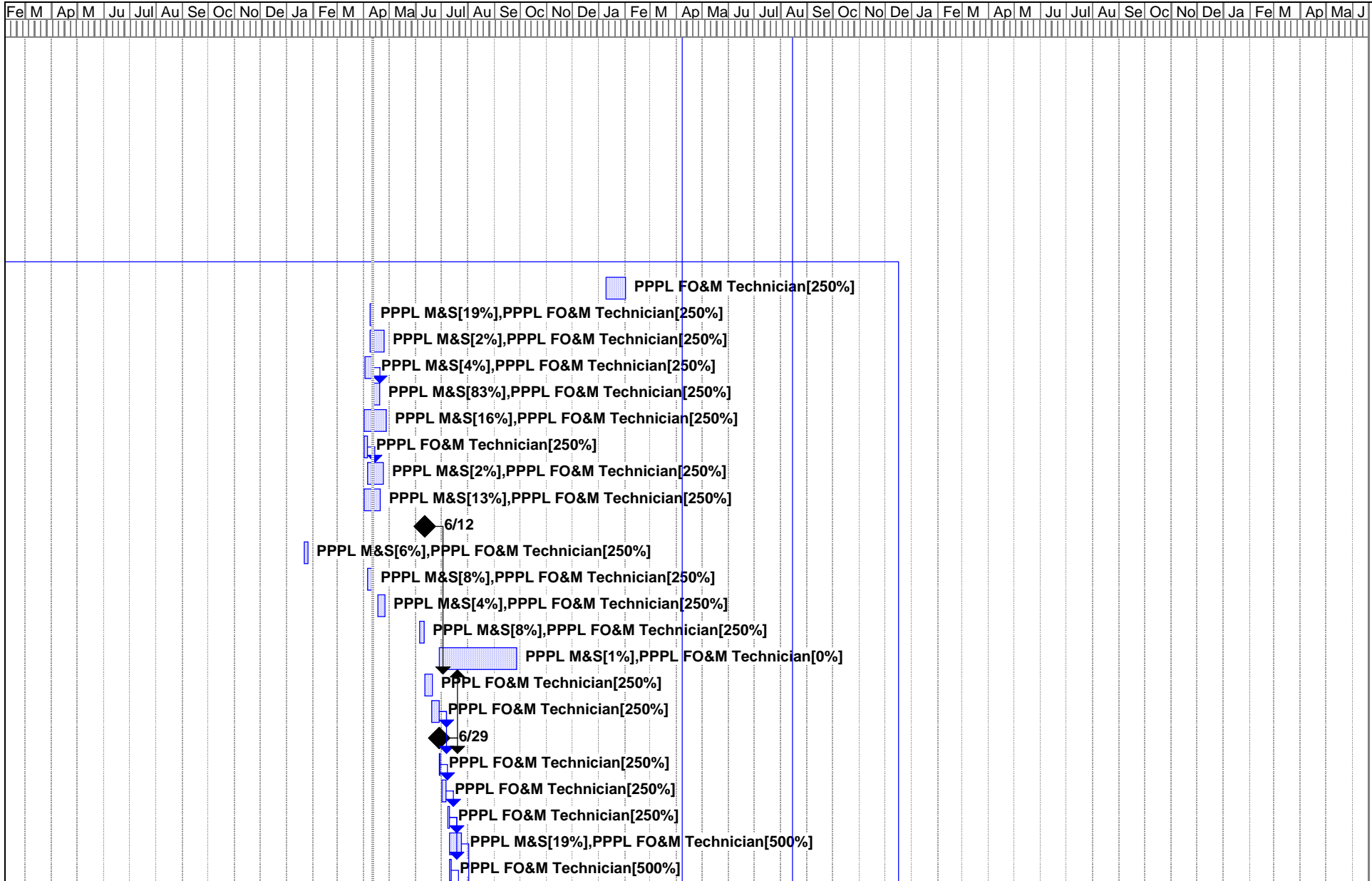


Project: FPAP.mpp
Date: Wed 4/11/07

Task		Milestone		External Tasks	
Split		Summary		External Milestone	
Progress		Project Summary		Deadline	

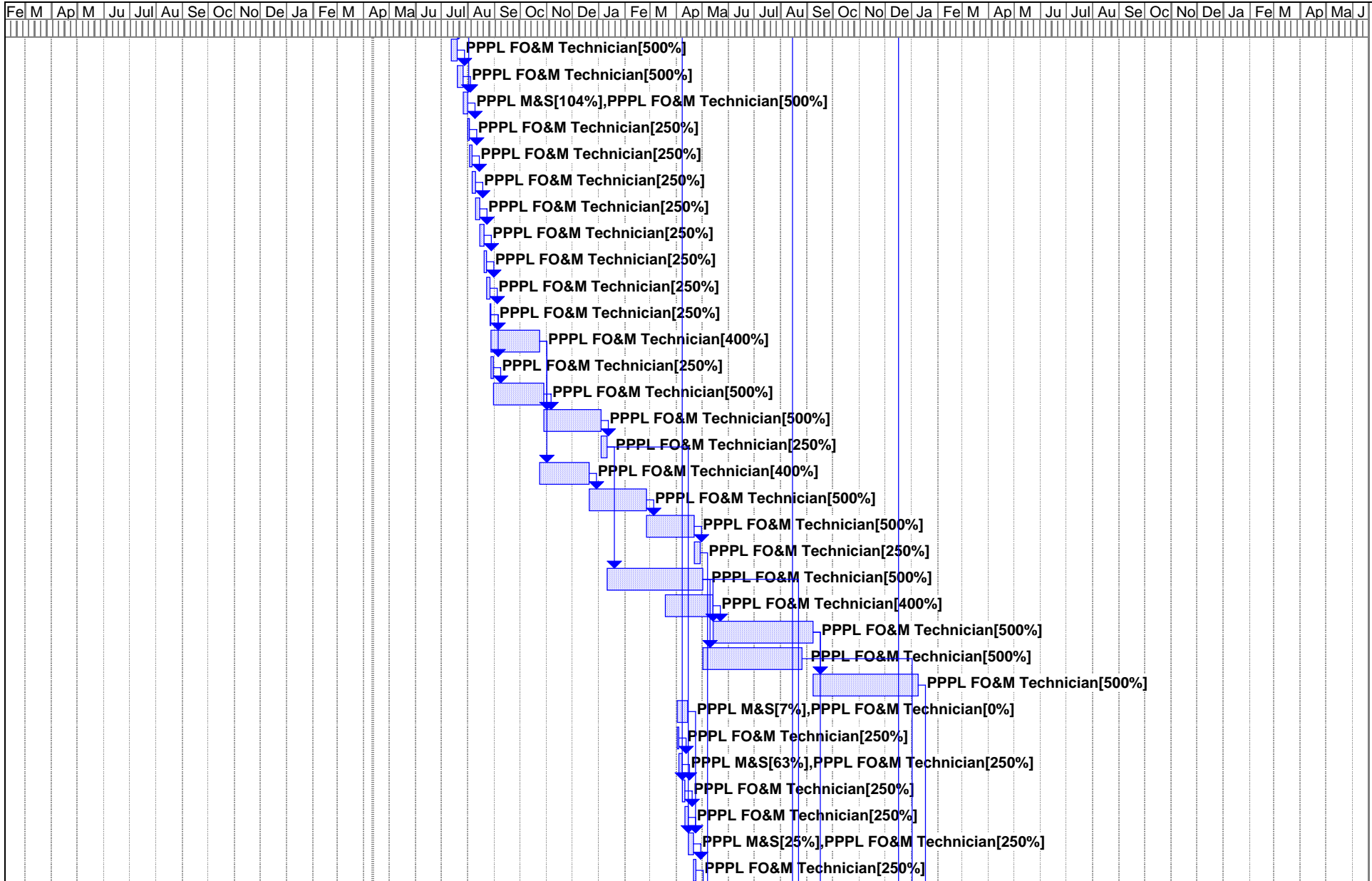


Project: FPAP.mpp Date: Wed 4/11/07	Task		Milestone		External Tasks	
	Split		Summary		External Milestone	
	Progress		Project Summary		Deadline	



Project: FPAP.mpp
Date: Wed 4/11/07

Task		Milestone		External Tasks	
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Date: Wed 4/11/07

Task		Milestone		External Tasks	
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Progress		Project Summary		Deadline	



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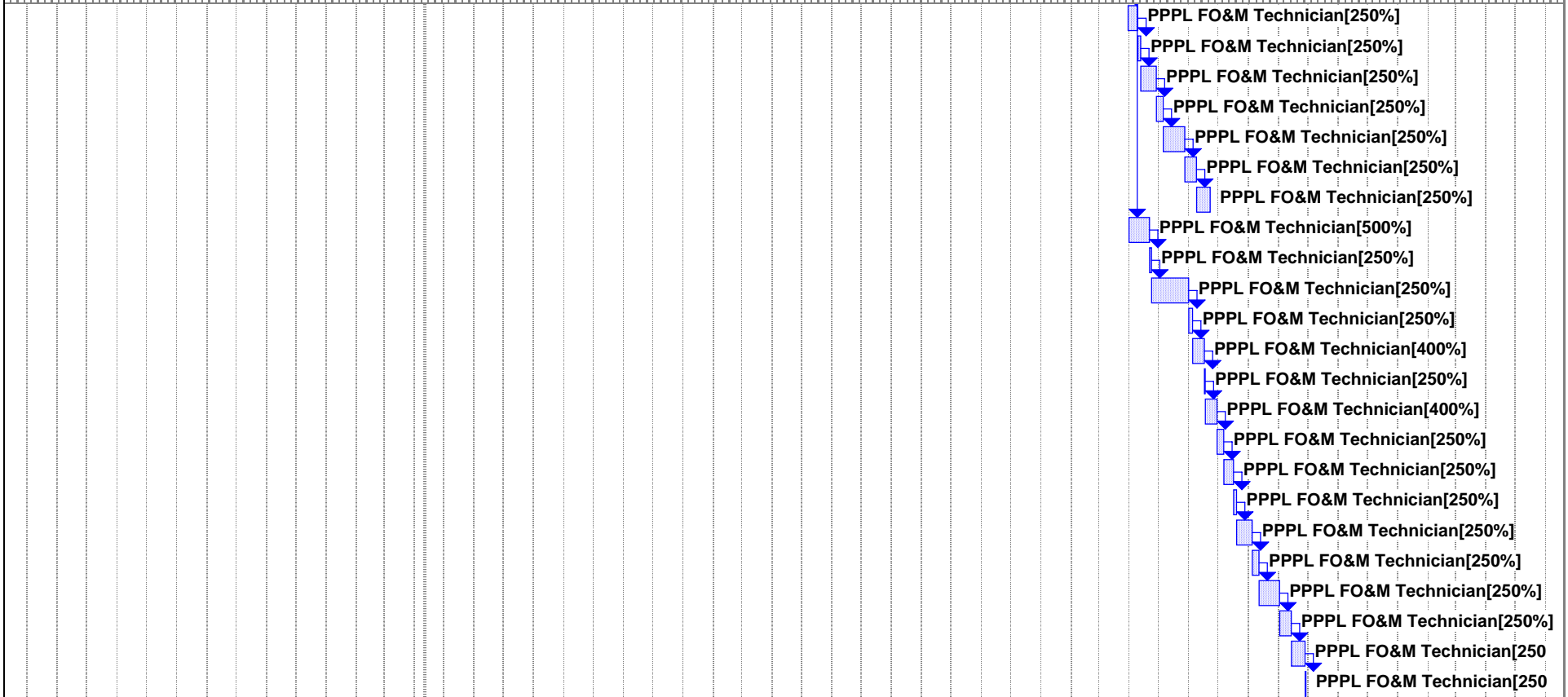
Task		Milestone		External Tasks	
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Project: FPAP.mpp
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Task		Milestone		External Tasks	
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Date: Wed 4/11/07

Task		Milestone		External Tasks	
Split		Summary		External Milestone	
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