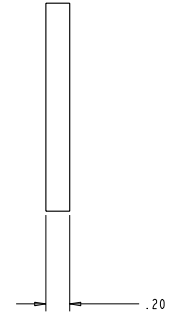
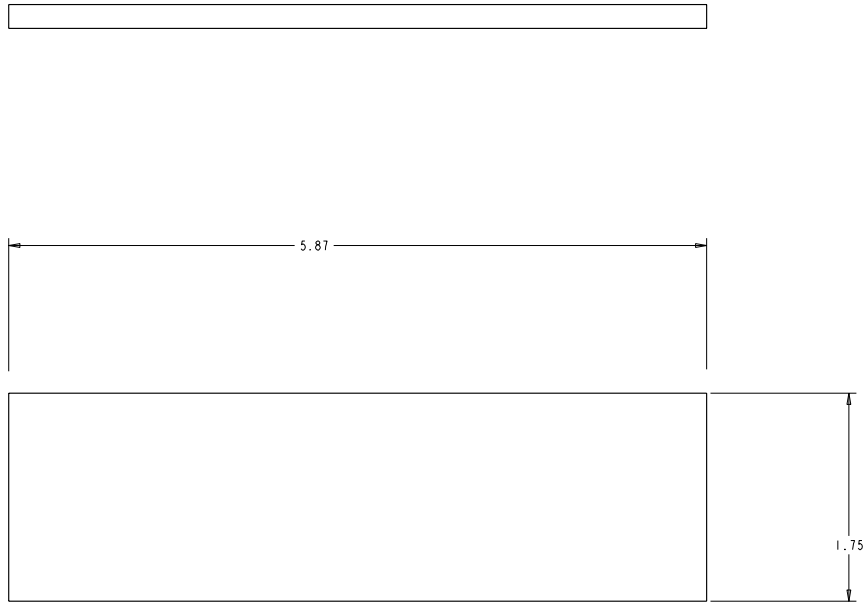


8 7 6 5 4 3 2 1
 NEXT ASS'Y: 1 FINAL ASS'Y:

- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE1406-025.PRT
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.



SCALE 2.000



**RELEASED FOR
FABRICATION / INSTALLATION**

PPPL Drafting:

AR	-1	TRC FILL BLOCK	G10	1
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
SE1406-025	← NEXT ASSEMBLY			PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

SCALE	1:1	DES	D WILLIAMSON	11-1-04
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW	G LOVETT	11-1-04
FRACTIONS		CHK		
XX DECIMALS	±.01	SECT		
XXX DECIMALS	±.005	DEPT		
ANGLES	±0°15'	PE	D WILLIAMSON	11-04
BREAK SHARP EDGES	.06 MAX	CR		
FINISH	0.025 UNLESS OTHERWISE SPECIFIED	PJ		
		REG		
		PPPL DRFT	J SIEGLE	11-04

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UT-BATTELLE	
NATIONAL COMPACT STELLARATOR EXPERIMENT	
TRC FILL BLOCK	
VERSION NO.	2
PLANT	X-10
BLDG	5700
FL	3
SHT OF	1
TYPE	S
CLASS	U
RELEASE LEVEL	Fabrication
SEI406-025	
REV	0

8 7 6 5 4 3 2 1