

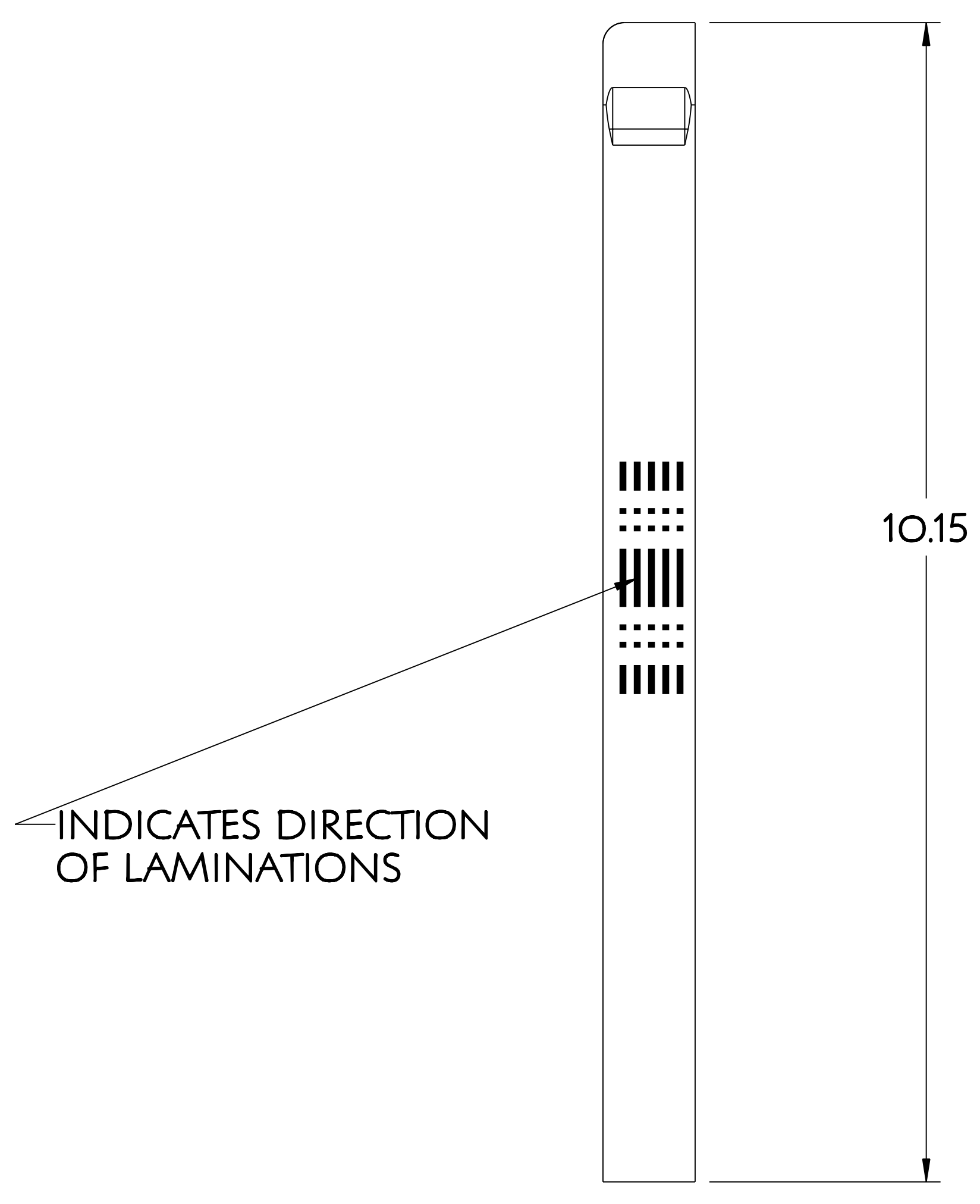
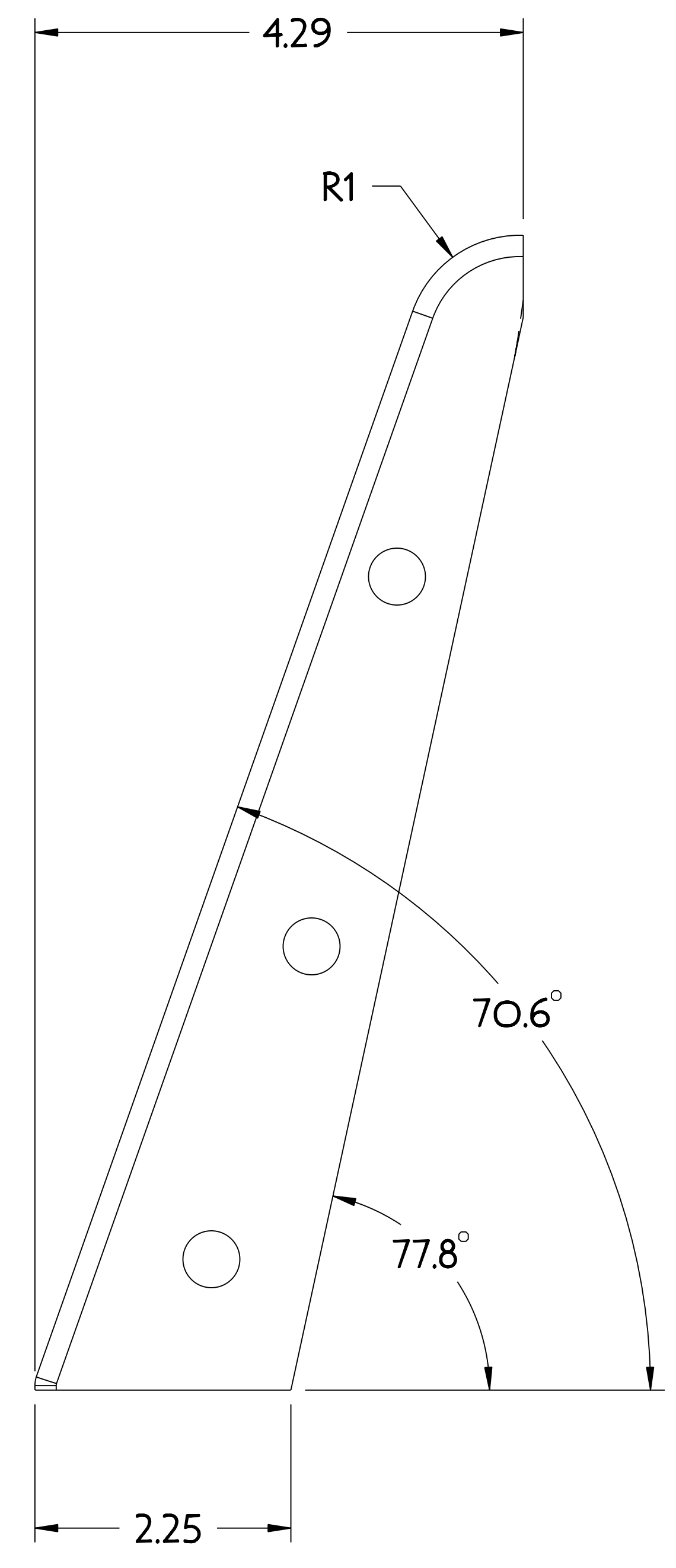
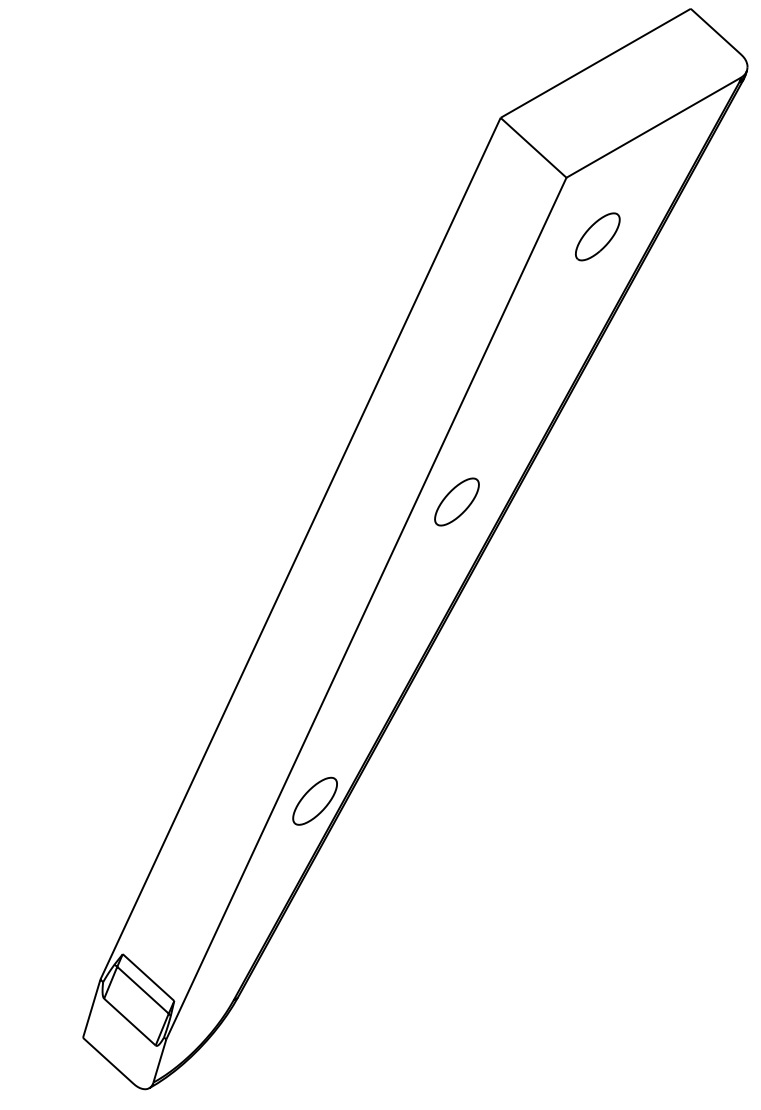
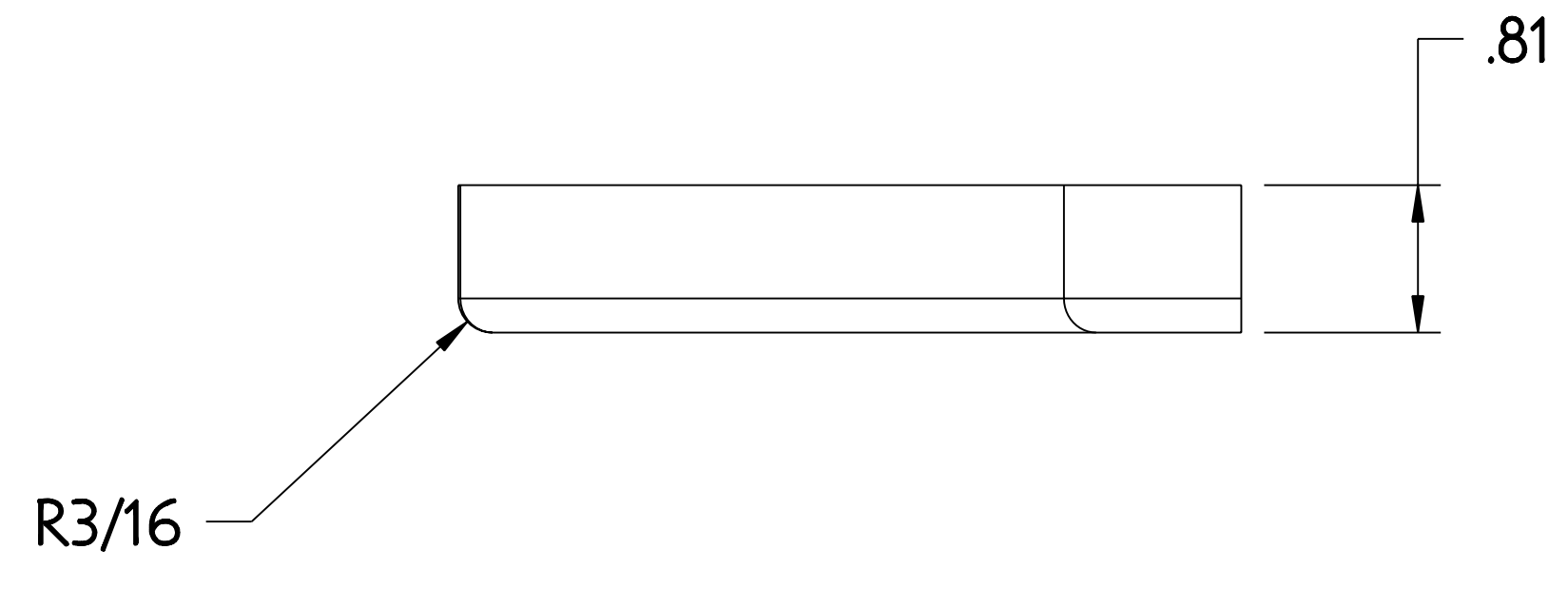
NO.	REVISION	BY	CH	SUP	APPROVED	DATE

NOTE

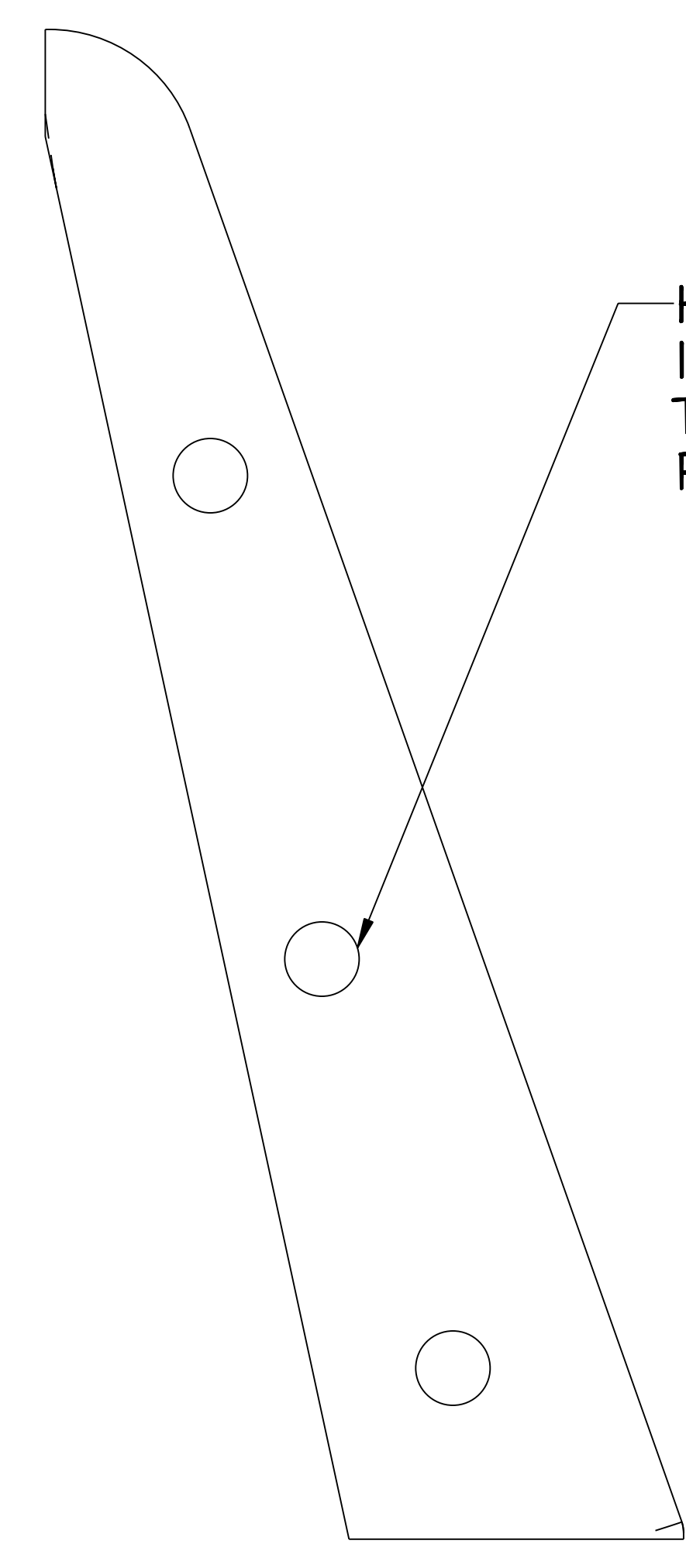
GEOMETRY IS DEFINED IN PRO ENGINEER MODEL/FILE SE131-079.PRT.

DRAWING AND CAD MODEL COMBINED DEFINE FINISH MACHINED PART.

MATERIAL TO BE CRYOGENIC GRADE.



INDICATES DIRECTION OF LAMINATIONS



HOLES SHOWN FOR INFORMATION ONLY. TO BE DRILLED AT FINAL ASSEMBLY BY PPPL

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

RELEASE LEVEL: Fabrication
DWG VERSION NO: 3

WEIGHT	0.9 lbs
MODEL NAME	SE131-079
WELDING ENGINEER	

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REOD
I	SE131-079	LEAD SUPPORT BLOCK LOCKING	G-11 CR	18
PARTS LIST				
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
Pro E		DIMENSIONS ARE IN INCHES MACHINE SURFACES	NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		BREAK SHARP EDGES .005/.020	STELLARATOR CORE CONVENTIONAL COILS TF COIL LEAD LOCKING BLOCK TYPE "B"	
SCALE 1000		TOLERANCES NON-CUMULATIVE	DSN: J. RUSHINSKI	8/12/05
NEXT ASSEMBLY		DECIMAL-INCH FRACTIONS	CHK: M. KALISH/B. PAUL	8/12/05
		.XX +/- .000 0°-12° +/- .010	DRAWING NO: SE131-079	
		.XXX +/- .005 12°-120° +/- .010	ENGR: M. KALISH	
		ANGULAR +/- .0°-15° OVER 120° +/- .120	8/12/05	
			SUPV: J. SIEGEL	8/12/05
			SHEET 1 OF 1	REV 0

NCSX-SE131-079