

Forecast Start	Forecast Finish	FY10												FY11												FY12					
		O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M
Job: 7503 - Machine Assembly (station 6)-PERRY																															
+ 1.0 - Component Preparation																															
01DEC09	23JUL10																														
+ 2.0 - Test Cell Metrology set-up/deflection test																															
03DEC09	18MAR10																														
+ 3.0 - Pre-installation set-up and test																															
11FEB10	18MAR10																														
+ 4.0 - FPA-1 Installation and Assembly Test																															
19MAR10	22JUL10																														
+ 5.0 - Spool piece installation test																															
23JUL10	16AUG10																														
+ 6.0 - Spool piece flange machining																															
20JUL10	02NOV10																														
+ 7.0 - FPA-2 Installation																															
18JUN10	12JUL10																														
+ 8.0 - FPA-3 Installation																															
11AUG10	01SEP10																														
+ 9.0 - Measure Type-C MC Flanges																															
02SEP10	09SEP10																														
+ 10.0 - Type-C Shim Sizing/Prep																															
08SEP10	09SEP10																														
+ 11.0 - Type-C Inboard Shim Installation Check																															
11JUN10	28OCT10																														
+ 12.0 - Install Remaining TF Coils																															
29OCT10	04JAN11																														
+ 13.0 - Install PF-4 Lwr & Solenoid suprt column																															
05JAN11	05JAN11																														
+ 14.0 - Move all Periods to installed position																															
06JAN11	21MAR11																														
+ 15.0 - Move VV Period to final position and Weld																															
29NOV10	01JUN11																														
+ 16.0 - Move TF Coils to final position																															
01JUN11	09JUN11																														
+ 17.0 - Install Lower PF Coils																															
10JUN11	13JUN11																														
+ 18.0 - Transfer Weight to Final Machine Supports																															
14JUN11	30JUN11																														
+ 19.0 - Vacuum Pump System																															
01JUN11	20JUL11																														
+ 20.0 - MC/VVSA Annulus insulation fill																															
01JUL11	22JUL11																														
+ 21.0 - Instl Remaining Trim Coils & Mag struct																															
21JUL11	01AUG11																														
+ 22.0 - Install solenoid & Remaining PF Coils																															
02AUG11	17AUG11																														
+ 23.0 - Instl/Route Mag Leads to Transition Box																															
18AUG11	14SEP11																														
+ 24.0 - Install LN2 and I&C Services																															
15SEP11	24OCT11																														
+ 25.0 thru 35.0 - Cryostat,NB duct & I&C Routing																															
28JUN11	14NOV11																														
Job: 8501 - Integrated Systems Testing-GENTILE																															
+ Start-up																															
18OCT11	05JAN12																														