



# **Procedure 03-8083-P08**

## **External Surface Finishing**





Procedure 03-8083-P08 Date: 01/12/04	Quality Procedure External Surface Finishing	Page: 3 of 3 Revision: 1
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**Purpose:**

To repair external surface of chamber

**Scope:**

Applicable to chamber and components, as required.

**Equipment:**

- All equipment shall be nonferrous ceramics or nonmagnetic stainless steel and must be new or previously used on Inconel or austenitic stainless steel.

Belt sander  
Sandpaper

**Procedure:**

1. Mill finish is acceptable for external finish
2. If there are any gouges equal to or greater than 0.06" deep they shall be weld repaired and ground smooth.
3. Wipe down surface using an A-Tork wipe and methyl hydrate.
4. Cover surface with tape and white plastic to protect from exposure.