
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655
Fax: 609-243-2021

Part: /

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No.: 1-4A

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: The port 4 a is out of tolerance for position and height.
The position checks 0.278 tolerance is 0.250.
The face height checks from -0.112 / +0.102.

Proposed Disposition:

USE AS IS

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC19667

This is for: SE120-004 VVSA # 1 Port 4a deviation

Problem:

The port 4 a is out of tolerance for position and height.
The position checks 0.278 tolerance is 0.250.
The face height checks from -0.112 / +0.102.

MTM Recommended Disposition:

USE AS IS

Project Disposition:

Accept as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: