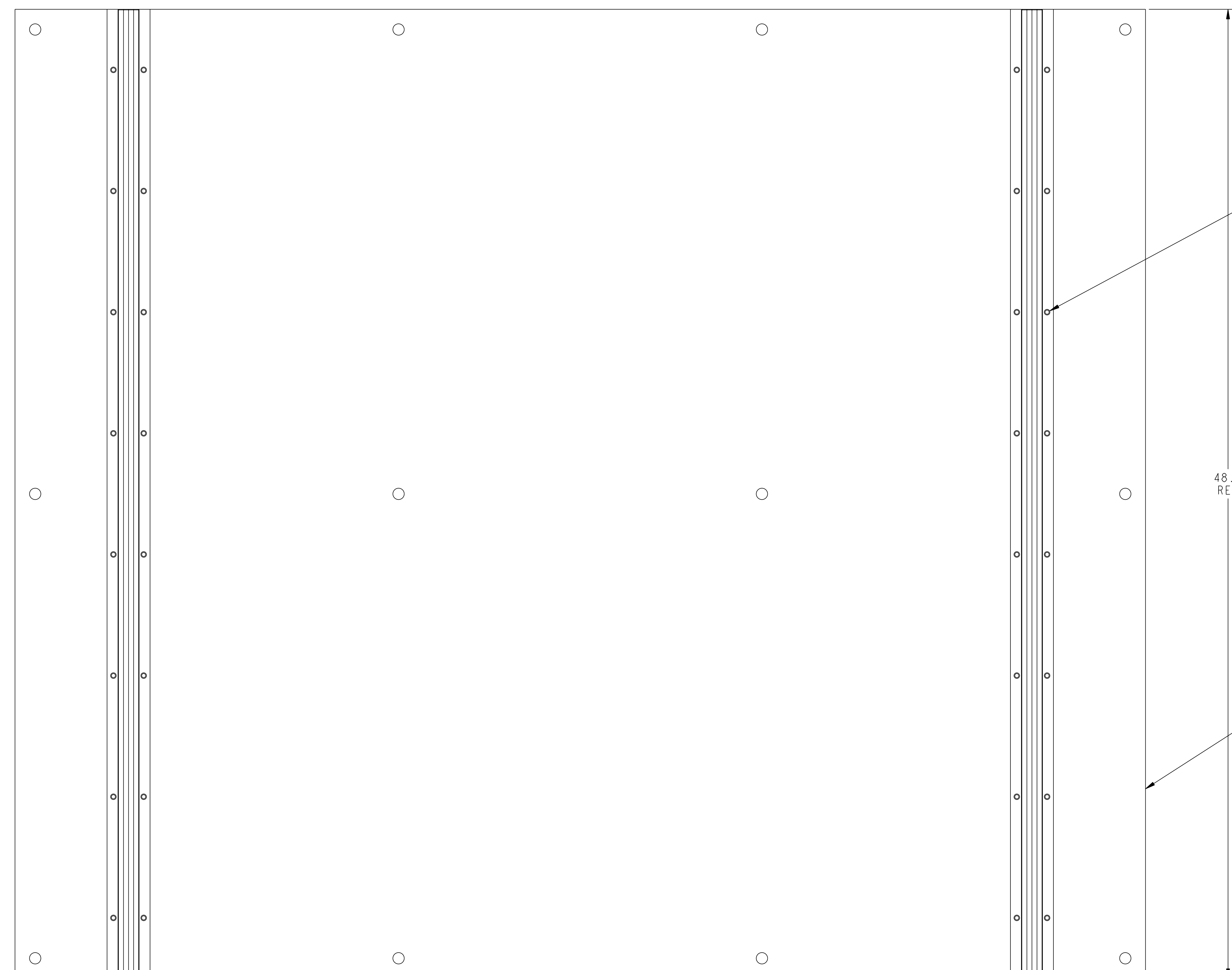


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



**NOTES**  
 1. SCREWS TO BE HAND TIGHT AT THIS ASSEMBLY. FINAL TORQUING OF SCREWS TO BE ACCOMPLISHED AT NEXT ASSEMBLY.



QTY	PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
32	5	COMM	1/4-20 UNC -2A X 1" LG HEX HD CAP SCREW	C'STL - ZN PLT	
32	4	COMM	1/4" NOM SPLIT LOCK WASHER	C'STL - ZN PLT	
32	3	COMM	1/4" NOM FLAT WASHER	C'STL - ZN PLT	
2	2	COMM	THOMSON LINEAR RACE SUPPORT RAIL ASSEMBLY - 1" DIA X 48" LG	STEEL/ALUM	
1	1	SE144-127	BASE PLATE	SEE DWG	
1	1	THIS DWG	BASE PLATE ASSEMBLY		

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		DIMENSIONS ARE IN INCHES MACHINE SURFACES UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES .005/.020	MODULAR COIL WINDING FACILITY COPPER SPOOLS MANIPULATOR BASE PLATE ASSEMBLY	
WEIGHT 430.8 lbs		TOLERANCES NON-CUMULATIVE	DSN: L. MORRIS	DRAWING NO: SE144-121
MODEL NAME SE144-121		DECIMAL-INCH FRACTIONS	CHK: S. RAFTOPOULOS	ENGR: J. CHRZANOWSKI
RELEASE LEVEL: Fabrication DWG VERSION NO:			SUPV: J. SIEGEL	SHEET 1 OF 1 REV 0

NCSX-SE144-121