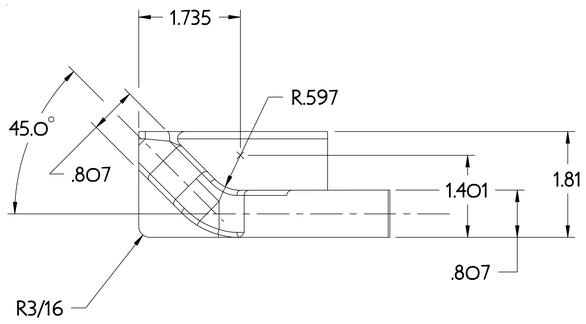
NO.	REVISION	BY	CH	SUP	APPROVED	DATE

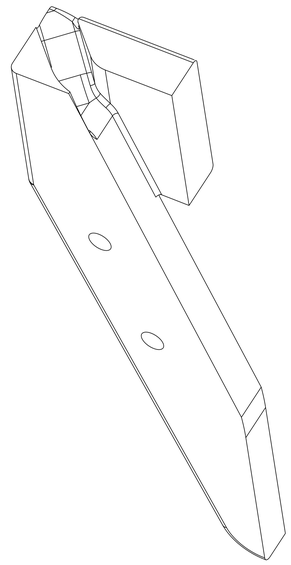


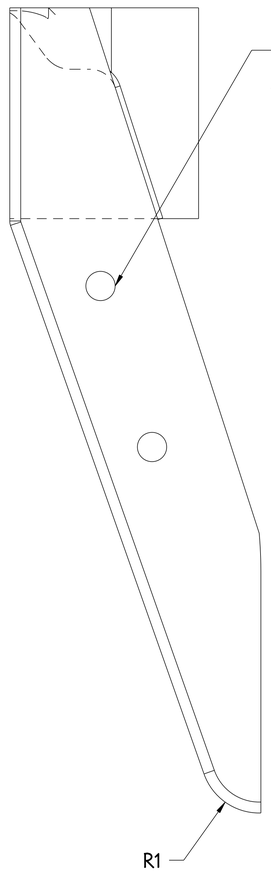
NOTE

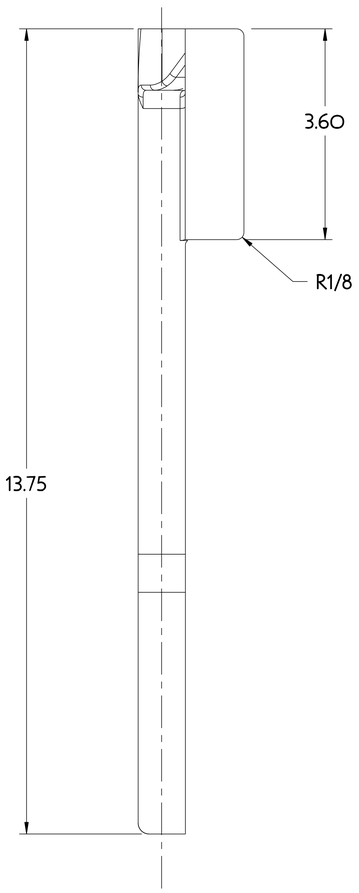
GEOMETRY IS DEFINED IN PRO ENGINEER MODEL/FILE SE131-078.PRT

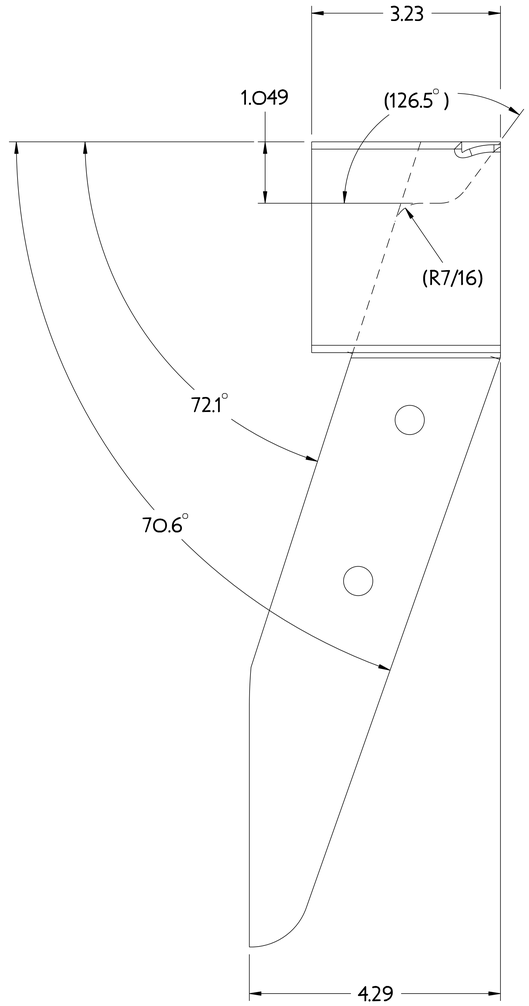
DRAWING AND CAD MODEL COMBINED DEFINE FINSIH MACHINED PART.

MATERIAL TO BE CRYOGENIC GRADE.









RELEASED FOR FABRICATION / INSTALLATION

PPPL Drafting: Jerry Siegel 2005.08.22 07:43:58 -05'00'

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REQD
1	SE131-078	LEAD ASSEMBLY TF LOCKING BLOCK TYPE "A"	G-11 CR	18

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT
Pro E	DIMENSIONS ARE IN INCHES MACHINE SURFACES 63	STELLARATOR CORE CONVENTIONAL COILS TF COIL LEAD LOCKING BLOCK TYPE "A"
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	
SCALE 1.000	TOLERANCES NON-CUMULATIVE	DSN: J. RUSHINSKI 8/12/05 DRAWING NO:
NEXT ASSEMBLY	DECIMAL-INCH: .X +/-.100, .XX +/-.030, .XXX +/-.005, ANGULAR +/-0°-15'; FRACTIONS: 0°-12° +/-1/16, 12°-72° +/-1/8, 72°-120° +/-1/4, OVER 120° +/-1/2	CHK: M. KALISH/B. PAUL 8/12/05 SE131-078
		ENGR: M. KALISH 8/12/05
		SUPV: J. SIEGEL 8/12/05 SHEET 1 OF 1 REV 0

WEIGHT	MODEL NAME	WELDING ENGINEER
2.3 lbs	SE131-078	

RELEASE LEVEL: Fabrication

DWG VERSION NO: 2

NCSX-SE131-078

NCSX_PART_FORMAT_E