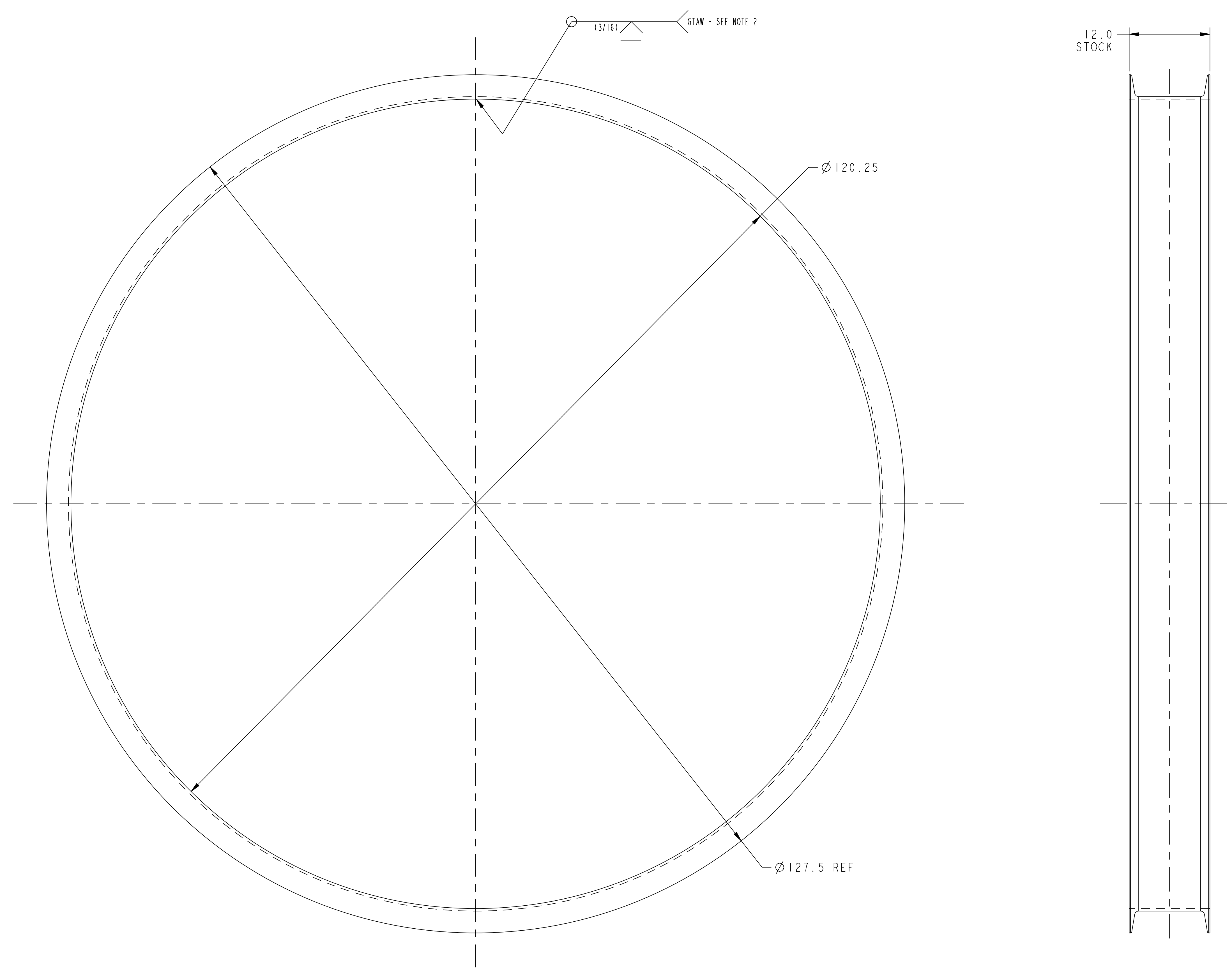


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES

1. THIS PART TO BE ROLLED USING MC12" x 31.0# STRUCTURAL CHANNEL TO DIMENSIONS AS SHOWN.
2. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 Section 6.

RELEASED FOR FABRICATION / INSTALLATION

SEE NOTE 1	1	SE144-013	ROLLED OUTER SUPPORT CHANNEL	ASTM A36	6
PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION		MATERIAL	QTY REOD
PARTS LIST					
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY			
Pro E	DIMENSIONS ARE IN INCHES MACHINE SURFACES	NATIONAL COMPACT STELLARATOR EXPERIMENT			
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	MODULAR COIL ASSEMBLY WINDING SUPPORT FRAME ROLLED OUTER SUPPORT CHANNEL			
SCALE: 1/8	TOLERANCES NON-CUMULATIVE	DSN: L. MORRIS	DRAWING NO:		
NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS	CHK:	SE144-013		
	.XX +/- .030 0"-12" +/- .010	ENGR: S. RAFTOPOULOS			
	.XXX +/- .005 12"-120" +/- .010	SUPV:			
	ANGULAR +/- .0°-15° OVER 120" +/- .1°		SHEET 1 OF 1 REV 0		

RELEASE LEVEL: Fabrication
DWG VERSION NO: 6

WELDING ENGINEER

NCSX-SE144-013