

<i>NCSX RFD</i> <i>Part III</i>	Number: NCSX-RFD-12-004	RFD Description: VVSA leak check tube/block weld
RLM: Brad Nelson	Organization: ORNL	
<p>RLM Recommended Disposition:</p> <p><input checked="" type="checkbox"/> Approve <input type="checkbox"/> Do Not Approve (If recommendation is to approve, ECP will be assigned) (See remarks below.)</p> <p>Additional remarks:</p> <p>The vendor is unable to make the 1/32" fillet weld between the leak check tube and the leak check block called out on the port extensions drawings. It is permissible to replace the weld with a braze joint using a silver free braze material (Microbraz).</p>		
<p>RLM Signature: _____</p>		
<p>Project Disposition: (Include ECP Number): ECP not required - no change in reference design. Approved deviation will be added to Appendix B – List of Approved Deviations in the VVSA specification in the next revision.</p>		