MODULAR COIL FLANGES

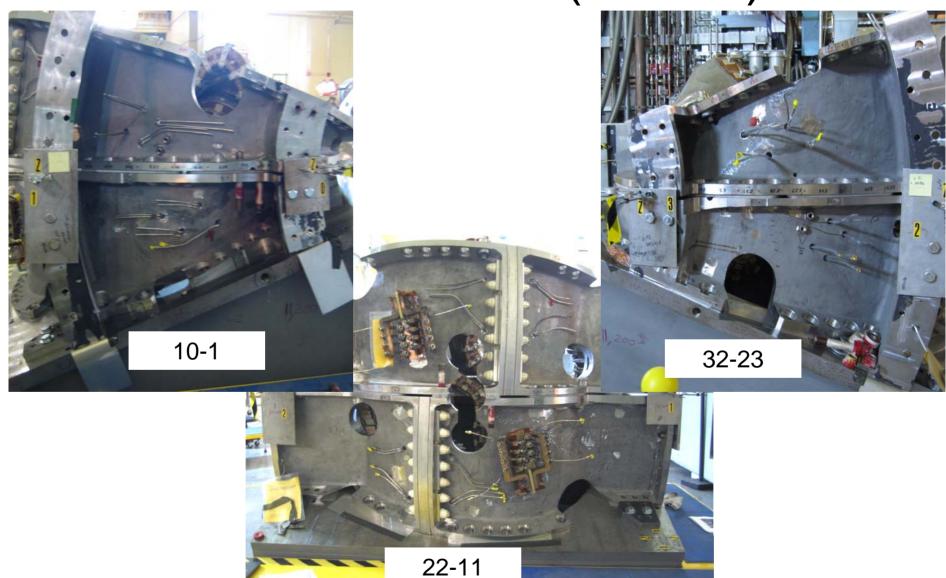
Catalog by M. Viola

Legend for the following table

- The following table represents the flange to flange connection on each coil.
- "T" means it is a tapped hole and
- "H" means that it is a through hole
- "OK" means that an HL tensioner (7" tall by 4.6" diameter) by Sweeney would fit
- "No" means that it wouldn't due to either "D" diameter interferences or "L" length interferences.

												2	/23/2007	
Hole #	C-C on C		C-B on C		C-B on B		A-B on B		A-B on A		A-A	on A		
1	Т		Н	OK maybe	Т		Н	NO - D&L	Н	NO - D&L	Н	NO - D		
2	Т		Н	OK	Т		Н	OK	Н	NO - D&L	Н	NO - D		
3	Т		Н	NO - D	Т		Н	OK	Н	NO - D&L	Н	NO - D		
4	Н	NO - D	Н	NO - D	Т		Н	NO - D	Н	NO - D&L	Н	NO - D		
5	Н	NO - D	Н	OK	Т		Н	OK	Н	NO - D&L	Н	NO - D		
6	Н	NO - D	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - D&L		
7	Н	NO - D	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - D		
8	Н	NO - D	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - D		
9	Н	NO - D	Н	OK	Т		Н	NO - D	Н	NO - D	Н	NO - D		
10	Н	NO - D	Н	NO - D	Т		Т		Н	NO - D	Т			
11	Н	NO - D	Н	OK	Т		Н	NO way	Н	NO - D	Н	NO - D&L		
12	Н	OK	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - 1" clearance to b	ous lead block	
13	Н	OK	Н	OK Remove	Т		Н	OK	Н	NO - D	Н	NO - 1" clearance to b	ous lead block	
14	Н	OK	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - 4" clearance to b	ous lead block	
15	Н	OK Remove	Н	OK	Т		Н	OK	Т		Н	NO - D		
16	Т		Н	OK	Т		Т		Н	NO - D	Н	NO - D		
17	Н	Maybe	Н	OK	Т		Н	OK Remov	Н	NO - D	Н	NO - D		
18	Н	OK Remove	Н	OK	Т		Н	NO - D	Н	NO - D	Н	NO - L		
19	Н	OK	Н	NO - D&L	Т		Н	NO - D	Н	NO - D	Н	NO - L		
20	Н	OK	Н	OK	Т		Н	OK	Н	NO - D	Н	NO - L		
21		OK	Н	OK	Т		Н	OK	Н	NO - D				_
22	Н	NO - D	Н	NO - D&L	Т		Н	OK	Н	NO - D				
23		NO - D	Н	NO - D&L	Т		Н	OK	Н	NO - D				
24		NO - D	Н	NO - D&L	Т		Н	NO - D	Н	NO - D				
25	Н	NO - D	Н	NO - D&L	Т		Н	NO - D	Т					
26		NO - D	Н	NO - D&L	Т		Н	OK	Т					
27		NO - D	Т		Н	NO - D&L								
28		NO - D	Т		Н	NO - D&L								
29		NO - D	Т		Н	NO - D&L								
30		OK maybe												
31		OK												
	Н	OK												

C COIL - C-C (mated)



C COIL – C-C 1-10 (right to left)

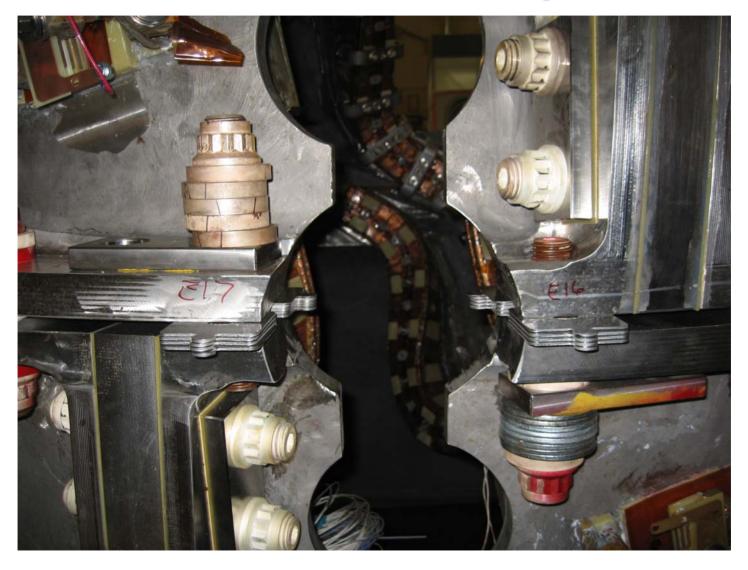




C COIL – C-C 11-15 (right to left)



C COIL – C-C 16-17 (right to left)



C COIL - C-C 18-22 (right to left)



C COIL - C-C 23-29 (right to left)



C COIL – C-C 30-32 (right to left)

NEED PICTURE

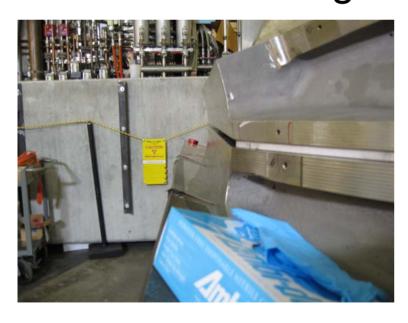
C COIL - C-C 30-32 (right to left)

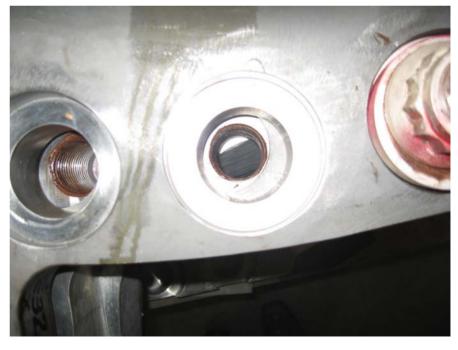


C COIL – C-C 30 & 31 Possible hole errors?

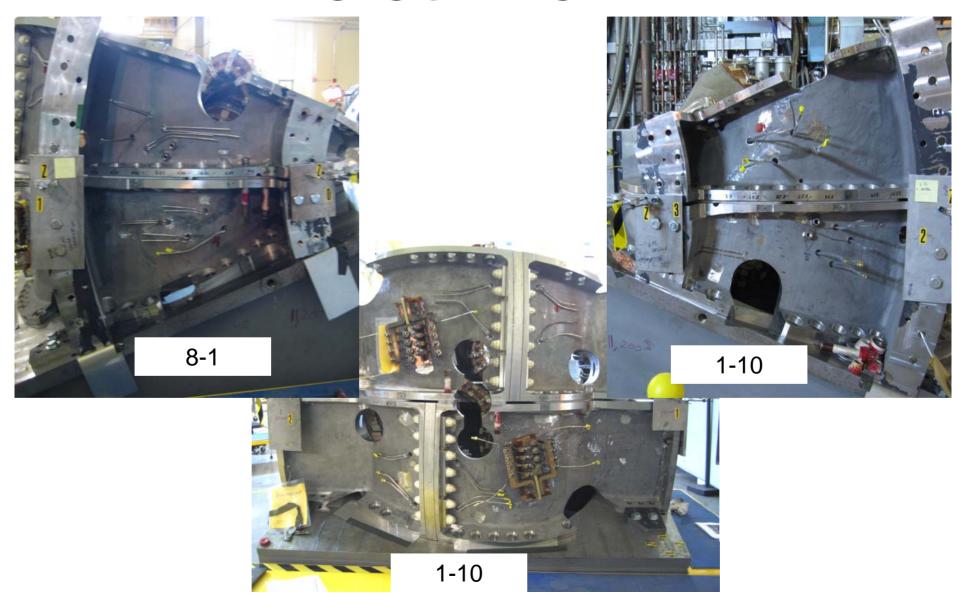
Nose aligned and flanged clocked by eye

 other holes appear close to center but
 these have large offsets





C Coil – C-B



C COIL – C-B 1-5 (right to left)



C COIL – C-B 6-8 (right to left)



C COIL – C-B 9-14 (right to left)



C COIL – C-B 15-16 (right to left)



C COIL – C-B 17-21 (right to left)



C COIL - C-B 22-23 (right to left)



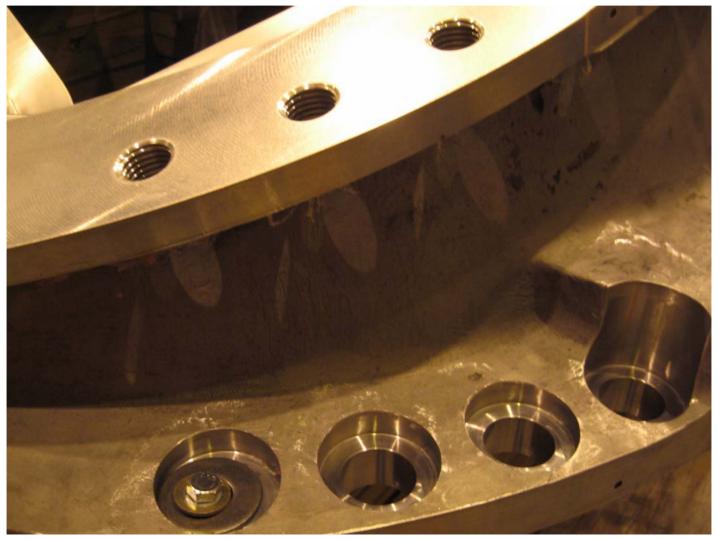
C COIL – C-B 24-26 (right to left)



B COIL – C-B (Top) all tapped except 27-29 & A-B (Bottom)



B COIL – C-B (Top) all tapped except 27-29 & A-B (Bottom) 1-4



B COIL – A-B (Bottom) 5-9; 10 tapped,



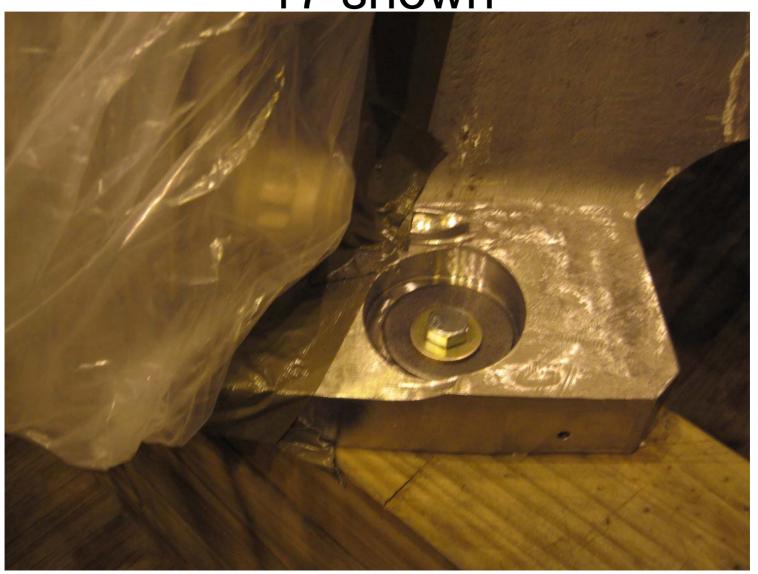
B COIL – A-B (Bottom) 9 interfered with by foot



B COIL – A-B (Bottom) 11-15



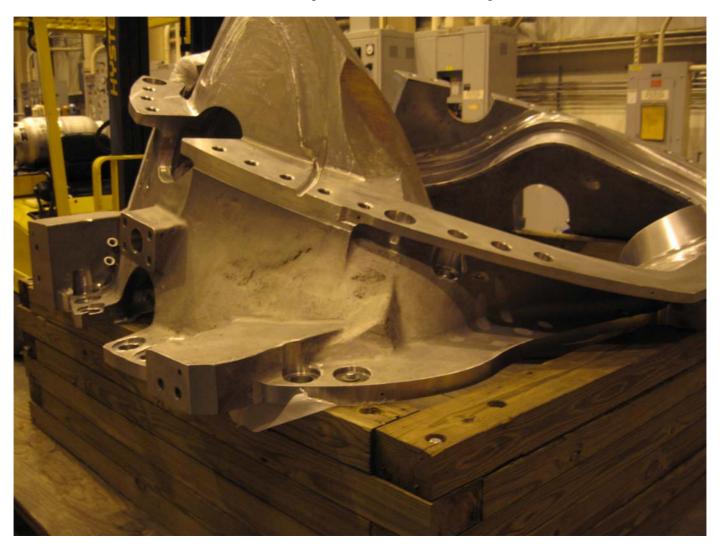
B COIL – A-B (Bottom) 16 tapped; 17 shown



B COIL – A-B (Bottom) 18



B COIL – C-B (Top) & A-B (Bottom)



B COIL – A-B (Bottom) 19-21



B COIL - A-B (Bottom) 22-24



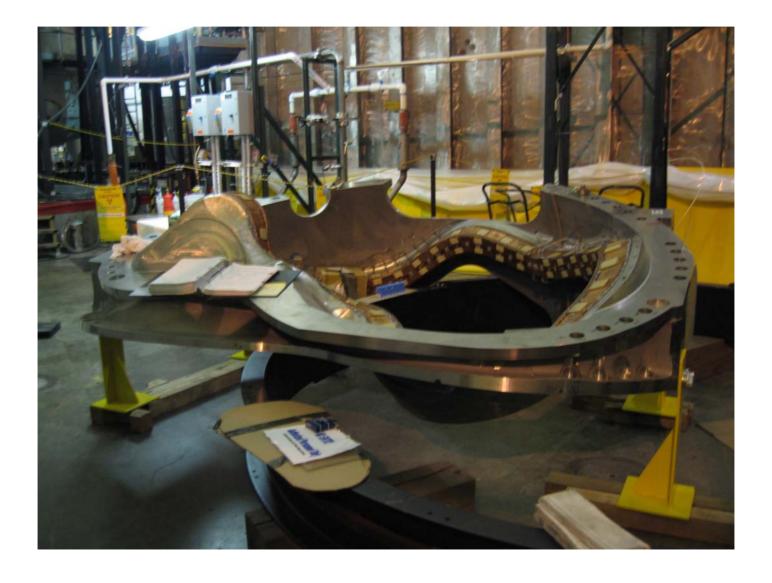
B COIL – A-B (Bottom) 25-26



B COIL – C-B (Top) 27-29



A COIL – A-B (Top) & A-A (Bottom)



A COIL – A-B (Top) 1-4



A COIL - A-B 5-9



A COIL – A-B 10 or Extra hole?



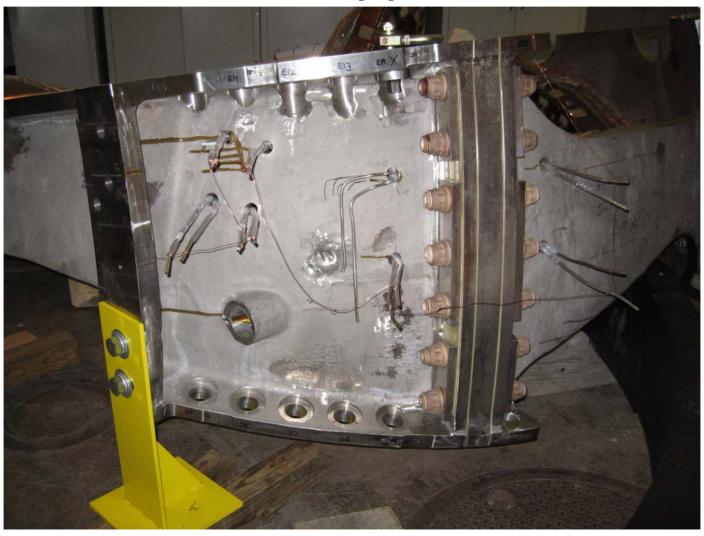




A COIL - A-B 10?-14



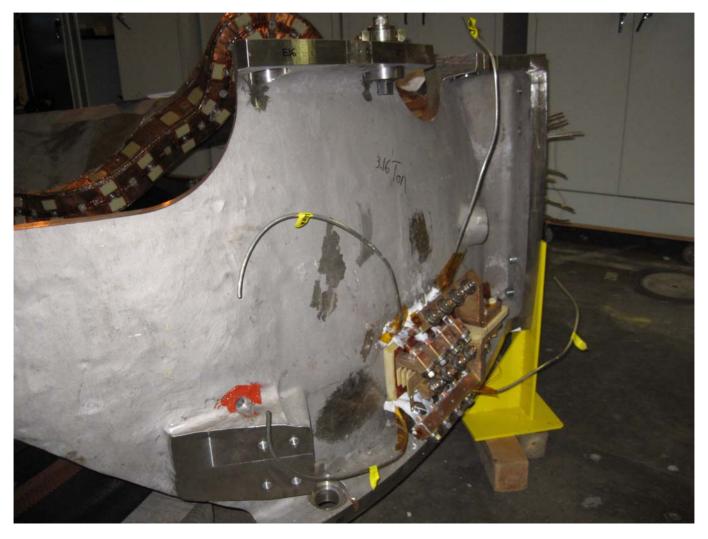
A COIL – A-B (Top) 10-14; 15 tapped



A COIL - A-B (Top) 15 tapped



A COIL – A-B (Top) 16-18 & A-A (Bottom) 11-16



A COIL – A-B (Top) 16-18



A COIL - A-B 19-21



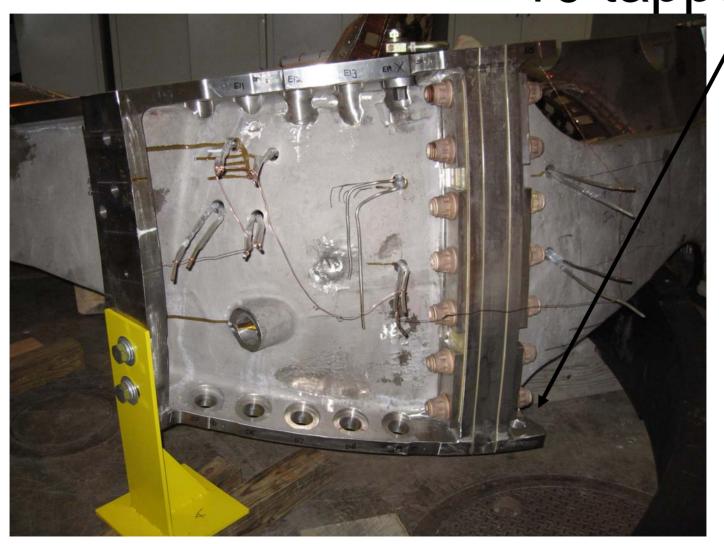
A COIL - A-B 22-24



A COIL -A-A (Bottom) 1-4



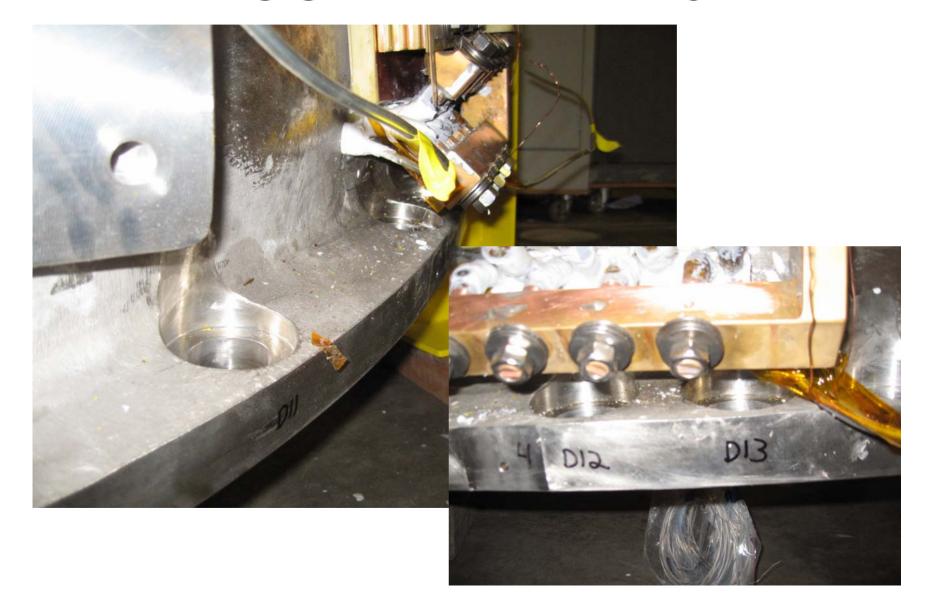
A COIL – A-A (Bottom) 5-9; 10 tapped



A COIL – A-A (Bottom) 11-16



A COIL – A-A 11-13



A COIL - A-A 14-16



A COIL – A-B (Top) 25-26 & A-A (Bottom) 17-20



A COIL – A-B (Top) 25-26 & A-A (Bottom) 17-20

