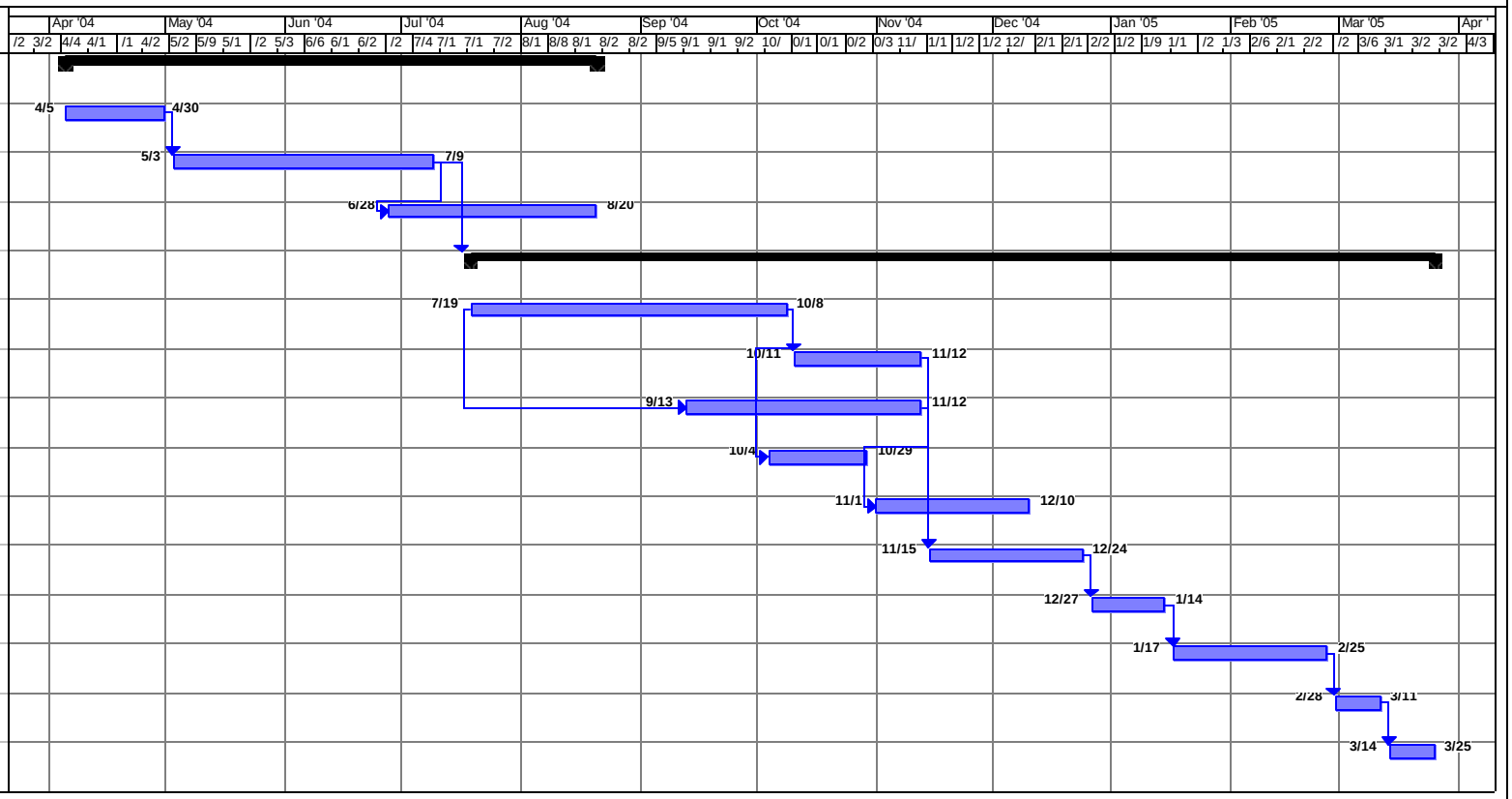
3.1.4 Budgetary Cost and Schedule Estimate for the VVSA

ID	Task Name
1	**Engineering & Design**
2	Segment Manipulation
3	Die & Tooling Design
4	Fixture Design
5	**Manufacture**
6	Die Fabrication
7	Weld Fixture Fabrication
8	Segment Forming
9	Flange Fabrication
10	Port Extension Fabrication
11	Vessel Shell Welding
12	Vessel Electropolish
13	Port Extension Welding
14	Port Removal
15	Brakdown & Shipping