

<i>NCSX RFD</i> <i>Part I</i>	<b>Number: RFD-12-019</b>	<b>RFD Description:</b> <b>Weld Prep on Port Extensions</b>
<b>Initiator: Doug McCorkle</b>		<b>Organization: Major Tool &amp; Machine, Inc.</b>
<b>List of Impacted Documents: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>)</b> <b>SE120-003</b>		
<b>Cost Impact: (<i>If none, so state</i>)</b> <i>None</i>		
<b>Schedule Impact: (<i>If none, so state</i>)</b> <i>None if reply is immediate</i>		
<b>Quality Impact: (<i>If none, so state</i>)</b> <i>None</i>		
<b>State Requirement Deviation is Requested For: (<i>Specification, MIT/QA Plan, SOW, drawing, etc.</i>):</b> SE120-003		
<p><b>Full Description of the Deviation Requested: (<i>Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.</i>)</b></p> <p><b>Deviation Requested:</b></p> <p>For the Dome make the weld prep</p> <p>Add NOTE to SE120-003 Sheet 3: Add weld prep detail for Port 4 to bevel the stub only 30-40 degrees and keep the port extension square.</p> <p><b>Justification:</b> <i>Required for proper function.</i></p>		
<b>Attachments:</b> <b>None</b>		
<b>Initiator Signature:</b> <u>Douglas J. McCorkle</u> <b>Date:</b> <u>4/10/2006</u>		

<i>NCSX RFD</i> <i>Part III</i>	Number: 12-019	RFD Description: Weld Prep on Port Extensions
RLM: Brad Nelson		Organization: ORNL
Impact on Interfaces with Other WBS Elements/Items: <i>(If none, so state)</i> : NONE		
<p><b>RLM Recommendation:</b></p> <p><input checked="" type="checkbox"/> Approve   <input type="checkbox"/> Do Not Approve</p> <p><b>Additional remarks:</b></p> <p><b>Result of discussion with Paul Goranson and Major Tool.</b></p> <p><b>Drawing will NOT be changed, but stamp will be added with reference to this RFD.</b></p>		
RLM Signature: _____		
<p><b>Project Disposition:</b></p> <p><input checked="" type="checkbox"/> Approved. No ECP required – see above. Note will be added to impacted drawing.</p> <p style="text-align: center;">_____ NCSX Systems Engineering Support Manager</p> <p><input type="checkbox"/> Approved. ECP will be assigned and processed.</p> <p><input type="checkbox"/> Not Approved. Reason(s) for disapproval:</p>		