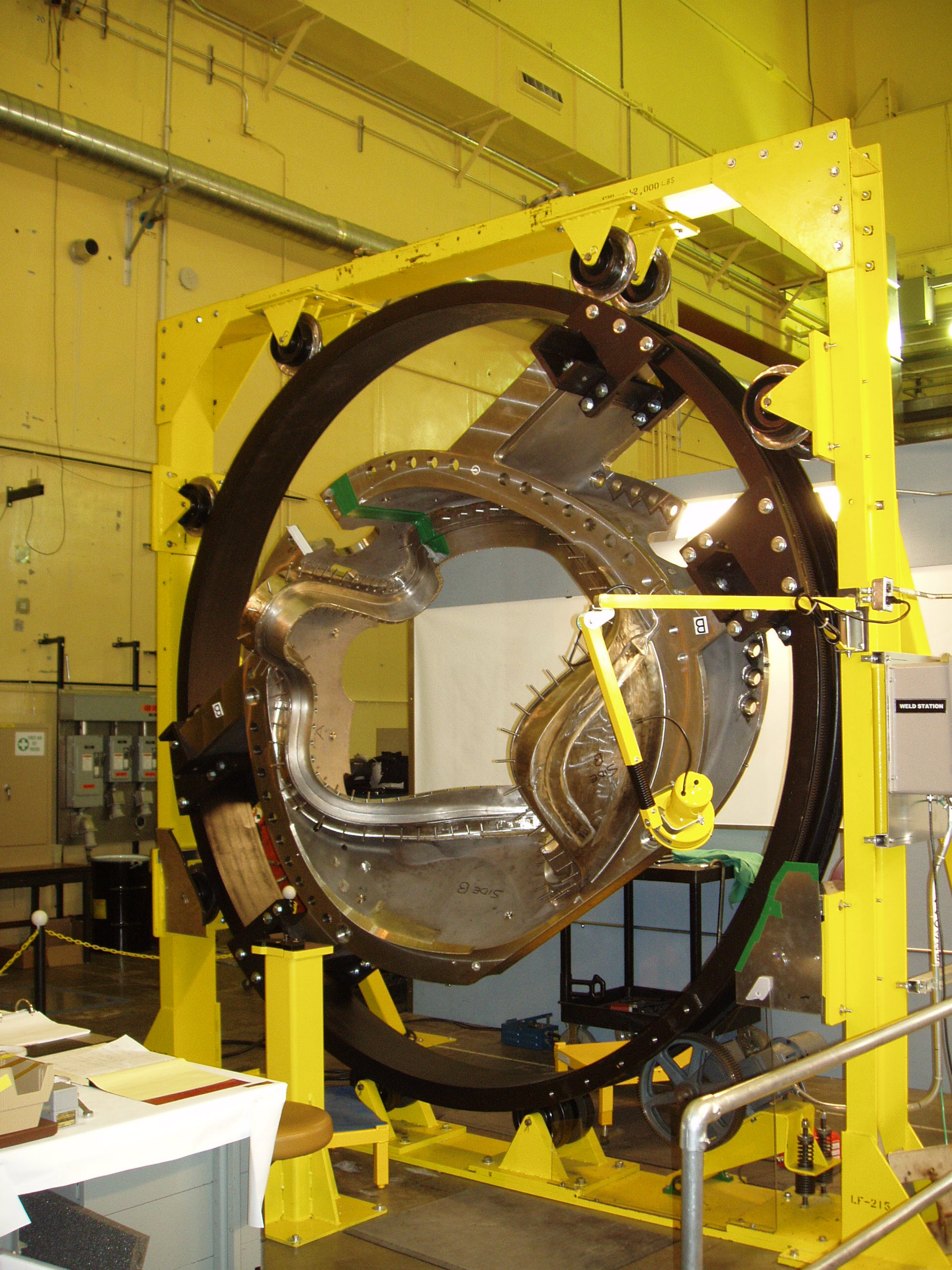
WELD STATION