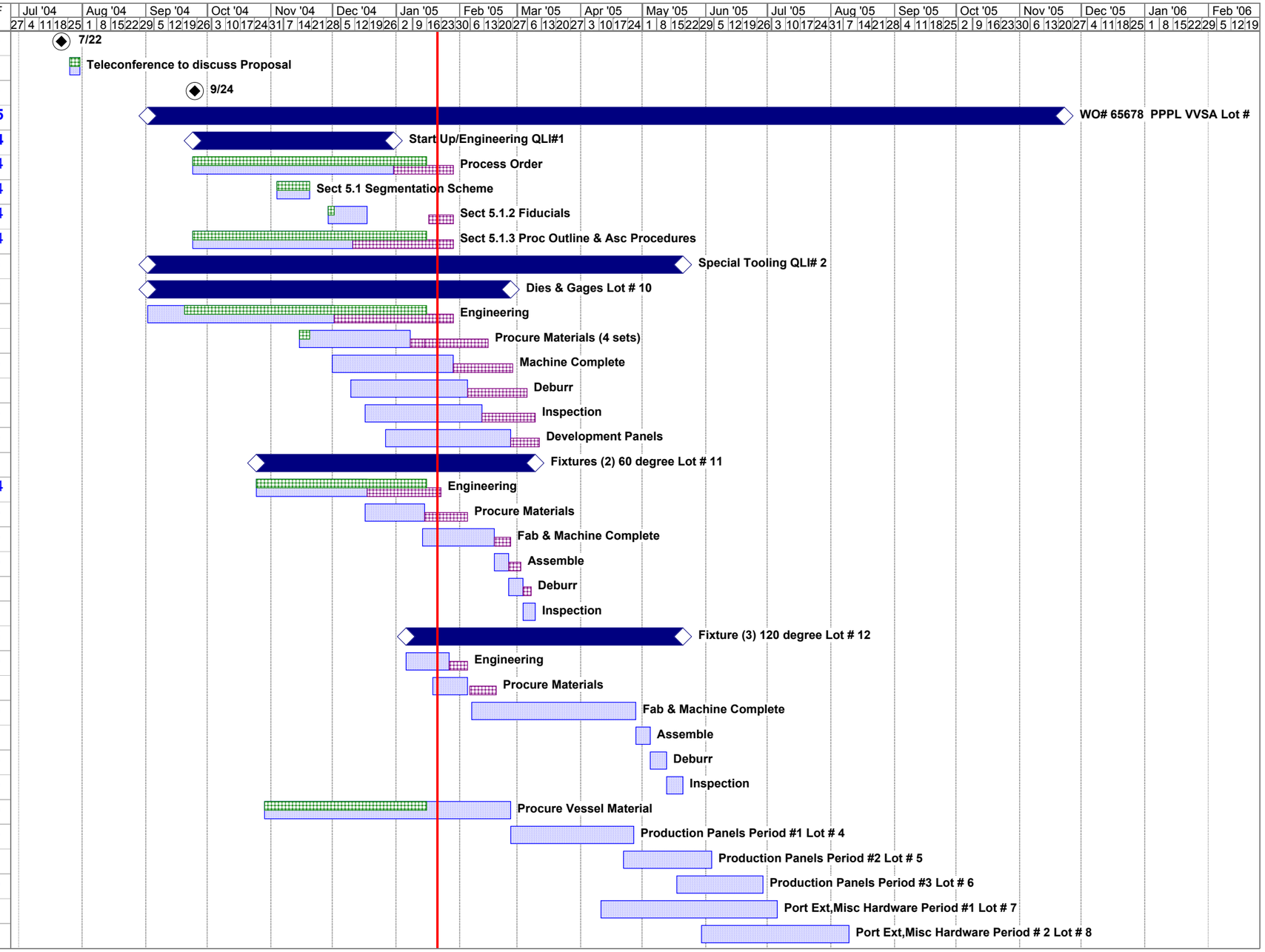
NCSX VVSA for PPPL
Subcontract S005243-F
MTM WO# 65678

ID	Task Name	Contract S	Contract F
1	Submit Proposal	7/22/04	7/22/04
2	Teleconference to discuss Proposal	7/26/04	7/30/04
3	Receive Order	9/24/04	9/24/04
4	**WO# 65678 PPPL VVSA Lot # 14**	**9/2/04**	**11/22/05**
5	**Start Up/Engineering QLI#1**	**9/24/04**	**12/30/04**
6	Process Order	9/24/04	12/30/04
7	Sect 5.1 Segmentation Scheme	11/4/04	11/19/04
8	Sect 5.1.2 Fiducials	11/29/04	12/17/04
9	Sect 5.1.3 Proc Outline & Asc Procedures	9/24/04	12/10/04
10	**Special Tooling QLI# 2**	**9/2/04**	**5/20/05**
11	**Dies & Gages Lot # 10**	**9/2/04**	**2/25/05**
12	Engineering	9/2/04	12/1/04
13	Procure Materials (4 sets)	11/15/04	1/7/05
14	Machine Complete	12/1/04	1/28/05
15	Deburr	12/10/04	2/4/05
16	Inspection	12/17/04	2/11/05
17	Development Panels	12/27/04	2/25/05
18	**Fixtures (2) 60 degree Lot # 11**	**10/25/04**	**3/9/05**
19	Engineering	10/25/04	12/17/04
20	Procure Materials	12/17/04	1/14/05
21	Fab & Machine Complete	1/14/05	2/17/05
22	Assemble	2/18/05	2/24/05
23	Deburr	2/25/05	3/3/05
24	Inspection	3/4/05	3/9/05
25	**Fixture (3) 120 degree Lot # 12**	**1/6/05**	**5/20/05**
26	Engineering	1/6/05	1/26/05
27	Procure Materials	1/19/05	2/4/05
28	Fab & Machine Complete	2/7/05	4/27/05
29	Assemble	4/28/05	5/4/05
30	Deburr	5/5/05	5/12/05
31	Inspection	5/13/05	5/20/05
32	Procure Vessel Material	10/29/04	2/25/05
33	Production Panels Period #1 Lot # 4	2/25/05	4/26/05
34	Production Panels Period #2 Lot # 5	4/22/05	6/3/05
35	Production Panels Period #3 Lot # 6	5/17/05	6/28/05
36	Port Ext,Misc Hardware Period #1 Lot # 7	4/11/05	7/5/05
37	Port Ext,Misc Hardware Period # 2 Lot # 8	5/30/05	8/9/05



Summary Contract Milestone Planned Completed

Mike Manuel
0120-05
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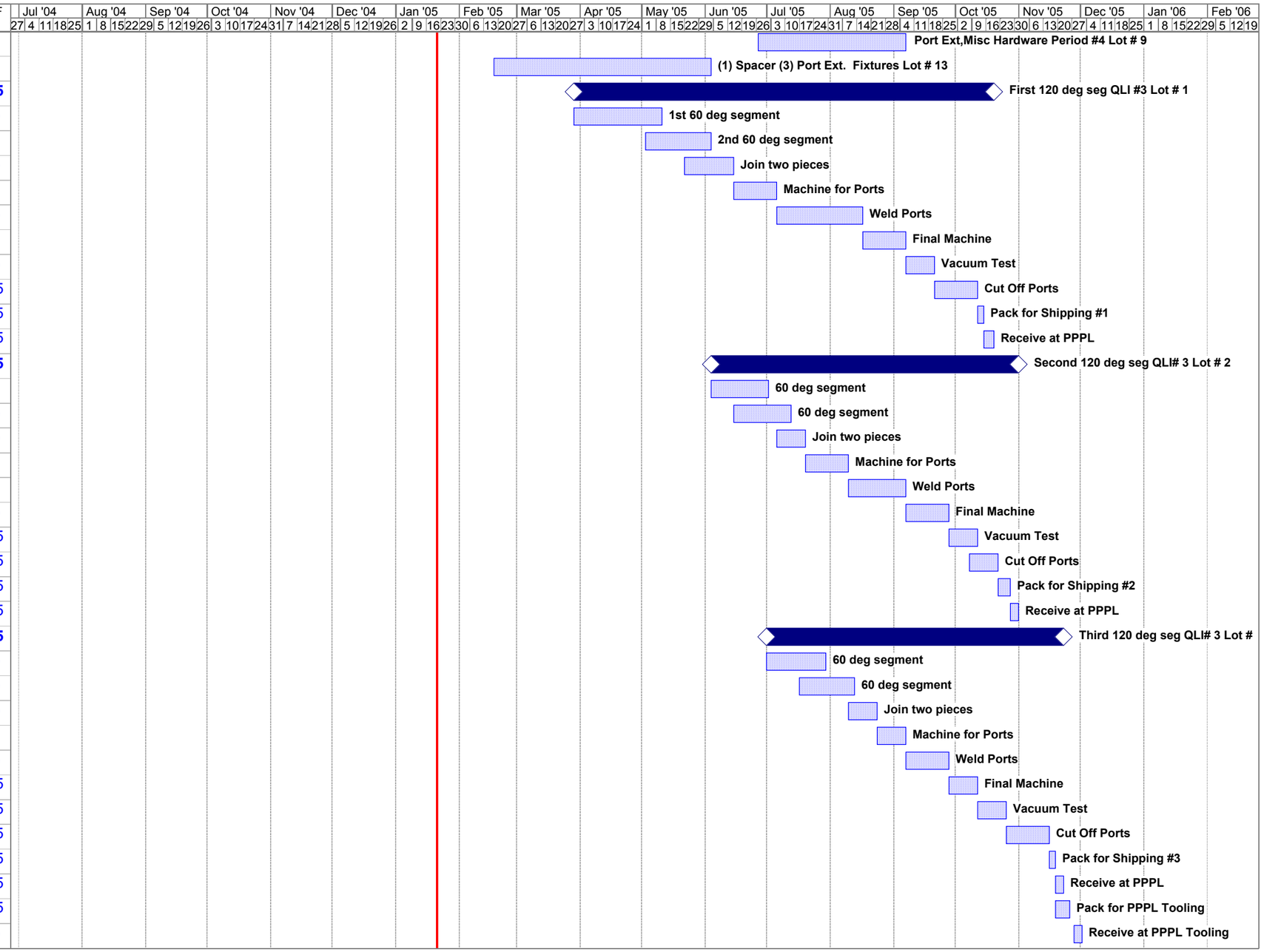
Major Tool & Machine, Inc.

NCSX VVSA for PPPL
Subcontract S005243-F
MTM WO# 65678

PPPL Princeton Plasma Physics Laboratory

ID	Task Name	Contract S	Contract F
38	Port Ext,Misc Hardware Period #4 Lot # 9	6/27/05	9/6/05
39	(1) Spacer (3) Port Ext. Fixtures Lot # 13	2/17/05	6/3/05
40	**First 120 deg seg QLI #3 Lot # 1**	**3/29/05**	**10/19/05**
41	1st 60 deg segment	3/29/05	5/10/05
42	2nd 60 deg segment	5/3/05	6/3/05
43	Join two pieces	5/22/05	6/14/05
44	Machine for Ports	6/14/05	7/5/05
45	Weld Ports	7/5/05	8/16/05
46	Final Machine	8/16/05	9/6/05
47	Vacuum Test	9/6/05	9/20/05
48	Cut Off Ports	9/20/05	10/11/05
49	Pack for Shipping #1	10/11/05	10/14/05
50	Receive at PPPL	10/14/05	10/19/05
51	**Second 120 deg seg QLI# 3 Lot # 2**	**6/3/05**	**10/31/05**
52	60 deg segment	6/3/05	7/1/05
53	60 deg segment	6/14/05	7/12/05
54	Join two pieces	7/5/05	7/19/05
55	Machine for Ports	7/19/05	8/9/05
56	Weld Ports	8/9/05	9/6/05
57	Final Machine	9/6/05	9/27/05
58	Vacuum Test	9/27/05	10/11/05
59	Cut Off Ports	10/7/05	10/21/05
60	Pack for Shipping #2	10/21/05	10/27/05
61	Receive at PPPL	10/27/05	10/31/05
62	**Third 120 deg seg QLI# 3 Lot # 3**	**7/1/05**	**11/22/05**
63	60 deg segment	7/1/05	7/29/05
64	60 deg segment	7/17/05	8/12/05
65	Join two pieces	8/9/05	8/23/05
66	Machine for Ports	8/23/05	9/6/05
67	Weld Ports	9/6/05	9/27/05
68	Final Machine	9/27/05	10/11/05
69	Vacuum Test	10/11/05	10/25/05
70	Cut Off Ports	10/25/05	11/15/05
71	Pack for Shipping #3	11/15/05	11/18/05
72	Receive at PPPL	11/18/05	11/22/05
73	Pack for PPPL Tooling	11/18/05	11/25/05
74	Receive at PPPL Tooling	11/28/05	12/1/05



Summary Contract Milestone Planned Completed

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