

<i>NCSX RFD</i> <i>Part I</i>	Number: RFD-12-019R1	RFD Description: Weld Prep on port extensions
Initiator: Doug McCorkle		Organization: Major Tool & Machine, Inc.
List of Impacted Documents: <i>(Specification, MIT/QA Plan, SOW, drawing, etc.)</i> SE120-003		
Cost Impact: <i>(If none, so state)</i> None		
Schedule Impact: <i>(If none, so state)</i> None		
Quality Impact: <i>(If none, so state)</i> None		
State Requirement Deviation is Requested For: <i>(Specification, MIT/QA Plan, SOW, drawing, etc.):</i>		
<p>Full Description of the Deviation Requested: <i>(Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.)</i></p> <p>Deviation Requested:</p> <p>Add NOTE to SE120-003 Sheet 3: Weld prep detail for Port 4 shall be bevel the stub only 30-40 degrees and keep the port extension square.</p> <p>Weld prep detail for the Dome VVSA Lot 1 shall be a 60 included angle v-groove and Lot 2 and 3 shall be a 40 degree included angle v-groove (with an approximate 1/16" root opening).</p> <p>Justification:</p> <p><i>Required for proper function. Provides easier access and enough width at the face to easily get full penetration and not provide an excessive amount of inter-passes to fill.</i></p>		
Attachments: None		
Initiator Signature: <u>Douglas J. McCorkle</u> Date: _____		

<i>NCSX RFD</i> <i>Part III</i>	Number: 12-019R1	RFD Description: Weld Prep on port extensions
RLM: Brad Nelson		Organization: PPPL
Impact on Interfaces with Other WBS Elements/Items: <i>(If none, so state)</i> : NONE		
<p>RLM Recommendation:</p> <p><input checked="" type="checkbox"/> Approve <input type="checkbox"/> Do Not Approve</p> <p>Additional remarks:</p> <p>Result of discussion with Paul Goranson and Major Tool.</p> <p>Drawing will NOT be changed but a stamp will be added referring to this RFD.</p>		
<p>RLM Signature: _____</p>		
<p>Project Disposition:</p> <p><input checked="" type="checkbox"/> Approved. No ECP required.</p> <p style="text-align: center;">_____</p> <p style="text-align: center;">NCSX Systems Engineering Support Manager</p> <p><input type="checkbox"/> Approved. ECP will be assigned and processed.</p> <p><input type="checkbox"/> Not Approved. Reason(s) for disapproval:</p>		