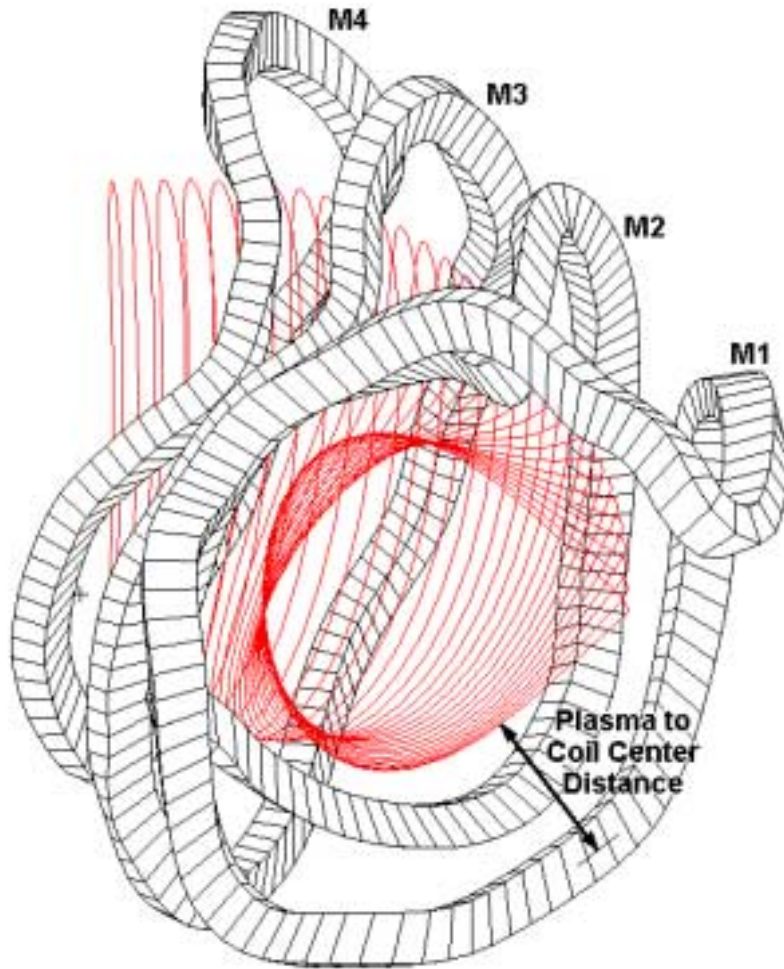


COILOPT Engineering Constraints

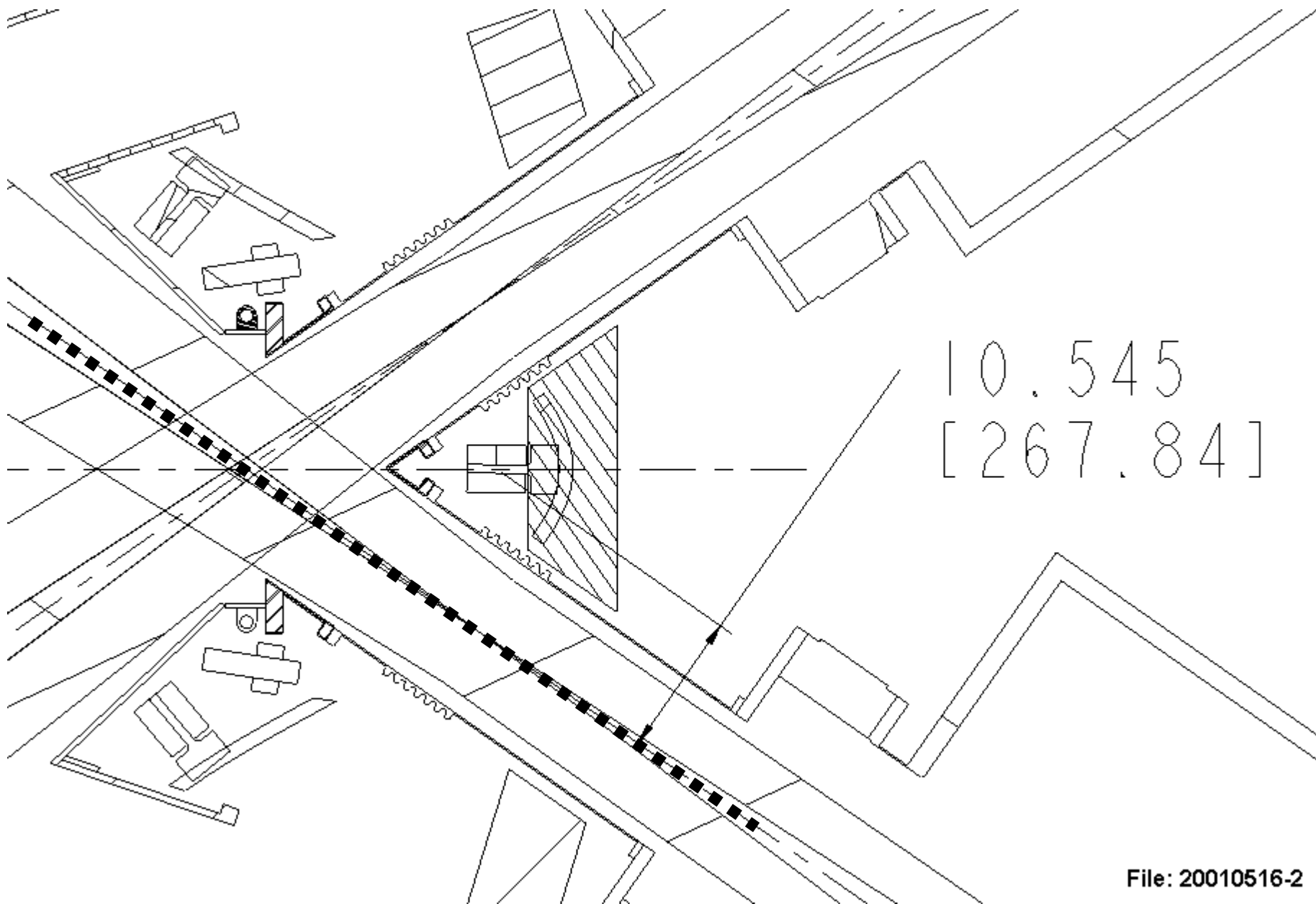
Target	Value	Comments
Min Coil-Coil Separation	>12 cm	Determines coil width
Min Coil-Plasma Distance	>18 cm	Determines coil depth
Max Coil-Plasma Distance	<24 cm	Simplify winding surface; prevent coils from stacking radially
Radius of Curvature		$3 \times W_{\text{cond}} + \frac{1}{2} \times W_{\text{coil}}$
Radial Direction	>10 cm	$3(1.4) + .5(11.3) = 9.85$
Lateral Direction	>10 cm	$3(1.7) + .5(8.9) = 9.55$
Min Coil-NB Distance	>27 cm	Define points representing NB centerline; coil proximity to points is penalized.
Finite Cross Section / Twist		Plan A - Provide radial, lateral direction vector for 101 points/coil using one of three methods: normal-to-plasma, global minimizing frame, or sect-by-sect adjustment. Plan B – Perform twist and multifilament optimization with COILOPT
Access for Machining		Penalize out-of-plane variation

Example of Coil-Plasma Distance Variation for QPS

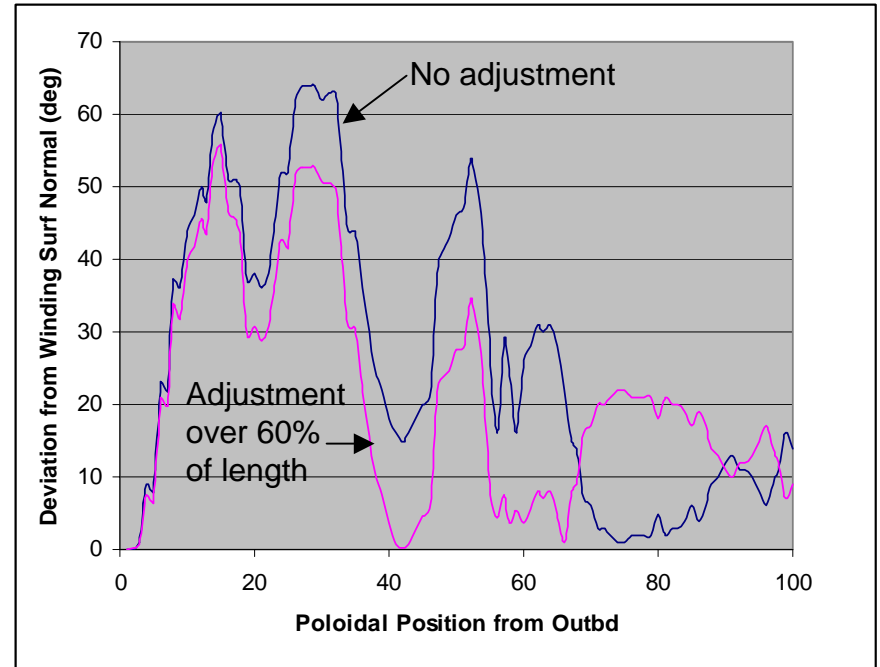
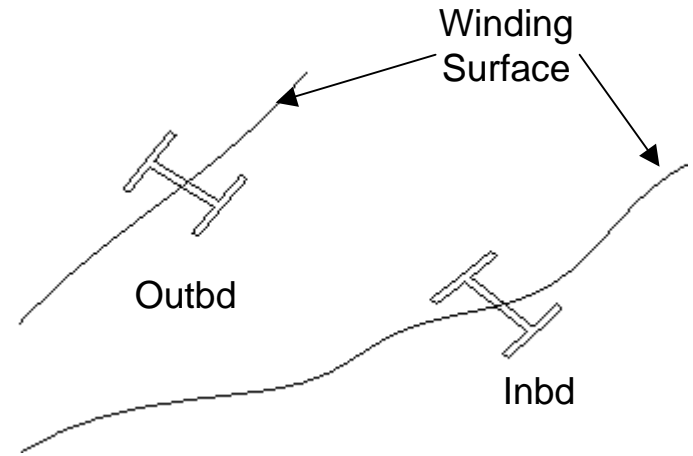


Coil	Minimum Coil Center to Plasma Distance (cm)	Maximum Coil Center to Plasma Distance (cm)	Average Distance (cm)	Max/Min Ratio
M1	20.4	42.5	30.5	2.1
M2	13.7	37.2	24.1	2.7
M3	14.3	40.5	26.3	2.8
M4	14.9	35.8	25.3	2.4

Minimum Coil-NB Distance



Example of Finite Cross-Section / Twist Adjustment



Access for Machining

