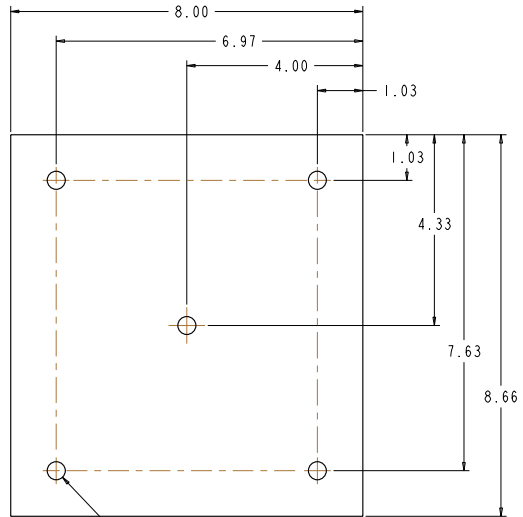
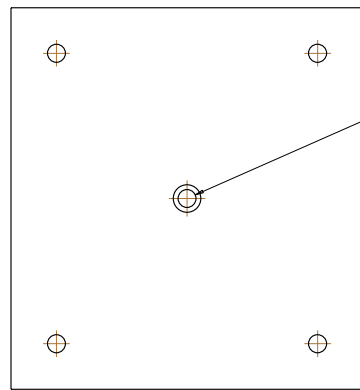


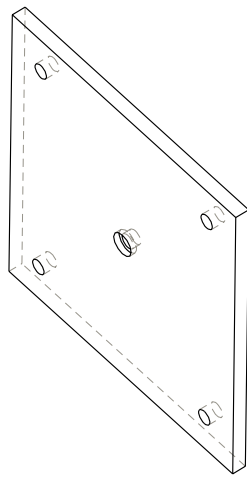
- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
  2. DIMENSIONS ARE IN INCHES
  3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
  4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SEI42-176.PRT
  5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.



4X Ø.41 THRU  
 (1)  
 SCALE 1.00



Ø.41 THRU  
 Ø.63 .156



ISOMETRIC VIEW  
 SCALE 1.00

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

SCALE NOTED	DES P.J. FOGARTY	8-95	<b>UT-BATTELLE</b> Oak Ridge National Laboratory managed by the DEPARTMENT OF ENERGY U.S. GOVERNMENT CONTRACT NO. AC05-84OR21400 PROJECT NATIONAL COMPACT STELLARATOR EXPERIMENT
TOLERANCES UNLESS OTHERWISE SPECIFIED	CHK G. LOVETT	8-95	
FRACTIONS XX DECIMALS .XX DECIMALS .XX ANGLES 80°15' BREAK SHARP EDGES ON MAX FINISH	PE D. WILLIAMS	8-95	
	PPPL DRFT J. SIEGLE	8-95	VERSION NO. X-10 PLANT 8700 BLDG 3 FLS 1 SHT 1 OF 1 TYPE CLASS REV D
			RELEASE LEVEL WIP DATE SEI42-176

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

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