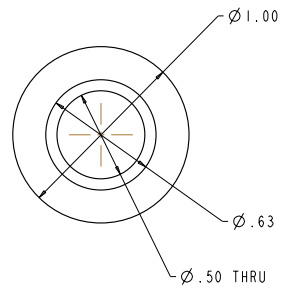
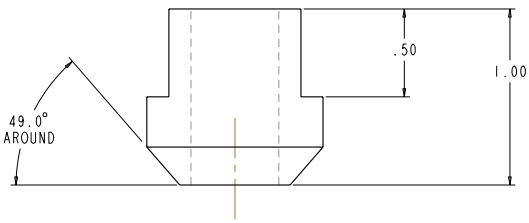
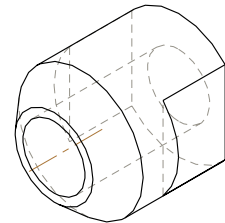
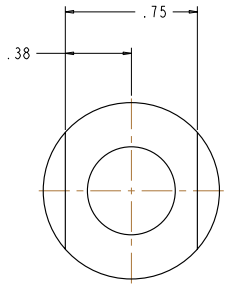
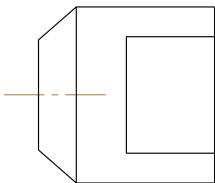


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE142-177.PRT
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.



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 SCALE 4.00



ISOMETRIC VIEW
 SCALE 4.00

REV	CAGE CODE	PART OR IDENTIFYING NO	NUT, CENTERING NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE142-177			NUT, CENTERING			
			ASSEMBLY		PARTS LIST	

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED		DES P.J. FOGARTY	0-95	UT-BATTELLE		Oak Ridge National Laboratory managed by the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT NO. AC05-84OR21400	
TOLERANCES UNLESS OTHERWISE SPECIFIED		CHK G. LOVETT	0-95	PROJECT NATIONAL COMPACT STELLARATOR EXPERIMENT		FIXTURE ALIGNMENT CENTERING NUT	
FRACTIONS		DRYF	0-95	VERSION NO. 1		PLANT K-10	BLDG 5700
XX DECIMALS		PE D. WILLIAMS	0-95	FL 3-11		SWT 115	TYPE CLASS U
XXX DECIMALS		CE	0-95	RELEASE LEVEL		WIP	
ANGLES		PPPL DRFT J. SIEGLE	0-95	DATE		SE142-177	
BREAK SHARP EDGES ON DIA				DRAWING APPROVALS		REV D	
FINISH				DATE			
REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE
	REVISION OR ISSUE PURPOSE						