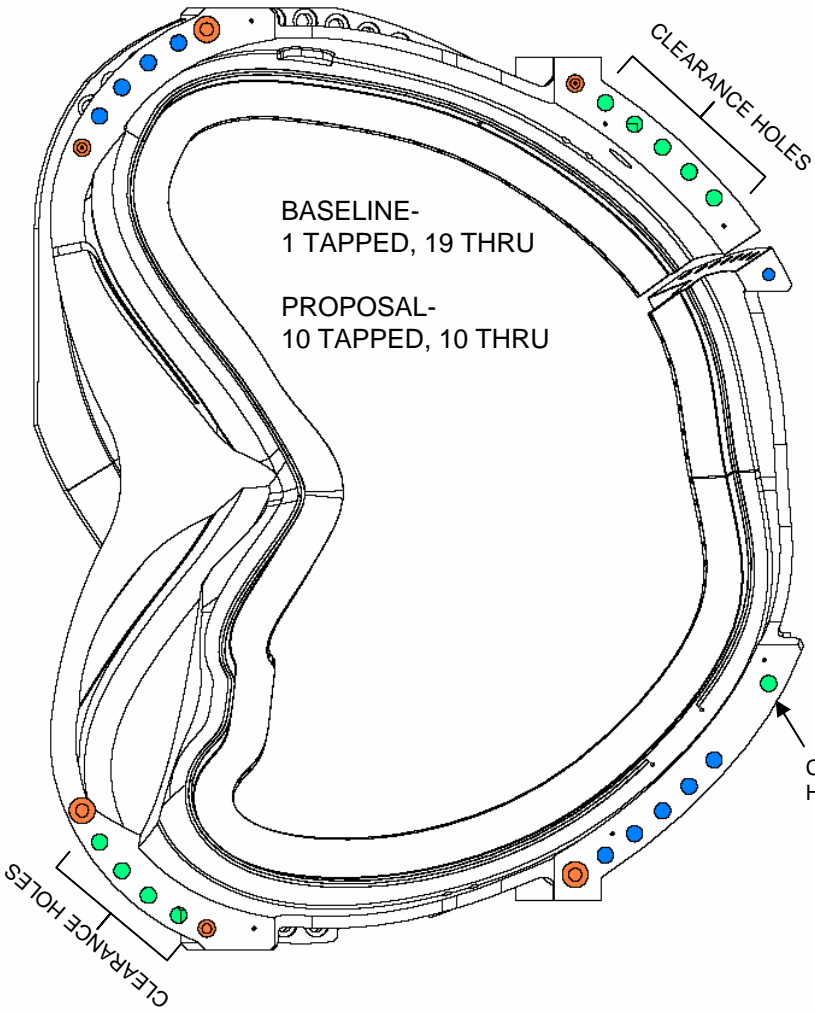


RESPONSE TO M. GRIFFITH / MTM PROPOSAL TO
 CONVERT THRU HOLES TO TAPPED TO MINIMIZE
 CUTTER INTERFERENCE WITH HEAVY STOCKED
 CASTING WALL

- ALIGNMENT FEATURE
- $\varnothing 1.375-6 \text{ UNC}-2\text{B}$ THRU
- $\varnothing 1.885 \pm .003$ THRU,
 $\square \varnothing 3.0$ BACKSIDE X MIN DEPTH

REVISED 5/18/06
 KEEP AS CLEARANCE HOLE

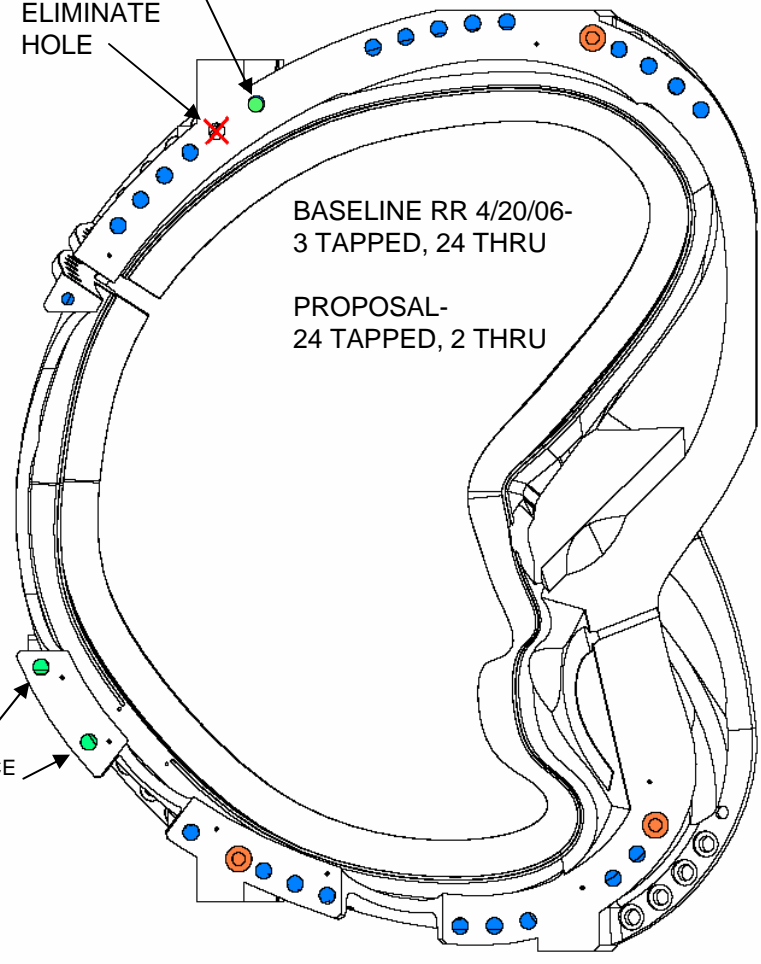
ELIMINATE
 HOLE



BASELINE-
 1 TAPPED, 19 THRU
 PROPOSAL-
 10 TAPPED, 10 THRU

CLEARANCE HOLES

TYPE-A DATUM-D
 (WINDING SIDE-A)



BASELINE RR 4/20/06-
 3 TAPPED, 24 THRU
 PROPOSAL-
 24 TAPPED, 2 THRU

CLEARANCE HOLES

TYPE-A DATUM-E
 (WINDING SIDE-B)