

Activity ID	Activity Description	Duration (work days)	Forecast Start	Forecast Finish	Lehman Baseline Finish	Remaining Float	Schedule slip(-)/ahead(+)	FY08															
								MAR				APR				MAY							
								5	3	10	17	24	31	7	14	21	28	5	12				
Phil Heitzenroeder																							
Brown																							
Job: 8203 - Design Integration-BROWN																							
8203FY08-1	Service routing within cryostat & TC	46*	29FEB08*	02MAY08	02MAY08	1,625	0																
8203FY08-2	Facility models update&integration	43	02APR08*	02JUN08	02JUN08	1,605	0																
Chrzanowski																							
Job: 1302 - PF Design -CHRZANOWSKI																							
1302-275	Resolve FDR Chits	51	22FEB08*	02MAY08	02MAY08	1,255	0																
Job: 1352 - PF Coil Procurement-CHRZANOWSKI																							
PF Coil Fabrication																							
141-038.1	PF Conductor Delivery	105*	21FEB08A	18JUL08	30MAY08	355	-34																
141-039	Bid & Award Materials	21	03MAR08*	31MAR08	31MAR08	1,581	0																
141-040	PF Materials Awarded	0		31MAR08	31MAR08	1,581	0																
1352-100	Materials Delivery PF 4,5,6	68	01APR08	07JUL08	07JUL08	1,581	0																
141-035	Bid & Award PF Coil Fabrication	60*	07MAR08*	30MAY08	30MAY08	303	0																
141-035A	PF Coil Proposals Due	0		02APR08*	02APR08*	303	0																
141-035B	Proposal evaluation complete	0		16APR08*	16APR08*	303	0																
141-035C	SPEB Evaluation complete	0		18APR08*	18APR08*	303	0																
Cole																							
Job: 1416 - Mod Coil Type AB Fnl Dsn-WILLIAMSON																							
Top level assy models/drawings																							
1416-503	Complete models/drawings station 3 Assy	185*	01JUL07A	31MAR08	31MAR08	300	0																
Analysis and closeout documentation																							
1416-601	Prepare EM and structural analysis of leads	86*	02JAN08A	30APR08	30APR08	1,627	0																
1416-603	Update, review and approve FMECA	78*	01NOV07A	29FEB08	29FEB08	1,635	0																
1416-604	Finalize draft documents - materials, eddy curre	5	03MAR08	07MAR08	07MAR08	1,635	0																
1416-605	Prepare Type-ABC closeout documentation	15	09APR08*	29APR08	29APR08	1,613	0																
1416-606	Resolve documentation comments	15	30APR08	20MAY08	20MAY08	1,613	0																
Job: 1421 - Mod Coil Interface Design-WILLIAMSON																							
Inboard Interface-AB/BC/AA																							
1421-3138	Resolve issues, release assembly	58*	03DEC07A	29FEB08	29FEB08	39	0																
Job: 1806 - FP Assembly specs and drawings-COLE																							
Station 2-Modular Coil Sub- Assembly																							
1803-201	Station 2 Assembly Specification	164*	01JUL07A	29FEB08	29FEB08	39	0																
Station 3-Modular Coil to VVSA Assembly																							
1803-301	Station 3 Assembly Specification	185*	02JUL07A	31MAR08	31MAR08	163	0																
1803-305	Station 3 Assembly Drawings	185*	02JUL07A	31MAR08	31MAR08	163	0																
Station 5-Final Field Period Assembly																							
1803-501	Station 5 Assembly Specification	48*	01APR08*	06JUN08	06JUN08	237	0																
1803-505	Station 5 Assembly Drawings	152*	03SEP07A	15APR08	15APR08	274	0																
1803-509	Field period Assy Dwgs	132*	01FEB08*	06AUG08	06AUG08	195	0																
1803-611	Detail dwgs ports	90	01APR08*	06AUG08	06AUG08	195	0																
RBS8		NCSX Project		Sheet 1 of 7		SORTED BY RLM AND JOB MANAGER																	
© Primavera Systems, Inc.		3 week look-ahead		10APR08 09:24		Completed Tasks Excluded																	

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								MAR					APR				MAY							
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6.00-Final Machine Assembly																								
1803-601	Station 6 Assembly Specification	120	15APR08*	02OCT08	02OCT08	377	0																	
1803-605	Station 6 Assembly Drawings	120	15APR08*	02OCT08	02OCT08	377	0																	
1803-613	Detail dwgs-man access port	120	15APR08*	02OCT08	02OCT08	377	0																	
Dahlgren																								
Job: 1353 - CS Structure Procurement-PERRY																								
CS Support Structure																								
1353-001	Design PF1a upper to lower interconnect bus	12	15APR08*	30APR08	30APR08	664	0																	
Job: 1702 - Base Support Struct Design-DAHLGREN																								
1702-520	Final design. Assy dwgs, fab dwgs,	64*	01FEB08A	30APR08	30APR08	147	0																	
1702-525M	Base Support Structure FDR	0		30APR08	30APR08	147	0																	
Job: 1501 - Coil Structures Design-DAHLGREN																								
1501-533	Detail CAD Drawings,BOM	260*	01JUN07A	16JUN08	16JUN08	212	0																	
1501-533F	Integrated Stress Analysis	176*	01OCT07A	16JUN08	16JUN08	222	0																	
1501-536	Issue dwgs for review	0		01APR08*	01APR08*	245	0																	
Dudek																								
Job: 1429 - MC Interface R&D-DUDEK																								
Outboard Interface-Friction																								
1429-3030	G-10 Test	30	03MAR08*	11APR08	11APR08	1,640	0																	
Ellis																								
Job: 8205 - Dimensional Control Coordin-ELLIS																								
METDCP-3	Dimensional control plans for station 3	40	05FEB08	31MAR08	31MAR08	163	0																	
Goranson																								
Job: 1601 - Coil Services Design-GORANSON																								
161 - LN2 Distribution																								
191-001	Title I design WBS 161 LN2 manifolds&piping	166*	01OCT07A	02JUN08	02JUN08	231	0																	
162 - Electrical Leads																								
132-001	Title I design WBS 162 Coil leads	180*	03DEC07A	21AUG08	21AUG08	199	0																	
Kalish																								
Job: 1361 - TF Fabrication-KALISH																								
TF Fabrication Contract																								
1361C-108	Fab, Test & Deliver Coil #8	21*	31JAN08	28FEB08	28FEB08	497	0																	
1361C-109	Fab, Test & Deliver Coil #9	1	24MAR08*	24MAR08	24MAR08	496	0																	
1361C-110	Fab, Test & Deliver Coil #10	1	15APR08*	15APR08	15APR08	496	0																	
Job: 1354 - Trim Coil Design &Procurement-KALISH																								
Trim Coil **Updated estimate**																								
TRIM-130	Prepare Conductor Procurement Spec	3	25MAR08*	27MAR08	27MAR08	344	0																	
TRIM-140	Review and Approve Conductor Spec.	5	28MAR08*	03APR08	03APR08	344	0																	
TRIM-120	Procure Trim Coil Conductor	80	04APR08	28JUL08	25AUG08	344	20																	
TRIM-170	Complete Trim Coil Detailed Drawings	10	25MAR08*	07APR08	07APR08	251	0																	
TRIM-200	Assy drawings & parts list	10	08APR08	21APR08	21APR08	251	0																	
TRIM-210	Prepare for FDR	5	22APR08	28APR08	28APR08	251	0																	

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TRIM-220	Trim Coil + Structure FDR	1	29APR08	29APR08	29APR08	251	0												
TRIM-221	** Trim Coil + Structure FDR **	0		29APR08	29APR08	251	0												
TRIM-230	Resolve Chits	5	30APR08	06MAY08	06MAY08	251	0												
TRIM-150	Prepare Trim Coil Procurement Spec.	10	25MAR08*	07APR08	07APR08	256	0												
TRIM-160	Approve Procurement Spec	5	08APR08	14APR08	14APR08	256	0												
Perry																			
Job: 8215 Plant Design																			
FY07 Rebaseline Exercise																			
8210-07	Update plant model	47*	31JAN08	04APR08	26FEB08	1,645	-28												

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								MAR					APR				MAY		
								5	3	10	17	24	31	7	14	21	28	5	12
Larry Dudek																			
Brown																			
Job: 1803/1805- FPA Tooling/Constr-BROWN/DUDEK																			
Station 3-Modular Coil to VVSA Assembly																			
1803-3.11	Deliver Support Cart (PE 007703)	69*	15OCT07A				0												
1803S3-1	Flange bolt/VV support access platform	10*	03MAR08*	14MAR08	14MAR08	248	0												
1803S3-2	Updated Stations 3 and 5 sequence plan	43*	31JAN08*	31MAR08	31MAR08	208	0												
1803S3-3	Station 3 alignment FDR and clean-up activities	15	01APR08*	21APR08	21APR08	208	0												
1803S3-3M	Station 3 alignment FDR	0		21APR08	21APR08	208	0												
1803S3-5	Analyze single point lift (proof test of support	10*	18FEB08*	29FEB08	29FEB08	258	0												
1803S3-6	Station 3 simulation detail model	15*	04FEB08*	22FEB08	22FEB08	263	0												
1803S3-7	VV/MC clearance study (for VVSA1, 2 and 3)	11*	01APR08*	15APR08	15APR08	196	0												
1803S3-8	Station 3 deflection FEA study	30	16APR08	28MAY08	28MAY08	196	0												
1805S3-2	Left side base grout plates	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-3	MCHP lift fixture frame weldment	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-4	Lift fixture mounting bracket weldments	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-5	Reworked laser frame structure	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-6	Right inboard laser frame structure	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-7	Left inboard laser frame structure	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-8	Laser screen lexan sheet (1/8 x 48" x 96")	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-9	Estimate for Station 2 type alignment system	85	31JAN08	29MAY08	29MAY08	181	0												
1805S3-100	Hardware & Misc items	65	31JAN08	30APR08	30APR08	201	0												
1805S3-110	Misc assembly Cost	65	31JAN08	30APR08	30APR08	201	0												
1805S3-201	MC base support system (left / rt side)	65	31JAN08	30APR08	30APR08	201	0												
1805S3-202	Hilman roller - 8-OT plus R & U guides	65	31JAN08	30APR08	30APR08	201	0												
1805S3-203	AirLoc Wedgmount Precision Levelers	65	31JAN08	30APR08	30APR08	201	0												
1805S3-204	Lift fixture mounting bracket weldments	65	31JAN08	30APR08	30APR08	201	0												
1805S3-205	Estimate for Station 2 type alignment system	65	31JAN08	30APR08	30APR08	201	0												
1805S3-206	Hardware & Misc items	65	31JAN08	30APR08	30APR08	201	0												
Station 5-Final Field Period Assembly																			
1803S5-4	Station 5 (and 3) lift fixture structures and li	10*	04FEB08*	15FEB08	15FEB08	371	0												
1803S5-5	Port 4 assembly tooling, models and dwgs	31	18FEB08	31MAR08	31MAR08	371	0												
1803S5-6	Complete external platform models	33*	17MAR08*	30APR08	30APR08	332	0												
1803S5-8	Station 5 support structural analysis	10*	03MAR08*	14MAR08	14MAR08	382	0												
1803S5-9	Station 5 PDR activities	14	21FEB08*	11MAR08	11MAR08	385	0												
1803S5-10	Station 5 FDR - Base support	22*	05MAR08*	03APR08	03APR08	240	0												
1803-5.6	Station 5 FDR	0		03APR08	03APR08	240	0												
1803S5-11	Base support release for fabrication	5	04APR08	10APR08	10APR08	363	0												
1803S5-12	Station 5 FDR - Lift fixtures, port tooling and	10	08APR08*	21APR08	21APR08	351	0												
1803S5-13	Complete dwgs package & release for	5	22APR08	28APR08	28APR08	351	0												
1805S5-1	FPA base support system	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-2	Type-C side support structure	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-3	NB side stabilizing support structure	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-4	TF local temporary supports	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-5	20 ton screw jacks	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-6	AirLoc Wedgmount Precision Levelers	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-7	Port 4 handling structure	105	04APR08	02SEP08	02SEP08	240	0												
1805S5-8	Small port handling structure	105	04APR08	02SEP08	02SEP08	240	0												

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1805S5-9	Station 5 (and 3) lift fixture structures	105	04APR08	02SEP08	02SEP08	240	0															
1805S5-102	Hardware & Misc. items	105	04APR08	02SEP08	02SEP08	240	0															
1805S5-103	Misc. assembly Cost	105	04APR08	02SEP08	02SEP08	240	0															
Chrzanowski																						
Job: 1408 - MC Winding Supplies-CHRZANOWSKI																						
1408-4.1	Procure Strain Gages	55	17MAR08*	02JUN08	02JUN08	170	0															
Job: 1451 - Mod Coil Winding-CHRZANOWSKI																						
Station 3-Casting Prep & Winding																						
P1-161	Wind coil A6	42*	28MAR08A	27MAY08	27MAY08	93	0															
Station 4-Winding, Instl Chill Plates,Tubing,Bag																						
P3-170	Instl Chill Plates,Tubing,Bag B6	42	31JAN08A	30APR08	02JUN08	171	22															
Station 1 Post VPI																						
P2-051C	Final Clamps & Warm Test (Station1) C6	43	31JAN08	31MAR08	16APR08	205	12															
P3-171C	Final Clamps & Warm Test (Station1) B5	16	01APR08	22APR08	08MAY08	207	12															
Job: 1459 - Mod Coil Fabr.Punch List-CHRZANOWSKI																						
Punchlist Tech shop/RESA																						
PLTS-C3	Grinding & Drill Holes -C3	102*	01OCT07A	03MAR08	03MAR08	187	0															
PLTS-C4	Grinding & Drill Holes -C4	5	01OCT07A	10MAR08	10MAR08	214	0															
PLTS-C5	Grinding & Drill Holes -C5	5	01OCT07A	17MAR08	17MAR08	1,659	0															
PLTS-B5	Grinding -B5	5	23APR08	29APR08	15MAY08	207	12															
PLTS-A6	Grinding -A6	5	01OCT07A	19SEP08	19SEP08	93	0															
PLTS-C6	Grinding & Drill Holes -C6	20	01APR08	28APR08	14MAY08	205	12															
PLTS-GRIND	Coil to coil fitup modifications (grinding/cp)	165*	01DEC07A	31JUL08	31JUL08	1,563	0															
Punchlist- Coil Technicians																						
PLCT-A3	Insul,measure,TC, other punch list-A3	17	05JUL07A	14FEB08	14FEB08	174	0															
PLCT-A4	Insul,measure,TC, other punch list-A4	17	06JUL07A	05MAR08	05MAR08	174	0															
PLCT-B3	Insul,measure,TC, other punch list-B3	14	01OCT07A	20MAR08	20MAR08	174	0															
PLCT-C3	Insul,measure,TC, other punch list-C3	18	01OCT07A	07APR08	07APR08	174	0															
PLCT-B4	Insul,measure,TC, other punch list-B4	14	01OCT07A	21APR08	21APR08	174	0															
PLCT-C4	Insul,measure,TC, other punch list-C4	14	25JUL07A	02MAY08	02MAY08	184	0															
PLCT-A5	Insul,measure,TC, other punch list-A5	14	30JUL07A	12MAY08	12MAY08	184	0															
PLCT-A6	Insul,measure,TC,SG other punch list-A6	14	01OCT07A	09OCT08	09OCT08	93	0															
PLCT-B5	Insul,measure,TC, other punch list-B5	14	01OCT07A	29OCT08	29OCT08	93	0															
PLCT-C5	Insul,measure,TC, other punch list-C5	18	01OCT07A	06NOV08	06NOV08	93	0															
PLCT-B6	Insul,measure,TC,SG other punch list-B6	14	01OCT07A	17JUL08	18AUG08	171	22															
PLCT-C6	Insul,measure,TC,SG other punch list-C6	14	01OCT07A	16MAY08	04JUN08	205	12															
Dudek																						
Job: 1431 - Mod. Coil Interface Hardware-DUDEK																						
Bladders																						
1421-3024	Prep Req, Bid,& Award Remaining Bladders	21*	03MAR08*	31MAR08	31MAR08	114	0															
1421-3025	Deliver remaining bladders	14*	01APR08	18APR08	18APR08	114	0															
1421-3028	Bladders available	0		18APR08	18APR08	114	0															
Pucks																						
1429-3110	PPPL cut and grind to thickness	290*	04FEB08	31MAR09	31MAR09	17	0															

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Shims-Outboard																							
1429-3066	Outboard Shims	130	03MAR08*	03SEP08	03SEP08	90	0																
1429-3066H	Deliver 1st HP shims to PPPL	1	31JAN08*	31JAN08	31JAN08	60	0																
Shims-Inboard																							
1429-3062X	Inboard Shims	208	03MAR08*	02JAN09	02JAN09	74	0																
1429-3060B	PPPL water jet cut inboard shims	3	03JAN08A	05FEB08	05FEB08	52	0																
1429-3060A	PPPL mill inboard shims to thickness (for A-B)	5	06FEB08	12FEB08	12FEB08	52	0																
1429-3060D	PPPL mill inboard shims to thickness (for B-C)	10	13FEB08	26FEB08	26FEB08	93	0																
1429-3060C	PPPL anneal inboard shims	3	13FEB08	15FEB08	15FEB08	52	0																
Studs,Washers,Nuts																							
1421-3063	Stud kits available for balance of MC assy	0		30JAN08	29FEB08	156	22																
Stratton																							
Job: 3101 - Magnetic Diagnostics-STRATTON																							
Rogowski Coils																							
3101-352	Assy & detail dgws	46	31JAN08	03APR08	03APR08	431	0																
3101-353	Prep installation procedure	31	04APR08	16MAY08	16MAY08	431	0																
3101-354	Purchase materials	62	31JAN08	25APR08	25APR08	446	0																
3101-370	Check elect characteristics of cables	503*	16APR08*	23APR10	23APR10	1,135	0																
3101-351	Wind coils	13*	31MAR08*	16APR08	16APR08	453	0																
3101-359	Install Rogowski coils (budgeted in job 1815)	21*	02APR08*	30APR08	30APR08	255	0																
TF and PF Co-wound Loops																							
3101-425	Design Protective boxes for PF	100*	01NOV07A	01APR08	01APR08	1,558	0																
3101-426	Purchase SS Sheet	10	12NOV07A	18JUN08	18JUN08	320	0																
3101-452	Form Protective boxes	10	12NOV07A	23JUN08	23JUN08	320	0																
3101-454	Weld end plates of PF protective boxes	10	09NOV07A	30JUN08	30JUN08	320	0																
3101-427	Purchase Heat Shrink tubing	15	12NOV07A	19MAY08	19MAY08	1,495	0																
3101-458	FabTF,PF & solenoid co-wound loops	186	02JUL07A	15AUG08	15AUG08	1,462	0																
T/C and Heater Tape Leads																							
1204-140.1	Peer Review T/C and Heater Tape Leads	12	15APR08*	30APR08	30APR08	183	0																
1204-141	Drawings Signed T/C and Heater Tape Leads	0		30APR08	30APR08	183	0																
1204-144	Check elect characteristics T/C & heater port 12	65	01MAY08	01AUG08	01AUG08	183	0																
Voltage Loops & Protective Boxes																							
3101-802	Fab 3 protective Boxes (Use Existing Box)	10	31JAN08	13FEB08	30MAY08	1,682	76																
3101-806	Check elect characteristics of coax	86*	31JAN08	30MAY08	13JUN08	1,606	10																
Viola																							
Job: 1802 - FP Assy Oversight&Support-VIOLA																							
Station 3 procedures,JHA,ACC,Training,Prep																							
R1802-307	Procedures written & approved	10	01APR08	14APR08	14APR08	163	0																
R1802-309	JHA completed	6	15APR08	22APR08	22APR08	163	0																
R1802-311	Training needs identified & released	6	23APR08	30APR08	30APR08	163	0																
Job: 1810 - Field Period AssyStation 1,2,3 VIOLA																							
Station 1-VV Prep (hard surface components) FP#1																							
R1810-1108	Perform final acceptance testing (H/C flow test)	15	26MAR08*	15APR08	15APR08	284	0																
R1810-1100	Design & Build heater& thermo termination box	41	06MAR08*	01MAY08	01MAY08	254	0																

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Station 1- VV Prep (hrd surf cmprntsFP#2)																								
R1810-1208	Perform final acceptance testing (H/C flow test)	32	16APR08	30MAY08	30MAY08	341	0																	
Setup																								
R1810-2047	Calibrate stud tensioner	420*	31JAN08A	30SEP09	01APR08	1,272	-376																	
R1810-2036	Fuji Paper	20*	31JAN08	27FEB08	27FEB08	1,672	0																	
R1810-2045	2 Electric Torque wrench	56	31JAN08*	17APR08	17APR08	1,636	0																	
R1810-2080	3rd laser tracker	65	01APR08*	01JUL08	30APR08	1,584	-43																	
R1810-2027	Install THIRD Holding 20 deg fixture	10	01APR08*	14APR08	14APR08	1,639	0																	
R1810-2084	Design and purchase 3 additional wedge	87*	31JAN08	02JUN08	02JUN08	18	0																	
R1810-2024	Rework wedges f/combined assemblies& coil	97*	31JAN08	16JUN08	13FEB08	1,595	-87																	
R1810-2085	Trak 3 axis mill	65	31JAN08*	30APR08	30APR08	1,612	0																	
R1810-2086	Trak 3 axis mill collet set	65	31JAN08*	30APR08	30APR08	1,627	0																	
R1810-2087	Coordinate measuring machine	65	31JAN08*	30APR08	30APR08	1,627	0																	
R1810-2088	HEPA machine tool exhaust system	65	31JAN08*	30APR08	30APR08	1,627	0																	
R1810-2089	Tools, cabinets & storage shelving	65	31JAN08*	30APR08	30APR08	1,627	0																	
R1810-2002	Purchase grinding machine	45	31JAN08	02APR08	02APR08	1,647	0																	
S20-3.03	Compress G10 shims & sort (initial 300 shims	420*	31JAN08*	30SEP09	07FEB08	1,272	-414																	
S20-4.01	Install MCHP fixtures & metrology equipmt	67	01APR08*	03JUL08	03JUL08	1,582	0																	
S20-4.02	Perform metrology set-up;purchase 6 pillars	65*	31JAN08*	30APR08	31MAR08	1,627	-22																	
Pre-Measuring and fitup checks																								
Pre measurement of MCHP A2,B2,C2 flanges																								
S22-3.02	Compress shims sort by thickness	17*	07MAR08*	31MAR08	03APR08	99	3																	
Pre measurement of MCHP A3,B3,C3 flanges																								
S23-1.01	Verify mating MC's of MCHP will come together	4	31JAN08	05FEB08	06MAR08	144	22																	
S23-3.02	Compress shims sort by thickness	6	25APR08*	02MAY08	21APR08	81	-9																	
Pre measurement of MCHP A4,B4,C4 flanges																								
S24-1.01	Verify mating MC's of MCHP will come together	4	16APR08	21APR08	25APR08	174	4																	
S24-2.08	Measure C4 "A" flange	8	22APR08	01MAY08	07MAY08	174	4																	
Station 2 MC subassy A1B1C1																								
A-B MC Assembly																								
2-1-6.231	Perform alignment "B" coil tooling balls	1	01APR08*	01APR08	25APR08	18	18																	
2-1-6.24	"B" coil, position coil accurately in x, y, &	1	02APR08	02APR08	28APR08	18	18																	
2-1-6.25	Install alumina shims;studs, supernuts, wiggle t	1	03APR08	03APR08	29APR08	18	18																	
2-1-6.26	Torque50% of final value.	1	04APR08	04APR08	30APR08	18	18																	
2-1-6.27	Measure position of all monuments	1	07APR08	07APR08	01MAY08	18	18																	
2-1-6.271	Fuji paper, & examine load sharing.	3	08APR08	10APR08	06MAY08	18	18																	
2-1-6.272	Install new shims & Fuji paper.	3	11APR08	15APR08	09MAY08	18	18																	
2-1-6.273	Install shims without Fuji paper, studs, torque5	2	16APR08	17APR08	13MAY08	18	18																	
2-1-6.28	Adjust shims locally. Re-torque all studs50%.	2	18APR08	21APR08	15MAY08	18	18																	
2-1-6.29	Install bushing. Replace nut & tighten back 50%	3	22APR08	24APR08	20MAY08	18	18																	
2-1-6.30	After super bolt tightening, measure position	1	25APR08	25APR08	21MAY08	18	18																	
2-1-6.31	Tighten all bolts to final torque.	1	28APR08	28APR08	22MAY08	18	18																	
2-1-6.32	After tightening hardware, measure position	2	29APR08	30APR08	27MAY08	18	18																	
Station 2 MC subassy A2B2C2																								
A-B MC Assembly																								
2-2-6.01	Lower Type-A modular coil onto jacks	3	24APR08*	28APR08	28APR08	81	0																	
2-2-6.02	Mark nose shim locations & puck locations.	0	29APR08	28APR08	28APR08	81	0																	
2-2-6.03	Place initial set of alumina shims (4-8) on Type	1	29APR08	29APR08	29APR08	81	0																	
2-2-6.05	Lower mating "B" coil into position.	1	30APR08	30APR08	30APR08	81	0																	