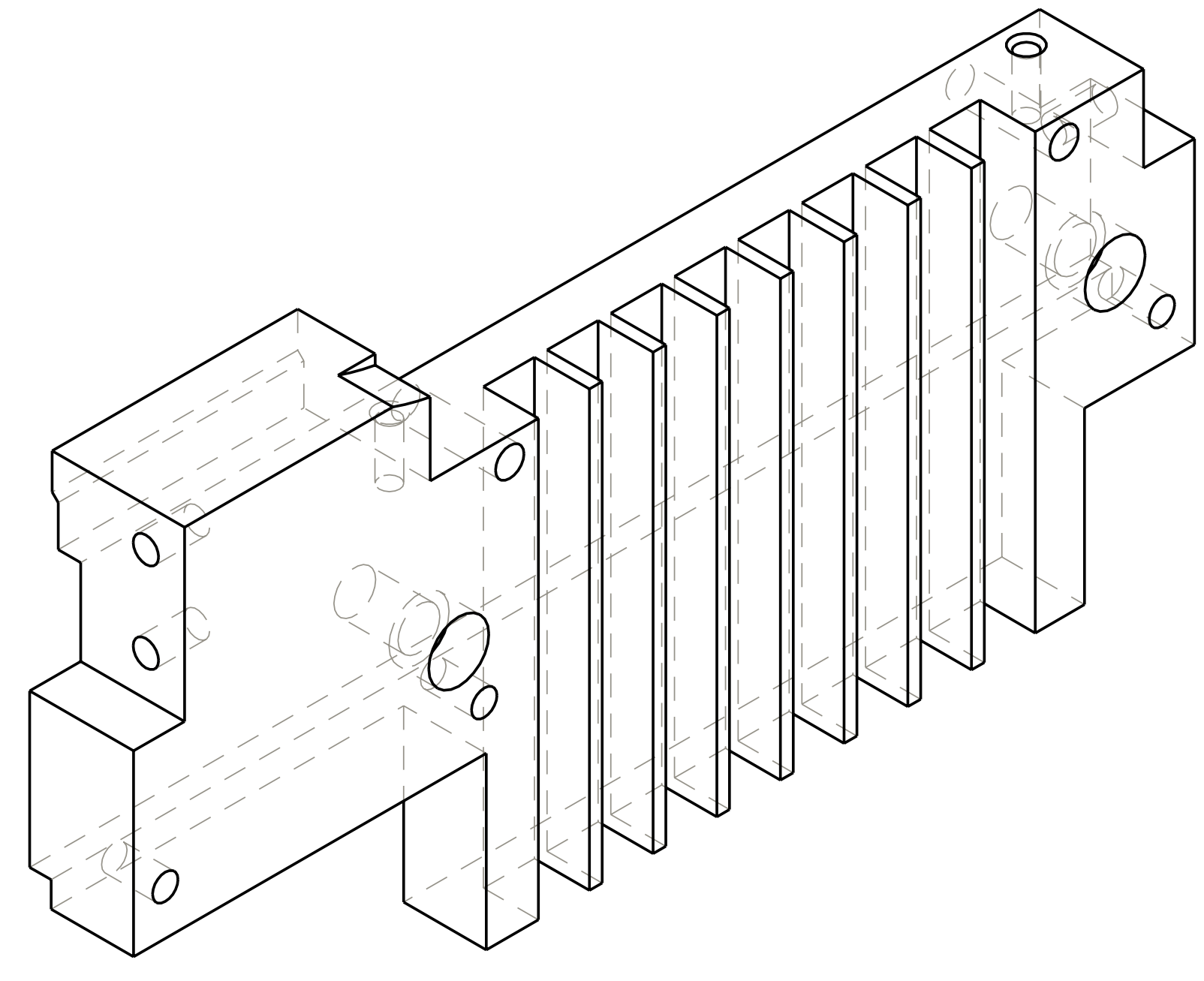
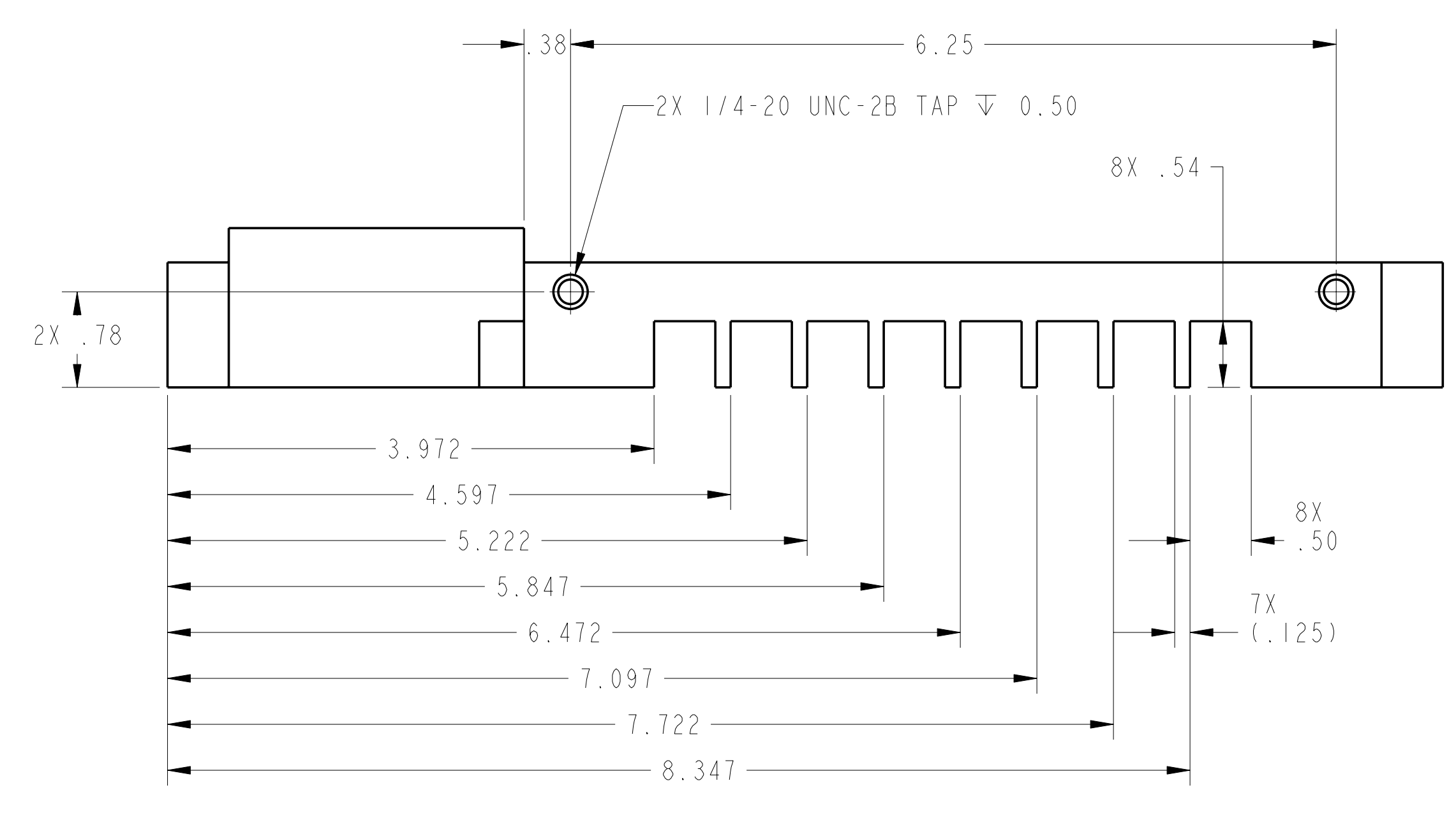
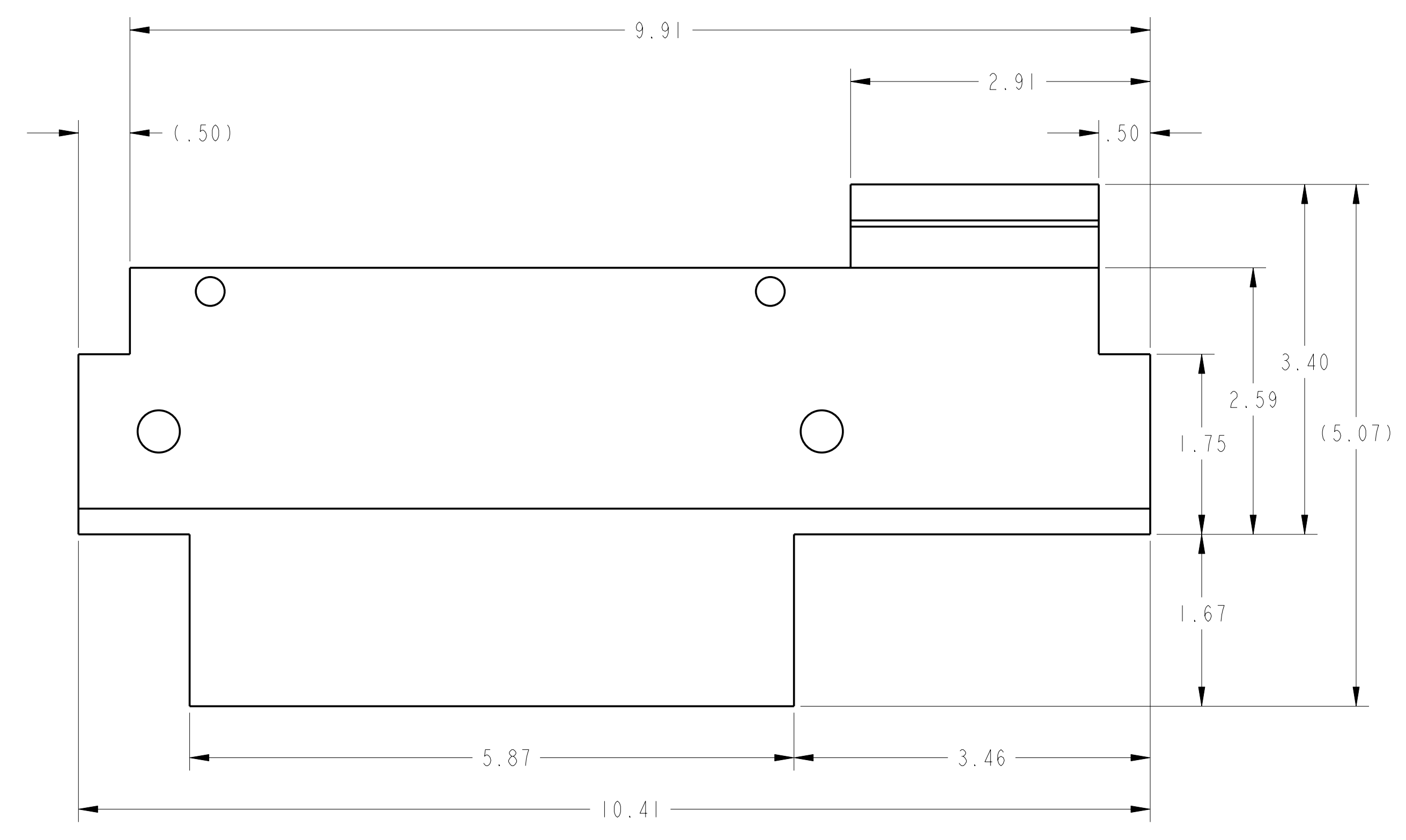
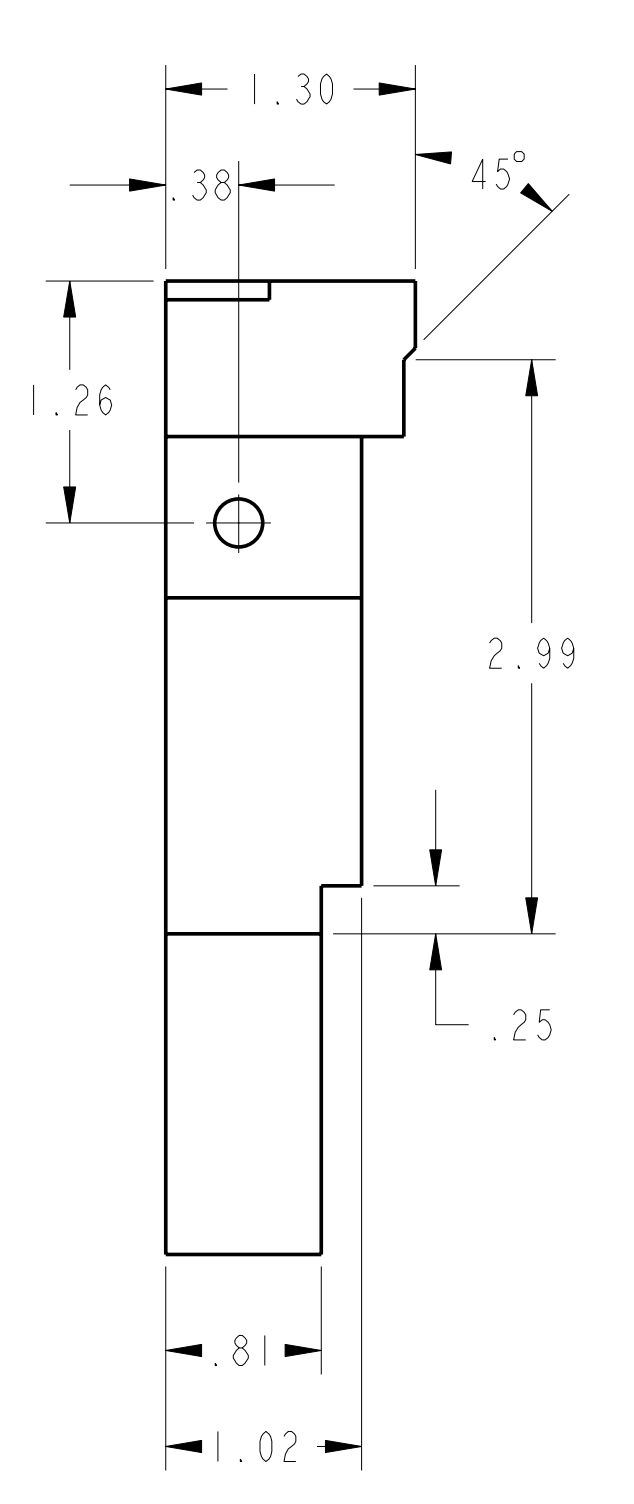
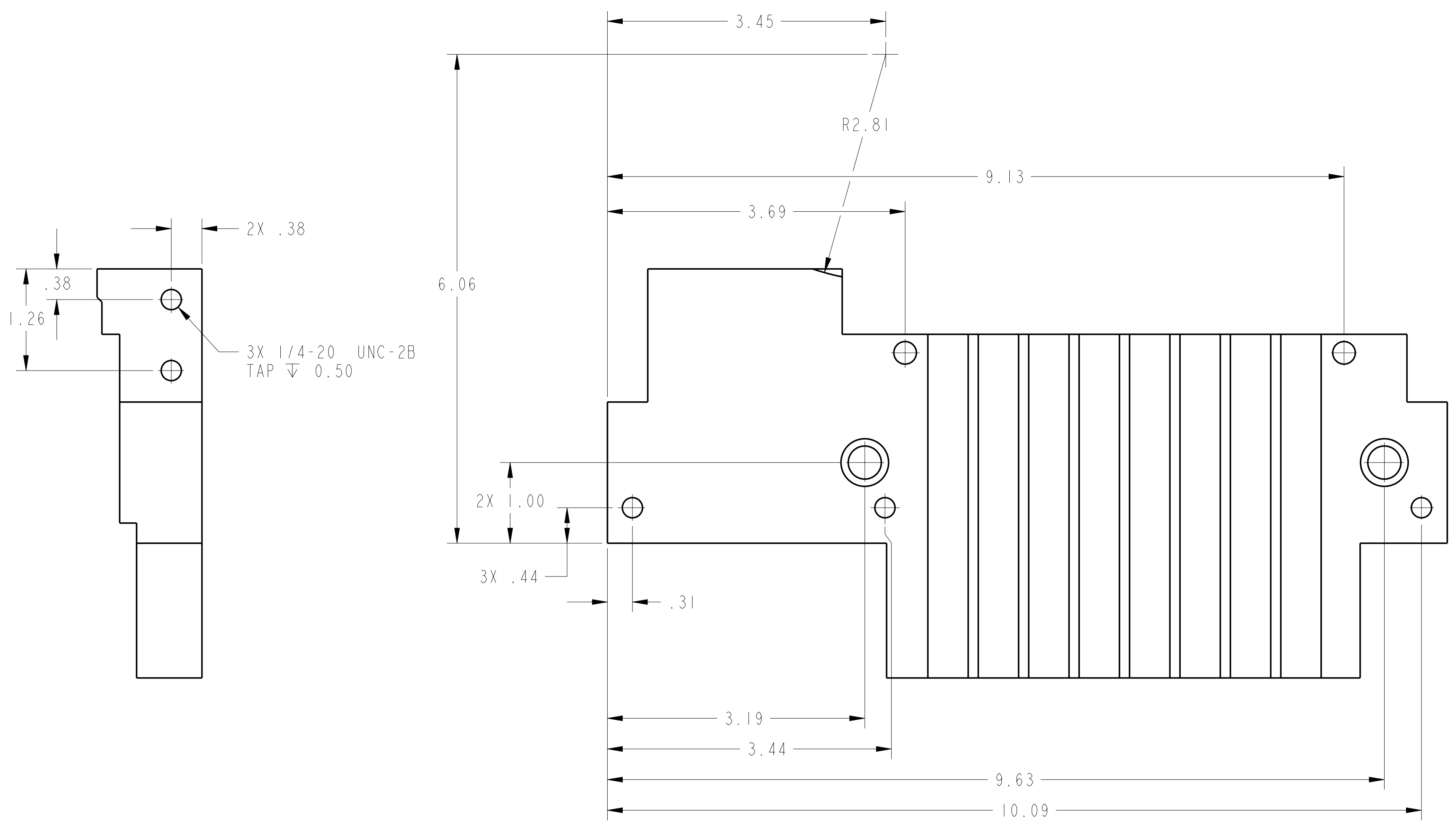


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SEI406-135.PRT
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.
 6. TOLERANCE X.XXX DIMENSIONS +/- .010



ISOMETRIC VIEW



1 LOWER "B" FILL BLOCK

**RELEASED FOR
 FABRICATION / INSTALLATION**
 PPPL Drafting:

next assy	1	-1	LOWER "B" FILL BLOCK	G10		
SEI406-010	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY	PARTS LIST			

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

0	INITIAL RELEASE	DEW (I/J)																		
REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	DRNL	DOE	DATE								
	REVISION OR ISSUE PURPOSE																			

SCALE 1:1	DES PJ FPGARTY 10-1-04	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW T HARGROVE 10-12-04	
FRACTIONS ±.01	CHK M COLE 10-14-04	
XX DECIMALS ±.005	DEPT :	
XXX DECIMALS ±.0015	PE D WILLIAMSON 10-14-04	TRC FILL BLOCK LOWER "B"
ANGLES ±0°15'	CR :	
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ :	
	REO :	
	PPPL DRFT J SIEGEL 10-14-04	VERSION NO. 7
		PLANT X-10
		BLDG 5700
		FL 3
		SHT OF 1
		TYPE I
		CLASS U
		RELEASE LEVEL Fabrication
		SEI406-135
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