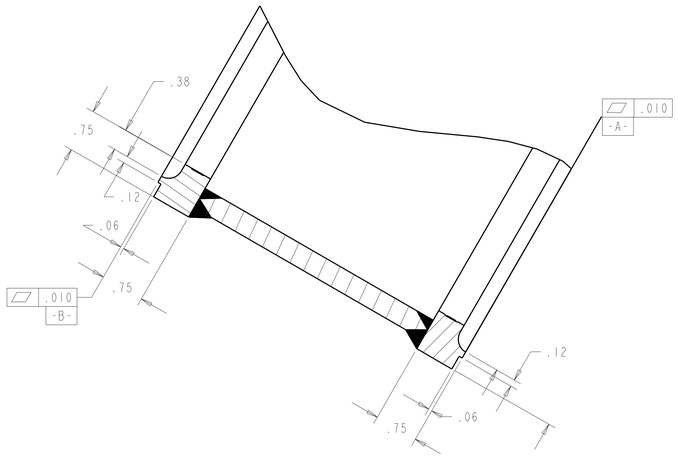
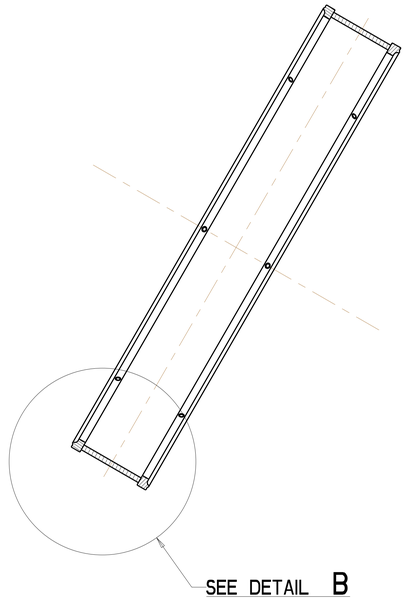
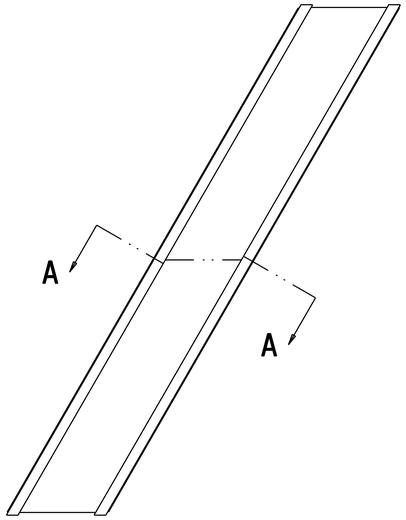


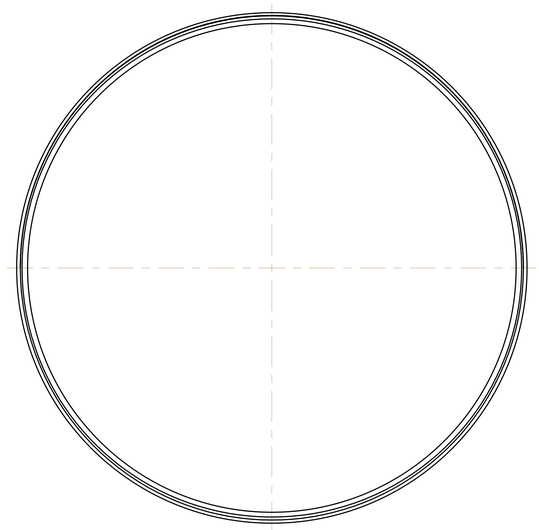
DETAIL B
SCALE 1.000



SECTION A-A



SCALE 0.250



SPOOL PIECE FINAL MACHINING DETAIL

	1		SEI203-002_STK				2
	1		SEI203-002_MACHINE				1
next assy	-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST			

SEI203-002_MACH

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REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
	REVISION OR ISSUE PURPOSE	REVISION APPROVAL										

SCALE X
TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS		DATE
DES	X	X
DRW	X	X
CHK	:	:
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
PPPL QRFT	:	:
	:	:
	:	:

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UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME
NATIONAL COMPACT STELLARATOR EXPERIMENT

X
X
X

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
X	X	X	X	1	1	X	X

RELEASE LEVEL WIP
SEI203-002_MACH
REV X