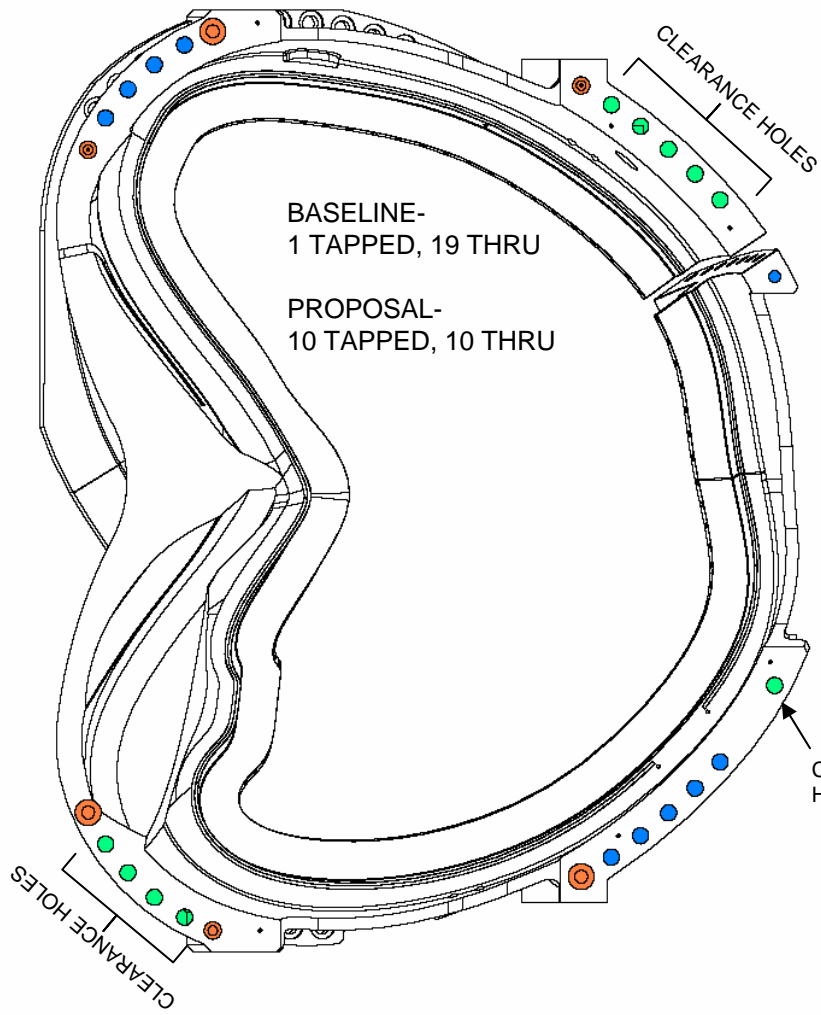
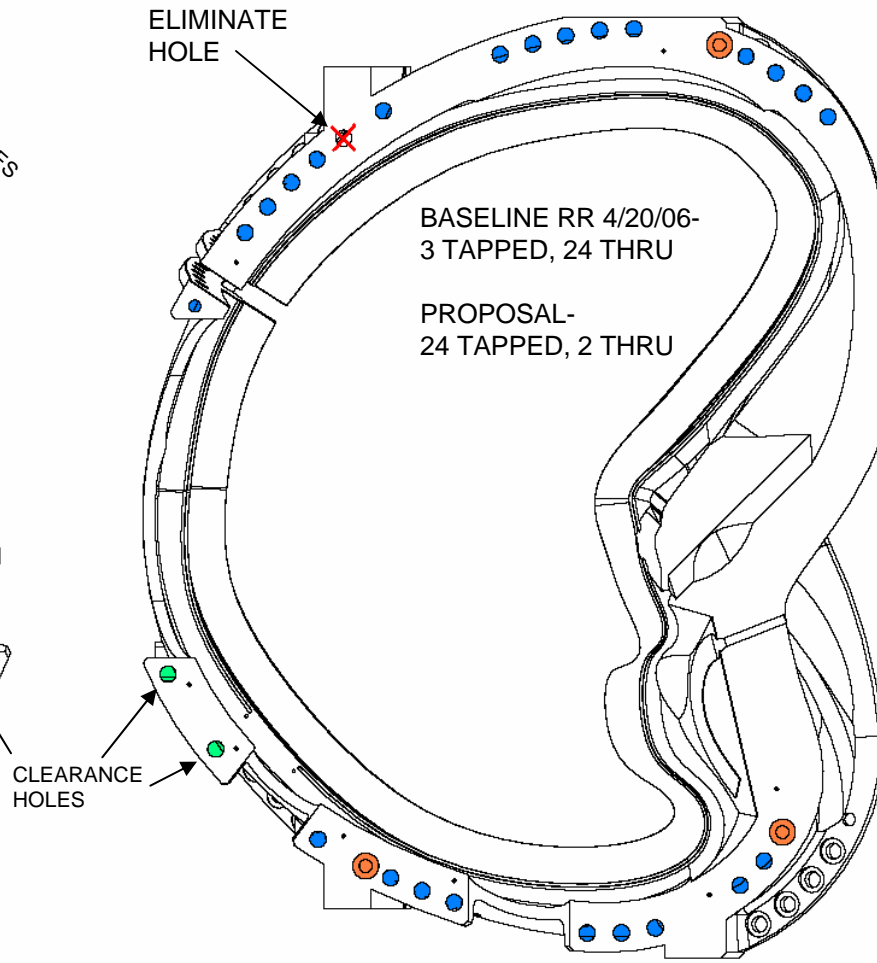


RESPONSE TO M. GRIFFITH / MTM PROPOSAL TO
 CONVERT THRU HOLES TO TAPPED TO MINIMIZE
 CUTTER INTERFERENCE WITH HEAVY STOCKED
 CASTING WALL

- ALIGNMENT FEATURE
- $\varnothing 1.375-6 \text{ UNC}-2\text{B}$ THRU
- $\varnothing 1.885 \pm .003$ THRU,
 $\square \varnothing 3.0$ BACKSIDE X MIN DEPTH



TYPE-A DATUM-D
 (WINDING SIDE-A)



TYPE-A DATUM-E
 (WINDING SIDE-B)

