

NCSX June 2007 ETC
TABLE III - Fabrication/Assembly Installation

WBS Number: 73											
WBS Title: Platform Design & Fabrication											
Job Number: 7301											
Job Title: Platform Design & Fabrication											
Job Manager: Erik Perry											
In-house Fabrication and Assembly and Installation											
Job 7301 - Platform Design & Fabrication										Basis of Estimate	
		K\$	Hours					Duration in Shifts	Persons per Shift	Assumptions	
Description of Task	ACT	M&S	EAEM	Metrology	EMEM	EMSM	EMTB				
Platform nut plates	711A.040	\$0.1K					36			Based on NSTX Platform - same design	
Platform Parts	712.020	\$3.0K			32	0	300			Based on NSTX Platform - same design	
Survey and layout locations for platform posts					40	40	160	10	2	Based on NSTX Platform - same design	
Misc Platform Hardware/Material	712.030	\$16.0K								Based on NSTX Platform - same design	
Machine Platform Trial Assembly and Fit-up					48	240	960	20	6	Based on NSTX Platform - same design	
Subtotal Job 7301		\$19.1K			120	280	1456				