

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	FY06					FY07					FY08					FY09					FY10					
											M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M					
											M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M					
1408-631	EC45	Fabr Chill Plts Type A for Coil a6	01MAY06	16	22MAY06		457	0.00	6,032.40	41=\$4.4k																										
1408-633		Submet Requisition for Type B Chill Plts	22MAY06	5	26MAY06		219	0.00	0.00																											
1408-635		Bid and Award Type B Chill Plts	30MAY06	30	11JUL06		219	0.00	0.00																											
1408-637	EC45	Fabr Chill Plts Type B for Coil b1	12JUL06	20	08AUG06		219	0.00	6,032.40	41=\$4.4k																										
1408-639	EC45	Fabr Chill Plts Type B for Coil b2	12JUL06	20	08AUG06		384	0.00	6,032.40	41=\$4.4k																										
1408-641	EC45	Fabr Chill Plts Type B for Coil b3	12JUL06	20	08AUG06		292	0.00	6,032.40	41=\$4.4k																										
1408-643	EC45	Fabr Chill Plts Type B for Coil b4	12JUL06	20	08AUG06		311	0.00	6,032.40	41=\$4.4k																										
1408-645	EC45	Fabr Chill Plts Type B for Coil b5	12JUL06	20	08AUG06		338	0.00	6,032.40	41=\$4.4k																										
1408-647	EC45	Fabr Chill Plts Type B for Coil b6	12JUL06	20	08AUG06		357	0.00	6,032.40	41=\$4.4k																										
Tubing																																				
1408-761		Submet Requisition for Tubing	28NOV05A	5	30NOV05A			0.00	100	0.00																										
1408-763		Bid and Award Tubing (PE006392)	03JAN06A	0	21DEC05A			0.00	100	0.00																										
1408-765		Deliver Tubing	31JAN06A	10	31JAN06A			2,742.00	100	2,742.00																										
Epoxy																																				
1408-111		Epoxy - Requisition	01JAN05A	5	31JAN05A			0.00	100	0.00																										
1408-114		Epoxy -Evaluate Bids & Award	01MAY05A	10	31MAY05A			0.00	100	0.00																										
1408-117		Epoxy -1st Delivery for Production	31JAN06A	20	31JAN06A			20,565.00	100	20,565.00																										
1408-119		Epoxy -2nd Delivery for Production	19MAY06	20	16JUN06		142	0.00	20,565.00	M&S= \$ 15 k																										
1408-121		Epoxy -3rd Delivery for Production	21DEC06	20	25JAN07		141	0.00	20,565.00	M&S= \$ 15 k																										
1408-123		Epoxy -4th Delivery for Production	05MAR07	20	30MAR07		143	0.00	20,565.00	M&S= \$ 15 k																										
1408-125		Epoxy -5th Delivery for Production	10APR07	20	07MAY07		137	0.00	20,565.00	M&S= \$ 15 k																										
1408-127		Epoxy -6th Delivery for Production	08MAY07	20	05JUN07		137	0.00	20,565.00	M&S= \$ 15 k																										
Clamps																																				
1408-901		Submet Requisition for Type C Clamps	01DEC05A	5	07DEC05A			0.00		0.00																										
1408-903		Bid and Award Type C Clamps (PE6417)	08DEC05A	33	11JAN06A			0.00		0.00																										
1408-905		Fabr Clamps Type C for Coil c1	28FEB06A	45	28APR06A			20,565.00	100	20,565.00	41=\$15k																									
1408-907		Fabr Clamps Type C for Coil c2	28FEB06A	46	02MAY06		149	18,097.20	88	20,565.00	41=\$15k																									
1408-909		Fabr Clamps Type C for Coil c3	28FEB06A	46	02MAY06		181	18,097.20	88	20,565.00	41=\$15k																									
1408-911		Fabr Clamps Type C for Coil c4	28FEB06A	46	02MAY06		218	9,871.20	88	20,565.00	41=\$15k																									
1408-913		Fabr Clamps Type C for Coil c5	28FEB06A	46	02MAY06		256	18,097.20	88	20,565.00	41=\$15k																									
1408-915		Fabr Clamps Type C for Coil c6	28FEB06A	46	02MAY06		529	9,871.20	88	20,565.00	41=\$15k																									
1408-921		Fabr Clamps Type A for Coil a1	28FEB06A	46	02MAY06		275	18,097.20	88	20,565.00	41=\$15k																									
1408-923		Fabr Clamps Type A for Coil a2	28FEB06A	46	02MAY06		283	9,871.20	88	20,565.00	41=\$15k																									
1408-925		Fabr Clamps Type A for Coil a3	28FEB06A	46	02MAY06		310	18,097.20	88	20,565.00	41=\$15k																									
1408-927		Fabr Clamps Type A for Coil a4	28FEB06A	46	02MAY06		439	18,097.20	88	20,565.00	41=\$15k																									
1408-929		Fabr Clamps Type A for Coil a5	28FEB06A	46	02MAY06		493	18,097.20	88	20,565.00	41=\$15k																									
1408-931		Fabr Clamps Type A for Coil a6	28FEB06A	46	02MAY06		493	18,097.20	88	20,565.00	41=\$15k																									
1408-937		Fabr Clamps Type B for Coil b1	01MAR06A	45	02MAY06		329	18,097.20	88	20,565.00	41=\$15k																									
1408-939		Fabr Clamps Type B for Coil b2	28FEB06A	46	02MAY06		388	18,097.20	88	20,565.00	41=\$15k																									
1408-941		Fabr Clamps Type B for Coil b3	28FEB06A	46	02MAY06		455	18,097.20	88	20,565.00	41=\$15k																									
1408-943		Fabr Clamps Type B for Coil b4	28FEB06A	46	02MAY06		455	18,097.20	88	20,565.00	41=\$15k																									
1408-945		Fabr Clamps Type B for Coil b5	28FEB06A	46	02MAY06		509	18,097.20	88	20,565.00	41=\$15k																									
1408-947		Fabr Clamps Type B for Coil b6	28FEB06A	46	02MAY06		509	18,097.20	88	20,565.00	41=\$15k																									
Other																																				
1408-137		Safety & PPE equipt & supplies	01MAY05A	686	31JAN08		420	15,308.96	75	20,411.94	M&S= \$ 15 k																									
1408-138		Misc. Supplies	01JUL05A	643	31JAN08		420	11,475.51	70	16,393.59	M&S= \$ 12 k																									
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												FY06					FY07					FY08					FY09					FY10				

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											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
1408-173		Epoxy for Shell Mold (Hysol)	03JAN06A	520*	31JAN08		420	14,863.29	60	24,772.15	M&S= \$ 18 k																							
1408-183		Tubing (Chem flor and Poly)	01SEP05A	67*	31OCT05A			46,373.37	100	46,373.37																								
1408-184		Vulcanizing tape, felt and RTV	03JAN06A	45	03JUL06		811	25,034.46	83	30,162.00	M&S= \$ 22 k																							
1408-185		Valves and Fittings	01AUG05A	66*	31OCT05A			19,644.55	100	19,644.55																								
1408-186		Manifolds	01SEP05A	209	30SEP05A			75,850.56	100	75,850.56																								
I&C																																		
174-035		Modular Coil local I&C -Procurement	01MAY06	40	26JUN06		816	0.00		18,275.43	41=\$13.33k																							
FY05CV-21		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			33,000.00		33,000.00																								
Job: 1411-MCWF Fabrication S005242-HEITZENROEDER																																		
Contract Oversight and Title III																																		
172-031		Title III engr	24MAY04A	340*	30SEP05A			76,273.90	LOE	76,273.90																								
172-031.1	X	Title III engr	01OCT05A	350*	01MAR07		648	67,861.86	LOE	167,147.43	Heitzenroeder =640hr; Williamson = 107 hr ; travel=\$26k																							
FY05CV-23		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			275,000.00		275,000.00																								
MCWF-001	X	EIO Project Mgt. & Reporting	29OCT04A	486*	15SEP06		709	682,500.00	LOE	910,000.00	48=909 ;																							
MCWF-001A	X	EIO Project Mgt. & Reporting AMEND #11	18SEP06	75*	29DEC06		709	0.00		129,250.00	48=129,246 ;																							
MCWF-001B	X	EIO Project Mgt. & Reporting AMEND #12	02JAN07*	76*	17APR07		633	0.00		146,000.00	48=146 ;																							
MCWF-011		Pattern A complete	29OCT04A	126*	01APR05A			290,125.00	100	290,125.00																								
MCWF-021		Pattern B complete	01DEC04A	220*	30SEP05A			255,120.00	100	255,120.00																								
MCWF-031		Major Tool Tooling Complete	29OCT04A	82*	28FEB05A			628,622.00	100	628,622.00																								
MCWF-041		Materials (MetalTek)	29NOV04A	282*	31AUG05A			744,750.00	100	744,750.00																								
MCWF-051		C1-MTK-casting upgrade	20DEC04A	63*	31MAR05A			146,248.12	100	146,248.12																								
MCWF-061		C1-MTM - machining/inspection	01APR05A	136*	30SEP05A	M		159,560.00	100	159,560.00																								
C-121.1		First MCWF C-1 Delivered		0	30SEP05A			0.00		0.00																								
MCWF-071		C1-Receive at PPPL		0	03OCT05A			0.00		0.00																								
MCWF-081		C2-MTK-casting	01APR05A	66*	27JUN05A			142,920.00	100	142,920.00																								
MCWF-091	X	C2-MTM - machining/inspection	28JUN05A	125*	16DEC05A			169,040.00	100	169,040.00																								
MCWF-101		C2-Receive at PPPL		0	16DEC05A			0.00	100	0.00																								
MCWF-141		C3-MTK-casting	12MAY05A	102*	19SEP05A			142,920.00	100	142,920.00																								
MCWF-151	X	C3-MTM - machining/inspection	20SEP05A	108*	27FEB06A			167,910.00	100	167,910.00																								
MCWF-161		C3-Receive at PPPL		0	27FEB06A			43,000.00		43,000.00																								
MCWF-201	X	C4-MTK-casting	16MAY05A	122*	31OCT05A			142,920.00	100	142,920.00																								
MCWF-211	X	C4-MTM - machining/inspection	31OCT05A	102*	27MAR06A			167,910.00	100	167,910.00																								
MCWF-221		C4-Receive at PPPL		0	27MAR06A			31,190.00		31,190.00																								
MCWF-261	X	C5-MTK-casting	30MAY05A	128*	30NOV05A			142,920.00	100	142,920.00																								
MCWF-271	X	C5-MTM - machining/inspection	01DEC05A	101*	28APR06A			167,910.00	100	167,910.00	48=155 ;																							
MCWF-281		C5-Receive at PPPL		0	28APR06A			34,480.00		34,480.00																								
MCWF-111		A1-MTK-casting	22APR05A	116*	08SEP05A			142,710.00	100	142,710.00																								
MCWF-121	X	A1-MTM - machining/inspection	09SEP05A	108*	26MAY06		139	117,537.00	70	167,910.00	48=155 ;																							
MCWF-131		A1-Receive at PPPL		0	02JUN06*		135	0.00		29,880.00																								
MCWF-171	X	A2-MTK-casting	17AUG05A	91*	23DEC05A			142,710.00	100	142,710.00																								
MCWF-181	X	A2-MTM - machining/inspection	14NOV05A	144*	14JUN06		159	50,373.00	30	167,910.00	48=155 ;																							

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											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
Job: 1414 Coil Testing-Gettelfinger																																		
Twisted Racetrack Hardware Fabrication																																		
1409-141		Modify Cryostat for TRC	01APR05A	107*	31AUG05A			11,923.20	100	11,923.20																								
1406-020	X	Begin Testing of Twisted RT in Coil test Stand	31AUG05A	0				0.00	100	0.00																								
1406-021		Test Coil	10AUG05A	37*	30SEP05A			30,844.24	100	30,844.24																								
1406-023	X	Hi-pot & Dissect Coil	03OCT05A	0*	31OCT05A			26,060.80	100	26,060.80																								
Production Modular Coils																																		
1409-130	X	Production Cryostat Design	26SEP05A	26*	31OCT05A			6,839.71	100	6,839.71																								
1409-135		Production Cryostat Fabr & Install	31JAN06A	71*	28APR06A			35,291.60	100	35,291.60	41=\$10k; em/tb=265																							
1409-136	X	Valve/pump repairs&safety mods to cryo pp sys	01DEC05A	38*	31JAN06A			23,871.20	100	23,871.20																								
162-100		Kickless cable testing	01FEB06A	11*	08MAR06A			0.00	100	0.00																								
P2-021	EC45	Test Coil (Coil Test Stand) A1**SCOPE DELETED**	01MAY06	7	09MAY06			849	0.00	0.00																								
P1-051	EC45	Test Coil (Coil Test Stand) B1**SCOPE DELETED**	01MAY06	7	09MAY06			849	0.00	0.00																								
1409-199		ACC review		0	28APR06*			827	0.00	0.00																								
P1-021	EC45	Set-up and Test Coil C1	01APR06A	49*	09JUN06			827	40,543.52	99,371.41	EM/TB=454,EE/TB=53,EE/SM=76,EE/EM=76,EM/EM=131, m&s=9.7																							
P1-021.2	EC4X	Test Coil C1 etc	01MAY06*	44*	30JUN06			812	0.00	148,631.10	EM/TB=454,EE/TB=53,EE/SM=76,EE/EM=76,EM/EM=131, m&s=9.7																							
FY05CV-19		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			88,000.00		88,000.00																								
Job: 1421-Mod Coil Interface Hardware-WILLIAMSON																																		
Coil-to-coil Interface Design																																		
1403-11.1	EC45	Describe interfaces as part of coil FDR's	01NOV04A	441*	07AUG06			787	34,943.03	90	39,257.84	Hargrove,Lovett,=80 williamson=40																						
1403-16	EC45	Assembly bolts, nuts,washers	01OCT04A	454*	15SEP06			147	13,955.55	60	21,107.48	ornl=80+8 hrs																						
1403-17	EC45	Assembly shims	01OCT04A	454*	15SEP06			147	17,822.57	60	27,552.51	ornl=80+48=128																						
1403-18	EC45	Eccentric ball assembly	08NOV04A	428*	15SEP06			759	21,649.55	60	34,076.06	ornl=80+88=168																						
1403-19	EC45	Top assembly dwgs for mod coil shell	01OCT04A	454*	15SEP06			759	24,009.80	60	37,864.56	ornl=120+72=192																						
1403-19A	EC45	Bladder Details	01JUL05A	268*	15SEP06			147	9,035.64	20	29,602.52	ornl=80+56=136																						
1403-20		3 coil assembly specification	29SEP06*	40	27NOV06			232	0.00		27,491.20	ornl=160																						
1421-10	EC45	add'l analysis of coil to coil joints/friction	01MAY06	22*	31MAY06			834	0.00		13,496.00	ornl=80																						
1421-15	EC45	develop design fix for issue	01MAY06	44*	30JUN06			812	0.00		13,496.00	ornl=80																						
1421-20	EC45	rework type A,B,C design as req'd	01MAY06	53*	14JUL06			803	0.00		13,496.00	ornl=80																						
1421-25	EC45	detailed design of add'l hardware	01MAY06	75*	15AUG06			781	0.00		13,496.00	ornl=80																						
1421-30	EC45	check and promote 6 coil dwgs	01MAY06	103*	25SEP06			753	0.00		26,992.00	ornl=160																						
1421-100		Submet Requisition for - Assy bolts,nuts,washers	18SEP06*	10	29SEP06			147	0.00		2,699.20	williamson=16 hrs																						
1421-105		Procurement lead time for-Assy bolts,nuts,washer	02OCT06	40	28NOV06			147	0.00		0.00																							
1421-110		Deliver - Assy bolts,nuts,washers	29NOV06	84	03APR07			147	0.00		449,000.00	m&s=\$449k																						
1421-200		Submet Requisition for - Assembly shims	18SEP06*	10	29SEP06			147	0.00		2,699.20	williamson=16 hrs																						
1421-205		Procurement lead time for - Assembly shims	02OCT06	40	28NOV06			147	0.00		0.00																							
												M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M																						
												FY06			FY07			FY08			FY09			FY10										

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											FY06			FY07			FY08			FY09			FY10								
											M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M
171-104		Plan WBS 16 interface	22FEB06A	48*				0.00	5	0.00	UNFUNDED EAC= gettelfinger 16, messineo 80																				
151-011		Final Design Cryostat WBS 171	02OCT06*	181*	22JUN07		163	0.00		243,232.28	Gettelfinger =976hr ;Messineo =593hr ;																				
171-199		Cryostat FDR		0	22JUN07		163	0.00		0.00																					
Job: 1751 - Cryostat Procurement																															
171 - Cryostat																															
151-031		Title III engr	25JUN07	405	11FEB09		163	0.00		33,266.14	Gettelfinger =34hr ; mes																				
151-036.8		Prep Spec, Solicit bids, and Select Vendor	25JUN07	65	25SEP07		163	0.00		0.00																					
151-036.9		Award Cryostat Procurement		0	01OCT07*		230	0.00		0.00																					
151-037		Cryostat Procurement [A/1]	02OCT07	141	28APR08		230	0.00		507,236.35	41=358.47\$K ; 35=02\$K ;																				
Job: 1752 - Base Support Structure Procurement																															
172 - Base Support Structure																															
161-031		Title III engr WBS 172	06SEP06	240	21AUG07		527	0.00		10,620.95	Gettelfinger =60hr ;																				
161-036.8		Prep Spec, Solicit bids, and Select Vendor	06SEP06	65	07DEC06		366	0.00		0.00																					
161-036.9		Award Mach Base&Coil struct as one Procurement		0	26FEB07		315	0.00		0.00																					
161-037		Machine Base&supports Procurement [A/1]	27FEB07	90	03JUL07		315	0.00		220,272.00	41=238\$K ; 35=02\$K ;																				
18 - Field Period Assembly																															
Job: 1801-Field Period Assly -CHRZANOWSKI (ORNL)																															
Prior Costs																															
1801-001		Apr-Sept MIE Costs PPPL	01APR03A	42	30SEP03A			7,750.00	100	7,750.00																					
1801-002		Apr-Sept MIE Costs ORNL	01APR03A	42	30SEP03A			53,050.00	100	53,050.00																					
FY06CV-130	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			3,890.00	100	3,890.00																					
Job: 1802 - FP Assy Oversight&Support-VIOLA																															
Oversight and Supervision																															
181.200		HP Coverage in the TFTR TC LOE FY04	02FEB04A	171*	30SEP04A			61,119.60	LOE	61,119.60																					
181.201		D-Site Shift Supervisor LOE FY04	01JUL04A	64*	30SEP04A			25,920.40	LOE	25,920.40																					
181.210		HP Coverage in the TFTR TC LOE FY05	01OCT04A	249*	30SEP05A			136,539.00	LOE	136,539.00																					
181.222		HP Coverage in the TFTR TC LOE FY06	01OCT05A	250*	02OCT06		748	83,682.78	LOE	147,328.84	sh/tb=1300 (.75 fte)																				
181.220		HP Coverage in the TFTR TC LOE FY07	02OCT06*	250*	01OCT07		499	0.00		150,543.22	sh/tb=1300 (.75 fte)																				
181.221		HP Coverage in the TFTR TC LOE FY08	01OCT07*	250*	30SEP08		250	0.00		154,583.00	sh/tb=1300 (.75 fte)																				
181.100		PPPL EM LOE FY04	13OCT03A	242*	30SEP04A			77,518.74	LOE	77,518.74																					
181.110		PPPL EM LOE FY05	01OCT04A	249*	30SEP05A			9,625.20	LOE	9,625.20																					
181.2A		Procedure for VV prep	01MAY06*	20	26MAY06		250	0.00		0.00																					
181.2B		Procedure for MC HP subassy	01AUG06*	15	21AUG06		299	0.00		0.00																					
181.2C		Procedure for MC instl on VV	01SEP06*	15	22SEP06		332	0.00		0.00																					
181.2D		Procedure for TF HP sub assy	02OCT06*	15	20OCT06		385	0.00		0.00																					
181.2E		Procedure for Final FP assy	02JAN07*	15	22JAN07		310	0.00		0.00																					
FY05CV-28		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			57,000.00		57,000.00																					
181.120		PPPL EM LOE FY06	01DEC05A	209*	02OCT06		748	61,519.54	LOE	127,369.65	Viola=1178 85% for FY06																				
181.121		PPPL EM LOE FY07	02OCT06*	249*	28SEP07		500	0.00		260,099.10	Viola=1467 (85%)																				
181.120A	EC45	Metrology Engineering Supervision FY06	01MAY06*	107*	29SEP06		749	0.00		37,478.16	Raftopolous=216 25% for balance of FY06																				
181.122		PPPL EM LOE FY08	01OCT07*	186*	30JUN08		314	0.00		200,288.00	Viola=1100(85%)																				
181.120B	EC45	Metrology Engineering Supervision FY07	02OCT06*	249*	28SEP07		500	0.00		76,416.30	Raftopolous=431 25% for FY07																				
FY06CV-135	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			-14,280.00	100	-14,280.00																					

Run Date 08JUN06 12:31



EC45

NCSX
ECP-45 BASELINE
MAY 2006

Sheet 25 of 51

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	Timeline																																																																																													
											FY06			FY07			FY08			FY09			FY10																																																																																	
											M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M																																																														
S4P3-114		Prepare Field Period for shipment	06JUN08	1	06JUN08	2	121	0.00		4,102.08																																																																																														
S4P3-115		Transfer completed assy to C-site test cell	09JUN08	1	09JUN08	2	121	0.00		6,836.80																																																																																														
S4P3-115X		Last field period assembled		0	09JUN08	2	121	0.00		0.00	<div style="border: 1px dashed black; padding: 5px; width: fit-content;"> LAST FIELD PERIOD ASSEMBLED DOE LEVEL 2 MILESTONE PEP DATE = NOVEMBER 2008 </div>																																																																																													
FY06CV-150	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			400.00	100	400.00																																																																																														
19 - Stellarator Core Management and Integration																																																																																																								
Job: 1901 - Stellarator Core Mngt&Integr-NELSON																																																																																																								
Prior Costs																																																																																																								
1901-002		Apr-Sept MIE Costs ORNL	01APR03A	248	30SEP03A			187,090.00	100	187,090.00																																																																																														
1901-003		Apr-Sept MIE Costs PPPL	01APR03A	248	30SEP03A			67,070.00	100	67,070.00																																																																																														
1901-ECP16		ecp16	01OCT03A	250*	30SEP04A			30,000.00	LOE	30,000.00																																																																																														
191 - Stellarator Core Management & Oversight																																																																																																								
191-4		LOE-FY04 WBS 191-4 Management Activities	01OCT03A	250*	30SEP04A			101,500.00	LOE	101,500.00																																																																																														
0191-5		LOE-FY05 WBS 191	01OCT04A	249*	30SEP05A			175,500.00	LOE	175,500.00																																																																																														
0191-6		LOE-FY06 WBS 191	03OCT05A	249*	29SEP06		502	112,731.18	LOE	197,774.00																																																																																														
0191-6X		LOE-FY07 WBS 191	03OCT06*	247	27SEP07		501	0.00	LOE	201,498.00																																																																																														
0191-7		LOE-FY08 WBS 191	03OCT07*	247	29SEP08		251	0.00	LOE	99,976.00																																																																																														
191-8		LOE-FY089 WBS 191	03OCT08*	130	15APR09		118	0.00	LOE	51,804.00																																																																																														
192 - Stellarator Core Integration & Analysis																																																																																																								
192-4		LOE-FY05 WBS 192-4 Design Integration Activities	01OCT03A	250*	30SEP04A			234,660.11	LOE	234,660.11																																																																																														
192-5		LOE-FY05 WBS 192-5 VV & Coil Services Integr	01OCT03A	250*	30SEP04A			36,676.65	LOE	36,676.65																																																																																														
192-6		LOE-FY05 WBS 192-6 Integrated Analysis	01OCT03A	271	30SEP04A			42,333.00	LOE	42,333.00																																																																																														
192-6.07		Time constant calcs using SPARK	01APR04A	42*	28MAY04A			6,180.00	100	6,180.00																																																																																														
192-6.08		Indep check time constant calcs using EDDYCUFF	01MAY04A	138*	30SEP04A			10,295.20	100	10,295.20																																																																																														
192-6.09		Revised VV geometry	02FEB04A	6	27FEB04A			3,090.00	100	3,090.00																																																																																														
192-6.10		MC interf during assly, geometry, assly trajecto	02FEB04A	31	27FEB04A			32,957.60	100	32,957.60																																																																																														
192-6.11		Range of motion reqts for Assly MC fixture.	02FEB04A	20	27FEB04A			17,507.60	100	17,507.60																																																																																														
192-6.12		Final Check & Verification	01MAY04A	6	28MAY04A			3,708.00	100	3,708.00																																																																																														
192-6.2		Final Mod Coil Trajectories		0	27FEB04A			0.00		0.00																																																																																														
192-6.5		Structural Design criteria		0	28MAY04A			0.00	100	0.00																																																																																														
192-6.01		Document coil tolerance and trim coil requiremen	01MAR04A	357*	29JUL05A			19,284.37	100	19,284.37																																																																																														
192-6.02		Check critical coil tolerance calculations.	01APR04A	207*	31JAN05A			11,098.48	100	11,098.48																																																																																														
192-6.03		Method for determining current center	01FEB04A	234*	30DEC04A			86,626.35	100	86,626.35																																																																																														
192-6.06		Coil positions to minimize islands.	02FEB04A	270	28FEB05A			66,401.76	100	66,401.76																																																																																														
192-6.031		Demo Method for current center on TRC	18JUN05A	173*	28FEB06A			72,473.30	100	72,473.30																																																																																														
0192-5		LOE-FY05 WBS 192	01OCT04A	249*	30SEP05A			280,350.00	LOE	280,350.00																																																																																														
												<div style="border: 1px solid black; padding: 5px;"> <table border="1" style="width: 100%; font-size: small;"> <thead> <tr> <th colspan="3">FY06</th> <th colspan="3">FY07</th> <th colspan="3">FY08</th> <th colspan="3">FY09</th> <th colspan="3">FY10</th> </tr> <tr> <th>M</th><th>J</th><th>A</th><th>S</th><th>O</th><th>N</th><th>D</th><th>J</th><th>F</th><th>M</th><th>A</th><th>M</th><th>J</th><th>A</th><th>S</th><th>O</th><th>N</th><th>D</th><th>J</th><th>F</th><th>M</th><th>A</th><th>M</th><th>J</th><th>A</th><th>S</th><th>O</th><th>N</th><th>D</th><th>J</th><th>F</th><th>M</th> </tr> </thead> <tbody> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </tbody> </table> </div>												FY06			FY07			FY08			FY09			FY10			M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M																																		
FY06			FY07			FY08			FY09			FY10																																																																																												
M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M	A	M	J	A	S	O	N	D	J	F	M																																																																									

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	FY06					FY07					FY08					FY09					FY10				
											M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M A M J J A S O N D J F M																								
											0192-6		LOE-FY06 WBS 192	03OCT05A	249*	29SEP06		507	178,114.43	LOE	312,481.45	cole=1600 ornlm&s=\$29.95 35= 5 k													
0192-6X		LOE-FY07 WBS 192	03OCT06*	242	20SEP07		506	0.00	LOE	158,033.60	cole=667 ornlm&s=\$29.95 35= 5 k																								
0192-7		LOE-FY08 WBS 192	03OCT07*	242	22SEP08		256	0.00	LOE	151,531.40						cole=600 ornlm&s=\$29.95 35= 5 k																			
0192-99		LOE-FY09	01OCT08*	130	13APR09		120	0.00	LOE	101,860.00						COLE=400; orn135=3 orn141=\$20k																			
FY05CV-31		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			9,000.00		9,000.00																									
FY06CV-155	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			2,540.00	100	2,540.00																									

2 - Plasma Heating, Fueling & Vac Systems

21 - Fueling Systems

Job: 2001-VPS, Gas & Cond Sys Oversight-BLANCHARD

2001-001		Apr-May MIE Cost	01APR03A	43*	30MAY03A			38,000.00	100	38,000.00																				
2001-100		PDR Support	01JUN03A	164*	30SEP03A			25,667.20	LOE	25,667.20																				
FY06CV-160	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			-770.00	100	-770.00																				

Job: 2101 - Fueling Systems

ECP 16 October 2004

21-10		Eng. Work Planning and Design	02JAN07*	65	02APR07		227	0.00		17,730.00	Blanchard =35hr ;																			
21-15		Design Gas Handling Hardware	03APR07	65	03JUL07		227	0.00		5,109.00	EM//SM =40hr ;																			
21-20		Design PLC Controls	03APR07	65	03JUL07		292	0.00		0.00	EE//SM =80hr ;																			
21-25		Electrical Drafting for pumping system	03APR07	65	03JUL07		292	0.00		6,154.72	EA/DM =120hr ;																			
21-30		Drafting	03APR07	65	03JUL07		292	0.00		6,154.72	EA/DM =80hr ;																			
21-35		Eng. Work Planning and Design during fab	05JUL07	65	04OCT07		292	0.00		3,907.07	Blanchard =20hr ;																			
21-40		Fabrication/Install Hardware	05JUL07	65	04OCT07		227	0.00		3,149.20	EM//SM =30hr ;																			
21-45		Fabrication/installation	05OCT07	65	16JAN08		227	0.00		15,214.00	EM//SM =75hr ; EM/TB =75hr ; 41=5\$K ;																			
21-55		Install PLC Controls	05OCT07	65	16JAN08		227	0.00		0.00	EE//SM =40hr ;																			
21-60		Integrated Systems Testing/Eng	05OCT07	65	16JAN08		227	0.00		1,456.64	Blanchard =20hr ;																			
21-65		Integrated Systems Testing/Tech Support	17JAN08	45	19MAR08		227	0.00		1,196.19	EE//SM =20hr ;																			





22 - Torus Vacuum Pumping Systems

Job: 2201 - Vacuum Pumping Systems

22-25	EC45	Eng. Work Planning and Design	01MAY07*	40	26JUN07		224	0.00		27,323.50	Blanchard =95hr ; EM//SM =80hr ;																			
22-30	EC45	Design PLC based control system *N/R*	27JUN07	50	06SEP07		264	0.00		0.00																				
22-35	EC45	Electrical Drafting for pumping system *N/R*	27JUN07	50	06SEP07		284	0.00		0.00																				
22-40	EC45	Drafting	27JUN07	50	06SEP07		224	0.00		9,350.44	EA/DM =79hr ;																			
22-45	EC45	Eng. Work Planning and Design during fab	07SEP07	40	01NOV07		244	0.00		6,846.38	Blanchard =38hr ;																			
22-50	EC45	Perform maint. & repair of pmpg sys	07SEP07	40	01NOV07		224	0.00		5,457.59	EM//SM =41hr ;																			
22-55	EC45	Repair and Calibration vac instrumentation*N/R*	02NOV07	60	06FEB08		244	0.00		0.00																				
22-60	EC45	Fabrication/installation	02NOV07	80	05MAR08		224	0.00		27,115.20	EM/TB =120hr ; 41=12\$K ;																			

FY06					FY07					FY08					FY09					FY10														
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M

Run Date 08JUN06 12:31

	Forecast
	zECP-43 baseline
	Progress Bar
	Critical Activity

EC45

NCSX
ECP-45 BASELINE
MAY 2006

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Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days=1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	FY06 - FY10																						
											FY06			FY07			FY08			FY09			FY10										
											M	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
22-65	EC45		02NOV07	80	05MAR08		224	0.00		0.00																							
22-70	EC45	Integrated Systems Testing/Eng *N/R*	06MAR08	20	02APR08		224	0.00		0.00																							
22-75	EC45	Integrated Systems Testing/Tech Support*N/R*	06MAR08	20	02APR08		224	0.00		0.00																							

25 - Neutral Beam Injection System

Job: 2501 - Neutral Beam Refurbishment-STEVENSON

FY04 Work Plan

2501-014		FY04 work accomplished	03NOV03A	227	30JUN04A			81,334.78		81,334.78
2501-014.1		FY04 work closeout *TBD*	01JUL04A	64*	30SEP04A			48,614.06	LOE	48,614.06

Prior Costs

2501-001		Apr-Sept MIE Cost	01APR03A	43*	30SEP03A			123,000.00	100	123,000.00
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Refurbishment**CD-3 deleted scope

25-099		FY04 work accomplished	01MAR04A	846*	30JUN04A			21,384.62		21,384.62
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Re-Install Beamline**CD-3 deleted scope

25-190.1		33) Fabr BL alignment measur fixture,	01JUN04A	699*	30JUN04A			2,060.33		2,060.33
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Re-Install Cables**CD-3 deleted scope

25-225.1		Cabling-Design & WP Procedures	01APR04A	872*	30JUN04A			4,812.60		4,812.60
25-230.1		Cabling-Fabr and Install new Junction Box	02JUN04A	190	30JUN04A			727.68		727.68

Beamline Connections**CD-3 deleted scope

25-310.1		Drafting Labor Support	01JUN04A	298	30JUN04A			2,433.60		2,433.60
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FY06CV-165	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			650.00	100	650.00
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3 - Diagnostics

31 - Magnetic Diagnostics

Job: 3101 Magnetic Diagnostics

Vacuum Vessel Saddle Loops

3101-105		DEVELOP LOCATING, MOUNTING STRATEGY	01JAN05A	20	31JAN05A			1,000.00	100	1,000.00
3101-109		INTEGRATE LOOP AND LEAD DESIGN WITH H/C	01JAN05A	40	28FEB05A			6,416.80	100	6,416.80
3101-113		INTEGRATE LAYOUT, MEAS NEEDS W/ VSL	01JAN05A	40	28FEB05A			3,208.40	100	3,208.40
3101-117		DEVELOP CONSTRAINTS FOR ARRAY LAYOUT	01JAN05A	20	31JAN05A			0.00	100	0.00
3101-121		LAYOUT CANDIDATE SENSOR ARRAY ON PRO-E	01FEB05A	20	28FEB05A			0.00	100	0.00
3101-125		PDR PREP -VESSEL SADDLE LOOP MOUNTING	02MAY05A	5	31MAY05A			9,483.60	100	9,483.60
3101-126		PEER REVIEW -VESSEL SADDLE LOOP		0	31MAY05A			0.00	100	0.00
3101-129		DESIGN AND PROTOTYPE SADDLE LOOP	01MAR05A	107*	29JUL05A			7,643.52	100	7,643.52
3101-133		Prototype loops on vsl proto segment using ARI	01MAR05A	107*	29JUL05A			6,189.20	100	6,189.20
3101-137		FINAL OPTIMIZATION OF LOOP LOCATION, AREA	01JAN05A	193*	30SEP05A			0.00	100	0.00
3101-149		PREPARE METROLOGY	01JUN05A	87*	31AUG05A			6,416.80	100	6,416.80
3101-145		Procure MI Cable	26SEP05A	68*	23DEC05A			22,182.57	100	22,182.57
3101-139		Develop ProE model of loops, flat dev, fiducials	26SEP05A	147*				19,808.68	95	20,851.24
3101-141		FDR PREP-	01DEC05A	101*				5,205.30	50	10,410.60
3101-142		FDR - VESSEL SADDLE LOOP TEMPLATES		0	16DEC05A			0.00	100	0.00
3101-153		Fab Installation Templates (for FP assy)	01JAN06A	41*	28FEB06A			2,619.92	100	2,619.92
3101-143		FDR - VESSEL SADDLE LOOP INSTALLATION		0	28APR06*			279	0.00	0.00
3101-154		Fab Installation Templates (for spacers)	01MAY06	5	05MAY06			279	0.00	256.40

;Brown=120
; LABIK =60hr ;

; MACHINIST =2hr ;

M	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M
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FY06			FY07			FY08			FY09			FY10	
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Run Date 08JUN06 12:31

	Forecast
	zECP-43 baseline
	Progress Bar
	Critical Activity

EC45

**NCSX
ECP-45 BASELINE
MAY 2006**

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Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	Gantt Chart																							
											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
431-200		Condition/spare parts inventory	01OCT04A	391*	30JUL07		543	16,945.08	95	17,836.93	Hatcher=24;cropper=120																							
431-210		Organize & verify documentation	01OCT04A	371	31JUL07		542	43,338.49	95	45,619.46	raki=104;cropper=64;nelson=200																							
431-215		Document status	01OCT04A	371	30JUL07		543	5,775.57	90	6,417.30	raki=40																							
431-225	EC45	Reactivate DF & PEI units	01JUL05A	186	30JUL07		543	13,150.74	90	14,611.93	Hatcher=16;cropper=24;wisowaty=80 raki=16																							
431-230	EC45	Load test	01JUL05A	186	27JUL07		544	16,957.18	90	18,841.32	Hatcher=40;mg wisowaty=120 raki=16																							
431-240		Simulate each of 6 pwr loops in PSCAD	02JUL07*	40	27AUG07		523	0.00		19,106.72	Hatcher=80 ee//tb=64																							
431-250		c-site dc sys DGS dsn documentation	02JUL07*	40	27AUG07		523	0.00		7,482.72	raki=16;jones=40																							
431-261	EC45	Redo power loop design	02JUL07*	40	27AUG07		242	0.00		50,392.96	raki=128;jones=240																							
431-265		Fabricate bus components	28AUG07*	55	13NOV07		242	0.00		18,266.74	raki=16;ee//sm=40;ee//tb=120																							
431-275		Power cabling & Installation	14NOV07*	88	27MAR08		242	0.00		220,005.80	raki=40;ee//sm=240;ee//tb=520 powers=90;m&s=7																							
431-276	EC45	Maint of C-site rectifiers	02OCT06*	249	28SEP07		500	0.00		21,357.59	ee//tb=173; 41=\$5k																							
FY05CV-35		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			69,000.00		69,000.00																								

44 - Control and protection Systems

Job: 4401 - Control & Protection-RAMAKRISHNAN

441 - Electrical Interlocks

441-095		Design Interlock sys	03OCT06*	118	27MAR07		212	0.00		32,679.20	raki=80;vankirk=160											
441-097		Install Interlock sys	28MAR07	119	13SEP07		297	0.00		29,272.00	raki=80;ee//sm=120											
441-100		PLC Specification	28MAR07	85	26JUL07		212	0.00		14,118.32	raki=40;cropper=56											
441-105		Prep Block diagrams	28MAR07	85	26JUL07		212	0.00		17,224.40	raki=40;cropper=80											
441-110		PLC CWD's & Cabling	27JUL07*	85	23NOV07		212	0.00		22,685.24	marsala=40;cropper=120											
441-115		deliver PLC	27JUL07*	85	23NOV07		460	0.00		70,250.00	M&S=50											
441-120		Program PLC Logic	26NOV07	45	07FEB08		415	0.00		23,004.80	lawson=40;cropper=120											
441-125		Program Control pages	26NOV07	97	21APR08		363	0.00		24,097.84	schneider=32;cropper=120;sichta=16											
441-130		Pre-commissioning tests	14SEP07	214	24JUL08		297	0.00		24,377.02	raki=40;cropper=120;M&S=1											
441-135		Install I/O Cabling	26NOV07	248	21NOV08		212	0.00		119,291.33	raki=120;ee//sm=80;Powers=30 k ea//sm=160;ee//tb=160;41=\$8k											

442 - Kirk Key Interlocks

442-1-2		Kirk Keys-Dsn	02OCT06*	41	29NOV06		288	0.00		16,339.60	EA/DM =80hr ; EE/EM =40hr ;											
442-1-4		Kirk Keys-Procure	30NOV06	158	19JUL07		288	0.00		13,710.00	41=10\$K ;											
442-1-6		Kirk Keys-Install	20JUL07	40	14SEP07		288	0.00		44,123.84	EE//EM =16hr ; EE//SM =16hr ; EE//TB =60hr ;											
442-1-8		Kirk Keys-Commission	01OCT07	30	09NOV07		288	0.00		7,202.24	EE//EM =16hr ; EE//SM =20hr ; EE//TB =20hr ;											

443 - Real Time Control Systems

443-1-2		Develop Control Algorithms-Dsn	23APR07*	142	09NOV07		262	0.00		13,819.68	EE//EM =80hr ;											
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444 - Instrument Systems

444-2-2		DC Potential Transducers (DCPTs)-Dsn	02OCT06*	95	21FEB07		454	0.00		11,224.08	EA/DM =60hr ; EE//EM =24hr ;											
444-2-4		DC Potential Transducers (DCPTs)-Procure	22FEB07	109	26JUL07		454	0.00		8,226.00	41=6k ;											
444-2-6		DC Potential Transducers (DCPTs)-Install	27JUL07	51	08OCT07		454	0.00		19,328.29	EE//EM =16hr ; EE//SM =24hr ; EE//TB =160hr ;											

Gantt Chart																																		
FY06			FY07			FY08			FY09			FY10																						
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M

Run Date 08JUN06 12:31

	Forecast
	zECP-43 baseline
	Progress Bar
	Critical Activity

EC45

**NCSX
ECP-45 BASELINE
MAY 2006**

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Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	Timeline																							
											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A

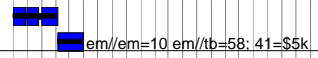
6 - Facility Systems

61 - Water Systems

Job:6101 - Water Systems

613 - Vacuum Pumping System

623.011	EC45	Design WBS 612 **N/R**	01NOV07*	59	04FEB08		214	0.00		0.00
632.021	EC45	WBS 612 Assembly/Fabrication/Installation	05FEB08	40	31MAR08		214	0.00		13,802.48

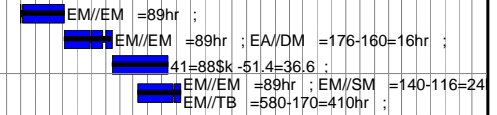


62 - Cryogenic Systems

Job: 6201 - Cryogenic Systems

621 - LN2-LHe Supply System

631-001		Preliminary Design	02JUL07*	65	02OCT07		240	0.00		15,792.79
631-010		Final Design**reduced scope	03OCT07	65	14JAN08		240	0.00		18,149.92
631-020		Procurement **reduced scope	15JAN08	88	15MAY08		240	0.00		123,078.00
631-015		Fab/Assy/Installation**reduced scope	11MAR08	65	10JUN08		240	0.00		71,991.50

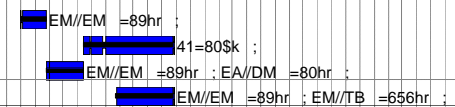


622 - LN2 Coil Cooling Supply

632-001		**deleted scope	01MAY06	0	28APR06		856	0.00		0.00
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623 - GN2 Cryostat Cooling System

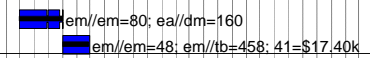
633-001		Preliminary Design	02JUL07*	40	27AUG07		250	0.00		15,779.70
633-020		Procurement	14NOV07	130	27MAY08		250	0.00		112,329.75
633-010		Final Design	28AUG07	55	13NOV07		250	0.00		25,644.50
633-015		Fab/Assy/Installation	24JAN08	88	27MAY08		250	0.00		72,266.88



63 - Utility Systems

Job: 6301 - Utility Systems

640.011		Design GN2, Air & Vent Systems	01OCT07*	59	02JAN08		249	0.00		34,014.40
640.021		Assembly/Fabrication	03JAN08	40	27FEB08		249	0.00		72,889.52



64 - PFC/VV Heating & Cooling*ELIMINATED*

Job: 6401 - PFC/VV Heating & Cooling

650.001		Eliminated scope	01MAY06	0	28APR06		856	0.00		0.00
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65 - Facility Systems Integration

Job: 6163 - Facility Systems Support FY04

65-03		LOE WBS 6	01OCT03A	250*	30SEP04A			15,000.00	LOE	15,000.00
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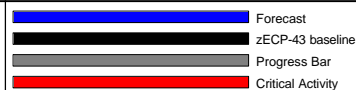
Job: 6501 - Facility Systems Integration-DUDEK

Prior Costs

6501-001		Apr-Sept MIE Cost PPPL	01APR03A	0	30SEP03A			9,380.00	100	9,380.00
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Timeline																						
FY06			FY07			FY08			FY09			FY10										
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M

Run Date 08JUN06 12:31



EC45

NCSX
ECP-45 BASELINE
MAY 2006

Sheet 43 of 51

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	FY06					FY07					FY08					FY09					FY10												
											FY06					FY07					FY08					FY09					FY10												
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J
7501-07		Construction Support Crew	28AUG07*	40	23OCT07		483	0.00		0.00																																	
7502 - Test Cell Facility Preparations																																											
7502-020	EC45	Resurface TC floor**DELETED**	11JAN07*	42	09MAR07		558	0.00		0.00																																	
7502-030	EC45	TC Floor firesealing**DELETED**	12MAR07	42	08MAY07		558	0.00		0.00																																	
7502-035	EC45	Control room firesealing**DELETED**	09MAY07	42	09JUL07		558	0.00		0.00																																	
7503 - Machine Assembly																																											
Revised Assembly Logic (ecp18)																																											
7503-010		Begin Assembly Activities	01OCT07*	0			254	0.00		0.00																																	
7503-020	EC45	Install & Level Support Base Plates	01OCT07	8	10OCT07	2	254	0.00		68,122.20																																	
7503-030	EC45	Install/Level FPA's and Spool Piece supports	11OCT07	15	31OCT07	2	254	0.00		136,244.40																																	
7503-060		Install Lower PF 4,5&6 into prelim position	31MAR08	2	01APR08		169	0.00		4,887.04																																	
7503-070		Install 3 Spool Pieces on fixt & test movement	01NOV07	10	14NOV07		254	0.00		45,414.80																																	
7503-080		FPA-1 Installed on support platform		0	19DEC07		231	0.00		0.00																																	
7503-090	EC45	Install local Platforms around FPA-1	20DEC07	5	04JAN08	2	237	0.00		45,414.80																																	
7503-110		FPA-2 Installed on support platform		0	03MAR08		185	0.00		0.00																																	
7503-120		Test movement of FPA-1& -2 & position checks.	04MAR08	5	10MAR08		185	0.00		22,707.40																																	
7503-130		Install local Platforms around FPA-2	04MAR08	3	06MAR08		193	0.00		45,414.80																																	
7503-150		FPA-3 Installed on support platform		0	09JUN08		121	0.00		0.00																																	
7503-160		Position all FPA's / Spool Pieces @ MC Interface	10JUN08	6	17JUN08		121	0.00		27,248.88																																	
7503-170		FPA Metrology Checks to Assure Alignment	18JUN08	3	20JUN08		121	0.00		3,217.32																																	
7503-190	EC45	Install local Platforms around FPA-3	23JUN08	5	27JUN08	2	121	0.00		45,414.80																																	
7503-180		MC Interfaces: shim, ream holes ,bolt together	30JUN08	15	21JUL08		121	0.00		88,632.60																																	
7503-200		Mate-up and weld all VV-to-Spool interfaces	22JUL08	15	11AUG08		121	0.00		77,673.60																																	
7503-240		Bolt on preassembled pump duct	12AUG08	5	18AUG08		121	0.00		19,054.40																																	
7503-240.1	EC45	Install insulation boots	19AUG08	5	25AUG08	2	121	0.00		27,347.20																																	
7503-240.2	EC45	Install insulation	26AUG08	2	27AUG08	2	121	0.00		6,153.12																																	
7503-250		Begin Vac Vsl Pumpdown	28AUG08	0			121	0.00		0.00																																	
												<p>EM//SM =120hr ; EM//TB =720hr</p> <p>EA/EM =40hr ; EM/TB =320hr ; ?TBD</p> <p>EA/EM =40hr ; EM/TB =72hr ; ?TBD</p> <p>*****</p> <p>PUMP DOWN OF VACUUM VESSEL</p> <p>DOE LEVEL 2 MILESTONE</p> <p>PEP DATE = FEBRUARY 2009</p> <p>*****</p>																															
7503-260		PTP Pumpdown & leak check VV	28AUG08	10	11SEP08		121	0.00		51,782.40																																	
7503-210		Fit-up all TF coils	12AUG08	10	25AUG08		121	0.00		59,088.40																																	
7503-270		Raise lower PF 4,5&6 coils into final position	26AUG08	6	03SEP08		121	0.00		27,248.88																																	
												<p>EA/EM =24hr ; EM/TB =192hr ;</p> <p>EM//SM =48hr ;</p>																															

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days=1 mo.)	Earned value cost (BCWP)	Percent complete	ECP-45 Budget Baseline	Timeline																							
											FY06		FY07			FY08			FY09			FY10												
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
Prior Costs																																		
810.001		Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A			387,340.00	100	387,340.00																								
810.003		Project Management Office PPPL FY05	01OCT04A	251*	30SEP05A			696,116.95	LOE	696,116.95																								
810.004		Project Management Office PPPL FY06	03OCT05A	249*	29SEP06		749	361,746.35	LOE	634,642.72	hutch=1503 85% ; 41=06\$K ; 35=08\$K ; strykowsky=1592 90% ; pam=312 15% ; phil=0%																							
810.005		Project Management Office PPPL FY07	02OCT06*	249*	28SEP07		500	0.00		640,879.96	hutch=1503 85% ; strykowsky=1592 90% ; pam=416 40%																							
810.900		Project Management Office PPPL FY08	01OCT07*	250*	30SEP08		250	0.00		554,496.26	hutch=1238 70% ; strykowsky=1326 75% ; pam=624 3																							
810.909		Project Management Office PPPL FY09	01OCT08*	163*	29MAY09		87	0.00		84,463.70	hutch=190 11% ; strykowsky=190 11% ; ;35=1																							
FY05CV-41		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			-3,000.00		-3,000.00																								
Job: 8102 - NCSX MIE Management ORNL-LYON																																		
FY04 Actual Cost																																		
810.102		Project Management Office ORNL FY04	01OCT03A	256*	30SEP04A			88,000.00	LOE	88,000.00																								
Prior Costs																																		
810.101		Apr-Sept MIE Cost ORNL	01APR03A	129*	30SEP03A			58,600.00	100	58,600.00																								
810.103		Project Management Office ORNL FY05	01OCT04A	251*	30SEP05A			95,368.98	LOE	95,368.98																								
810.104		Project Management Office ORNL FY06	01OCT05A	249*	29SEP06		500	98,958.07	LOE	173,610.65	ORNLRM =850hr Lyon 50% ; ORNL41 =2\$; ornlam=95 Admin 5%																							
810.104X		Project Management Office ORNL FY07	02OCT06	249*	28SEP07		500	0.00		66,152.50	ORNLRM =530hr 30% ; ORNL41 =2\$																							
810.105X		Project Management Office ORNL FY08	02OCT07*	248*	29SEP08		251	0.00		36,664.00	ORNLRM =180hr 10% ; ORNL41 =2\$; ornlam=88 5%																							
FY05CV-42		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			13,000.00		13,000.00																								
82 - Project Engineering																																		
Job: 8202 - Engr Mgmt & Sys Eng Support-REIERSEN																																		
FY04 Actual Cost																																		
820.002		LOE FY04	01OCT03A	256*	30SEP04A			601,555.68	LOE	601,555.68																								
8202-ECP16		eCP16	01OCT03A	256*	30SEP04A			68,000.00	LOE	68,000.00																								
Prior Costs																																		
820.110		Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A			295,530.00	100	295,530.00																								
820.003		Proj engr FY05	01OCT04A	251*	30SEP05A			469,631.02	LOE	469,631.02																								

Timeline																						
FY06		FY07			FY08			FY09			FY10											
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	Timeline																							
											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
820.004		Proj engr FY06	03OCT05A	249*	29SEP06		749	251,350.35	LOE	440,965.54	wayne=1500,33=3K,dudek=530,40% such=431 25%																							
820.04X		Proj engr FY07	02OCT06*	246*	25SEP07		503	0.00		369,690.16	wayne=1100,33=3K,dudek=431 such=173;simmons=345																							
820.004Z		Proj engr FY08	02OCT07*	246*	25SEP08		253	0.00		245,966.08	wayne=1000,33=3K,dudek=173 such=173																							
820.005		Proj engr FY09	01OCT08*	163*	29MAY09		87	0.00		62,798.72	wayne=293 17%;35=3																							
8205FY05		System Engr Support FY05	01OCT04A	251*	30SEP05A			199,622.00	LOE	199,622.00																								
8205FY06		Systems Engineering Support FY06	03OCT05A	249*	29SEP06		749	105,266.27	LOE	184,677.66	simmons=1061 60%																							
FY05CV-44		FY05 unrecoverable cost variance	01OCT04A	251*	30SEP05A			-19,000.00		-19,000.00																								
Job: 8203 - Design Integration-BROWN																																		
FY04 Actual Cost																																		
820.200		LOE FY04	01OCT03A	256*	30SEP04A			247,570.20	LOE	247,570.20																								
8203-ECP16		ecp16	01OCT03A	256*	30SEP04A			125,000.00	LOE	125,000.00																								
Prior Costs																																		
820.150		Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A			178,750.00	100	178,750.00																								
8203FY05		Design Integration FY05 LOE	01OCT04A	251*	30SEP05A			171,028.50		171,028.50																								
8203-01		General Design Integration	01OCT04A	251*	30SEP05A			0.00	LOE	0.00																								
8203-02		Suprt interface aux sys dev&coolant/lead routing	01OCT04A	251*	30SEP05A			0.00	LOE	0.00																								
8203-03		Develop /maintain Pro/E model of NCSX facility	01OCT04A	251*	30SEP05A			0.00	LOE	0.00																								
8203-04		Support metrology efforts	01OCT04A	251*	30SEP05A			0.00	LOE	0.00																								
8203-06		Complt rwv of machine assembly approach	01MAY06*	4	04MAY06		852	0.00		0.00																								
8203-07		Rvw cryostat & conventional magnet sys design	01MAY06*	9	11MAY06		847	0.00		0.00																								
8203-08		tollerance reqmnts for MCsuprt install fixt dwgs	01MAY06*	39	23JUN06		817	0.00		0.00																								
8203-09		Machine suprt dsn f/compatibility with assy reqt	01MAY06*	12	16MAY06		844	0.00		0.00																								
8203-10		Dynamic simul MC half period install fixt w/ Pro	01MAY06*	42	28JUN06		814	0.00		0.00																								
8203-11		Document NCSX Interlink& dwg control process	01MAY06*	11	15MAY06		845	0.00		0.00																								
8203-12		Update definition VV spool piece assy simul	01MAY06*	19	25MAY06		837	0.00		0.00																								
8203FY06		Design Integration FY06	03OCT05A	249*	29SEP06		749	79,914.94	LOE	140,201.64	ear/sim=452 25% brown=518 30%																							
8203FY07	EC45	Design Integration FY07	02OCT06*	249*	28SEP07		500	0.00		194,212.84	ear/sim=604 brown=690																							
FY05CV-45		FY05 unrecoverable cost variance	01OCT04A	251*	30SEP05A			-36,000.00		-36,000.00																								
Job: 8204 - Systems Analysis-BROOKS																																		
FY04 Actual Cost																																		
820.174		LOE FY04	01OCT03A	172*	30SEP04A			133,179.00	LOE	133,179.00																								
8204.01		Assess magnetic material in test cell	02FEB04A	85*	28MAY04A			37,080.00	100	37,080.00																								
8204.02		Model effects local high MU regions on MCWF	01MAY04A	29	28MAY04A			18,540.00	100	18,540.00																								
Prior Costs																																		
820.173		Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A			44,620.00	100	44,620.00																								
8204FY05		Systems Analysis FY05	01OCT04A	251*	30SEP05A			256,633.25	LOE	256,633.25																								
8204FY06		Systems Analysis FY06	03OCT05A	249*	29SEP06		749	128,482.39	LOE	225,407.70	brooks=1295 75%																							

Activity ID	revised	Activity Description	Forecast Start	Forecast Duration (work days)	Forecast Finish	Shifts	Total Float in days (21 days= 1 mo.)	Earned value cost (BCWP)	Percent complet	ECP-45 Budget Baseline	Timeline																							
											FY06			FY07			FY08			FY09			FY10											
											M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A
8204FY06.1	EC45	Systems Analysis FY06	01MAY06*	44*	30JUN06		812	0.00	LOE	75,019.86	[redacted] fan=431																							
8204FY06.2	EC4X	Systems Analysis FY06	01MAY06*	107*	29SEP06		749	0.00	LOE	26,074.19	[redacted] brooks add'l 25%																							
8204FY07	EC45	Systems Analysis FY07	02OCT06*	122*	30MAR07		627	0.00	LOE	76,657.66	[redacted] brooks=431 40% half year																							
FY05CV-46		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			9,000.00		9,000.00																								
Job: 8205 - Dimensional Control Coordination																																		
Metrology																																		
740.135		Gary Puhl subcontract for metrology support	30SEP05A	77	30SEP05A			12,810.00		12,810.00																								
METFY05		Dimensional control FY05 ECP24	01FEB05A	172*	30SEP05A			96,648.84	LOE	96,648.84																								
FY05CV-47		FY05 unrecoverable cost variance	01OCT04A	251	30SEP05A			-20,000.00		-20,000.00																								
METFY06R		Metrology for FP & machine assy FY06	03OCT05A	249*	29SEP06		749	107,905.00	LOE	189,307.03	[redacted] raftoplous (measurement) 25%=415hrs stratton=707 hrs 40%																							
METFY07R		Metrology for FP & machine assy FY07	03OCT06*	249*	01OCT07		499	0.00		132,492.61	[redacted] raftoplous (measurement) 25%=415hrs																							
METFY08R	EC45	Metrology for FP & machine assy FY08	03OCT07*	247*	29SEP08		251	0.00		75,799.75	[redacted] raftoplous (measurement) 25%=415																							
84 - Project Physics																																		
Job: 8401 - Project Physcis-ZARNSTORFF																																		
FY04 Actual Cost																																		
840.202		Project Physics/Engr Analysis FY04	01OCT03A	256*	30SEP04A			99,806.20	LOE	99,806.20																								
840.203		Closeout cost FY04 ECP-21	01OCT03A	256*	30SEP04A			14,000.00	LOE	14,000.00																								
Prior Costs																																		
840.201		Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A			210,270.00	100	210,270.00																								
FY06CV-235	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			530.00	100	530.00																								
Job: 8402 - Project Physics MIE ORNL-LYON																																		
FY04 Actual Cost																																		
840.302		Project Physics/Engr Analysis FY04	01OCT03A	256*	30SEP04A			60,876.00	LOE	60,876.00																								
840.303		Closeout cost FY04 ECP-21	01OCT03A	256*	30SEP04A			44,000.00	LOE	44,000.00																								
Prior Costs																																		
840.301		Apr-Sept MIE Cost ORNL	01APR03A	152*	30SEP03A			40,980.00	100	40,980.00																								
FY06CV-240	EC45	ECP45 FY06 cv	01OCT05A	251*	30MAR06A			610.00	100	610.00																								
85 - Integrated Systems Testing																																		
Job: 8501 - Integrated Systems Testing																																		
920.001	EC45	Procedure and Document Preparation	27NOV07	250	26NOV08		121	0.00		371,980.70	[redacted] em//em=1162;em//sm=1162																							
920.000	EC45	Startup Personnel	21OCT08	72	10FEB09		121	0.00		435,467.96	[redacted] em//sm=855, ee//sm=0, em//tb=125 r///rm2=428;ee//tb=250																							

Timeline																						
FY06			FY07			FY08			FY09			FY10										
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M

