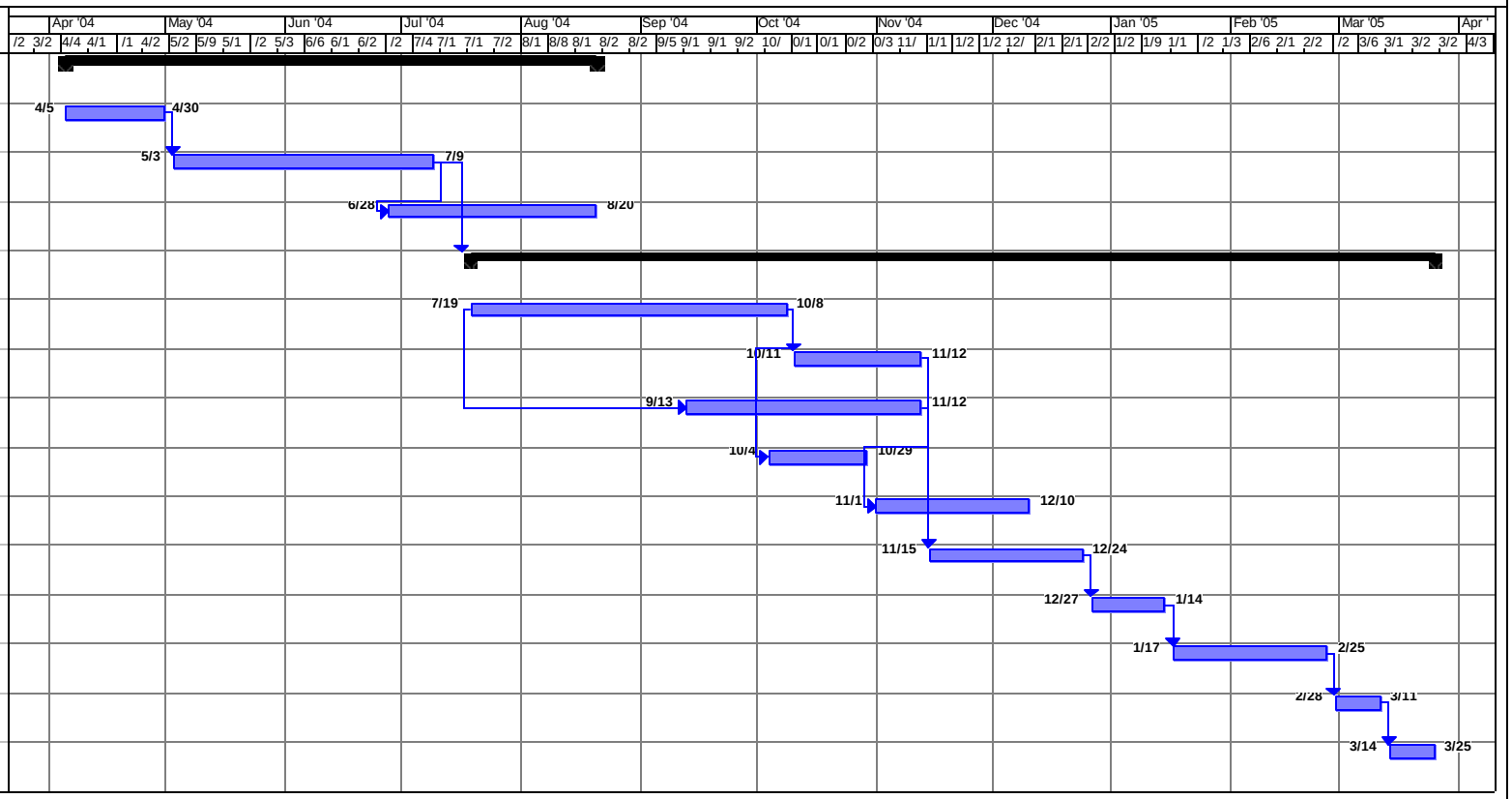
3.1.4 Budgetary Cost and Schedule Estimate for the VVSA

ID	Task Name	Start	Finish
1	**Engineering & Design**		
2	Segment Manipulation	4/5	4/30
3	Die & Tooling Design	5/3	7/9
4	Fixture Design	6/28	8/20
5	**Manufacture**		
6	Die Fabrication	7/19	10/8
7	Weld Fixture Fabrication	10/11	11/12
8	Segment Forming	9/13	11/12
9	Flange Fabrication	10/4	10/29
10	Port Extension Fabrication	11/1	12/10
11	Vessel Shell Welding	11/15	12/24
12	Vessel Electropolish	12/27	1/14
13	Port Extension Welding	1/17	2/25
14	Port Removal	2/28	3/11
15	Brakdown & Shipping	3/14	3/25