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**Customer: PRINCETON PLASMA PHYSICS LAB**

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**Part: /**  
Drawing ID: SE120-004                      Revision: 2

Customer P.O.: S005243-F/Ln:1  
Serial No./Qty:

Reported By: DOUG MCCORKLE  
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Problem: The profile exceeds the tolerance. The profile checks from -0.604 / +0.408. Refer to attached graphical report.

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**Proposed Disposition:**

INFORMATION PROVIDED TO PPPL FOR ASSEMBLY EVALUATION  
IN PROCESS DATA  
FINAL PROFILE SUBMITTAL TO FOLLOW LATER (after final best fit)

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Number of additional pages: 0

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**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

**Technical Contact Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Buyer Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Major Tool Implemented By:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

## Nonconformance Report: Major Tool NC19293

This is for SE120-004

### Problem:

The profile exceeds the tolerance. The profile checks from -0.604 / +0.408. Refer to attached graphical report.  
INFORMATION PROVIDED TO PPPL FOR ASSEMBLY EVALUATION IN PROCESS DATA  
FINAL PROFILE SUBMITTAL TO FOLLOW LATER (after final best fit)

Doug McCorkle

### Project Disposition:

For the shell geometry provided - Accept as is. If final metrology is different then another NCR shall be submitted. This acceptance does not apply to nonconforming conditions in the end flanges or port extensions which will need to be addressed on a separate NCR. Additional data is needed to address port flange nonconformances.

### Approvals:

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Procurement Technical Representative

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Responsible Line Manager:

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Project Quality Assurance: