

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08	
cc 9450 - NCSX Fabrication (MIE)														
1 - Stellarator Core Systems														
11 - In-Vessel Components														
Job: 1101 - Limiter Adv Conc/Prel Dsn-GORANSON														
FY03 Actual Cost														
1101-100	Update Conceptual Design	15JUL03A	78*	30SEP03A		100	60.00	60.00						
12 - Vacuum Vessel Systems														
Job: 1201 - Vacuum Vessel Prelim Dsn-GORANSON														
FY03 Actual Cost														
1201-002	Apr-Sept MIE Cost ORNL	01APR03A	47	30SEP03A		100	319,050.00	319,050.00						
1201-003	Apr-MSept MIE Cost PPPL	01APR03A	47	30SEP03A		100	105,370.00	105,370.00						
1201-500	WBS 12 & 14 PDR		0	07OCT03A			0.00	0.00						
Job: 1202 - Vacuum Vessel R&D - VIOLA														
FY03 Actual Cost														
1202-002	Apr-Sept MIE Cost ORNL	01APR03A	47	30SEP03A		100	60.00	60.00						
1202-003	Apr-Sept MIE Cost PPPL	01APR03A	47	30SEP03A		100	128,340.00	128,340.00						
Vessel Weld Joint R&D														
1203-405	Field Weld joint design and Specific spool piece	01DEC03A	107*	30APR04A		100	38,607.00	38,607.00						
1202-800	Inconel Procurement *ECP6*	01APR04A	10	09APR04A		100	1,783.60	1,783.60						
1202-803	Drawings for Arc/Samples *ECP6*	12APR04A	10	16APR04A		100	3,230.00	3,230.00						
1202-806	Waterjet Arcs *ECP6*	19APR04A	2	22APR04A		100	1,228.80	1,228.80						
1202-809	Machine weld groove *ECP6*	23APR04A	5	26APR04A		100	3,369.60	3,369.60						
1202-812	Anneal Samples *ECP6*	27APR04A	2	28APR04A		100	1,684.80	1,684.80						
1202-815	Setup weld test *ECP6*	29APR04A	4	30APR04A		100	1,228.80	1,228.80						
1202-818	Weld samples *ECP6*	03MAY04A	6	10MAY04A		100	2,527.20	2,527.20						
1202-821	Eval & Redesign Joint iteration 2 *ECP6*	01JUN04A	5	07JUN04A		100	3,230.00	3,230.00						
1202-824	Machine iteration 2 *ECP6*	02AUG04*	10*	13AUG04	669		0.00	3,369.60						
1202-827	Anneal iteration 2 *ECP6*	16AUG04	2	17AUG04	669		0.00	1,684.80						
1202-830	Weld iteration 2 *ECP6*	18AUG04	3	20AUG04	669		0.00	2,527.20						
1202-833	Eval & redesign joint iteration 3 *ECP6*	23AUG04	4	26AUG04	669		0.00	3,230.00						
1202-836	Machine iteration 3 *ECP6*	27AUG04	4	01SEP04	669		0.00	3,369.60						
1202-839	Anneal iteration 3 *ECP6*	02SEP04	5	09SEP04	669		0.00	1,684.80						
1202-842	Weld iteration 3 *ECP6*	10SEP04	4	15SEP04	669		0.00	2,527.20						
1202-845	SOW for full size test sample *ECP6*	24MAR04A	28*	28APR04A		100	6,460.00	6,460.00						

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CD-3 Proposed Baseline
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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04	FY05			FY06	FY07			FY08						
1202-848	Bid,eval,award full size test sample *ECP6*	29APR04A	108*	30SEP04	616	LOE	657.31	1,615.00															
1202-851	vendor fab & deliver full size sample *ECP6*	01OCT04	42	01DEC04	616		0.00	79,181.00															
1202-854	Instrument sample *ECP6*	02DEC04	11	16DEC04	616		0.00	5,902.80															
1202-857	Perform welds on sample *ECP6*	17DEC04	5	23DEC04	616		0.00	8,664.00															
1202-860	Measure Results *ECP6*	28DEC04	6	05JAN05	616		0.00	3,986.40															
1202-863	Report Results *ECP6*	06JAN05	5	12JAN05	616		0.00	3,986.40															
1202-866	Engineering Oversght *ECP6*	03MAR04A	149*	30SEP04	1,290	LOE	10,402.22	18,249.50															
VV Subcontractor Oversight																							
1202-400	Oversight and Contract Management	01OCT03A	79*	02JAN04A		LOE	62,738.00	62,738.00															
1202-401	Oversight and Contract Management	05JAN04A	63*	31MAR04A		LOE	48,687.50	48,687.50															
1202-402	Oversight and Contract Management	01APR04A	85*	30JUL04	1,302	LOE	13,985.09	18,572.50															
Major Tool Subcontract (S04344F)																							
1202-303	MT-Issue VVSA MIT/QA plans and C&S Est (3.1)	02JUN03A	0*	13JUN03A		100	17,153.60	17,153.60															
1202-305	MT-Issue Draft MIT/QA plan (3.2.1)	13JUN03A	15	27JUN03A		100	10,050.56	10,050.56															
1202-310	MT-Incorp Comments & Reissue MIT/QA Plan	10JUL03A	0*	17JUL03A		100	0.00	0.00															
1202-315	Fiinalize SOW/contract & Release MT for PVVS Fab	18JUL03A	52*	15AUG03A		100	0.00	0.00															
1202-320	MT-PPPL Fabrication Release		0	15AUG03A		100	0.00	0.00															
1202-324	MT-PVVS Begin Fabrication (3.2.2)	18AUG03A	56*	30SEP03A		100	368,464.16	368,464.16															
1202-325	MT-PVVS Complete Fabrication (3.2.2) [A/ 1]	10NOV03A	122*	23APR04A		100	375,115.28	375,115.28															
1202-325.1	Major Tool VVSA Prototype Received		0	23APR04A		100	0.00	0.00															
1202-325A	Vist MT for welding	01APR04A	3	01APR04A		100	2,584.00	2,584.00															
1202-326	Prep Inspection Plan for MT PVVS	30APR04A	5	30APR04A		100	0.00	0.00															
1202-327	PPPL Receipt Inspection of MT PVVS	14JUN04A	5	18JUN04A		100	14,148.00	14,148.00															
1202-328	Prep Inspection Report of MT PVVS	01JUL04A	5	08JUL04A		100	0.00	0.00															
1202-330	MT-Final MIT/QA plans for VVSA (3.3.1)	01JUL04A	15*	22JUL04A		100	6,370.00	6,370.00															
1202-335	MT-Firm Fixed Price Proposal for VVSA (3.3.2)	01JUL04A	15*	22JUL04A		100	6,370.00	6,370.00															
1202-335.1	Major Tool VVSA Price Proposal Received		0	22JUL04A		100	0.00	0.00															
Rohwedder Subcontract (S04345F)																							
1202-403	RW-Issue VVSA MIT/QA plans and C&S Est (3.1)	02JUN03A	0*	13JUN03A		100	71,888.08	71,888.08															
1202-405	RW-Issue Draft MIT/QA plan (3.2.1)	13JUN03A	76*	27JUN03A		100	19,352.16	19,352.16															
1202-410	RW-Incorp Comments&Reissue MIT/QA Plan (3.2.1)	10JUL03A	0*	17JUL03A		100	0.00	0.00															
1202-415	Fiinalize SOW/contract & Release MT for PVVS Fab	18JUL03A	52*	15AUG03A		100	0.00	0.00															
1202-420	RW-PPPL Fabrication Release		0	15AUG03A		100	0.00	0.00															

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04			FY05			FY06			FY07			FY08		
1202-424	RW-PVVS Begin Fabrication (3.2.2)	18AUG03A	131*	30SEP03A		100	143,280.88	143,280.88															
1202-424A	RW identify fabricator	01DEC03A	1	15DEC03A		100	0.00	0.00															
1202-424B	PPPL approve new fabricator	16DEC03A	1	31DEC03A		100	0.00	0.00															
1202-424D	PPPL visit fabricator (Jan)	01JAN04A	2	30JAN04A		100	0.00	0.00															
1202-424E	PPPL visit fabricator (Feb)	01MAR04A	2	31MAR04A		100	0.00	0.00															
1202-425	RW-PVVS Complete Fabrication (3.2.2)	01OCT03A	170	28MAY04A		100	311,059.84	311,059.84															
1202-425.1	Rohwedder VVSA Prototype Received		0	08JUN04A		100	0.00	0.00															
1202-426	Prep Inspection Plan for RW PVVS	07JUN04A	5	08JUN04A		100	0.00	0.00															
1202-427	PPPL Receipt Inspection of RW PVVS	08JUN04A	10	21JUN04A		100	14,148.00	14,148.00															
1202-428	Prep Inspection Report of RW PVVS	01JUL04A	5	08JUL04A		100	0.00	0.00															
1202-430	RW-Final MIT/QA plans for VVSA (3.3.1)	01JUL04A	15*	22JUL04A		100	23,709.14	23,709.14															
1202-435	RW-Firm Fixed Price Proposal for VVSA (3.3.2)	01JUL04A	15*	22JUL04A		100	15,122.38	15,122.38															
1202-435.1	Rohwedder VVSA Price Proposal Received		0	22JUL04A		100	0.00	0.00															
Job: 1203 - Vacuum Vessel Final Dsn-GORANSON																							
Closeout PDR Design Deliverables																							
1203-101	Prepare documents for PDR closeout	03NOV03A	62*	30JAN04A		100	7,721.40	7,721.40															
1203-111	Response to chits, prepare FY04	01OCT03A	25	31OCT03A		100	7,721.40	7,721.40															
1203-121	Review, revise, and approve SRD	01NOV03A	212*	31AUG04	1,304	90	6,949.26	7,721.40															
1203-131	Complete preliminary design of insulation and he	10NOV03A	122*	31MAR04A		100	11,582.10	11,582.10															
PDR Recommendations																							
1203-400	350c Bakeout Study	03NOV03A	94*	31DEC03A		100	25,738.00	25,738.00															
1203-401	Analysis & testing of tube attachment method	01DEC03A	20	31DEC03A		100	0.00	0.00															
1203-402	Determine thermal expansion vv to mcc clearance	01NOV03A	39*	31DEC03A		100	0.00	0.00															
1203-403	Determine cost of fabrication	01DEC03A	20	31DEC03A		100	0.00	0.00															
1203-404	DECISION TO PROCEED WITH 350c BAKEOUT		0	31DEC03A		100	0.00	0.00															
Final Design Tasks																							
1203-141	Finalize Spec for VVSA	01MAR04A	87*	30JUN04A		100	18,067.60	18,067.60															
1203-151	Update VVSA Drawings incl ECP6 add'l port config	01DEC03A	149*	30JUN04A		100	202,403.63	202,403.63															
1203-181	Start Thermal Analyses	01NOV03A	82*	30JAN04A		100	23,012.76	23,012.76															
1203-191	Start Eddy Current Analyses	03NOV03A	87*	30JAN04A		100	3,536.05	3,536.05															
1203-202	Start Port Nozzle Analysis	02JAN04A	63*	30JAN04A		100	5,142.40	5,142.40															
1203-233	Check structural analysis	26APR04A	25*	28MAY04A		100	12,638.08	12,638.08															
1203-235	Perform Local Thermal Analysis	02FEB04A	65*	30APR04A		100	15,442.80	15,442.80															

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04 FY05 FY06 FY07 FY08											
1203-236	Chedck Local Thermal Analysis	02FEB04A	65*	30APR04A		100	15,442.80	15,442.80	Goranson=120											
1203-237	Perform Thermal-Hydraulic Analysis VV htg/clng	02FEB04A	65*	30APR04A		100	10,295.20	10,295.20	Goranson=80											
1203-238	Check Thermal-Hydraulic Analysis VV htg/clng	02FEB04A	65*	30APR04A		100	12,856.00	12,856.00	Kajish=80											
1203-240	Check Analysis of VV Supports	26APR04A	25*	28MAY04A		100	5,147.60	5,147.60	Goranson=40											
1203-291	Update Design Basis Document	20APR04A	29*	18MAY04A		100	2,059.04	2,059.04	Goranson=16hr											
1203-321	Assemble FDR Drawing Package, Check & Promote	03MAY04A	20*	18MAY04A		100	4,118.08	4,118.08	Goranson=32hr											
1203-331	Prepare Presentations	03MAY04A	20*	18MAY04A		100	12,869.00	12,869.00	Goranson=100hr											
1203-341	Conduct VVSA FDR		0	19MAY04A		100	0.00	0.00												
1203-311	Prepare Final Design ECP	24MAY04A	10	28MAY04A		100	3,088.56	3,088.56	Goranson=24hr											
1203-161	Finalize & Sign All ICDs	17NOV03A	245*	01NOV04	459	50	7,787.03	15,574.05	Goranson=120hr											
1203-201	Update/Perform FMECA Analyses	01MAR04A	173*	01NOV04	459	85	4,428.13	5,209.56	Goranson=40											
1203-232	Structural Analysis of Vac Vsl	01MAR04A	151*	30SEP04	481	98	75,593.28	77,136.00	Dahlgren=480											
1203-234	Perform Global Seismic Analysis	01MAR04A	151*	30SEP04	481	85	32,227.10	37,914.24	titus=240											
1203-239	Perform Analysis of VV Supports	01MAR04A	151*	30SEP04	481	95	9,780.44	10,295.20	Freudenberg=80											
1203-241	Check FMECA Analyses	01SEP04*	53*	15NOV04	449		0.00	0.00	Reiersen											
1203-261	Provide Input to FP assy, Install & Startup Plan	01OCT03A	256*	30SEP04	481	90	11,582.10	12,869.00	Goranson=100hr											
1203-301	Update Cost and Schedule Estimates	01SEP04*	21*	30SEP04	1,283		0.00	3,088.56	Goranson=24hr											
1203-361	Final Design of Insulation and Heating/Cooling	03NOV03A	233*	28FEB05	378	35	10,886.83	31,105.24	Goranson=232hr											
125-001	Prelim design WBS 125 local I&C	02AUG04*	58*	21OCT04	387		0.00	10,415.36	ORNLEM =79hr ;											
1203-271	Develop Assembly & Installation Procedures	02AUG04*	146*	28FEB05	378		0.00	44,375.85	dahlgren=120hr;Goranson=180											
122-011	Final design WBS 122 Thermal insulation	01JUN04A	189*	28FEB05	378	10	4,266.05	42,660.52	EA/EM =20hr ; ORNLEM =291hr ;											
124-011	Final design WBS 124 VV supports	01JUL04A	106*	01DEC04	439	25	5,191.68	20,766.72	ORNLEM =158hr ;											
125-011	Final design WBS 125 local I&C	22OCT04	79*	15FEB05	387		0.00	11,156.90	ORNLEM =79hr ;											
1203-900	Comprehensive WBS 12 FDR		0	28FEB05	378		0.00	0.00												
Vacuum Vessel Vendor Selection																				
121-6-6	Finalize tech Doc package & Resolve chits	01JUN04A	0*	30JUN04A		100	1,286.90	1,286.90	goranson=10											
121-6-8	Evaluate and Select VV Production Vendor	01JUL04	16*	23JUL04	311		0.00	2,901.90	viola=10; goranson=10											
121-6-83	Negotiate with vendor	26JUL04	6*	02AUG04	311		0.00	1,615.00	Viola=10											
121-6-85	DOE Approve VV Selection & contract	03AUG04	11	17AUG04	311		0.00	0.00												
121-6-9	Award VV Production Vendor (Phase funded)		0	24AUG04	311		0.00	0.00												
121-36-9.2	Release for Fabrication		0	20SEP04*	298		0.00	0.00												

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04	FY05			FY06			FY07			FY08				
1301-145	Post Draft SOW on WEB to Solicit Vendr Input	16JAN04A	2	19JAN04A		100	1,285.60	1,285.60															
1301-150	Vendor Responses	02FEB04A	102*	30APR04A		100	7,231.50	7,231.50															
1301-155	Trim Coil Layouts	01OCT03A	59*	23DEC03A		100	55,762.90	55,762.90															
1301-160	Trim Coil Leads	01DEC03A	140*	30JAN04A		100	7,070.80	7,070.80															
1301-165	PF1-PF3 Support System Layouts	01DEC03A	15	30JAN04A		100	21,373.10	21,373.10															
1301-300	Investigate Experimental Data *ECP6*	12APR04A	5	16APR04A		100	642.80	642.80															
1301-303	Prepare Test Reqmnts *ECP6*	19APR04A	61*	30JUN04A		100	803.50	803.50															
1301-318	Evaluate 3D glass *ECP6*	05APR04A	5	09APR04A		100	642.80	642.80															
1301-170	New Lead Details	01DEC03A	10	23DEC03A		100	14,141.60	14,141.60															
1301-175.1	Evaluate Design as Cost Savings	26AUG04*	3	30AUG04	185		0.00	0.00															
1301-175.2	Revised Design Stress Analysis	31AUG04	5	07SEP04	189		0.00	3,822.00															
1301-175.3	Layout New Wedge Concept	31AUG04	5	07SEP04	185		0.00	5,142.40															
1301-175.4	Develop Comparison	08SEP04	4	13SEP04	185		0.00	0.00															
1301-175.5	Cost Estimate for Wedge Concept	08SEP04	1	08SEP04	188		0.00	0.00															
1301-175.6	Review Revised TF Concept	14SEP04	1	14SEP04	185		0.00	0.00															
1301-175.7	Complete PDR Drawings	15SEP04	20	12OCT04	185		0.00	13,000.00															
1301-175.8	Rerun Analysis	15SEP04	20	12OCT04	185		0.00	6,370.00															
1301-180	Update ANSYS model & structure	03NOV03A	142*	27FEB04A		100	8,294.62	8,294.62															
1301-185	FEA Analysis Coils,Stress deflection	01DEC03A	123*	28MAY04A		100	12,272.40	12,272.40															
1301-195	Seismic Analysis	26NOV03A	104*	30APR04A		100	12,272.40	12,272.40															
1301-190	FEA Analysis PF Supports,Stress Deflection	01MAR04A	108*	30JUN04A			9,817.92	9,817.92															
1301R-00	Oversight,suprevison.job management	02JUL04A	84*	29OCT04	1,262		0.00	55,002.29															
1301R-03	ReEvaluate Analysis, Dahlgren	02JUL04A	15	22JUL04A			19,284.00	19,284.00															
1301R-04	Is Insulation Scheme Acceptable ?	23JUL04A	1	23JUL04A			0.00	0.00															
1301R-05	Change Insulation Scheme	26JUL04A	1	26JUL04A			1,285.60	1,285.60															
1301R-06	Prepare Test Spec	27JUL04A	3	29JUL04A			0.00	0.00															
1301R-17	Insulation Voltage Standoff Evaluation	29JUL04A	2	30JUL04A			0.00	0.00															
1301R-22	Hydraulic Analysis	21JUN04A	10	02JUL04A			12,856.00	12,856.00															
1301R-24	Launching Load Evaluation	06JUL04A	15	23JUL04A			0.00	0.00															
1301R-28	TF Defelction vs Island Study	05JUL04A	10	16JUL04A			0.00	0.00															
1301R-29	Review SRD	30JUN04A	65*	30SEP04	1,283		0.00	0.00															
1301R-19	Add New Pusher Support Stucture	01JUL04	2	02JUL04	255		0.00	0.00															

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141-012	WBS 13 PF/CS SPRT FDR		0	15JUL05	332		0.00	0.00												
Job: 1304 - WBS 13 Procure/Fab/Title III-KALISH																				
TF Coils																				
131-034	Bid & Award TF Coils	22MAR05*	45	23MAY05	124		0.00	0.00												
131-035	TF Coils Awarded		0	23MAY05*	124		0.00	0.00												
131-037	TF Coil Procurement [A/1]	24MAY05	425	09JAN07	127		0.00	1,243,527.05												
131-037A	TF Coil cost correction	06FEB06	241	09JAN07	127		0.00	82,184.05												
131-038	All TF Coils Delivered		0	09JAN07	127		0.00	0.00												
131-031	Title III engr	24MAY05*	433	19FEB07	668		0.00	133,099.90												
PF Coils																				
141-035	Bid & Award PF Coils	17JUL06*	45	18SEP06	127		0.00	0.00												
141-036	PF Coils Awarded		0	18SEP06	127		0.00	0.00												
143-037	PF 4 Procurement [A/1]	19SEP06	155	03MAY07	131		0.00	229,738.40												
144-037	PF 5 Procurement [A/1]	19SEP06	155	03MAY07	131		0.00	244,431.48												
145-037	PF 6 Procurement [A/1]	19SEP06	155	03MAY07	131		0.00	216,157.66												
141-037	PF OH Solenoid Procurement PF1 [A/1]	19SEP06*	205	16JUL07	127		0.00	175,679.33												
141B-037	PF OH Solenoid Procurement PF2 [A/1]	19SEP06*	205	16JUL07	127		0.00	140,008.14												
142-037	PF OH Solenoid Procurement PF3 [A/1]	19SEP06*	205	16JUL07	127		0.00	148,739.20												
141-031	Title III engr WBS 132	17JUL06*	268	09AUG07	547		0.00	146,202.43												
CS Support Structure																				
163-035	Bid & Award CS Support Struct	05MAY06	45	10JUL06	132		0.00	0.00												
163-036.9	Award CS Support Structure		0	10JUL06*	132		0.00	0.00												
163-037	CS Support Structure Procurement/Fab	11JUL06*	249	09JUL07	132		0.00	197,767.54												
163-015	Title III design CS sprt struc	05MAY06	294	09JUL07	570		0.00	58,372.06												
Trim Coils																				
184-035	Bid & Award Ext Trim Coils	19JUN06	45	21AUG06	129		0.00	0.00												
184-036	Award External Trim Coils		0	21AUG06*	129		0.00	0.00												
184-037	External Trim Coil Procurement/Fab	22AUG06	87	02JAN07	129		0.00	281,732.73												
184-015	Title III WBS 133 Rxt Trim Coils	19JUN06	147	23JAN07	687		0.00	59,432.33												
TF/PF Load I&C																				
133-015	Title III WBS 134 Conv Coil I&C	09OCT06*	130	18APR07	626		0.00	3,857.28												
133-037	Conv Coil I&C WBS 134 Proc & Install	02OCT06*	130	11APR07	193		0.00	69,497.70												

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CD-3 Proposed Baseline
Progress Bar
Critical Activity

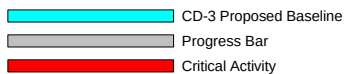
EC14

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08	
14 - Modular Coils														
Job: 1401 - Mod Coil Prel.Dsn-WILLIAMSON														
FY03 Actual Cost														
1401-002	Apr-Sept MIE Cost ORNL	01APR03A	64*	30SEP03A		100	303,040.00	303,040.00						
1401-003	Apr-Sept MIE Cost PPPL	01APR03A	64*	30SEP03A		100	0.00	0.00						
Job: 1402 - Mod.Coil Analyses-WILLIAMSON														
FY03 Actual Cost														
1402-002	Apr-Sept MIE Cost ORNL	01APR03A	64*	30SEP03A		100	84,220.00	84,220.00						
1402-003	Apr-Sept MIE Cost PPPL	01APR03A	64*	30SEP03A		100	154,920.00	154,920.00						
Job: 1403 - WBS 14 Final Design-WILLIAMSON														
PDR/PBR Prep														
1403-04	Plan response to PDR chits	01OCT03A	23	31OCT03A		100	2,573.80	2,573.80						
1403-05	Prepare FY04 WP / WAF / Checklists	08OCT03A	21	14OCT03A		100	2,573.80	2,573.80						
1403-06	Prepare documents for PDR closeout	15OCT03A	52*	24DEC03A		100	10,295.20	10,295.20						
1403-07	Prepare PBR documentation	31OCT03A	19*	18NOV03A		100	2,573.80	2,573.80						
1403-08	Performance Baseline Review		0	18NOV03A		100	0.00	0.00						
Requirements/Config and Interfaces														
1403-10	Review, revise, and approve SRD	15OCT03A	160	28MAY04A		100	2,573.80	2,573.80						
1403-13	Finalize winding pack ref xsec, conductor dims	15OCT03A	45*	26NOV03A		100	2,573.80	2,573.80						
1403-14	Revise winding form and windings/asm models	15OCT03A	75*	30JAN04A		100	41,309.49	41,309.49						
Analysis - Thermal & Electrical														
1403-21	Document electrical, insulation parameters	15OCT03A	56*	19DEC03A		100	2,573.80	2,573.80						
1403-22	Update thermal analysis to current WP design	22OCT03A	51*	19DEC03A		100	5,147.60	5,147.60						
1403-23	Update thermo-hydraulic analysis of coils	01DEC03A	127*	18MAY04A		100	6,428.00	6,428.00						
1403-25	Check EM loads calculation for ref scenarios	02FEB04A	85*	18MAY04A		100	5,147.60	5,147.60						
1403-26	Perform scan of EM fault load conditions	01DEC03A	127*	18MAY04A		100	10,295.20	10,295.20						
1403-26.1	Check thermal & electrical calculations	02FEB04A	85*	18MAY04A		100	10,295.20	10,295.20						
Analysis - Structural														
141TITLE2P	PDR #1,4,26 Access,Tolerance Budget,Bolting	01MAR04A	65*	18MAY04A		100	26,896.21	26,896.21						
1403-29	Complete ANSYS model of coil structure asm	15OCT03A	160*	18MAY04A		100	160,700.00	160,700.00						
1403-30	Analyze global stress /deflect winding form asm	31OCT03A	148*	18MAY04A		100	16,070.00	16,070.00						
1403-31	Analyze stress in bolted connections	01MAR04A	65*	18MAY04A		100	6,428.00	6,428.00						
1403-32	Update MECHANICA model of 3 coil types	15OCT03A	160*	18MAY04A		100	10,295.20	10,295.20						
1403-33	Anlyz wind pack deflect/stress fo thrml, EM lds	01MAR04A	65*	18MAY04A		100	5,147.60	5,147.60						
1403-34	Analyze and optimize clamp locations	01MAR04A	55*	30APR04A		100	5,147.60	5,147.60						

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04			FY05			FY06			FY07			FY08		
1403-35	Perform supporting analysis for material tests	15OCT03A	150*	30APR04A		100	16,727.62	16,727.62	■	Myatt=105													
1403-36	Update EM loads for reference scenarios	01MAR04A	55*	30APR04A		100	10,357.62	10,357.62	■	Myatt=65													
1403-37	Perform check og global structural analysis	01MAR04A	65*	18MAY04A		100	16,727.62	16,727.62	■	Myatt=105													
1403-38	Check nonlinear winding pack analysis	01MAR04A	65*	18MAY04A		100	10,357.62	10,357.62	■	Myatt=65													
1403-39	Analyze gravity, equip, seismic loading	01MAR04A	65*	18MAY04A		100	6,428.00	6,428.00	■	Fan=40													
1403-40	Analyze combined loads and fault conditions	01MAR04A	65*	18MAY04A		100	6,428.00	6,428.00	■	Fan=40													
1403-40.1	Check Structural Calculations	02FEB04A	107*	18MAY04A		100	9,265.68	9,265.68	■	Williamson=72													
1403-40.1A	Prepare plate element model of coil structure	01MAR04A	65*	18MAY04A		100	9,265.68	9,265.68	■	Williamson=+72													
1403-40.1B	Confirm global deflection/stress, re-inf of shel	02FEB04A	85*	18MAY04A		100	10,295.20	10,295.20	■	Williamson=+80													
1403-40.1C	Check all struct calculkations	01MAR04A	65*	18MAY04A		100	9,265.68	9,265.68	■	Williamson=72													
1403-40.2A	Develop multi-filament model of all coils	01MAR04A	65*	18MAY04A		100	3,088.56	3,088.56	■	ORNLEM=+24													
1403-40.2B	Confirm Plasma performance & surface quality	26APR04A	25*	18MAY04A		100	3,856.80	3,856.80	■	Ku=+24													
1403-40.2C	Model expected deflections under thermal/EM load	26APR04A	25*	18MAY04A		100	6,177.12	6,177.12	■	ORNLEM=+48													
1403-40.2D	Confirm plasma performance & surface quality	26APR04A	25*	18MAY04A		100	7,713.60	7,713.60	■	Ku=+48													
1403-41	Prepare structural analysis report	26APR04A	25*	18MAY04A		100	18,531.36	18,531.36	■	Williamson=144													
Winding Form FDR Prep																							
1403-03	Increase for actual cost of Final Design ECP 11	15OCT03A	118*	30JUN04A		100	358,000.00	358,000.00	■														
1403-43	Incorporate changes due to prototype fabr	01MAR04A	22*	31MAR04A		100	10,423.89	10,423.89	■	Williamson,Lovett,Hargrove=80													
1403-47	Prepare failure modes assessment (FMECA)	26APR04A	68*	19MAY04A		100	4,504.15	4,504.15	■	Williamson=36													
1403-50	Prepare FDR documentation / presentations	01MAY04A	9	18MAY04A		100	10,295.20	10,295.20	■	Williamson=80													
1403-50.2	Prepare Prelim Bid Package	23APR04A	0*	23APR04A		100	0.00	0.00	■														
1403-50.5	Prelim Bid Package Released		0	23APR04A		100	0.00	0.00	■														
1403-51	MCWF FDR		0	19MAY04A		100	0.00	0.00	■														
C-081.1	JOULE MILESTONE #4 - CD-3 Readiness		0	24AUG04	311		0.00	0.00	■	CD-3 Readiness: complete preparations for CD-3 determination. 4th QUARTER FY04 (September 2004) (FDR's for WBS 12, 1& 14 Completed)													
MCWF Procurement																							
1403-53	Resolve FDR comments and recommendations	01JUN04A	43*	30JUL04	1,326	90	13,898.52	15,442.80	■	Williamson=120													
1403-54	Final bid package(specs,models,dwgs)	09JUN04A	17*	30JUN04A		100	8,109.32	8,109.32	■	williamson,reed,keilbach,heitenroder,fan=52 tot													
1010	Prep & Issue RFP	01JUL04A	1	01JUL04A			0.00	0.00	■														
1020	EIO & JPP Prepare and submit FPP proposal	01JUL04	22*	02AUG04	148		0.00	0.00	■														
1030.1	Review & Evaluate Proposals	03AUG04	5	09AUG04	148		0.00	22,208.40	■	fan,heiten,nelson,williamson,keilback=150 total													
1030.2	Vendor Oral Presentations	10AUG04	3	12AUG04	148		0.00	0.00	■														
1030.3	Best & Final Offers	13AUG04	2	16AUG04	148		0.00	0.00	■														

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04	FY05			FY06			FY07			FY08				
1404-106	EIO- July forecast ECP 11	01JUL04*	21*	30JUL04	1,302		0.00	68,000.00															
1404-107	EIO-Suspend Prototype work ECP 11		0	30JUL04	1,302		0.00	0.00															
1404-80	Fixed price proposal ECP 11 for 1st casting	01JUL04*	21*	30JUL04	116		0.00	0.00															
1404-80.1	EIO MCWF 1st casting proposal Received ECP 11		0	30JUL04	116		0.00	0.00															
3010	Vendor #1 Contract Amended	01JUL04	21*	30JUL04	115		0.00	0.00															
3020	Vendor #1 Padding/Modeling (task #1)	02AUG04	15*	20AUG04	115		0.00	254,000.00															
3030	Vendor #1 Flow Solidification Modeling (task #1)	23AUG04	10	03SEP04	115		0.00	0.00															
3040	Vendor #1 Build molds (task #2)	07SEP04	13	23SEP04	115		0.00	0.00															
3050	Vendor #1 Pour Casting &demold C-1 (task #3)ecp8	24SEP04	37*	15NOV04	115		0.00	0.00															
1404-80.2	Pre-production Casting &demold C-1 (task #3)ecp8	13SEP04*	10	24SEP04	1,287		0.00	75,000.00															
JP Pattern Subcontract (S04340F)																							
1404-200	JPP- cost FY03	01MAY03A	10	30SEP03A		100	92,170.40	92,170.40															
1404-205	JPP-FY04 Cost Through June 30,2004 ECP 11	01OCT03A	10*	30JUN04A		100	417,120.34	417,120.34															
1404-206	JPP- July forecast ECP 11	01JUL04*	21*	30JUL04	1,302		0.00	143,372.50															
1404-94	Fixed price proposal ECP 11 for 1st casting	01JUL04*	21*	30JUL04	148		0.00	0.00															
1404-94.1	JPP MCWF 1st casting proposal received ECP 11		0	30JUL04	148		0.00	0.00															
3110	Vendor #2 Contract Amended	01JUL04	21*	30JUL04	147		0.00	20,000.00															
3120	Vendor #2 Padding/Modeling	02AUG04	10	13AUG04	147		0.00	0.00															
3130	Vendor #2 Flow Solidification Model	16AUG04	10	27AUG04	147		0.00	0.00															
3140	Vendor #2 Build Molds	30AUG04	13	16SEP04	147		0.00	0.00															
3150	Vendor #2 Pour Casting & demold C-1 (task #3)	17SEP04	10	30SEP04	147		0.00	0.00															
Job: 1405-Mod Coil Winding R&D Prep-CHRZANOWSKI																							
FY03 Actual Cost																							
1405-002	Apr-Sep YTD MIE Cost ORNL	01APR03A	64*	30MAY03A			0.00	0.00															
1405-003	Apr-Sep YTD MIE Cost PPPL	01APR03A	64*	30MAY03A			168,070.00	168,070.00															
Job: 1406 - Mod. Coil Winding R&D-CHRZANOWSKI																							
FY03 Actual Cost																							
1406-0002	Apr-Sep YTD MIE Cost ORNL	01APR03A	64*	30SEP03A		100	0.00	0.00															
1406-0003	Apr-Sep YTD MIE Cost PPPL	01APR03A	64*	30SEP03A		100	831,120.00	831,120.00															
Oversight & Supervision																							
1406-049	Increased cost of FDR support ECP 11	01OCT03A	20	28MAY04A		100	292,000.00	292,000.00															
1406-000	Supervision & Oversight	01OCT03A	180	28MAY04A		LOE	106,644.80	106,644.80															
1406-000.1	Supervision & Oversight	01JUN04A	86*	30SEP04	1,259	LOE	28,728.00	114,912.00															
1406-000.2	Supervision & Oversight	01OCT04*	36*	19NOV04	1,223	LOE	0.00	52,600.00															

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CD-3 Proposed Baseline
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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08	
1406-048	Testing & Strain Gauge Design	01OCT03A	20	31OCT03A		100	24,253.50	24,253.50						
Keystone R&D														
1406-001	Purchase 10 spools conductor (twisted racetrack)	03NOV03A	40*	23DEC03A		100	7,644.00	7,644.00						
1406-003	Purchase 8 spools conductor (long twisted windin	03NOV03A	40*	23DEC03A		100	7,644.00	7,644.00						
1406-005	Purchase epoxy & Insulation	03NOV03A	163*	30JUN04A		100	5,516.42	5,516.42						
1406-010	Keystone Test for New Conductor	02JAN04A	41*	27FEB04A		100	6,144.00	6,144.00						
1406-011	Purchase add'l copper Conductor	01MAR04A	45*	30APR04A		100	8,918.00	8,918.00						
Twisted Racetrack Design (Williamson)														
1406-097	Verify Conductor Dims	01OCT03A	3	03OCT03A		100	2,573.80	2,573.80						
1406-098	Complete Drawings of Casting	13OCT03A	21	26NOV03A		100	15,442.80	15,442.80						
1406-099	Review/Approve Casting Drawings	26NOV03A	10	26NOV03A		100	15,442.80	15,442.80						
1406-105	Prepare ANSYS thermal analysis model	31OCT03A	3	31OCT03A		100	2,573.80	2,573.80						
1406-106	Analyze Thermal Behavior due to pulse	31OCT03A	3	31OCT03A		100	2,573.80	2,573.80						
1406-107	Calculate EM Loads due to max current	03NOV03A	3	26NOV03A		100	5,147.60	5,147.60						
1406-108	Prep MECHANICA Struct Analysis Model	03NOV03A	3	26NOV03A		100	5,147.60	5,147.60						
1406-109	Analyze Stress/deflection due to cooldown,pulse	03NOV03A	5	26NOV03A		100	5,147.60	5,147.60						
1406-104	Prepare Draft of Coil Test Plan	01OCT03A	261*	15OCT04	256	75	3,876.10	5,168.13						
1406-110	Finalize, Approve coil test plan	01DEC03A	231*	01NOV04	245	75	7,791.00	10,388.00						
1406-101	Prepare Clamp & Chill Plate detail Drawings	14MAY04A	108*	15OCT04	141	90	46,073.38	51,192.64						
1406-101.1	Winding block dwgs for prototype leads	01JUN04A	75*	15SEP04	163	90	18,531.36	20,590.40						
1406-102	Review/Approve Clamp& Chill Plate Dwgs	01JUN04A	87*	01OCT04	151	50	9,404.59	18,809.18						
1406-103.0	Prep MIT plan	02AUG04*	54*	15OCT04	141		0.00	0.00						
1406-103.1	Prepare for Twisted Racetrack FDR	18OCT04	0*	15OCT04	141		0.00	0.00						
1406-103.2	Twisted Racetrack FDR		0	15OCT04	141		0.00	0.00						
1406-103.3	Resolve TRC FDR Issues	18OCT04	11	01NOV04	1,237		0.00	0.00						
Twisted Racetrack Fabrication & Winding (Chrzano)														
1406-014	Bid, Evaluate and Award Casting to EIO or JPP	01DEC03A	28	23DEC03A		100	0.00	0.00						
1406-016.5	PPPL Fabricate TRC Cladding	03AUG04*	20	30AUG04	174		0.00	3,117.20						
1406-016.6	PPPL Fabricate TRC Chill plates	18OCT04	40	14DEC04	146		0.00	2,865.00						
1406-016.7	PPPL Fabricate TRC Tubing	18OCT04	40	14DEC04	146		0.00	3,418.40						
1406-016.8	order trc clamps	29JUN04A	1	29JUN04A			0.00	0.00						
1406-016.9	fab trc clamps	02AUG04*	37	22SEP04	263		0.00	24,206.00						
1406-016.A	fab trc lead components	02AUG04*	44*	01OCT04	166		0.00	10,985.98						

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CD-3 Proposed Baseline
Progress Bar
Critical Activity

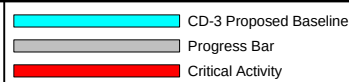
EC14

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan															
									FY04			FY05			FY06			FY07			FY08		
1406-040	JOULE MILESTONE #2-Begin winding on 3D surface	30JAN04A	0				0.00	0.00	Initiate Winding Process on a 3D Surface & assess Implications f/ Design and Fabrication. 2nd QUARTER FY04 (March 2004)														
Job: 1407 -Mod Coil Winding Facility-CHYZANOWSKI																							
FY03 Actual Cost																							
1407-001	Apr-Sep YTD MIE Cost PPPL	01APR03A	64*	30SEP03A		100	267,550.00	267,550.00															
Oversight and Supervision																							
1407-002	Winding Facility, Tooling, Materials Oversight	01OCT03A	186*	28MAY04A		LOE	170,204.20	170,204.20	Chrzanowski= 381; Meighan=455;raftopolous=380														
1407.002.2	Winding Facility, Tooling, Materials Oversight	01JUN04A	86*	30SEP04	1,259	LOE	29,087.54	113,623.20	Chrzanowski= 288; Meighan=200;raftopolous=288														
1407.002.3	Winding Facility, Tooling, Materials Oversight	01OCT04*	11*	15OCT04	1,248	LOE	0.00	2,643.20	raftopolous=16														
1407-002.1	Prep Winding Facility Ops Plan(reqd for TRT FRR)	01JUL04	10	15JUL04	1,313	LOE	0.00	0.00															
Autoclave																							
1407-005	Domes & cylinder Fab & Deliver (PE4226)	01DEC03A	18	23DEC03A		100	20,167.42	20,167.42															
1407-006.2	Blower/Elec HW- Fab & Deliver (PE 4218)	31OCT03A	18	31OCT03A		100	509.60	509.60															
1407-008	Remaining Autoclave components-Deliver	01OCT03A	49	31MAR04A		100	11,466.00	11,466.00	41=\$9,000														
1407-011	Fabricate Autoclave	01OCT03A	128*	31MAR04A		100	163,036.80	163,036.80	em/sm (machinist)=288; em/tb=1728														
1407-011.1	Autoclave assembly	01JUL04A	26*	06AUG04A		100	18,432.00	18,432.00	kearns=120; hause=120														
1407-011.2	Rebuild vacuum pumps (2)	02AUG04*	15	20AUG04	239		0.00	18,432.00	kearns=120;hause=120														
1407-012	Autoclave PTP	23AUG04*	5	27AUG04	239		0.00	8,668.80	kearns=40;hause=40 jones=24														
1407.011.3	Fab & Install vacuum lines	02AUG04*	15	20AUG04	239		0.00	18,432.00	em/tb=240														
1407.011.4	Instl insulation on autoclave	02AUG04*	14	19AUG04	240		0.00	17,203.20	dimattia=112; em/tb=112														
1407.011.5	Write autoclave PTP	01JUN04A	9	14JUL04	266	40	336.64	841.60	jones=8														
1407-013	Autoclave ACC review		0	10SEP04*	236		0.00	0.00															
Area Preparation																							
1407-200	Decon TFTR test Cell Crane	26NOV03A	20	26NOV03A		N/R	18,432.00	18,432.00															
1407-202	Setup facility stations	01MAR04A	118*	28MAY04A		100	29,161.80	29,161.80	ee/sm=57; em/tb=300														
1407-204	Build cleanrooms (2) locations	02FEB04A	128*	28MAY04A		100	92,352.50	92,352.50	em/tb=850; 41=\$21.25k														
1407-204.2	Build cleanroom (1 add'l) **2nd line**	02FEB04A	171*	28MAY04A		100	32,595.00	32,595.00	em/tb=30,41=\$7.5														
Design Activities																							
1407-003	Winding Facility, Tooling, Design	01OCT03A	207*	28MAY04A		100	115,614.80	115,614.80	PPPL DESIGN=1099 hrs														
1407-003.1	Facility Drawings	01JUN04A	14*	18JUN04A		100	10,520.00	10,520.00	morris=100														
1407-003.2	Final Drawings for winding clamps	21JUN04A	10*	30JUN04A		100	8,416.00	8,416.00	morris=80														
1407-003.3	Final Drawings -type C casting supports	12JUL04A	5*	16JUL04A		100	4,208.00	4,208.00	morris=40														
1407-003.4	Final Drawings -casting to ring fixture	19JUL04*	8*	28JUL04	301		0.00	6,732.80	morris=64														
1407-003.5	Final Drawings -Type A casting supports	29JUL04A	8*	09AUG04	424	70	4,712.96	6,732.80	morris=64														

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									FY04	FY05			FY06			FY07			FY08				
1408-119	Epoxy -2nd Delivery for Production	03OCT05*	20	28OCT05	125		0.00	19,575.00															
1408-121	Epoxy -3rd Delivery for Production	31OCT05	20	29NOV05	125		0.00	19,575.00															
1408-123	Epoxy -4th Delivery for Production	30NOV05*	20	28DEC05	168		0.00	19,575.00															
1408-125	Epoxy -5th Delivery for Production	29DEC05*	20	26JAN06	214		0.00	19,575.00															
1408-127	Epoxy -6th Delivery for Production	27JAN06*	20	23FEB06	243		0.00	19,575.00															
Insulation for conductor																							
1408-101	Insulation-Spec & Requisition	09JUL04A	3*	13JUL04A		100	0.00	0.00															
1408-103	Insulation-Prep & Issue RFQ/RFP	01JUL04	10	15JUL04	265		0.00	0.00															
1408-104	Insulation-Evaluate Bids & Award	16JUL04	5	22JUL04	265		0.00	0.00															
1408-107	Insulation-Delivery for Production	23JUL04	47	28SEP04	265		0.00	44,590.00															
Copper Conductor																							
1408-141	Copper Conductor -Spec & Requisition	03AUG04*	3	05AUG04	261		0.00	2,571.20															
1408-142	Copper Conductor -Prep & Issue RFQ/RFP	06AUG04	10	19AUG04	261		0.00	0.00															
1408-143	Copper Conductor -Evaluate Bids & Award	20AUG04	5	26AUG04	261		0.00	0.00															
1408-143.1	Mod Coil Copper Conductor Awarded		0	26AUG04	261		0.00	0.00															
1408-147	Copper Conductor -Delivery #1	27AUG04	46*	01NOV04	261		0.00	103,360.00															
1408-145	Copper Conductor -Delivery #2	01MAR05*	41	26APR05	288		0.00	103,360.00															
1408-146	Copper Conductor -Delivery #3	29JUL05*	41	23SEP05	311		0.00	103,360.00															
Chill Plates,Cladding&Tubing																							
1408-131L	Chill Plates -Spec & Requisition	21JAN05	10	03FEB05	147		0.00	0.00															
1408-133L	Chill plates -Bid & Award Material	04FEB05	20	03MAR05	147		0.00	0.00															
1408-137L	Chill plates ,cladsding,tubing Fab Type C1	04APR05*	15	22APR05	126		0.00	7,612.00															
1408-137L1	Chill plates ,cladsding,tubing Fab Type C2	25APR05	15	13MAY05	126		0.00	7,612.00															
1408-137L2	Chill plates ,cladsding,tubing Fab Type C3	16MAY05	15	06JUN05	137		0.00	7,612.00															
1408-137L3	Chill plates ,cladsding,tubing Fab Type C4	07JUN05	15	27JUN05	144		0.00	7,612.00															
1408-137L4	Chill plates ,cladsding,tubing Fab Type C5	28JUN05	15	19JUL05	144		0.00	7,612.00															
1408-137L5	Chill plates ,cladsding,tubing Fab Type C6	20JUL05	15	09AUG05	144		0.00	7,612.00															
1408-138L	Chill plates ,cladsding,tubing Fab Type A	10AUG05*	180	24APR06	144		0.00	46,225.80															
1408-139L	Chill plates ,cladsding,tubing Fab Type B	25APR06*	85	23AUG06	144		0.00	46,374.00															
G-11 Filler																							
1408-153	G-11 Filler Fabrication - Production Type C	21JAN05	180	03OCT05	105		0.00	84,443.56															
1408-154	G-11 Filler Fabrication - Production Type A	04OCT05*	150	05MAY06	105		0.00	85,797.00															
1408-155	G-11 Filler Fabrication - Production Type B	08MAY06*	105	03OCT06	105		0.00	85,918.05															

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Lead hardware														
1408-163	Lead hardware Fabrication - Production Type C	21JAN05	130	25JUL05	157		0.00	85,728.00			Machinist=720: 41=\$6k			
1408-164	Lead hardware Fabrication - Production Type A	03OCT05*	130	06APR06	126		0.00	87,102.00			Machinist=720: 41=\$6k			
1408-165	Lead hardware Fabrication - Production Type B	07APR06*	105	04SEP06	126		0.00	87,102.00			Machinist=720: 41=\$6k			
Other														
1408-137	Safety & Disposable supplies	01OCT04*	359*	01MAR06	241		0.00	19,436.49			M&S= \$ 15 k			
1408-138	Misc. Supplies	01OCT04*	255*	30SEP05	390		0.00	15,504.00			M&S= \$ 12 k			
1408-173	Epoxy for Shell Mold (CTD-540)	01OCT04*	250	23SEP05	253		0.00	23,256.00			M&S= \$ 218 k			
1408-183	Tubing (Chem flor and Poly)	01OCT04*	65	05JAN05	218		0.00	45,220.00			M&S= \$ 35 k			
1408-184	Vulcanizing tape, felt and RTV	01OCT04*	65	05JAN05	218		0.00	28,424.00			M&S= \$ 22 k			
1408-185	Valves and Fittings	01OCT04*	65	05JAN05	218		0.00	19,380.00			M&S= \$ 15 k			
1408-186	Manifolds	01OCT04*	127	01APR05	253		0.00	80,292.00			M&S= \$ 1 k Em/tb (bartzak)=1000			
Clamps														
1408-131P	Clamps -Spec & Requisition	01AUG05*	10	12AUG05	136		0.00	0.00						
1408-133P	Clamps -Bid & Award	15AUG05	20	09SEP05	136		0.00	0.00						
1408-137P	Clamps Production Type C	12SEP05	100	02FEB06	136		0.00	117,274.50			M&S= \$90k			
1408-138P	Clamps Production Type A	03FEB06*	100	23JUN06	136		0.00	117,450.00			M&S= \$90k			
1408-139P	Clamps Production Type B	26JUN06	100	13NOV06	136		0.00	118,761.30			M&S= \$90k			
Groundwrap Insulation														
1408-110	Grndwrap Insulation-Spec & Requisition	06AUG04*	3	10AUG04	236		0.00	0.00						
1408-112	Grndwrap-Bid & Award	11AUG04	3	13AUG04	236		0.00	0.00						
1408-112.1	Grndwrap-Delivery	16AUG04	50	25OCT04	236		0.00	25,602.40			41=\$20			
1408-999	**Increased hardware for 3 winding lines	01JUL04	50	10SEP04	1,297		0.00	68,514.20			41=11.5k; em/sm=424; em/tb=120 (? confirm)			
Job: 1409 - Mod. Coil Test Stand-GETTELFINGER														
Test Stand														
1409-000	FY04 Oct-Mar	20OCT03A	66*	31MAR04A		100	215,830.82	215,830.82			mech dsn =552 gettelfinger=167			
1409-026	Install Electrical	01JAN04A	94*	31MAR04A		100	0.00	0.00						
1409-030	Generate I2T Reqmnts	23FEB04A	16	15MAR04A		100	0.00	0.00						
1409-036	Define N2 Election Scheme	23FEB04A	2	24FEB04A		100	0.00	0.00						
1409-038	Plan/Procure N2 Ejection Scheme	25FEB04A	14	15MAR04A		100	0.00	0.00						
1409-029	Oversight/Supervision	01APR04A	134*	08OCT04	261	LOE	16,759.19	35,061.08			gernhardt=28;Mcbride=80; Gettelfinger=145			
1409-025	Complete Design **ECP-6**\$ incr*	01APR04A	0*	30APR04A		100	26,931.20	26,931.20			Vankirk=256			
1409-032	Design I2T Protection **ECP-6**\$ incr*	01APR04A	0*	30APR04A		100	6,028.00	6,028.00			Marsala=40			

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									FY04	FY05	FY06	FY07	FY08							
1080	Inspect & Weld Repair C-2	23DEC04	20	24JAN05	143		0.00	0.00												
1090.1	Machine First Poloidal Break C-2	01FEB05	20	28FEB05	138		0.00	0.00												
1090.2	Machine Flanges & Bolt Holes C-2	08MAR05	20	04APR05	133		0.00	0.00												
1090.3	Machine Tee C-2	28APR05	19	24MAY05	116		0.00	0.00												
1092	Ship C-2 to PPPL	06JUN05	5	10JUN05	108		0.00	305,360.00												
1091	Second Casting Delivered to PPPL		0	10JUN05	108		0.00	0.00												
1094	Build mold C-3	05NOV04	10	18NOV04	195		0.00	0.00												
1095	Pour C-3	07DEC04	10	20DEC04	185		0.00	0.00												
1100	Inspect & Weld Repair C-3	25JAN05	18	17FEB05	163		0.00	0.00												
1110.1	Machine First Poloidal Break C-3	01MAR05	15	21MAR05	156		0.00	0.00												
1110.2	Machine Flanges & Bolt Holes C-3	05APR05	15	25APR05	146		0.00	0.00												
1110.3	Machine Tee C-3	25MAY05*	19	20JUN05	125		0.00	0.00												
1112	Ship C-3 to PPPL	04JUL05	5	08JUL05	116		0.00	305,360.00												
1111	Third Casting Delivered to PPPL		0	08JUL05	116		0.00	0.00												
C-321	Castings-C-4	11JUL05	19	04AUG05	131		0.00	305,360.00												
C-401	Castings-C-5	09AUG05	19	02SEP05	131		0.00	305,360.00												
C-461	Castings-C-6	07SEP05	19	03OCT05	131		0.00	305,360.00												
Type B Castings																				
C-141	Castings-B-1	06OCT05	19	01NOV05	131		0.00	305,360.00												
C-201	Castings-B-2	02NOV05	19	28NOV05	131		0.00	305,360.00												
C-281	Castings-B-3	01DEC05	19	27DEC05	131		0.00	305,360.00												
C-341	Castings-B-4	30DEC05	19	25JAN06	131		0.00	305,360.00												
C-421	Castings-B-5	30JAN06	19	23FEB06	131		0.00	305,360.00												
C-481	Castings-B-6	28FEB06	19	24MAR06	131		0.00	305,360.00												
Type A Castings																				
C-161B	Castings-A-1	29MAR06	19	24APR06	131		0.00	305,360.00												
C-221B	Castings-A-2	27APR06	19	23MAY06	131		0.00	305,360.00												
C-301B	Castings-A-3	26MAY06	19	21JUN06	131		0.00	152,680.00												
C-361B	Castings-A-4	22JUN06	19	18JUL06	131		0.00	152,680.00												
C-441B	CastingsA-5	21JUL06	19	16AUG06	131		0.00	305,360.00												
C-501B	Castings-A-6 (last MCC form delivered)	21AUG06	19	14SEP06	131		0.00	305,360.00												
C-501B1	Last MCWF Delivered		0	14SEP06	131		0.00	0.00												

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Job: 1421 - Winding labor-CHRZANOWSKI																				
Labor																				
171-040	Winding Oversight (LOE)	16MAY05*	393	07DEC06	714		0.00	643,464.06												
171-041	Modular Coil Winding (18 coils) **reduced est	16MAY05	411*	10JAN07	104		0.00	3,162,888.03												
171-041CT	PBR Increment for cold testing	21NOV05	279*	10JAN07	104		0.00	440,831.07												
Job: 1423 - Winding/VPI Tasks CHRZANOWSKI																				
Station 1 Prep, Install Cladding, Final Clamps																				
P1-001	Receive C1, Prep& Instl Cladding(Station 1)	16MAY05	12	01JUN05	113		0.00	0.00												
P1-091	Receive C2, Prep& Instl Cladding(Station 1)	13JUN05	12	28JUN05	106		0.00	0.00												
P2-001	Receive C3, Prep& Instl Cladding(Station 1)	11JUL05	12	26JUL05	113		0.00	0.00												
P2-091	Receive C4, Prep& Instl Cladding(Station 1)	05AUG05	12	22AUG05	138		0.00	0.00												
P3-001	Receive C5, Prep& Instl Cladding(Station 1)	06SEP05	12	21SEP05	129		0.00	0.00												
P3-091	Receive C6, Prep& Instl Cladding(Station 1)	04OCT05	12	19OCT05	127		0.00	0.00												
P1-031	Receive B-1, Prep& Instl Cladding(Station 1)	30NOV05	12	15DEC05	121		0.00	0.00												
P1-121	Receive B-2, Prep& Instl Cladding(Station 1)	16DEC05	12	10JAN06	121		0.00	0.00												
P2-031	Receive B-3, Prep& Instl Cladding(Station 1)	11JAN06	12	26JAN06	127		0.00	0.00												
P2-121	Receive B-4, Prep& Instl Cladding(Station 1)	27JAN06	12	13FEB06	148		0.00	0.00												
P3-031	Receive B-5, Prep& Instl Cladding(Station 1)	24FEB06	12	13MAR06	140		0.00	0.00												
P3-121	Receive B-6, Prep& Instl Cladding(Station 1)	27MAR06	12	11APR06	137		0.00	0.00												
P1-061	Receive A-1, Prep& Instl Cladding(Station 1A)	25APR06	12	10MAY06	151		0.00	0.00												
P1-151	Receive A-2, Prep& Instl Cladding(Station 1A)	24MAY06	12	09JUN06	146		0.00	0.00												
P2-061	Receive A-3, Prep& Instl Cladding(Station 1A)	22JUN06	12	10JUL06	138		0.00	0.00												
P2-151	Receive A-4, Prep& Instl Cladding(Station 1A)	19JUL06	12	03AUG06	137		0.00	0.00												
P3-061	Receive A-5, Prep& Instl Cladding(Station 1A)	17AUG06	12	01SEP06	128		0.00	0.00												
P3-151	Receive A-6, Prep& Instl Cladding(Station 1A)	15SEP06	12	02OCT06	124		0.00	0.00												
Station 2-Winding, Instl Chill Plates,Tubing,Bag																				
P1-011	Wind coil C-1 (station 2)	02JUN05*	49	10AUG05	113		0.00	0.00												
P1-020	Instl Chill Plates,Tubing, Bag C1 (Station 2)	11AUG05	33	27SEP05	113		0.00	0.00												
P2-101	Wind coil C-4 (station2)	28SEP05	38	18NOV05	113		0.00	0.00												
P2-110	Instl Chill Plates,Tubing, Bag C4(Station 2)	21NOV05	25	04JAN06	113		0.00	0.00												
P1-041	Wind coil B1 (station 2)	05JAN06	38	27FEB06	113		0.00	0.00												
P1-050	Instl Chl Plates,Tubing, Bag B1(Station 2)	28FEB06	25	03APR06	113		0.00	0.00												
P2-131	Wind coil B4 (station 2)	04APR06	38	25MAY06	113		0.00	0.00												
														</						

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P2-140	Instl Chl Plates,Tubing, Bag B4(Station 2) 2shft	26MAY06	12	13JUN06	113		0.00	0.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																

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	P1-111V	VPI (Station 5) C2	25OCT05	14	11NOV05	160		0.00	0.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	</

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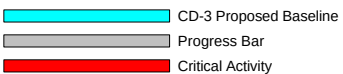
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P3-081C	Install Clamps (Station1) A4	10NOV06	5	16NOV06	107		0.00	0.00						
P3-171C	Install Clamps (Station1) A5	28NOV06	4	01DEC06	114		0.00	0.00						
P2-171C	Install Clamps (Station1) A6	20DEC06	4	02JAN07	104		0.00	0.00						
Station 6- Coil Test Facility														
P1-021	Test Coil (Coil Test Stand) C1	21NOV05	8	02DEC05	241		0.00	0.00						
P1-021.1	Complete First Mod Coil Fabrication C1		0	02DEC05	338		0.00	0.00						
P1-111	Test Coil (Coil Test Stand) C2	05DEC05	8	14DEC05	241		0.00	0.00						
P2-021	Test Coil (Coil Test Stand) C3	15DEC05	7	23DEC05	241		0.00	0.00						
P2-111	Test Coil (Coil Test Stand) C4	02FEB06	7	10FEB06	219		0.00	0.00						
P3-021	Test Coil (Coil Test Stand) C5	27FEB06	7	07MAR06	209		0.00	0.00						
P3-111	Test Coil (Coil Test Stand) C6	16MAR06	7	24MAR06	203		0.00	0.00						
P1-051	Test Coil (Coil Test Stand) B1	27APR06	7	05MAY06	180		0.00	0.00						
P1-141	Test Coil (Coil Test Stand) B2	24MAY06	7	02JUN06	168		0.00	0.00						
P2-051	Test Coil (Coil Test Stand) B3	12JUN06	7	20JUN06	163		0.00	0.00						
P2-141	Test Coil (Coil Test Stand) B4	10JUL06	7	18JUL06	151		0.00	0.00						
P3-051	Test Coil (Coil Test Stand) B5	04AUG06	7	14AUG06	139		0.00	0.00						
P3-141	Test Coil (Coil Test Stand) B6	30AUG06	7	08SEP06	128		0.00	0.00						
P1-081	Test Coil (Coil Test Stand) A1	19SEP06	7	27SEP06	122		0.00	0.00						
P1-171	Test Coil (Coil Test Stand) A2	12OCT06	7	20OCT06	112		0.00	0.00						
P2-081	Test Coil (Coil Test Stand) A3	26OCT06	7	03NOV06	116		0.00	0.00						
P2-171	Test Coil (Coil Test Stand) A4	17NOV06	7	29NOV06	107		0.00	0.00						
P3-171	Test Coil (Coil Test Stand) A5	04DEC06	6	11DEC06	114		0.00	0.00						
P3-081	Test Coil (Coil Test Stand) A6	03JAN07	6	10JAN07	104		0.00	0.00						
Job: 1431 - Modular Coil Local I&C														
174-001	Title I design WBS 143 Mod coil local I&C	03OCT05*	30	11NOV05	407		0.00	14,027.29						
174-011	Title II design WBS 143 Mod coil local I&C	14NOV05	30	04JAN06	407		0.00	14,027.29						
174-035	Modular Coil local I&C -Procurement	05JAN06	60	29MAR06	413		0.00	17,395.65						
174-036	Modular Coil local I&C -Title III	05JAN06	80	26APR06	884		0.00	5,529.26						
174-037	Modular Coil local I&C -Install	15JAN07*	20	09FEB07	212		0.00	70,223.20						
15 - Structures														
Job: 1501 - Structures Design- Kalish														
PDR/PBR Task List														
1501-105	Project PDR	07OCT03A	1	07OCT03A		100	0.00	0.00						

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									FY04	FY05			FY06			FY07			FY08			
1501-109	Prepare FY 04 WP/WAF	31OCT03A	20	31OCT03A		100	12,856.00	12,856.00														
1501-113	Prepare PBR documentation	04NOV03A	10	18NOV03A		100	6,428.00	6,428.00														
1501-117	Performance baseline review		0	18NOV03A		100	0.00	0.00														
Reqmnts,Configuration, Interfaces and PDR																						
1501-121	Rqmnts,Config,Interfaces, PDR (summary task)	21OCT03A	306*	04JAN05	212	LOE	0.00	0.00														
1501-125	Update drawings & models based on vendor	21OCT03A	30	26NOV03A		100	28,765.30	28,765.30														
1501-129	Develop a SRD design to spec	01JUL04	6	09JUL04	324		0.00	6,267.30														
1501-133	Prepare a "scope sheet" which defines all interf	03NOV03A	124	28JUL04	321	90	5,640.57	6,267.30														
1501-137	Prepare assembly & interface drawings for ICDs	21OCT04	30	03DEC04	212		0.00	29,570.80														
1501-141	Finalize and approve all ICDs	06DEC04	20	04JAN05	212		0.00	6,442.80														
1501-145	Prepare assembly drawings for structure / coils	04NOV04	30	17DEC04	212		0.00	29,570.80														
1501-149	Update design basis document; address size and w	20DEC04	10	04JAN05	212		0.00	6,442.80														
1501-157	Perform RAM & ES&H analyses document in design	07DEC04	19	04JAN05	212		0.00	6,442.80														
1501-161	Update cost and schedule	20DEC04	10	04JAN05	212		0.00	6,442.80														
1501-162	PDR Preparation	13DEC04*	15	04JAN05	212		0.00	6,442.80														
1501-165	Perform Coil Support Structure PDR		0	04JAN05*	212		0.00	0.00														
Preliminary Design Analyses																						
1501-169	Design Analyses (summary task)	10NOV04	36*	04JAN05	212		0.00	0.00														
1501-173	Update ANSYS model of coils & structure	10NOV04	21	10DEC04	212		0.00	10,755.20														
1501-177	Perform structural stress analyses	10NOV04	21	10DEC04	212		0.00	10,755.20														
1501-181	Perform structural deflection analyses	10NOV04	21	10DEC04	212		0.00	10,755.20														
1501-185	Check EM loads for reference scenarios	03DEC04	21	04JAN05	212		0.00	10,755.20														
1501-189	Perform EM combined loads & fault conditions	03DEC04	21	04JAN05	212		0.00	11,085.60														
1501-221	Prepare Failure Modes Assessment (FMECA)	17NOV04	31	04JAN05	212		0.00	4,625.60														
Structures Final Design																						
1501-205	Structures FDR (summary task)	05JAN05	87*	05MAY05	212		0.00	0.00														
1501-197	Update analyses based on PDR recommendations	05JAN05	15	25JAN05	212		0.00	6,277.60														
1501-201	Independent check of EM/ ANSYS analyses	26JAN05	15	15FEB05	212		0.00	6,277.60														
1501-209	Prepare final drawings	05JAN05*	30	15FEB05	212		0.00	19,493.60														
1501-213	Check & promote models / drawings	16FEB05	15	08MAR05	212		0.00	12,885.60														
1501-217	Update build to spec / sow	09MAR05	14	28MAR05	212		0.00	6,277.60														
1501-225	Update design basis document	29MAR05	11	12APR05	212		0.00	6,277.60														
1501-229	Update cost & schedule estimates	12APR05	18	05MAY05	212		0.00	6,277.60														

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan												
									FY04	FY05	FY06	FY07	FY08							
181.320	ORNL EM LOE FY06	03OCT05*	250*	02OCT06	760		0.00	122,771.80												
Job: 1803- FP Assy Tooling/Constructability-COLE																				
Tooling Design & Fabrication																				
713A.010	>>>> Design Tooling ECP 9	01OCT04*	247*	28SEP05	1,012	LOE	0.00	354,716.75												
713A.010A	FP Assy Tooling Rqmnts&Constructability Peer Rvw		0	31MAR04A			0.00	0.00												
713.010B	Tooling & Constructability FDR		0	04JAN05*	313		0.00	0.00												
713A.032	Fabricate-TF Coil sub-assy frame/manipulator	18MAR05*	195	22DEC05	331		0.00	10,366.40												
713A.030	Fabricate-VV supporting fixture (3)	20APR05*	199	07FEB06	238		0.00	97,311.56												
713A.031	Fabricate-Modular Coil sub-assy frame/manip/fixt	03JUN05*	195	16MAR06	270		0.00	209,203.40												
713A.033	Fabricate-Full FP support fixture (3)	03JUN05*	195	16MAR06	285		0.00	9,745.50												
713A.034	Fabricate-VV port welding fixtures	29JUL05*	195	10MAY06	860		0.00	13,020.00												
713A.040	General procurements	01OCT04*	498*	29SEP06	761		0.00	25,970.00												
713A.050	Welding tools, materials & equipt	01OCT04*	498*	29SEP06	761		0.00	58,432.50												
713A.020	Lab Fab/Assy/Installation	25FEB05*	403*	02OCT06	760		0.00	349,167.95												
713A.060	Instl He gas piping from NSTX to D-site tc	03OCT05*	85	08FEB06	925		0.00	41,464.00												
Tooling R&D																				
713A.011	>>>> Tooling R&D-Design VV/MCWF Mockups	01JUL04	0		0	10	0.00	0.00												
713A.012	>>>> Tooling R&D-Procure VV & MCWF Mockups	01JUL04	0		0		0.00	0.00												
713A.013	>>>Tooling R&D-Inspect & assy trails ecp 9 repro	08AUG05*	65	07NOV05	984		0.00	47,820.00												
Job: 1804-FP Assy Measurement Sys-RAFTOPOULOS																				
Metrology																				
740.010	Final Design Measurement systems	19JAN04A	181*	30SEP04	1,259	LOE	44,846.87	69,422.40												
740.011	3-D Scanner/Faro Arm FDR		0	30JAN04A			0.00	0.00												
740.015	Prepare Requisition 3-D scanner & Romer Arm	30JAN04A	10	30JAN04A			0.00	0.00												
740.030	Deliver 3-D Scanner & Romer Arm	01APR04A	10*	30APR04A		100	171,990.00	171,990.00												
740.030A	Romer Arm Training	06JUL04A	3*	08JUL04A		100	0.00	0.00												
740.031	Metrology Software Review		0	30JAN04A			0.00	0.00												
740.032	Prepare Met Software Requisition	30JAN04A	10	30JAN04A			0.00	0.00												
740.035	Deliver Metrology Software	01OCT04*	53	16DEC04	1,206		0.00	58,075.40												
740.041	FP Assy Laser based GPS Sys Review		0	02AUG04*	1,228		0.00	0.00												
740.042	Prepare GPS Sys Requisition	03AUG04	10	16AUG04	1,228		0.00	0.00												
740.043	Bid,Evaluate & Award GPS sys	17AUG04	33	01OCT04	1,228		0.00	0.00												
740.044	Deliver GPS sys**eliminated	04OCT04	30	12NOV04	1,228		0.00	0.00												

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740.020	Faculity Prep	03OCT05*	95	22FEB06	301		0.00	60,384.40																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													

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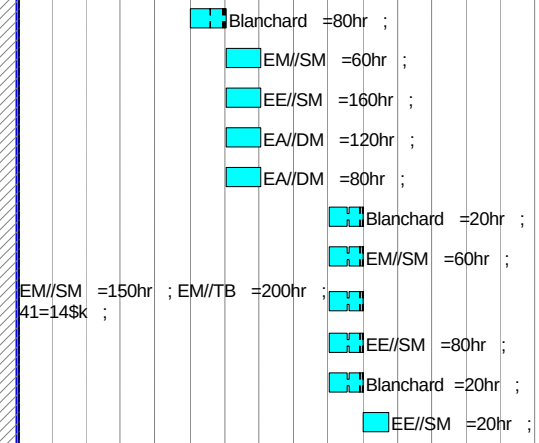
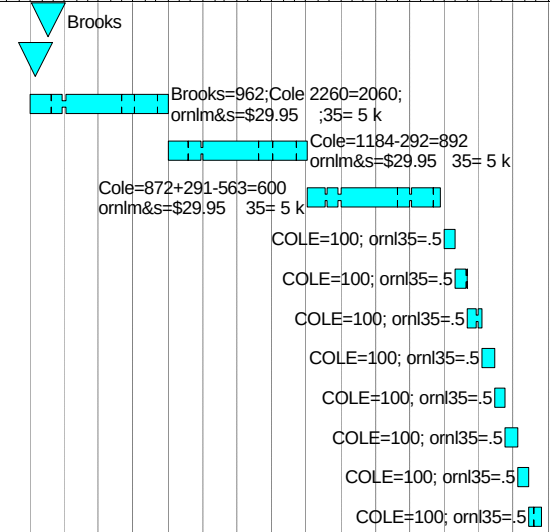
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Period 2																			
725.101	Assemble Field Period #2 (smry tsk	08JAN07	73*	18APR07	107		0.00	312,816.80						em//sm=928; em//tb=2344					
P2-180	Rec'v VV,Attach clng tubes &Insul to 2nd Period	28APR06	39	22JUN06	220		0.00	95,908.80						em//sm=416; em//tb=624					
P2-181	Assemble 2nd. Field Period- coils/ VV 2 shift	08JAN07	18	31JAN07	107		0.00	0.00											
P2-191	>>> Position&weld port assemblies (Add'l ECP 8)	01FEB07	15	21FEB07	107		0.00	26,788.00						em//sm=80; em//tb=200					
P2-201	Leak chck & Bakeout vessel to 150 degrees C	22FEB07	7	02MAR07	107		0.00	0.00											
P2-211	vacuum leak check & Instl Trim coil	05MAR07	25	06APR07	107		0.00	0.00											
P2-221	Prepare field period for shipment	09APR07	5	13APR07	107		0.00	0.00											
P2-231	Ship 2nd. Field period	16APR07	3	18APR07	107		0.00	0.00											
P2-241	Field Period 2 ready for installation	19APR07	1	19APR07	107		0.00	0.00											
Period 3																			
725.201	Assemble Field Period #3 (smry tsk)	09FEB07	73*	22MAY07	104		0.00	312,816.80						em//sm=928; em//tb=2344					
P3-180	Rec'v VV,Attach clng tubes &Insul to 3rd Period	23JUN06*	39	17AUG06	220		0.00	95,908.80						em//sm=416; em//tb=624					
P3-181	Assemble 3rd. Field Period - coils/ VV 2 shift	09FEB07	18	06MAR07	104		0.00	0.00											
P3-191	>>> Position&weld port assemblies (Add'l ECP 8)	07MAR07	15	27MAR07	104		0.00	26,788.00						em//sm=80; em//tb=200					
P3-201	Leak chck & Bakeout vessel to 150 degrees C6	28MAR07	7	05APR07	104		0.00	0.00											
P3-211	vacuum leak check & Instl Trim coil	06APR07	25	10MAY07	104		0.00	0.00											
P3-221	Prepare field period for shipment	11MAY07	5	17MAY07	104		0.00	0.00											
P3-231	Ship 3rd. Field Period	18MAY07	3	22MAY07	104		0.00	0.00											
P3-241	3rd. Period ready for installation	23MAY07	1	23MAY07	104		0.00	0.00											
P3-241.1	Last Field Period Assembled		0	23MAY07	104		0.00	0.00											
P1-180A	cd-4 350c increment	06MAR06	109	07AUG06	799		0.00	38,544.00						em//sm=416; em//tb=624					
19 - Stellarator Core Management and Integration																			
Job: 1901 - Stellarator Core Mngtt&Integr-NELSON																			
FY03 Actual Cost																			
1901-002	Apr-Sept MIE Costs ORNL	01APR03A	248	30SEP03A		100	187,090.00	187,090.00											
1901-003	Apr-Sept MIE Costs PPPL	01APR03A	248	30SEP03A		100	67,070.00	67,070.00											
191 - Stellarator Core Management & Oversight																			
191-4	LOE-FY04 WBS 191-4 Management Activities	01OCT03A	250*	30SEP04	1,259	LOE	108,400.69	145,699.85			NELSON 395+670=1065 ;35=5 k								
0191-5	LOE-FY05 WBS 191	01OCT04*	249*	30SEP05	1,010	LOE	0.00	197,596.67			NELSON 1480-139=1341 ;35=5 k								
0191-6	LOE-FY06 WBS 191	03OCT05*	250*	02OCT06	526	LOE	0.00	190,877.89			NELSON 1480-223=1257 ;35=5 k								
0191-6X	LOE-FY07 WBS 191	03OCT06*	234	10SEP07	526	LOE	0.00	199,716.12			NELSON 1091+364-223=1232 35=5 k								
0191-91	LOE-FY06 WBS 191 1 mo SO	01OCT07*	22	30OCT07	346	LOE	0.00	20,250.00			NELSON=125 ;35=.5 k								

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0191-92	LOE-FY06 WBS 191 1 mo SO	31OCT07*	21	28NOV07	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-93	LOE-FY06 WBS 191 1 mo SO	03DEC07*	15	21DEC07	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-94	LOE-FY06 WBS 191 1 mo SO	01JAN08*	22	30JAN08	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-95	LOE-FY06 WBS 191 1 mo SO	31JAN08*	22	29FEB08	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-96	LOE-FY06 WBS 191 1 mo SO	03MAR08*	22	01APR08	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-97	LOE-FY06 WBS 191 1 mo SO	02APR08*	21	30APR08	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
0191-98	LOE-FY06 WBS 191 1 mo SO	01MAY08*	21	30MAY08	346	LOE	0.00	20,250.00												NELSON=125 ;35=.5 k
192 - Stellarator Core Integration & Analysis																				
192-4	LOE-FY05 WBS 192-4 Design Integration Activities	01OCT03A	250*	30SEP04	1,259	LOE	176,594.43	237,358.09												Brown=240; Cole=1184; Travel=\$ 2.5 k Jones (ornl)=85; ORNL software=\$29.95 k
192-4.1	Self consistent models/dwgs f/ Mod Coil & VV FDR		0	30JUN04*	1,323	100	0.00	0.00												
192-4.2	Self consistent models/dwgs Conv Coils&sprt strc		0	30SEP04*	1,259		0.00	0.00												
192-4.4	Stellarator Core Assy dwgs & assy sequence		0	30SEP04*	1,259		0.00	0.00												
192-5	LOE-FY05 WBS 192-5 VV & Coil Services Integr	01OCT03A	207*	30JUL04	1,302	LOE	32,972.31	36,676.65												Cole=200 Jones (ornl)=85;
192-5.1	VV Helium Line Models		0	15OCT04*	1,248		0.00	0.00												
192-5.2	Mod Coil LN2 Lines Layouts		0	15OCT04*	1,248		0.00	0.00												
192-5.3	Mod Coil Leads Layouts		0	15OCT04*	1,248		0.00	0.00												
192-5.4	PF Coil Leads & Services Layouts		0	15OCT04*	1,248		0.00	0.00												
192-5.5	TF Coil leads & Services Layouts		0	15OCT04*	1,248		0.00	0.00												
192-5.6	External Trim Coil Leads /services Layouts		0	15OCT04*	1,248		0.00	0.00												
192-6	LOE-FY05 WBS 192-6 Integrated Analysis	01OCT03A	250*	30SEP04	1,259	LOE	32,759.66	44,031.80												Zatz=0; Brooks=274
192-6.01	Document coil tolerance and trim coil requiremen	01MAR04A	129*	30AUG04	1,305	95	18,319.80	19,284.00												brooks=120
192-6.011	Coil winding center determination Increase	01APR04A	106*	30AUG04	1,305	80	0.00	0.00												
192-6.02	Check critical coil tolerance calculations.	01APR04A	106*	30AUG04	1,305	50	5,147.60	10,295.20												Strickler=80
192-6.03	Method for determining current center	01FEB04A	182*	15OCT04	1,272	80	59,445.42	82,538.28												Hirshman=180, Strickler=220; ornlem=240
192-6.06	Coil positions to minimize islands.	02FEB04A	171*	30SEP04	1,283	70	43,239.84	61,771.20												Hirshman=180, Strickler=300
192-6.07	Time constant calcs using SPARK	01APR04A	42*	28MAY04A		100	6,428.00	6,428.00												Brooks=40
192-6.08	Indep check time constant calcs using EDDYCUFF	01MAY04A	138*	15NOV04	1,251		3,198.43	10,521.15												Strickler=80
192-6.09	Revised VV geometry	02FEB04A	6	27FEB04A		100	3,214.00	3,214.00												Brooks=20
192-6.10	MC interf during assy, geometry, assly trajecto	02FEB04A	31	27FEB04A		100	34,073.60	34,073.60												Brooks=120, Brown=60, ORNL engr=40
192-6.11	Range of motion reqts for Assly MC fixture.	02FEB04A	20	27FEB04A		100	18,003.60	18,003.60												Brooks=80, Cole=40
192-6.12	Final Check & Verification	01MAY04A	6	28MAY04A		100	3,856.80	3,856.80												brooks=24
192-6.5	Structural Design criteria		0	28MAY04A		100	0.00	0.00												
192-6.2	Final Mod Coil Trajectories		0	27FEB04A			0.00	0.00												

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08	
192-6.6	Stellarator Core Materials Database		0	15NOV04*	1,227		0.00	0.00		Brooks				
192-6.3	Best fit for mod coil assy on winding measuremen		0	15OCT04*	1,248		0.00	0.00						
0192-5	LOE-FY05 WBS 192	01OCT04*	249*	30SEP05	1,010	LOE	0.00	514,578.55			Brooks=962; Cole=2260=2060; ornlm&s=\$29.95 ;35= 5 k			
0192-6	LOE-FY06 WBS 192	03OCT05*	250	02OCT06	518	LOE	0.00	165,946.13				Cole=1184-292=892 ornlm&s=\$29.95 35= 5 k		
0192-6X	LOE-FY06 WBS 192	03OCT06*	242	20SEP07	518	LOE	0.00	135,038.20			Cole=872+291-563=600 ornlm&s=\$29.95 35= 5 k			
0192-91	LOE-F1 mo SO	01OCT07*	22	30OCT07	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-92	LOE-F1 mo SO	31OCT07*	22	03DEC07	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-93	LOE-F1 mo SO	04DEC07*	22	10JAN08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-94	LOE-F1 mo SO	11JAN08*	22	11FEB08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-95	LOE-F1 mo SO	12FEB08*	22	12MAR08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-96	LOE-F1 mo SO	13MAR08*	22	11APR08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-97	LOE-F1 mo SO	14APR08*	21	12MAY08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
0192-98	LOE-F1 mo SO	13MAY08*	21	11JUN08	338	LOE	0.00	16,018.04				COLE=100; ornl35=.5		
2 - Plasma Heating, Fueling & Vac Systems														
21 - Fueling Systems														
21-10	Eng. Work Planning and Design	03OCT05*	65	05JAN06	334		0.00	13,512.00			Blanchard =80hr ;			
21-15	Design Gas Handling Hardware	06JAN06	65	06APR06	334		0.00	6,606.00			EM//SM =60hr ;			
21-20	Design PLC Controls	06JAN06*	65	06APR06	334		0.00	17,968.00			EE//SM =160hr ;			
21-25	Electrical Drafting for pumping system	06JAN06*	65	06APR06	334		0.00	13,200.00			EA//DM =120hr ;			
21-30	Drafting	06JAN06*	65	06APR06	334		0.00	8,800.00			EA//DM =80hr ;			
21-35	Eng. Work Planning and Design during fab	02OCT06*	65	04JAN07	210		0.00	3,638.00				Blanchard =20hr ;		
21-40	Fabrication/Install Hardware	02OCT06*	65	04JAN07	210		0.00	7,116.00				EM//SM =60hr ;		
21-45	Fabrication/installation	02OCT06*	65	04JAN07	210		0.00	53,477.20			EM//SM =150hr ; EM//TB =200hr ; 41=14\$			
21-55	Install PLC Controls	02OCT06*	65	04JAN07	210		0.00	9,672.00				EE//SM =80hr ;		
21-60	Integrated Systems Testing/Eng	02OCT06*	65	04JAN07	210		0.00	3,638.00				Blanchard =20hr ;		
21-65	Integrated Systems Testing/Tech Support	05JAN07*	45	08MAR07	210		0.00	2,418.00				EE//SM =20hr ;		
22 - Torus Vacuum Pumping Systems														
Job: 2001-VPS,Gas& Cond Sys Oversight-BLANCHARD														
FY03 Actual Cost														
2001-001	Apr-May MIE Cost	01APR03A	43*	30MAY03A		100	35,300.00	35,300.00						
2001-100	PDR Support	01JUN03A	164*	30SEP03A		LOE	24,896.00	24,896.00						



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22-25	Eng. Work Planning and Design	03OCT05*	65	05JAN06	234		0.00	25,698.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							

Blanchard

=100hr

EM//SM

=80hr

EE//SM

=320hr

EA//DM

=210hr

EA//DM

=160hr

Blanchard

=90hr

EM//SM

=80hr

EM//SM

=80hr

EM//SM

=450hr

EM//TB

=380hr

EE//SM

=160hr

41=32\$

k

Blanchard

=40hr

EE//SM

=40hr

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310-020	Design other ex-vessel sensors	03OCT05*	85	08FEB06	206		0.00	156,050.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			</

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan												
									FY04	FY05	FY06	FY07	FY08							
390-025	LOE Support FY07 ** eliminated as part of MIE	02OCT06*	122*	30MAR07	639		0.00	0.00												
4 - Electrical Power Systems																				
41 - AC Power																				
Job: 4101 - AC Power-RAMAKRISHNAN																				
411 - Auxiliary AC Power Systems																				
4101-100	Prepare Preliminary One line diagram	01MAR04A	151*	30SEP04	1,259	90	8,496.72	9,440.80												
411-1-2	fEx-Test Cell AC Power Dist-Dsn	01OCT04*	92*	18FEB05	476		0.00	19,761.90												
411-1-4	Ex-Test Cell AC Power Dist-Procure	07OCT05*	185*	06JUL06	370		0.00	11,745.00												
411-1-6	Ex-Test Cell AC Power Dist-Install	03OCT05*	240	18SEP06	319		0.00	51,769.40												
411-1-8	Ex-Test Cell AC Power Dist-Commission	02OCT06*	100	28FEB07	210		0.00	46,568.00												
411-2-2	Grounding-Dsn	01OCT04*	220*	19AUG05	416		0.00	29,688.00												
411-2-4	Grounding-Procure	03OCT05*	107	10MAR06	452		0.00	6,525.00												
411-2-6	Grounding-Install	13OCT05*	172	22JUN06	379		0.00	55,912.00												
411-2-8	Grounding-Commission	10FEB06*	100	30JUN06	373		0.00	17,128.00												
411-3-2	Test Cell AC Power Distr-Dsn	01APR04A	186*	23DEC04	750	95	63,425.10	66,763.27												
411-3-4	Test Cell AC Power Distr-Procure(pnls & xfmrns)	01JUN04A	144*	23DEC04	750	80	54,683.75	68,354.69												
411-3-6	Test Cell AC Power Distr-Install	01JUN04A	144*	23DEC04	750	50	28,820.68	57,641.33												
411-3-8	Test Cell AC Power Distr-Commission	21AUG06*	121	16FEB07	218		0.00	30,926.44												
411-4-2	Standby Power for Cryo Sys -Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00												
411-4-4	Standby Power for Cryo Sys -Procure	01JUL04	0	30JUN04	1,323		0.00	0.00												
411-4-6	Standby Power for Cryo Sys -Install	01JUL04	0	30JUN04	1,323		0.00	0.00												
412 - Experimental AC Power Systems																				
412-1-2	D-site Pulsed AC Power Distr-Dsn	04JAN05*	128	01JUL05	411		0.00	10,520.00												
412-1-4	D-site Pulsed AC Power Distr-Procure	05JUL05	125	06JAN06	411		0.00	6,492.24												
412-1-6	D-site Pulsed AC Power Distr-Install	14SEP05	75	06JAN06	467		0.00	15,996.88												
412-1-8	D-site Pulsed AC Power Distr-Commission	09JAN06	56	27MAR06	411		0.00	9,643.20												
42 - AC/DC Converters																				
422 - D-Site AC/DC Converters																				
422-1-8	Transrex power supplies Reactivation	01JUL04	0	30JUN04	1,323		0.00	0.00												

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43 - DC Systems													
Job: 4301 - DC Systems-RAMAKRISHNAN													
FY03 Actual Cost													
4301-001	Apr-Sept MIE Cost	01APR03A	43*	30SEP03A		100	2,390.00	2,390.00					
431 - C-Site DC Systems													
4301-100	Prel Design link box & physical details,location	01JUL04	0	30JUN04	1,323		0.00	0.00					
4301-104	clear EF/OH bldg of stored hardware	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-1-2	Coil DC Cabling to link box (PCTB)-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-1-4	Coil DC Cabling to link box(PCTB)-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-1-6	Coil DC Cabling to (PCTB)-Install	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-2-2	DC Cabling to Coils in TC-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-2-4	DC Cabling to Coils in TC-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-2-6	DC Cabling to Coils in TC-Install	01JUL04	0	30JUN04	1,323		0.00	0.00					
431-C-105	MG bus changes	03OCT05*	149	09MAY06	861		0.00	61,920.00					
431-C-110	Robicon Supply R20 Design & Install	04JAN05*	483*	01DEC06	718		0.00	56,109.68					
431-C-115	Robicon Supply R10 Design & Install	04JAN05*	483*	01DEC06	718		0.00	59,629.85					
431-C-120	Robicon Supply R5/1 Design & Install	04JAN05*	483*	01DEC06	718		0.00	59,629.85					
431-C-125	Robicon Supply R5/2 Design & Install	04JAN05*	483*	01DEC06	718		0.00	59,629.85					
431-C-130	Robicon Supply R25/3 Design & Install	04JAN05*	483*	01DEC06	718		0.00	59,629.85					
431-C-135	Robicon Supply R5/4 Design & Install	04JAN05*	483*	01DEC06	718		0.00	63,541.98					
431-C-139	UCLA Supply Design & Install	04JAN05*	483*	01DEC06	718		0.00	99,172.57					
432 - D to C-Site DC Systems													
432-100	Prepare Tower SOW and IP for BOA design	03NOV03A	10*	26NOV03A		100	6,141.60	6,141.60					
432-105	BOA design tower supports	12DEC03A	114*	28MAY04A		100	60,846.24	60,846.24					
432-110	Prep SOW and Requisition for tower installation	01APR04A	42*	28MAY04A		100	23,812.00	23,812.00					
432-115	Bid & Award Tower& external trays Installation	01JUN04A	42*	30JUL04A		100	0.00	0.00					
432-120	Install Tower Supports &external trays CANCELLED	20AUG04A	76*	20AUG04A			331,813.30	331,813.30					
432-1-2	DC Cabling-Dsn	01MAR04A	209*	23DEC04	1,201	75	21,196.48	28,261.97					
432-1-4.0	Prepare SOW & Requisition for 1000MCM 5kv	01APR04A	30	28MAY04A		100	0.00	0.00					
432-1-4.1	Bid & Award - Cable	01JUN04A	29*	12JUL04A		95	0.00	0.00					
432-1-4.2	Cable Delivery CANCELLED	20AUG04A	0	20AUG04A			0.00	0.00					
432-1-4.4	Prepare SOW & Requisition for Cable Installation	04JAN05	0	23DEC04	1,201		0.00	0.00					

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432-1-4.5	Bid & Award Cable Installation	04JAN05	0	23DEC04	1,201		0.00	0.00											
432-1-4.7	Procure trays	01JUL04	0	30JUN04	1,323		0.00	0.00											
432-1-4.8	Install Trays	01JUL04	0	30JUN04	1,323		0.00	0.00											
432-1-4.6	S/C Install Cable [A/1]	01JUL04	0	30JUN04	1,323		0.00	0.00											
432-1-6	DC Cabling-Installation Support	04JAN05	0	23DEC04	1,201		0.00	0.00											
433 - D-Site DC Systems																			
433-1-2	DC Cabling-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-1-4	DC Cabling-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-1-6	DC Cabling-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-2-4.0	Design Isolation switch	01APR04A	64*	30JUN04A		100	6,710.60	6,710.60											
433-2-4.1	Prep Spec and Requisition for Isolation Switch	01APR04A	30	30JUN04A		100	6,710.60	6,710.60											
433-2-4.2	Bid & Award Isolation Switch	01JUN04A	43*	30JUL04	1,302	30	0.00	0.00											
433-2-4.3	Deliver Isolation Switch	02AUG04	0	30JUL04	1,302		0.00	0.00											
433-2-4.4	Prep SOW and Requisition for IS installation	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-2-4.5	Bid & Award IS Installation	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-2-4.6	Install Isolation Switch	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-3-2	NSTX OH PS changes-Dsn	01JUL04A	0	30JUN04	1,323		0.00	0.00											
433-3-6	NSTX OH PS changes-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-3-8	NSTX OH PS changes-Commission	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-4-2	NSTX TF Power Supply changes-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-4-6	NSTX TF Power Supply changes-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
433-4-8	NSTX TF Power Supply changes-Commission	01JUL04	0	30JUN04	1,323		0.00	0.00											
44 - Control and protection Systems																			
Job: 4401 - Control & Protection-RAMAKRISHNAN																			
441 - Electrical Interlocks																			
441-1-2	C-site-Dsn interlock sys	01OCT04*	366	24MAR06	184		0.00	108,242.75											
441-1-4	C-site-Procure	30SEP05*	149	08MAY06	391		0.00	65,245.64											
441-1-6	C-site-Install	27MAR06	238	08MAR07	184		0.00	156,937.26											
441-2-2	D-site-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											
441-2-4	D-site-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00											
441-2-6	D-site-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
441-2-8	D-site-Commission	01JUL04	0	30JUN04	1,323		0.00	0.00											
441-3-2	D-to-C-site-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											

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									FY04			FY05			FY06			FY07			FY08		
441-3-4	D-to-C-site-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00															
441-3-6	D-to-C-site-Install	01JUL04	0	30JUN04	1,323		0.00	0.00															
441-3-8	D-to-C-site-Commission	01JUL04	0	30JUN04	1,323		0.00	0.00															
442 - Kirk Key Interlocks																							
442-1-2	Kirk Keys-Dsn	03OCT05*	41	30NOV05	380		0.00	15,100.00															
442-1-4	Kirk Keys-Procure	24OCT05*	185	21JUL06	221		0.00	13,050.00															
442-1-6	Kirk Keys-Install	24JUL06*	68	26OCT06	221		0.00	51,111.77															
442-1-8	Kirk Keys-Commission	27SEP06*	62	02JAN07	221		0.00	10,925.29															
443 - Real Time Control Systems																							
443-1-2	Develop Control Algorithms-Dsn	21APR06*	142	09NOV06	221		0.00	12,799.32															
444 - Instrument Systems																							
444-1-2	DC Current Transducers (DCCTs)-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00															
444-1-4	DC Current Transducers (DCCTs)-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00															
444-1-6	DC Current Transducers (DCCTs)-Install	01JUL04	0	30JUN04	1,323		0.00	0.00															
444-1-8	DC Current Transducers (DCCTs)-Commission	01JUL04	0	30JUN04	1,323		0.00	0.00															
444-2-2	DC Potential Transducers (DCPTs)-Dsn	07OCT05*	95	28FEB06	210		0.00	30,200.00															
444-2-4	DC Potential Transducers (DCPTs)-Procure	30SEP05*	207	31JUL06	283		0.00	7,829.62															
444-2-6	DC Potential Transducers (DCPTs)-Install	01MAR06*	200	12DEC06	210		0.00	33,603.00															
444-2-8	DC Potential Transducers (DCPTs)-Commission	21JUL06*	120	17JAN07	210		0.00	16,697.40															
444-3-2	DC Shunts-Dsn	01OCT04*	122*	01APR05	506		0.00	14,844.00															
444-3-4	DC Shunts-Procure	29SEP05*	224	22AUG06	267		0.00	58,719.78															
444-3-6	DC Shunts-Install	20MAR06*	130	20SEP06	267		0.00	50,999.20															
444-3-8	DC Shunts-Commission	21SEP06*	65	22DEC06	222		0.00	17,077.81															
444-4-2	Signal Conditioning & Cabling-Dsn	23SEP05*	99	20FEB06	286		0.00	52,846.67															
444-4-4	Signal Conditioning & Cabling-Procure	13OCT05*	188	17JUL06	226		0.00	15,660.00															
444-4-6	Signal Conditioning & Cabling-Install	16MAY06*	130	16NOV06	226		0.00	29,050.34															
444-4-8	Signal Conditioning & Cabling-Commission	15SEP06*	65	18DEC06	226		0.00	21,559.32															
445 - Coil Protection Systems																							
445-1-2	Ground Fault Protection-Dsn	01OCT04*	142	29APR05	373		0.00	63,120.00															
445-1-4	Ground Fault Protection-Procure	24NOV04*	187	26AUG05	290		0.00	23,256.00															
445-1-6	Ground Fault Protection-Install	05OCT05*	223	25AUG06	264		0.00	31,088.00															
445-1-8	Ground Fault Protection-Commission	05OCT06*	65	15JAN07	212		0.00	12,028.80															

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan												
									FY04	FY05	FY06	FY07	FY08							
445-2-0	Overload Protection & Cabling-Prelim Dsn	01MAR04A	272*	31MAR05	1,137	30	3,203.94	10,679.79												
445-2-1	Overload Protection & Cabling-Peer Review	01APR05	1	01APR05	1,137		0.00	0.00												
445-2-2	Overload Protection & Cabling-FinalDsn	05OCT05*	65	13JAN06	211		0.00	64,200.00												
445-2-4	Overload Protection & Cabling-Procure	30SEP05*	136	19APR06	264		0.00	46,976.56												
445-2-6	Overload Protection & Cabling-Install	16JAN06*	186	05OCT06	211		0.00	70,813.39												
445-2-8	Overload Protection & Cabling-Commission	09OCT06	65	17JAN07	210		0.00	44,704.80												
446 - Ground Fault Monitoing System																				
446-1-2	GFMS-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00												
446-1-4	GFMS-Procure/Fab/Install	01JUL04	0	30JUN04	1,323		0.00	0.00												
45 - Power System Design and Integration																				
Job: 4501 - Power Sys Dsn & Integ-RAMAKRISHNAN																				
FY03 Actual Cost																				
4501-001	Apr-Sept MIE Cost	01APR03A	43*	30SEP03A		100	112,340.00	112,340.00												
451 - System Design & Interfaces																				
4501-100	Design Drawings	02FEB04A	171*	30SEP04	1,259	30	7,182.39	23,941.30												
4501-110	Calculations-Dsn	01MAR04A	151*	30SEP04	1,259	5	0.00	0.00												
451-0-1	C-Site Decision	30APR04A	0	30APR04A		100	0.00	0.00												
451-0-2	Develop SRD	01JUL04*	21	30JUL04	1,302		0.00	0.00												
451-7-20	FDR DC transmission		0	28MAY04A		100	0.00	0.00												
451-3-2	Dwgs,asbuilts -Elect Dsn	01OCT04*	747*	28SEP07	512		0.00	155,256.00												
451-2-1	CDR Power system -Dsn	01SEP04*	42*	29OCT04	1,238		0.00	41,512.00												
451-2-2	PDR Power system -Dsn	01MAR05*	69*	06JUN05	1,092		0.00	42,080.00												
451-1-2	Calculations-Dsn	01OCT04*	498*	29SEP06	761		0.00	50,856.40												
451-4-2	FDR AC auxiliaries & grounding-Dsn	03OCT05*	45	06DEC05	965		0.00	10,700.00												
451-7-2	FDR DC transmission-Dsn	01MAY04A	0*	28MAY04A		100	10,236.00	10,236.00												
451-8-2	FDR D-Site -Cabling	01JUL04	0	30JUN04	1,323		0.00	0.00												
451-6-2	FDR C-Site -Cabling	01OCT04*	45	06DEC04	1,214		0.00	31,560.00												
451-2-2.1	FDR C-Site	01OCT04*	65	12JAN05	1,194		0.00	31,560.00												
451-2-2.2	FDR D-Site	01JUL04	0	30JUN04	1,323		0.00	0.00												
452 - Electrical Systems Support																				
452-1-2	Diagnostics AC Power Distr-Dsn	11AUG05*	108*	20JAN06	230		0.00	82,525.34												
452-1-4	Diagnostics AC Power Distr-Procure	05OCT05*	248	02OCT06	269		0.00	1,305.19												
452-1-6	Diagnostics AC Power Distr-Install	23JAN06	217	28NOV06	230		0.00	73,298.36												

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452-1-8	Diagnostics AC Power Distr-Commission	23OCT06*	65	31JAN07	230		0.00	30,108.00											
452-2-2	Diagnostics sensor cabling-Dsn	11AUG05*	97*	05JAN06	328		0.00	23,748.58											
452-2-4	Diagnostics sensor cabling-Procure	05OCT05*	240	20SEP06	277		0.00	2,610.00											
452-2-6	Diagnostics sensor cabling-Install	30MAY06*	130	01DEC06	227		0.00	20,556.31											
452-2-8	Diagnostics sensor cabling-Commission	26OCT06*	65	05FEB07	227		0.00	6,021.60											
453 - System Testing (PTP's)																			
453-1-2	New Procedures	06OCT05*	90	20FEB06	306		0.00	64,200.00											
453-1-4	Preop Testing-Procure test equipt	26JUN06*	160	16FEB07	218		0.00	33,300.63											
453-1-8	Testing PTPs, ISTPs	07NOV06*	100	05APR07	184		0.00	204,938.40											
46 - FCPC Building Modifications																			
Job: 4601 - FCPC Bldg Mods-RAMAKRISHNAN																			
FY03 Actual Cost																			
4601-001	Apr-Sept MIE Cost	01APR03A	43*	30SEP03A		100	1,300.00	1,300.00											
4601-100	Clear area in West wing SPS to HVAC equipt	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-2-4	Clear the small Vacuum prep lab -Procure	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-2-6	Clear the small Vacuum prep lab -Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-3-2	Floor & Wall Penetrations-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-3-4	Floor & Wall Penetrations-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-3-6	Floor & Wall Penetrations-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-4-2	Mechanical Modifications-Dsn	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-4-4	Mechanical Modifications-Procure	01JUL04	0	30JUN04	1,323		0.00	0.00											
460-4-6	Mechanical Modifications-Install	01JUL04	0	30JUN04	1,323		0.00	0.00											
5 - Central I&C Systems																			
51 - TCP/IP Infrastructure Systems																			
Job: 5801 -Central I&C Integr & Oversight-OLIARO																			
51-00	FY03	01APR03A	250*	30SEP03A		LOE	11,900.00	11,900.00											
51-01	FY04 LOE support	01OCT03A	250*	30SEP04	1,259	LOE	9,303.27	12,504.40											
51-02	FY05 LOE support	01OCT04*	249*	30SEP05	1,010		0.00	12,848.40											
51-10	Preliminary Design (Title I)	21AUG06*	45	23OCT06	214		0.00	6,246.40											
51-20	Final Network Design (Title II)	24OCT06	20	20NOV06	214		0.00	6,548.00											

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633-015	Fab/Assy/Installation	15MAY07*	88	18SEP07	129		0.00	72,933.10																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08
73 - Platform Design & Fabrication													
Job: 7301 - Platform Design & Fab-PERRY													
712.008	Update Platform Specification	23AUG04*	25	27SEP04	1,237		0.00	6,460.00					
712.009	Platform PDR		0	27SEP04	1,237		0.00	0.00					
711A.040	Platform nut plates	02AUG04*	43*	30SEP04	1,259	75	0.00	28,922.00					
712.010	Final Design	28SEP04*	25*	01NOV04	1,261		0.00	55,502.32					
Job: 7401 - TC Prep & Mach Assy Planning-PERRY													
712.020	Fab & Assemble Platform	03OCT05*	132	10APR06	288		0.00	24,296.30					
712.030	Miscs Hardware/Material	03OCT05*	132	10APR06	288		0.00	45,675.00					
74 - Machine Assembly Planning and Oversight													
Job: 7401 - TC Prep & Mach Assy Planning-PERRY													
FY03 Actual Cost													
7401-001	Apr-Sept MIE Cost PPPL	01APR03A	66	30SEP03A		100	131,680.00	131,680.00					
Oversight and Supervision													
711A.020	LOE FY04	01OCT03A	256*	30SEP04	1,283	LOE	112,420.88	149,894.50					
Project Scope													
714.010	LOE FY05	01OCT04*	249	30SEP05	342		0.00	236,807.20					
714.020	LOE FY06 prior to assy starting	03OCT05	122	31MAR06	342		0.00	118,111.86					
714.030	LOE FY07 thru first plasma	03JUL06*	366	17DEC07	278		0.00	551,373.85					
714.031	WBS 7 mgt stretch out cost	18DEC07	180	05SEP08	278		0.00	287,913.60					
FED/Infrastructure Support (non Project cost)													
613.010	Remove Shield Walls ** GPP **	01APR04A	64*	22JUN04A			0.00	0.00					
613.015	Fabricate New Bottom Course of Blocks **GPP**	01APR04A	160*	15NOV04	1,251		0.00	0.00					
613.017	Install New Bottom Course **GPP**	15NOV04*	107	18APR05	1,145		0.00	0.00					
613.020	Remove south PLT shielding (cc 7230)	01JUN04A	0*	22JUN04A			0.00	0.00					
613.025	Dispose of old south PLT shielding **GPP**	01JUL04*	32*	16AUG04	1,315		0.00	0.00					
EXFAC003	Clear PBX control room & Safe PBX (cc7230)	27JAN03A	110*	30JUN03A		100	0.00	0.00					
EXFAC004	Remove Fire protection PLT wall (cc7230)	01MAY03A	21	09MAY03A		100	0.00	0.00					
EXFAC005	Remove Fire Protection under platform (cc7230)	01APR03A	21	30APR03A		100	0.00	0.00					
EXFAC006	Remove Fire Protection Control rm walls(cc7230)	01MAY03A	21	09MAY03A		100	0.00	0.00					
EXFAC007	Remove PBX Base Plates cc7230)	25FEB04A	48*	12MAR04A		100	0.00	0.00					
GPP001	GPP-Upgarde C-Site central chilled wtr plant*TBD	01OCT02A	1	01OCT02A			0.00	0.00					
GPP004	GPP-Roofing Design	01APR04A	128*	30SEP04	1,259		0.00	0.00					

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									FY04	FY05			FY06			FY07			FY08			
GPP004.1	GPP-Roofing Install	02AUG04*	43*	30SEP04	1,259		0.00	0.00														
GPP005	GPP-Test Cell lighting Design	01APR04A	64*				0.00	0.00														
GPP005.1	GPP-Test Cell lighting Install	01JUL04	64	30SEP04	1,259		0.00	0.00														
GPP006	GPP-Test Cell HVAC/dew point control Design	01OCT04*	120	30MAR05	1,011		0.00	0.00														
GPP006.1	GPP-Test Cell HVAC/dew point control Install	31MAR05	128	29SEP05	1,011		0.00	0.00														
GPP007	GPP-C-Site elevators Design	01JUL04*	0*	30JUN04	1,259		0.00	0.00														
GPP007.1	GPP-C-Site elevators Install	01JUL04	64*	30SEP04	1,259		0.00	0.00														
GPP008	GPP-Fire suppression high bay design	01JUL04*	64	30SEP04	1,195		0.00	0.00														
GPP008.1	GPP-Fire suppression high bay install	01OCT04	64	11JAN05	1,195		0.00	0.00														
GPP009	Control Room Lights & Outlets design	01OCT04*	121*	31MAR05	1,010		0.00	0.00														
GPP009.1	Control Room Lights & Outlets install	01APR05	64	30JUN05	1,010		0.00	0.00														
GPP010	Control Room HVAC Design	01OCT04*	121*	31MAR05	1,010		0.00	0.00														
GPP010.1	Control Room HVAC Install	01APR05	64	30JUN05	1,010		0.00	0.00														
GPP011	Control Room Ceiling Design	01APR05*	64	30JUN05	1,010		0.00	0.00														
GPP011.1	Control Room Ceiling Install	01JUL05	64	30SEP05	1,010		0.00	0.00														
GPP012	Control Rm Fire Detection & Suppression Design	01OCT04*	121*	31MAR05	1,010		0.00	0.00														
GPP012.1	Control RmFire Detection & Suppression Install	01APR05	64	30JUN05	1,010		0.00	0.00														
Test Cell Modifications & Upgrades																						
613.030	Test Cell copper ground plane cuts	07SEP04*	43	04NOV04	1,258		0.00	10,653.96														
713.010	General procurements	02AUG04*	43*	30SEP04	1,283		0.00	19,110.00														
7502-000	Outlet Design	02FEB04A	107*	30JUN04A		100	25,272.00	25,272.00														
7502-001	Test Cell 110v outlets	02AUG04*	20	27AUG04	1,282		0.00	14,268.80														
7502-002	Test Cell 208v outlets	02AUG04*	20	27AUG04	1,282		0.00	7,134.40														
7502-010	Ready Rooms (under control room) 110v outlets	02AUG04*	20	27AUG04	1,156		0.00	7,134.40														
7502-011	Cable Removal in test cell (S04335-32)	01OCT03A	0*	31OCT03A		100	9,937.20	9,937.20														
7502-025	TC Floor penetration covers	03NOV03A	42	26NOV03A		100	16,848.00	16,848.00														
EXFAC001.2	Complete Crane Modifications (S04354)	02FEB04A	0*	30JAN04A		100	37,608.48	37,608.48														
75 - Test Cell and Basement Assembly Operations																						
7501 - Construction Support Crew																						
7501-05	Construction Support Crew during machine assy	24MAY06	356	23OCT07	104		0.00	811,284.12														
7501-06	Construction Support Crew during e-beam mapping	07NOV07	41	14JAN08	444		0.00	94,025.50														
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7501-07	Construction Support Crew during cryostat instl	06AUG07	40	01OCT07	511		0.00	92,837.72																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																

Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan												
									FY04	FY05	FY06	FY07	FY08							
8204.02	Model effects local high MU regions on MCWF	01MAY04A	29	28MAY04A		100	19,284.00	19,284.00	Jun=120 hrs											
820.003	Proj engr,Sys Integr.,Designers, Deputy PM FY05	01OCT04*	255*	30SEP05	1,028		0.00	947,234.30	wayne=1640;ea//sm=863;dudek=518;35=7k such=173;simmons=863;brown=1380;brooks=432 gentile=86											
820.004	Proj engr,Sys Integr.,Designers, Deputy PM FY06	03OCT05*	254*	29SEP06	774		0.00	887,483.30	wayne=1640;ea//sm=863;35=5k;dudek=5 such=173;simmons=863;brown=863;brooks=432											
820.004Z	Proj engr,Sys Integr.,Designers, Deputy 8mo s.o.	02OCT06*	252*	25SEP07	522		0.00	465,059.70	wayne=1036;ea//sm=345;35=15k;dudek=173 such=173;simmons=-345;brown=518											
820.005	Proj engr,Sys Integr.,Designers, Deputy PM FY07	01OCT07*	171*	30MAY08	348		0.00	102,889.00	wayne=518;35=3											
84 - Project Physics																				
Job: 8401 - Project Physcis-ZARNSTORFF																				
FY03 Actual Cost																				
840.201	Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A		100	210,270.00	210,270.00												
840.202	Project Physics/Engr Analysis FY04	01OCT03A	256*	30SEP04	1,283	LOE	74,854.65	99,806.20	Zarnstorff=636 41=3\$k ;35=01\$k											
840.203	Project Physics FY05**part of Res Prep Scope	01OCT04*	255*	30SEP05	1,028		0.00	0.00												
Job: 8402 - Project Physics MIE ORNL-LYON																				
FY03 Actual Cost																				
840.301	Apr-Sept MIE Cost ORNL	01APR03A	152*	30SEP03A		100	40,980.00	40,980.00												
840.302	Project Physics/Engr Analysis FY04	01OCT03A	256*	30SEP04	1,283	LOE	45,833.22	61,110.96	Lazarus = 178+178											
85 - Integrated Systems Testing																				
920.001	Procedure and Document Preparation	21AUG06*	273	21SEP07	126		0.00	565,417.75	em//em=1896;em//sm=1896											
920.000	Startup Personnel	31AUG07	72	13DEC07	114		0.00	654,658.29	em//em=1066, ee//em=432, ec//em=432 em//sm=979, ee//sm=0, em//tb=432 r///rm2=490;ee//tb=864											
920.004	Begin Start-up Testing	07NOV07	0		104		0.00	0.00												
920.005	Punch list,Cmplt PTP's,Reconfig, Rm temp Hi-pot	31AUG07	37	23OCT07	114		0.00	0.00												
920.010	Field Coil Testsing,FCPC test & E-Beam Mapping	07NOV07	25	13DEC07	104		0.00	0.00												
920.020	Final ISTEP	14DEC07	7	01JAN08	104		0.00	0.00												
920.021	Operations Approval	02JAN08	3	04JAN08	104		0.00	0.00												
730.9000	First Plasma		0	04JAN08	104		0.00	0.00												
M-0120	CD-4		0	30MAY08*	0		0.00	0.00												

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Activity ID	Activity Description	Forecast Start	Orig Dur	Forecast Finish	Total Float	PCTC	Earned value cost (BCWP)	ECP14 CD-3 Plan	FY04	FY05	FY06	FY07	FY08	
Allocations														
PPPL Allocations														
Job: 8998 - Allocations														
FY03 Actual Cost														
99.03	Apr-Sept MIE Cost PPPL	01APR03A	128*	30SEP03A		100	60,670.00	60,670.00						
99.04	PPPL Allocations FY04	01OCT03A	256*	30SEP04	1,283	LOE	199,440.15	265,920.20		54=153.8				
99.05	PPPL Allocations FY05	01OCT04*	255*	30SEP05	1,028		0.00	214,990.60		54=123.7				
99.06	PPPL Allocations FY06	03OCT05*	254*	29SEP06	774		0.00	214,619.50			54=123.7			
99.07	PPPL Allocations FY07	02OCT06*	190*	29JUN07	519		0.00	170,232.95				54=92.77		
99.07X	PPPL Allocations FY07	02JUL07*	65*	28SEP07	519		0.00	56,885.00					54=31	
Contingency														
Contingency														
99.105	Contingency	04OCT04*	253*	29SEP05	1,029		0.00	1,409,006.25						
99.106	Contingency	03OCT05*	254*	29SEP06	774		0.00	3,000,006.50						
99.107	Contingency	02OCT06*	255*	28SEP07	519		0.00	5,602,000.00						
99.108	Contingency	01OCT07*	171*	30MAY08	348		0.00	3,449,002.93						