



3 2 3  
 SCALE 0.375

1 VESSEL / SPOOL WELD JOINT DESIGN  
 MAT'L. INCONEL

# SKGF1203-001 FOR COMMENT ONLY

(2)	END PIECE VESSEL FIELD WELD JOINT DESIGN	3
(1)	SPOOL PIECE	2
	VESSEL / SPOOL WELD JOINT DESIGN	1

BILL OF MATERIAL

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE1203-016	STK	FIELD_WELD_JOINT_FLANGE_ENDS			3
SE1203-012		FIELD_WELD_JOINT_END-1			2
SE1203-003		FIELD_WELD_JOINT_END-1_ASSY			1

← NEXT ASSEMBLY PARTS LIST

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

SCALE	X	DES	X		
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW	X		
FRACTIONS		CHK			
XX DECIMALS	±.01	SECT			
XXX DECIMALS	±.005	DEPT			
ANGLES	±0°15'	PE			
BREAK SHARP EDGES	06 MAX	CR			
FINISH	UNLESS OTHERWISE SPECIFIED	PJ			
		RED			
		PPPL DRFT			

UT-BATTELLE  
 NATIONAL COMPACT STELLARATOR EXPERIMENT

VERSION NO.	PLANT	BLDG	FL	SHT OF	TYPE	CLASS
20+	X	X	X	17	X	X
RELEASE LEVEL						
WIP						

SK1203-001

H  
G  
F  
E  
D  
C  
B  
A