

Disposition to MTM-RFD-C- Ports

Refer to the attached MTM disposition. We agree with MTM's recommendation to machine the port openings at common angles to reduce the setup time.

Approved by:

Tech. Rep

RLM.

Request for Deviation

MCWF Type C

Number: MTM-RFD-C-PORTS

RFD Description:

During a joint meeting at MTM 4 thru 6-Jan-06, the port surface geometry location was discussed. MTM forwarded the geometry as currently programmed via IGES surfaces. The proposed change to the CAD model is to allow MTM to machine the port openings at common angles that require less time for setups.

Initiator: Kevin Bowling

Organization: Major Tool and Machine, Inc.

List of Impacted Documents:

Database and drawing for SE141-116 Type C castings.

Cost Impact: None

Schedule Impact: Helps to eliminate extra setups for different approach angles.

Quality Impact: None

Initiator Signature: Kevin Bowling **Date:** 16-FEB-06