

ECN-5185 revised clearance requirements for all flange back spot faces and for all remaining winding forms (C-6, B-3 through B-6, and A-4 through A-6) => shall be a cylinder 3" from the spot face surface and the blend-in radius at the upper extent of this machine area shall be 1/4".

For the Type B MCWF, a clearance dimension of 9.00" ± 0.05" is defined between the center of the lead block mounting pad and the support post. Clearance envelop height extends through the post as required (see sketch on ECN-5185).1

