NCSX RFD Part I	Number: 12-021	RFD Description: NCSX VVSA Flange Seal Holes

Initiator: Mike Viola

Organization: PPPL

List of Impacted Documents: *(Specification, MIT/QA Plan, SOW, drawing, etc.)*
SE121-095 zones G7 E6

Cost Impact: *(If none, so state)* NONE

Schedule Impact: *(If none, so state: NONE*

Quality Impact: *(If none, so state): NONE*

State Requirement Deviation is Requested For*: (Specification, MIT/QA Plan, SOW, drawing, etc.)*   Drawing specifies a contoured groove (.06 deep x .25 wide all around).

Full Description of the Deviation Requested: *(Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.)*

Weld closed or omit the 1/8" holes on the seals installed on the VVSA Period Assembly Seals. The holes should be left per the drawing for the loose seals.

Attachments: N/A

Initiator Signature: Mike Viola   Date: 27Apr2006

NCSX RFD Part II	Number: 12-021	RFD Description: NCSX VVSA Flange Seal Holes e
RLM: Brad Nelson	**Organization: ORNL**	

Impact on Interfaces with Other WBS Elements/Items: *(If none, so state):* **NONE**

RLM Recommendation:

☒ **Approve** ☐ **Do Not Approve**

Additional remarks: The impacted drawing will NOT be revised at this time. Rather the "stamp" process as per PROC-007 will be utilized.

Does this Change Impact Material Already Procured or Parts/Assemblies Already Assembled/Manufactured using this Material: ☐ **Yes** ☒ **No**

If "Yes", what is the recommended disposition of this material/part/assembly?

RLM Signature: _____

Project Disposition:

☒ **Approved. No ECP required.**

_____
NCSX Systems Engineering Support Manager

☐ **Approved. ECP will be assigned and processed.**

☐ **Not Approved. Reason(s) for disapproval:**