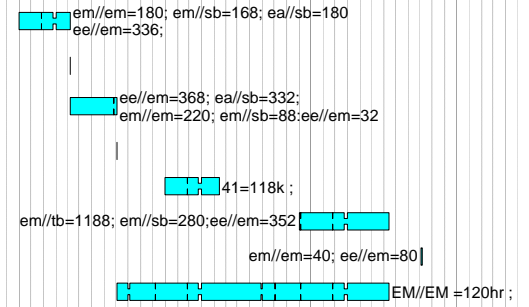
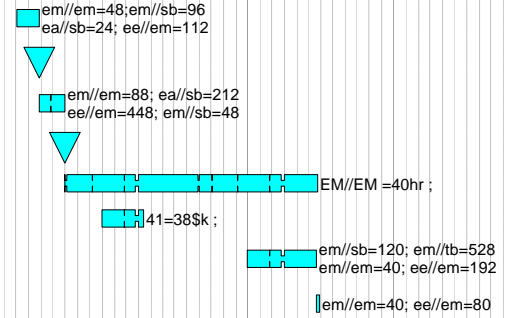
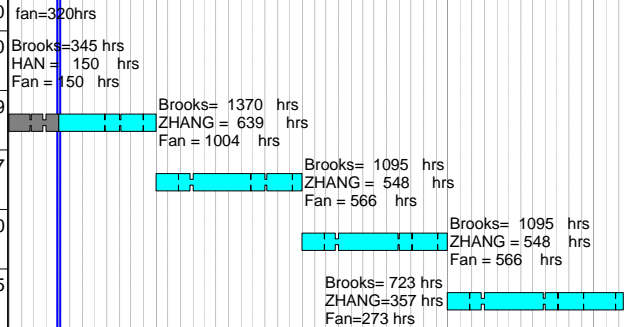


Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
<b>cc 9450 - NCSX Fabrication (MIE)</b>													
<b>Blanchard</b>													
<b>Job: 2101 - Fueling Systems-BLANCHARD</b>													
211-101	Preliminary Design	42		03MAR09*	29APR09	318		40,631.36					
211-105	PDR Fueling Systems	0			29APR09	318		0.00					
211-109	Final Design	42		30APR09	29JUN09	318		120,756.40					
211-113	FDR Fueling Systems	0			29JUN09	318		0.00					
211-117	Title III	431		30JUN09	25MAR11	906	LOE	6,764.55					
211-121	Procure Material and Supplies	65		01OCT09*	13JAN10	253		50,806.00					
211-125	Fabricate and Assemble	115		01OCT10*	22MAR11	70		97,654.80					
211-126	Test	5		23MAR11	29MAR11	70		21,609.20					
<b>Job: 2201 - Vacuum Pumping Systems-BLANCHARD</b>													
220-101	Preliminary Design	83		01OCT08*	05FEB09	361		126,871.80					
220-105	PDR VPS	1		06FEB09	06FEB09	361		0.00					
220-109	Final Design	80		09FEB09	01JUN09	361		147,786.60					
220-113	FDR VPS	1		02JUN09	02JUN09	361		0.00					
220-117	Procure PLC,Values,Hardware	87		01OCT09*	12FEB10	277		157,766.00					
220-133	Fabrication and Assemble	154		01SEP10*	15APR11	50		205,043.31					
220-137	Test VPS Hardware	3		05JUL11	07JUL11	1		21,609.20					
220-116	Title III	463		03JUN09	13APR11	893	LOE	20,285.49					



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08					FY09					FY10					FY11					FY12				
<b>Brooks</b>																																	
<b>Job: 8204 - Systems Analysis-BROOKS</b>																																	
8204FY07	Systems Analysis FY07 Analysis for structure dsn	106*		01MAY07A	28SEP07A		LOE	0.00																									
8204FY08	Systems Analysis, studies and tech assurance	164*		01MAY07A	28SEP07A		LOE	0.00																									
8204-FY08X	Systems Analysis, studies & tech assurance FY08	250*		01OCT07A	30SEP08	1,521	LOE	364,985.39																									
8204-FY09	Systems Analysis, studies & tech assurance FY09	249*		01OCT08*	30SEP09	1,272	LOE	414,032.87																									
8204-FY10	Systems Analysis, studies & tech assurance FY10	248*		01OCT09*	30SEP10	1,024	LOE	426,116.10																									
8204-FY11	Systems Analysis, studies & tech assurance FY11	300*		01OCT10*	13DEC11	724	LOE	278,334.65																									



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Brown</b>														
<b>Job: 1803/1805- FPA Tooling/Constr-BROWN/DUDEK</b>														
<b>Station 3-Modular Coil to VVSA Assembly</b>														
1803-3.10	VV/MC clearance report (for VVSA1, 2 and 3)	0*		27JUL07A	26JUL07A		100	0.00						
1803-3.2	Finalize drawings for internal review and outsid	3		25JUN07A	27JUN07A		100	0.00						
1803-3.3	Analyze single point lift	10*		28JUN07A	12JUL07A		100	0.00						
1803-3.4	Stage 3 support FDR	3*		02JUL07A	17JUL07A		100	0.00						
1803-3.5	Flange bolt/VV support access platform	8		02JUL07A	12JUL07A		100	0.00						
1803-3.9	Assembly sequence plan and installation procedur	18		01JUN07A	26JUN07A		100	0.00						
1803-3.6	Revise drawings per FDR input & release for Fab	111*		02JUL07A	07DEC07A		100	0.00						
1803-3.7	Transportation study (move between test cells)	2		10DEC07A	11DEC07A		100	0.00						
1803-3.11	Deliver Support Cart (PE 007703)	69*		15OCT07A				0.00						
1803S3-1	Flange bolt/VV support access platform	10*		03MAR08*	14MAR08	214		9,074.40						
1803S3-2	Updated Stations 3 and 5 sequence plan	2*		31JAN08*	01FEB08	130		5,667.20						
1803S3-3	Station 3 alignment FDR and clean-up activities	15		21FEB08*	12MAR08	117		17,772.40						
1803S3-3M	Station 3 alignment FDR	0			12MAR08	117		0.00						
1803S3-4	Generate laser screen trace drawings (3 periods)	15		19JAN09	06FEB09	50		14,007.20						
1803S3-5	Analyze single point lift (proof test of support	10*		18FEB08*	29FEB08	224		20,319.20						
1803S3-6	Station 3 simulation detail model	15*		04FEB08*	22FEB08	229		22,704.00						
1803S3-7	VV/MC clearance study (for VVSA1, 2 and 3)	15*		03MAR08*	21MAR08	179		18,453.60						
1803S3-8	Station 3 deflection FEA study	30		24MAR08	02MAY08	179		39,670.40						
1803S3-10	Complete station 3 design & analysis	0			30SEP08	75		0.00						
1803S3-9	Oversite, cost and schedules, reviews	171		31JAN08*	30SEP08	75		7,084.00						
1805S3-1	Laser mounting brackets (includes a set of 3)	85		13MAR08	11JUL08	117		621.00						
1805S3-2	Left side base grout plates	85		31JAN08	29MAY08	147		2,620.62						
1805S3-3	MCHP lift fixture frame weldment	85		31JAN08	29MAY08	147		9,091.44						
1805S3-4	Lift fixture mounting bracket weldments	85		31JAN08	29MAY08	147		14,717.70						
1805S3-5	Reworked laser frame structure	85		31JAN08	29MAY08	147		1,117.80						
1805S3-6	Right inboard laser frame structure	85		31JAN08	29MAY08	147		1,055.70						
1805S3-7	Left inboard laser frame structure	85		31JAN08	29MAY08	147		844.56						
1805S3-8	Laser screen lexan sheet (1/8 x 48" x 96")	85		31JAN08	29MAY08	147		546.48						
1805S3-9	Estimate for Station 2 type alignment system	85		31JAN08	29MAY08	147		4,024.08						
1805S3-100	Hardware & Misc items	65		31JAN08	30APR08	167		1,242.00						
1805S3-110	Misc assembly Cost	65		31JAN08	30APR08	167		10,060.20						
1805S3-201	MC base support system (left / rt side)	65		31JAN08	30APR08	167		15,512.58						
1805S3-202	Hilman roller - 8-OT plus R & U guides	65		31JAN08	30APR08	167		5,899.50						
1805S3-203	AirLoc Wedgmount Precision Levelers	65		31JAN08	30APR08	167		2,347.38						
1805S3-204	Lift fixture mounting bracket weldments	65		31JAN08	30APR08	167		14,717.70						
1805S3-205	Estimate for Station 2 type alignment system	65		31JAN08	30APR08	167		4,024.08						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
1805S3-206	Hardware & Misc items	65		31JAN08	30APR08	167		1,242.00					
1805S3-207	Misc assembly Cost	65		31JAN08	30APR08	167		10,060.20					
<b>Station 5-Final Field Period Assembly</b>													
1803-5.1	Complete FP support models	146*		01JUN07A	07JAN08A		100	0.00					
1803S5-2	Circular ports assembly tooling models and dwgs	12*		31JAN08*	15FEB08	358		11,343.00					
1803S5-3	VV port alignment tooling	10		18FEB08	29FEB08	358		23,242.40					
1803S5-4	Station 5 (and 3) lift fixture structures and li	10*		04FEB08*	15FEB08	358		22,444.80					
1803S5-5	Port 4 assembly tooling, models and dwgs	10		18FEB08	29FEB08	358		9,209.60					
1803S5-6	Complete external platform models	10*		17MAR08*	28MAR08	321		9,074.40					
1803S5-7	VV work platforms	17		31MAR08	22APR08	321		13,611.60					
1803S5-8	Station 5 support structural analysis	10*		03MAR08*	14MAR08	348		28,336.00					
1803S5-9	Station 5 PDR activities	10		21FEB08*	05MAR08	355		7,084.00					
1803S5-10	Station 5 FDR - Base support	10		05MAR08*	18MAR08	218		7,084.00					
1803-5.6	Station 5 FDR	0			18MAR08	218		0.00					
1803S5-11	Base support release for fabrication	5		19MAR08	25MAR08	341		4,604.80					
1803S5-12	Station 5 FDR - Lift fixtures, port tooling and	10		08APR08*	21APR08	317		7,084.00					
1803S5-13	Complete dwgs package & release for fabrication	5		22APR08	28APR08	317		4,537.20					
1803S5-14	Oversite, cost and schedules, reviews	170		31JAN08*	29SEP08	210	LOE	14,168.00					
1803S5-15	Complete station 5 design	0			29SEP08	210		0.00					
1805S5-1	FPA base support system	105		19MAR08	14AUG08	218		6,359.04					
1805S5-2	Type-C side support structure	105		19MAR08	14AUG08	218		3,589.38					
1805S5-3	NB side stabilizing support structure	105		19MAR08	14AUG08	218		2,322.54					
1805S5-4	TF local temporary supports	105		19MAR08	14AUG08	218		683.10					
1805S5-5	20 ton screw jacks	105		19MAR08	14AUG08	218		819.72					
1805S5-6	AirLoc Wedgmount Precision Levelers	105		19MAR08	14AUG08	218		1,242.00					
1805S5-7	Port 4 handling structure	105		19MAR08	14AUG08	218		5,464.80					
1805S5-8	Small port handling structure	105		19MAR08	14AUG08	218		1,366.20					
1805S5-9	Station 5 (and 3) lift fixture structures	105		19MAR08	14AUG08	218		9,327.42					
1805S5-102	Hardware & Misc. items	105		19MAR08	14AUG08	218		1,242.00					
1805S5-103	Misc. assembly Cost	105		19MAR08	14AUG08	218		10,060.20					
<b>6.00-Final Machine Assembly</b>													
1803S6-1	Stage 6 FP support and roller system	39*		05MAY08*	27JUN08	470		76,811.20					
1803S6-2	Spool piece support and roller system	53*		19MAY08*	01AUG08	446		76,811.20					
1803S6-3	Update Station 6 sequence plan	10*		21JUL08*	01AUG08	446		7,084.00					
1803S6-4	External tooling/man access platforms	14*		18AUG08*	05SEP08	417		13,611.60					
1803S6-5	Metrology support stands	5		08SEP08	12SEP08	417		4,537.20					
1803S6-6	Station 6 stress and deflection FEA study	24*		09JUN08*	11JUL08	461		56,672.00					
1803S6-7	Station 6 simulation model and clearance study	24*		23JUN08*	25JUL08	451		26,470.40					



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Chrzanowski</b>														
<b>Job: 1302 - PF Design -CHRZANOWSKI</b>														
1302-200	Complete PF Coil SRD	45*		03DEC07A	12FEB08A		100	0.00						
1302-210	Update PF Coil SDD	101*		12SEP07A	12FEB08A		100	0.00						
1302-240	Disposition PDR Chits	36*		02JAN08A	20FEB08A		100	0.00						
1302-214	Prepare,Review & Approve conductor spec	11		01FEB08A	14FEB08A		100	0.00						
1302-216	Prepare,Review & Approve coil spec	16		31JAN08A	21FEB08A		100	0.00						
1302-235	Detail Drawings PF4	10		14DEC07A	13FEB08A		100	0.00						
1302-245	Detail Drawings PF5	10		14DEC07A	13FEB08A		100	0.00						
1302-260	Detail Drawings PF6	10		02JAN08A	13FEB08A		100	0.00						
1302-250	Analysis Support	10		31JAN08A	13FEB08A		100	0.00						
1302-217	Drawing Support	10		31JAN08A	13FEB08A		100	0.00						
1302-218	PF Stress Analysis with leads	10		31JAN08A	13FEB08A		100	0.00						
1302-265	Prepare for FDR	3		18FEB08A	20FEB08A		100	0.00						
1302-270	PF Coils - FDR	0	R		21FEB08A		100	0.00						
1302-275	Resolve FDR Chits	51		22FEB08*	02MAY08	1,255		14,168.00						
<b>Job: 1352 - PF Coil Procurement-CHRZANOWSKI</b>														
<b>PF Coil Fabrication</b>														
141-038.1	PF Conductor Delivery	65		21FEB08A	08MAY08	1,621		200,210.40						
141-039	Bid & Award Materials	21		03MAR08*	31MAR08	1,581		8,500.80						
141-040	PF Materials Awarded	0			31MAR08	1,581		0.00						
1352-100	Materials Delivery PF 4,5,6	68		01APR08	07JUL08	1,581		168,502.14						
141-035	Bid & Award PF Coil Fabrication	60*		07MAR08*	30MAY08	303		34,276.00						
141-036	PF Coils Awarded	0			30MAY08	303		0.00						
141-037	Bid & Award Conductor	15*		31JAN08A	20FEB08A			0.00						
141-038	PF Conductor Awarded	0			20FEB08A			0.00						
1352-121	Design/Fab Tooling for PF 5	85		02JUN08	30SEP08	304		273,900.00						
1352-122	Design/Fab Tooling for PF 6	85		02JUN08	30SEP08	303		320,100.00						
1352-145	Fabricate/Dlvr PF 5 & 6 Lower	95		01OCT08	23FEB09	304		156,519.00						
1352-145M	PF 5&6 Lower Delivered	0			23FEB09	304		0.00						
1352-146	Fabricate/Dlvr PF 5 & 6 Upper	154		24FEB09	30SEP09	456		156,519.00						
1352-120	Tooling for PF 4	55		01OCT08	18DEC08	303		73,656.00						
1352-151	Fabricate/Dlvr PF 4 lower & upper	194		19DEC08	30SEP09	303		41,124.60						
141-031	Title III engr WBS 132	370		05MAY08	23OCT09	1,255	LOE	144,865.76						
141-901	PF5 Lower Inspection & Test	5		24FEB09	02MAR09	304		3,545.70						
141-902	PF6 Lower Inspection & Test	5		24FEB09	02MAR09	304		3,545.70						
141-905	PF5 Upper Inspection & Test	5		01OCT09	07OCT09	456		3,649.20						



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
141-906	PF6 Upper Inspection & Test	5		01OCT09	07OCT09	457		3,649.20					
141-900	PF4 Lower Inspection & Test	5		01OCT09	07OCT09	303		3,649.20					
141-900A	PF4 Upper Inspection & Test	5		01OCT09	07OCT09	461		3,649.20					
141-903	Refurbish PF 1a	20		08OCT10*	04NOV10	154		7,229.60					
141-904	Assemble PF1a and CS structure	30		05NOV10	20DEC10	154		22,566.40					
<b>Job: 1408 - MC Winding Supplies-CHRZANOWSKI</b>													
1408-1	Procure Batt insulation	0*		01JUN07A	29JUN07A		100	0.00					
1408-2	Epoxy (existing order)	256*		23MAY07A	02JUN08	149	LOE	19,002.60					
1408-3	Misc and safety supplies (\$7k/mo.)	276*		23MAY07A	30JUN08	1,585	LOE	40,476.78					
1408-4	Procure & Deliver Thermocouples PE007557	65*		01AUG07A	17OCT07A		100	0.00					
1408-4.0	Order Strain Gages	1		31JAN08*	31JAN08	191		0.00					
1408-4.1	Procure Strain Gages	65		01FEB08*	01MAY08	191		37,260.00					
1408-5	Epoxy/glass for mold shell	255*		23MAY07A	30MAY08	106	LOE	5,439.96					
1408-6	VPI clean manifold contract	255*		23MAY07A	30MAY08	185	LOE	4,185.54					
1408-8	Cutting hardware for flange bolts	276*		23MAY07A	30JUN08	1,585	LOE	1,440.72					
1408-7	Misc tech shop support	255*		23MAY07A	30MAY08	1,606	LOE	17,032.25					
<b>Job: 1451 - Mod Coil Winding-CHRZANOWSKI</b>													
<b>Station 1a/4 Casting Prep</b>													
P1-061	Receive A5, Prep& Instl Cladding	51*	2*	19APR07A	22MAY07A		100	0.00					
P2-031	Receive C6, Prep& Instl Cladding	44	1.5	02JUL07A	24SEP07A		100	0.00					
P3-061	Receive B5, Prep& Instl Cladding	40	1.5	25JUN07A	10SEP07A		100	0.00					
P1-151	Receive A6, Prep& Instl Cladding	68*	1.5	01NOV07A	15FEB08	131	15	30,206.03					
P3-151	Receive B6, Prep& Instl Cladding	62*	1.5	01SEP07A	30NOV07A		100	0.00					
<b>Station 2-Winding, Instl Chill Plates,Tubing,Bag</b>													
P2-161	Wind coil B4	54*	2	16APR07A	12JUN07A		100	0.00					
P2-170	Instl Chill Plates,Tubing,Bag B4	31*	1	13JUN07A	26JUL07A		100	0.00					
P3-071	Wind coil B5	72*	1	11SEP07A	20DEC07A		100	0.00					
P3-080	Instl Chill Plates,Tubing,Bag B5	38*	1	20DEC07A	20FEB08	216	86	8,048.62					
P3-161	Wind coil B6	78*	1	01NOV07A	29FEB08	170	83	20,687.77					
P3-170	Instl Chill Plates,Tubing,Bag B6	44	1	02JUN08	01AUG08	106		57,490.16					
<b>Station 3-Winding, Instl Chill Plates,Tubing,Bag</b>													
P2-080	Instl Chill Plates,Tubing,Bag B3	64*	2	01APR07A	09MAY07A		100	0.00					
P2-131	Wind coil A5	53*	1	23MAY07A	31JUL07A		100	0.00					
P2-140	Instl Chl Plates,Tubing, Bag A5	26	1	30JUL07A	06SEP07A		100	0.00					
P2-041	Wind coil C6	63*	1	24SEP07A	14DEC07A		100	0.00					
P2-050	Instl Chl Plates,Tubing, Bag C6	43	1	17DEC07A	31JAN08A		100	0.00					

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
P1-161	Wind coil A6	75	1	18FEB08	28MAR08	131		121,692.77					
P1-170	Instl Chill Plates,Tubing,Bag A6	44	1	31MAR08	30MAY08	131		57,490.16					
<b>Station 5-VPI</b>													
P2-081V	VPI (Station 5) B3	11	2	10MAY07A	24MAY07A		100	0.00					
P3-081V	VPI (Station 5) B4	21	2	02JUL07A	31JUL07A		100	0.00					
P1-081V	VPI (Station 5) A5	11	2	07SEP07A	21SEP07A		100	0.00					
P2-051V	VPI (Station 5) C6	12*	1	31JAN08A	15FEB08	219	26	34,765.73					
P2-171V	VPI (Station 5) B5	19	1	21FEB08	18MAR08	216		47,514.31					
P1-171V	VPI (Station 5) A6	19	1	02JUN08	26JUN08	131		47,514.31					
P3-171V	VPI (Station 5) B6	19	1	04AUG08	28AUG08	106		47,514.31					
P3-171VM	COMPLETE VPI OF 18th MOD COIL	0	1		28AUG08	106		0.00					
<b>Station 1 Post VPI</b>													
P3-141C	Final Clamps & Warm Test (Station1) A4	18*	1	25JUN07A	19JUL07A		100	0.00					
P2-081C	Final Clamps & Warm Test (Station1) B3	12*	1		16AUG07A		100	0.00					
P3-081C	Final Clamps & Warm Test (Station1) B4	62*	1	04AUG07A	03OCT07A		100	0.00					
P1-081C	Final Clamps & Warm Test (Station1) A5	33*	1	15OCT07A	30NOV07A		100	0.00					
P2-051C	Final Clamps & Warm Test (Station1) C6	16	1	18FEB08	10MAR08	220		24,006.88					
P3-171C	Final Clamps & Warm Test (Station1) B5	16	1	19MAR08	09APR08	216		24,006.88					
P1-171C	Final Clamps & Warm Test (Station1) A6	16	1	27JUN08	21JUL08	134		24,006.88					
P2-171C	Final Clamps & Warm Test (Station1) B6	16	1	29AUG08	22SEP08	106		24,006.88					
<b>LOE Oversight &amp; Supervision</b>													
145XSPRV-1	Winding Engineering oversight and supervision	298*		01MAY07A	31OCT07A		LOE	0.00					
145XSPRV-2	Winding Engineering oversight and supervision	314*		01MAY07A	31JUL08	1,563	LOE	74,971.74					
145XSPRV-3	Winding Engineering oversight and supervision	356*		01MAY07A	30SEP08	1,521	LOE	84,886.56					
145XSPRV-A	Winding Engineering oversight and supervision	185*		01NOV07A	31JUL08	1,563	LOE	189,776.65					
<b>Job: 1459 - Mod Coil Fabr.Punch List-CHRZANOWSKI</b>													
<b>Punchlist Tech shop/RESA</b>													
PLTS-B2	Grinding -B2	13*	1	18JUN07A	22JUN07A		100	0.00					
PLTS-A2	Grinding -A2	126*	1	25JUN07A	31JAN08A		100	0.00					
PLTS-B1	Grinding -B1	42*	1	04SEP07A	05OCT07A		100	0.00					
PLTS-A1	Grinding -A1	18	1		31AUG07A		100	0.00					
PLTS-C1	Grinding & Drill Holes -C1	54*	1	14SEP07A	30NOV07A		100	0.00					
PLTS-C2	Grinding & Drill Holes -C2	106*	1	02JUL07A	30NOV07A		100	0.00					
PLTS-C3	Grinding & Drill Holes -C3	102*	1	01OCT07A	03MAR08	187	56	8,339.23					
PLTS-C4	Grinding & Drill Holes -C4	5	1	01OCT07A	10MAR08	214	6	17,815.63					
PLTS-A3	Grinding -A3	43*	1	01OCT07A	30NOV07A		100	0.00					

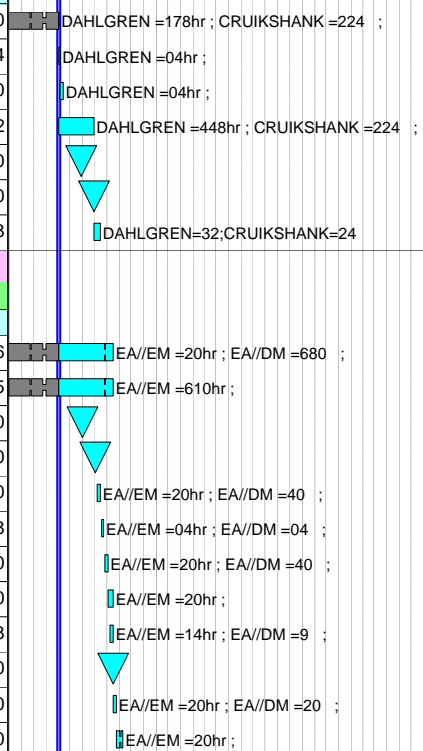






Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12												
<b>Station 2-Modular Coil Sub- Assembly</b>																																																																					
1803-201	Station 2 Assembly Specification	164*		01JUL07A	29FEB08	0	80	1,812.00	■ ORNLEM =80hr ;																																																												
1803-205	Station 2 Assembly Drawings	142*		11JUN07A	09JAN08A		100	0.00	■ ORNLDM =160hr ;																																																												
<b>Station 3-Modular Coil to VVSA Assembly</b>																																																																					
1803-301	Station 3 Assembly Specification	185*		02JUL07A	31MAR08	129	30	25,368.00	■ ORNLEM =240hr ;																																																												
1803-305	Station 3 Assembly Drawings	185*		02JUL07A	31MAR08	129	60	6,336.00	■ ORNLDM =160hr ;																																																												
<b>Station 5-Final Field Period Assembly</b>																																																																					
1803-501	Station 5 Assembly Specification	48*		01APR08*	06JUN08	203		30,200.00	■ ORNLEM =200hr ;																																																												
1803-505	Station 5 Assembly Drawings	152*		03SEP07A	15APR08	240	40	14,256.00	■ ORNLDM =240hr ;																																																												
1803-509	Field period Assy Dwgs	132*		01FEB08*	06AUG08	161		47,520.00	■ ORNLDM =480hr ;																																																												
1803-611	Detail dwgs ports	90		01APR08*	06AUG08	161		23,760.00	■ ORNLDM =240hr ;																																																												
<b>6.00-Final Machine Assembly</b>																																																																					
1803-601	Station 6 Assembly Specification	120		15APR08*	02OCT08	377		66,490.97	■ ORNLEM =440hr ;																																																												
1803-605	Station 6 Assembly Drawings	120		15APR08*	02OCT08	377		63,408.53	■ ORNLDM =640hr ;																																																												
1803-613	Detail dwgs-man access port	120		15APR08*	02OCT08	377		7,926.07	■ ORNLDM =80hr ;																																																												
1803-605M	Station 6 Specification & Assy Drawings Complete	0			02OCT08	377		0.00	▼																																																												
1803-010	meetings,reporting,/presentations assy models	379*		01MAY07A	31OCT08	1,498	LOE	54,442.20	■ ORNLEM =612;ornldm=600 dsn reviews ornlem=320																																																												
<b>Job: 1901 - Stellarator Core Mngtt&amp;Integr-COLE</b>																																																																					
<b>191 - Stellarator Core Management &amp; Oversight</b>																																																																					
1901-07	WBS 191 FY07	LOE	106*	1	01MAY07A	28SEP07A		LOE	0.00	■ cole=.50 fte nelson=.15 fte ; 35=05\$K ;																																																											
1901-08	WBS 191 FY08	LOE	249*	1	01OCT07A	29SEP08	1,522	LOE	147,785.61	■ cole=.50 fte nelson=.15 fte ; 35=06\$K ; ornl41=20.38k																																																											
1901-09	WBS 191 FY09	LOE	247*	1	01OCT08*	28SEP09	1,274	LOE	240,493.62	■ cole=.50 fte nelson=.15 fte ; 35=06\$K ; ornl41=20.38k																																																											
1901-10	WBS 191 FY10		498*	1	01OCT09*	30SEP11	737	LOE	510,981.21	■ cole=.50 fte nelson=.15 fte ; 35=06\$K ; ornl41=20.38k																																																											
1901-11	WBS 191 FY12		37*	1	03OCT11*	22NOV11	737	LOE	40,305.00	■ cole=.50 fte nelson=.15 fte ; 35=06\$K ; ornl41=20.38k																																																											
<b>192 - Stellarator Core Integr &amp; Global Analysis</b>																																																																					
1902-07	WBS 192 FY07		106*	1	01MAY07A	28SEP07A		LOE	0.00	■ ornlem=.55; ornl dsnr=.3 ornl35=3k																																																											
1902-08	WBS 192 FY08		249*	1	01OCT07A	29SEP08	1,522	LOE	155,004.85	■ ornlem=.55; ornl dsnr=.3 ornl35=3k																																																											
1902-09	WBS 192 FY09		247*	1	01OCT08*	28SEP09	1,274	LOE	236,839.50	■ ornlem=.55; ornl dsnr=.3 ornl35=3k																																																											
1902-10	WBS 192 FY10		498*	1	01OCT09*	30SEP11	774	LOE	505,262.03	■ ornlem=.55; ornl dsnr=.3 ornl35=3k																																																											
1902-11	WBS 192 FY10		37*	1	03OCT11*	22NOV11	737	LOE	40,196.49	■ ornlem=.55; ornl dsnr=.3 ornl35=3k																																																											
RISKMIT	Risk mitigation tasks		625*	1	01APR08*	30SEP10	1,024	LOE	380,109.82	■ ornlem=1804 hrs ornl41= \$90k																																																											

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Dahlgren</b>														
<b>Job: 1702 - Base Support Struct Design-DAHLGREN</b>														
1702-510	Base support structure prel. design & analysis	120*		03SEP07A	31JAN08A		100	0.00						
1702-515	Base support - PDR	5	R	31JAN08	06FEB08	202		3,506.64						
1702-516	Disposition PDR chits	5	R	07FEB08	13FEB08	202		2,833.60						
1702-520	Final design. Assy dwgs, fab dwgs, BOMs,specs/SO	64*		01FEB08A	30APR08	147	85	127,230.72						
1702-521	Issue dwgs for comment	0			28MAR08*	170		0.00						
1702-525M	Base Support Structure FDR	0			30APR08	147		0.00						
1702-530	Resolve chits, issue dwgs for fab,Issue requisit	10		01MAY08	14MAY08	147		8,430.08						
<b>Job: 1501 - Coil Structures Design-DAHLGREN</b>														
1501-533	Detail CAD Drawings,BOM	260*		01JUN07A	16JUN08	188	65	28,638.26						
1501-533F	Integrated Stress Analysis	176*		01OCT07A	16JUN08	188	75	27,007.75						
1501-536	Issue dwgs for review	0			01APR08*	215		0.00						
1501-535	Develop Interfaces with cryostat	0			01MAY08*	213		0.00						
1501-549	Update C.S.Support Attacgment Design	6		09MAY08	16MAY08	188		8,146.80						
1501-550	Peer review C.S.Design	5		19MAY08	23MAY08	188		1,168.88						
1501-554	Resolve CS peer review Chits	5		27MAY08	02JUN08	188		8,146.80						
1501-562	Prepare Specs for Coil Structure & CSS h/w	10		03JUN08	16JUN08	188		3,542.00						
1501-537	FDR Prep	6		09JUN08	16JUN08	188		3,515.48						
1501-541	Coil Support Structures - FDR	0			16JUN08	188		0.00						
1501-545	Resolve Chits	5		17JUN08	23JUN08	188		5,844.40						
1501-558	Prepare requisition for Coil Structure & CSS h/w	10		24JUN08	08JUL08	188		3,542.00						
1501-521	Complete Preliminary Stress analysis	34*		04JUN07A	20JUL07A		100	0.00						
1501-522	Prelim CAD models & Dwgs	30		04JUN07A	16JUL07A		100	0.00						
1501-525	PDR Prep	3		02JUL07A	20JUL07A		100	0.00						
1501-525P	Coils Support Structure - PDR	1		20JUL07A	20JUL07A		100	0.00						



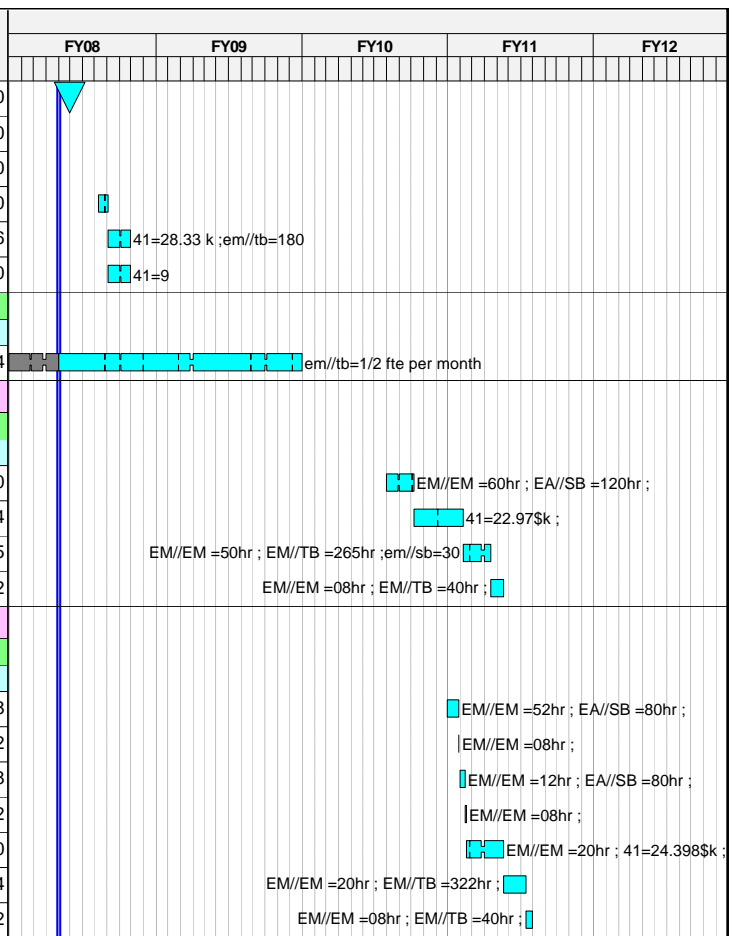
Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Dudek</b>														
<b>Job: 1204 - VV Sys Procurements (nonVVSA)-DUDEK</b>														
<b>VV Vertical Supports</b>														
124-037	PPPL Fab VV Vert. Sprts (log # M1091) (complet	197		01NOV07A	30NOV07A		100	0.00						
<b>VV Local I&amp;C</b>														
1204-101	Drawings Signed -Local I&C	0			01MAY07A		100	0.00						
1204-105	Issue req,Bid & Award -Local I&C	25		02MAY07A	06JUN07A		100	0.00						
1204-109	Award -Local I&C	0			06JUN07A		100	0.00						
1204-113	Deliver -Local I&C	40		07JUN07A	29JUN07A		100	0.00						
<b>Thermal Insulation</b>														
123-040	Issue req,Bid & Award insul boots	25		01OCT07A	31OCT07A		100	0.00						
123-045	Award Insulation Boots	0			30OCT07A		100	0.00						
123-050	Fabricate& Deliver Insul Boots pe 7705	79*		01OCT07A	30JAN08A		100	0.00						
123-052	Fabricate&Deliver boot sheet metal parts r405209	65		01OCT08*	12JAN09	178		39,180.00						
122-035	Issue req,Bid & Award Port Thermal Insulation	33*		15OCT07A	30NOV07A		100	0.00						
122-041	Award Port Thermal Insulation	0			30NOV07A		100	0.00						
122-051	Deliver Port Thermal Insulation pe7793	7*		01FEB08*	11FEB08	1,684		44,413.92						
122-030	Issue req,Bid & Award Pourable Insulation	25		01SEP10*	06OCT10	198		0.00						
122-036.9	Award Pourable Insulation	0			06OCT10	198		0.00						
122-037	Deliver Pourable Insulation	40		07OCT10	03DEC10	198		137,000.00						
<b>Heater Tape for Port Stub</b>														
1204-121	Drawings Signed Heater Tape for port stubs	0			31JUL07A		100	0.00						
1204-125	Issue req,Bid & Award -Heater Tape for port stub	33*		15OCT07A	30NOV07A		100	0.00						
1204-129	Award Heater Tape for port stubs	0			30NOV07A			0.00						
1204-130	Deliver Heater Tape for port stubs PE007788	0*		02JAN08A	30JAN08A			0.00						
<b>T/C and Heater Tape Leads</b>														
1204-145	Issue req,Bid & Award-T/C and Heater Tape Leads	25		01MAY07A	01JUN07A		100	0.00						
1204-149	Award T/C and Heater Tape Leads	0			01JUN07A		100	0.00						
1204-153	Deliver T/C and Heater Tape Leads PE007375	126*		04JUN07A	28SEP07A		100	0.00						
<b>Spacer Flux Loops &amp; Boxes</b>														
1204-173M	Material Delivery (desifn/fab in job 3101)	35		01JUN07A	29JUN07A		100	0.00						
<b>Job: 1250 - Vacuum Vessel Fabrication**CLOSED**</b>														
99.07W	Scrap value of Kirksite dies (minimum sale price	22*		01MAY07A	31MAY07A		100	0.00						
99.08W	Retroactive mxh exclusion adjustment	22*		01JUL07A	31JUL07A		100	0.00						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Job: 1429 - MC Interface R&amp;D-DUDEK</b>														
<b>Outboard Interface-Friction</b>														
1429-3026	COF cyclic testing	0*		01MAY07A	18MAY07A		100	0.00						
1429-3027	Friction Life Test	32		02JUL07A	31JUL07A		100	0.00						
1429-3028	Edge loading&Superbolt torque tests 1&2	65*		01OCT07A	10JAN08A		100	0.00						
1429-3029	Bolt Tests 3&4 Write Report (see 1421-3067to3090)	175*		01AUG07A	29FEB08A		100	0.00						
1429-3030	G-10 Test	30		03MAR08*	11APR08	1,640		0.00						
<b>Job: 1431 - Mod. Coil Interface Hardware-DUDEK</b>														
<b>Bladders</b>														
1421-3022	Receive first 5 Bladders	10		01JUN07A	29JUN07A		100	0.00						
1421-3023	Test Bladders (finish by A6-B6 weld test)	10		05SEP07A	11SEP07A		100	0.00						
1421-3024	Prep Req, Bid,& Award Remaining Bladders	21*		03MAR08*	31MAR08	83		0.00						
1421-3025	Deliver remaining bladders	14*		01APR08	18APR08	83		5,427.54						
1421-3028	Bladders available	0			18APR08	83		0.00						
<b>Bushings</b>														
1421-3105	Prep Req, Bid,& Award Bushings	5		01OCT07A	05OCT07A		100	0.00						
1421-3106	Deliver Bushings Material	6*		08OCT07A	15OCT07A		100	0.00						
1421-3107	PPPL Machine bushings Bushings FPA	101		01OCT07A	29OCT07A		100	0.00						
1421-3108	Bushings available for FPA 1	0		30OCT07A			100	0.00						
1421-3115	PPPL Machine bushings Bushings FPA 3	20		01AUG08*	28AUG08	186		9,871.25						
1421-3117	PPPL Machine bushings Bushings FPA 2	40		31JAN08	26MAR08	149		9,871.25						
1421-3116	Bushings available for FPA 3	0		29AUG08			186	0.00						
1421-3118	Bushings available for FPA 2	0		27MAR08			149	0.00						
1421-3109	All Bushings delivered	0			28AUG08	186		0.00						
<b>MIG Welding</b>														
1429-3200	Order MIG welding equip	10		01NOV07A	30NOV07A		100	0.00						
1429-3205	Deliver MIG welding equip	10		03DEC07A	15JAN08A		100	0.00						
1429-3215	Prep weld procedures	58*		01NOV07A			50	0.00						
1429-3220	Cut samples for weld qualification	10		01NOV07A	30NOV07A		100	0.00						
1429-3225	Qualify welders	61*		02JAN08A	26MAR08	1,652	25	0.00						
1429-3230	Welders qualified and MIG welder available	0			26MAR08	1,652		0.00						
<b>Pucks</b>														
1429-3105	Deliver bar stock	22		31JAN08	29FEB08	17		23,883.66						
1429-3110	PPPL cut and grind to thickness	268*		05MAR08	31MAR09	17		11,913.89						
<b>Shims-Outboard</b>														
1429-3059	Bid,Award Shim Stock (out & inboard) PE7556	15		01AUG07A	10AUG07A		100	0.00						
1429-3060	Deliver Outboard Shim Stock	19*		13AUG07A	07SEP07A		100	0.00						

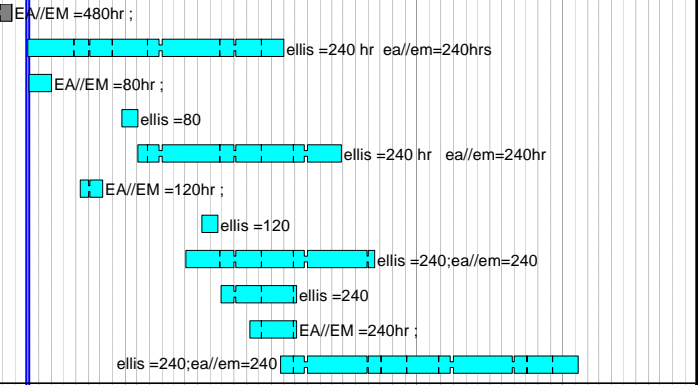


Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
1429-3065	Prep Req, Bid, Award Alumina Application R405443	0*		04SEP07A	31AUG07A		100	0.00																																																												
1429-3066	Outboard Shims	130		03MAR08*	03SEP08	76		592,395.88	■ 41=472.9 em/tb=64																																																											
1429-3066A	Qualify Flame Spray	13		01NOV07A	19NOV07A		100	0.00																																																												
1429-3066B	PPPL Evaluate	5		20NOV07A	28NOV07A		100	0.00																																																												
1429-3066E	Anneal Outboard shims	5		01NOV07A	07NOV07A		100	0.00																																																												
1429-3066J	Re-Anneal Outboard shims	5		07NOV07A	07NOV07A		N/R	0.00																																																												
1429-3066D	PPPL Regrind Outboard Shims	23*		19NOV07A	14DEC07A		100	0.00																																																												
1429-3066F	Ship to Alumina vendor for flame spray	1		17DEC07A	17DEC07A		100	0.00																																																												
1429-3066G	Alumina coat outboard shims for 1st HP	25*		18DEC07A				0.00																																																												
1429-3066H	Deliver 1st HP shims to PPPL	1		31JAN08*	31JAN08	20		0.00																																																												
1429-3069	Outboard Shims Available for 1st 3 pack MC assy	0			28FEB08	0		0.00																																																												
S21-5.04X	Shims required for 1st 3 pack MC assy	0			29FEB08	0		0.00																																																												
1429-3070	Outboard Shims Available for 2nd 3 pack MC assy	0		29APR08		50		0.00																																																												
1429-3071	Outboard Shims Available for 3rd 3 pack MC assy	0		14APR08		90		0.00																																																												
1429-3072	Outboard Shims Available for 4th 3 pack MC assy	0		05MAY08		167		0.00																																																												
1429-3073	Outboard Shims Available for 5th 3 pack MC assy	0		27MAY08		206		0.00																																																												
1429-3074	Outboard Shims Available for 6th 3 pack MC assy	0		04SEP08		143		0.00																																																												
<b>Shims-Inboard</b>																																																																				
1429-3060I	Deliver Inboard Shim Stock	11*		01NOV07A	30NOV07A		100	0.00	■ 41=30.28\$K ;																																																											
1429-3062X	Inboard Shims	208		03MAR08*	02JAN09	74		132,566.39	■ 41=36.398 em/tb=360;em/tb=720																																																											
1429-3060B	PPPL water jet cut inboard shims	3		03JAN08A	05FEB08	13		0.00																																																												
1429-3060A	PPPL mill inboard shims to thickness (for A-B)	5		06FEB08	12FEB08	13		0.00																																																												
1429-3060D	PPPL mill inboard shims to thickness (for B-C)	10		13FEB08	26FEB08	93		0.00																																																												
1429-3060C	PPPL anneal inboard shims	3		13FEB08	15FEB08	13		0.00																																																												
1429-3069X	Inboard Shims Available for 1st 3 pack MC assy	0		03MAR08		0		0.00																																																												
1429-3070X	Inboard Shims Available for 2nd 3 pack MC assy	0		29APR08		50		0.00																																																												
1429-3071X	Inboard Shims Available for 3rd 3 pack MC assy	0		08JUL08		40		0.00																																																												
1429-3072X	Inboard Shims Available for 4th 3 pack MC assy	0		01DEC08		31		0.00																																																												
1429-3073X	Inboard Shims Available for 5th 3 pack MC assy	0		05DEC08		81		0.00																																																												
1429-3074X	Inboard Shims Available for 6th 3 pack MC assy	0		17APR09		0		0.00																																																												
<b>Shims- C-C Joint</b>																																																																				
1429-3062C	PPPL Cut, Grind, debur Outboard Shims	20		01OCT09*	28OCT09	212		22,592.45																																																	■ em/tb=48hrs;41=13.81k											
1429-3066C	Apply Alumina to OutboardShims	20		29OCT09	25NOV09	212		5,775.84																																																	■ 41=4.32\$K ;											
1429-3075X	Shims Req'd for C-C joint	0		30NOV09		212		0.00																																																	▼											
<b>Studs,Washers,Nuts</b>																																																																				
1421-3060	Deliver Stud Kit (PE007330) (for 1st 3 pack only)	87*		01MAY07A	31AUG07A		100	0.00																																																												
1421-3061	Stud kit available for 1st 3 pack MC assy	0			31AUG07A		100	0.00																																																												
1421-3062	balance of studs for a-b-b-c joint PE007717	21*		01FEB08*	29FEB08	134	100	81,400.68	■ 41= 65.544																																																											

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY				
									FY08	FY09	FY10	FY11	FY12
1421-3063	Stud kits available for balance of MC assy	0			29FEB08	134		0.00					
1421-3065	Deliver Superbolts (PE007332)	43*		01MAY07A	29JUN07A		100	0.00					
1421-3066	Super bolts available for FPA	0			29JUN07A		100	0.00					
1421-3070	Order studs & washers for c-c joint	15		12MAY08*	02JUN08	534		0.00					
1421-3072	Deliver studs & washers for c-c joint	40		03JUN08	29JUL08	534		50,021.46					
1421-3073	Deliver supernuts for c-c joint	40		03JUN08*	29JUL08	547		11,178.00					
<b>Misc Tech Shop Support</b>													
1421-4000	Misc Tech Shop support through sta 2 (1/2 mm/mo.	499*		01OCT07A	30SEP09	1,272	LOE	118,729.64					
<b>Job: 6101 - Water Systems-DUDEK</b>													
<b>613 - Vacuum Pumping System</b>													
6101-100	Design Vac Pmp water sys	45		03MAY10*	06JUL10	100		39,785.90					
6101-105	Procure Hardware and materials Vac Pmp water sys	90		07JUL10	10NOV10	100		30,955.14					
6101-110	Fabricate and Install Vac Pmp water sys	40		11NOV10*	17JAN11	100		36,490.65					
6101-115	Test Vac Pmp water sys	22		18JAN11	16FEB11	100		5,022.72					
<b>Job: 6301 - Utility Systems-DUDEK</b>													
6301-001	Vac Vent and Air sys- Prelim Dsn	20		01OCT10*	28OCT10	134		19,536.28					
6301-005	Vac Vent and Air sys- PDR	1	R	29OCT10*	29OCT10	134		1,407.92					
6301-009	Vac Vent and Air sys- Final dsn	10		01NOV10*	12NOV10	134		12,496.68					
6301-010	Vac Vent and Air sys- FDR	1	R	15NOV10*	15NOV10	134		1,407.92					
6301-013	Vac Vent and Air sys- Procure hardware and compo	60		16NOV10	17FEB11	134		36,947.80					
6301-017	Vac Vent and Air sys- Fabricate and Install	40		18FEB11*	14APR11	134		32,618.94					
6301-020	Vac Vent and Air sys-Test	10		15APR11*	28APR11	134		5,022.72					



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete					
									FY08	FY09	FY10	FY11	FY12
<b>Ellis</b>													
<b>Job: 8205 - Dimensional Control Coordin-ELLIS</b>													
METFY07R1	Dimensional control plans for station 2	142*		01JUN07A	21DEC07A		100	0.00					
METFY08R	Support FPA Station 2	444*		31JAN08	03NOV09	0	LOE	88,198.68					
METDCP-3	Dimensional control plans for station 3	40		05FEB08	31MAR08	129	15	14,168.00					
STAT3 PREP	Station 3 preparations	30		24SEP08	04NOV08	50		14,856.67					
METFY08RX	Support FPA Station 3	339*		05NOV08	24MAR10	0	LOE	90,857.10					
METDCP-5	Dimensional control plans for station 5	40		11JUN08	06AUG08	161		21,252.00					
STAT5PREP	Station 5 preparations	30		13APR09	22MAY09	50		22,491.60					
METFY09	Support FPA Station 5	325		02MAR09	17JUN10	44	LOE	91,380.18					
STAT6PREP	Station 6 preparations	130		29MAY09	02DEC09	45		45,417.43					
METDCP-6	Dimensional control plans for station 6	80		10AUG09	02DEC09	45		45,688.83					
METFY10	Support Final Machine Assy station 6	508		27OCT09*	09NOV11	746	LOE	95,643.02					



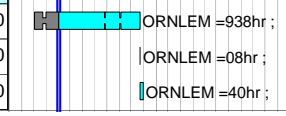
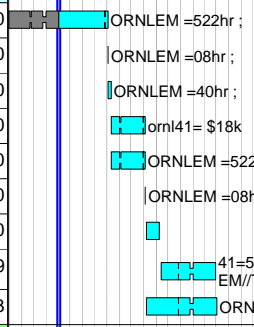
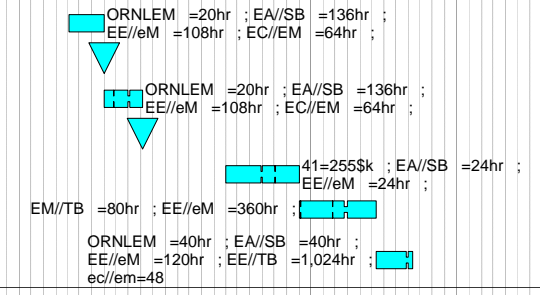
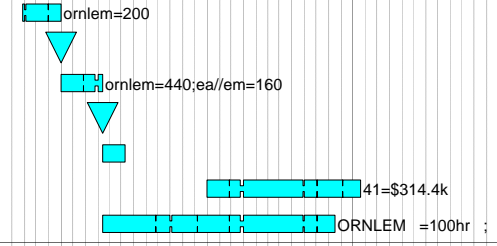
Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Gentile</b>														
<b>Job: 8501 - Integrated Systems Testing-GENTILE</b>														
<b>Startup Documentation</b>														
Y														
8501-101	SAD NCSX Safety Assessment Document (SAD)	45		03NOV08*	15JAN09	454		48,131.20						
8501-129	NCSX-XX, Administrative Control of Procedures	30		24NOV08	15JAN09	440		24,065.60						
8501-133	OP-AD-39, Conduct of Operations	10		16JAN09	29JAN09	440		6,016.40						
8501-137	OP-AD-56, Cntrl Equipmt & Syst Status (chain of c	10		23JAN09	05FEB09	440		6,016.40						
8501-141	OP-AD-24, Cntrl Workplace Cleanliness D-Site Exp	10		30JAN09	12FEB09	440		6,016.40						
8501-145	OP-AD-31, D- Site Fire Watch Requirements	10		06FEB09	19FEB09	440		6,016.40						
8501-149	OP-AD-03, Experimental Proposals for NCSX	10		13FEB09	26FEB09	440		6,016.40						
8501-153	OP-AD-117 Operation of the NCSX Access System	10		20FEB09	05MAR09	440		6,016.40						
8501-157	NCSX-OP-XX, Prep of Exper Areas for Machine Ops	30		27FEB09	09APR09	440		18,049.20						
8501-161	NCSX-OP-XX, Operation of the NCSX TVPS	30		20MAR09	30APR09	440		18,049.20						
8501-165	NCSX-OP-XX, Testing NCSX HIS Safe for Access	30		10APR09	21MAY09	440		18,049.20						
8501-169	NCSX-OP-XX, Testing the NCSX Emergency Stop Syst	30		01MAY09	12JUN09	440		18,049.20						
8501-173	NCSX-OP-XX, NCSX Training Matrix	30		22MAY09	06JUL09	440		18,049.20						
8501-177	NCSX-OP-XX, NCSX Ops Guide -Startup and Shutdown	30		15JUN09	27JUL09	440		18,049.20						
8501-181	NCSX-OP-XX, HPP Daily Operations	20		14JUL09	10AUG09	440		12,032.80						
8501-185	NCSX-OP-XX, ACP & PDP Trip Control Settings	20		28JUL09	24AUG09	440		12,032.80						
8501-189	NCSX-OP-G-XX Preparation for NCSX pumpdown	30		11AUG09	22SEP09	440		18,049.20						
8501-193	NCSX-OP-XX Helium H/C System Operations Procedur	30		01SEP09	13OCT09	440		18,207.42						
8501-197	NCSX-OP-G-XX Daily Hi-Pot Test Vacuum Vessel	30		23SEP09	03NOV09	440		18,471.12						
8501-201	ISTP-NCSX-01 Coil EnergizationTests	40		14OCT09	10DEC09	440		24,768.80						
8501-205	OP-ECS-245 FCPC Daily Startup/Shutdown Procedure	20		25NOV09	05JAN10	440		12,384.40						
8501-209	NCSX-XX Leak Checking of NCSX	20		11DEC09	19JAN10	440		12,384.40						
8501-105	ESHD-5008 Environ, Safety, and Health Manual	0		01MAY07A	01MAY07A		100	0.00						
8501-109	100ESH-014 NEPA Review System	0		01MAY07A	01MAY07A		100	0.00						
8501-113	ESH-016 Cntrl Haz Energy Sources Lockout Tagout	0		01MAY07A	01MAY07A		100	0.00						
8501-117	ENG-030 PPPL Tech Procd for Exper Facilities	0		01MAY07A	01MAY07A		100	0.00						
8501-121	100100ENG-032 PPPL Work Planning Procedure	0		01MAY07A	01MAY07A		100	0.00						
8501-125	100ENG-033 PPPL Engineering Design Verification	0		01MAY07A	01MAY07A		100	0.00						
<b>Start-up</b>														
920.000	Startup Personnel	35	1	08NOV11	05JAN12	0		449,669.60						
8501-102	Punch list & CSIS & HIS PTP's complete,	5	1	18OCT11	24OCT11	0		0.00						
8501-103	PTP's complete for ECS,HCS,vac pmpg	5	1	25OCT11	31OCT11	0		0.00						
8501-104	ACC review and ORA	5	1	01NOV11	07NOV11	0		0.00						

EM//EM =160hr ; EM//SM =160hr ;  
EM//EM =80hr ; EM//SM =80hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =20hr ; EM//SM =20hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =40hr ; EM//SM =40hr ;  
EM//EM =40hr ; EM//SM =40hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =60hr ; EM//SM =60hr ;  
EM//EM =80hr ; EM//SM =80hr ;  
EM//EM =40hr ; EM//SM =40hr ;  
EM//EM =40hr ; EM//SM =40hr ;

EM//EM =340hr ; EA//EM =100hr ;  
EM//SB =680 ; EM//TB =300hr ;  
EE//EM =300hr ; EE//SM =300hr ;  
EC//EM =300hr ; R//RM2 =400hr ;











Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12																							
730.1250	PSO Operational Readiness Assessment	0	1		07NOV11	0		0.00																																																													<p>*****            COMPLETE OPERATIONAL READINESS ASSESSMENT            DOE LEVEL 2 MILESTONE            *****</p>											
8501-301	Configure for Startup ISTP	5	1	08NOV11	14NOV11	0		0.00																																																																								
8501-304	Begin Start-up Testing	0	1		14NOV11	0		0.00																																																																								
8501-305	Coil Testing at room temp	5	1	15NOV11	21NOV11	0		0.00																																																																								
730.8200M	Cooldown of Machine	0	2		21NOV11	0		0.00																																																																								
8501-106	Machine cool down and cold test coils & Pump-down	10	1	22NOV11	07DEC11	0		0.00																																																																								
8501-107	Combined field testing, Make 1st Plasma	5	1	08DEC11	14DEC11	0		0.00																																																																								
8501-108	Vent VV, Config for & instl e-beam mapping	5	1	15DEC11	21DEC11	0		0.00																																																																								
8501-306	E-beam mapping	5	1	22DEC11	05JAN12	0		0.00																																																																								
8501-110	NCSX Startup Complete	0	1		05JAN12	0		0.00																																																																								
730.9000	CD-4	0	1		31JUL13*	0		0.00																																																																								


Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Goranson</b>														
<b>Job: 1260 NB Transition Ducts- GORANSON</b>														
1260-90	Prep for PDR	65		30JUN08	30SEP08	318		30,200.00						
1260-95	PDR	0			30SEP08	318		0.00						
1260-100	Design Update and review	65		01OCT08*	12JAN09	318		99,486.80						
1260-110	FDR	0			12JAN09	318		0.00						
1260-120	Requisition, Bid and Award Duct contract	40		13JAN09	09MAR09	318		0.00						
1260-130	Fabr & deliver 3 port duct extensions incl suprts	260		01OCT09*	18OCT10	174		420,831.66						
1260-140	Title III	402		13JAN09	18AUG10	1,054	LOE	16,188.70						
<b>Job: 1270 - Heater Control System-PPPL ( tbd)</b>														
1270-30	Preliminary design	65		02FEB09*	01MAY09	244		46,618.64						
1270-40	PDR	0			01MAY09	244		0.00						
1270-50	Final Design	65		04MAY09	04AUG09	244		46,618.64						
1270-60	FDR	0			04AUG09	244		0.00						
1270-70	Procure Hardware	130		01MAR10*	31AUG10	107		348,434.48						
1270-80	Fabrication	130		01SEP10	14MAR11	107		72,225.29						
1270-90	Installation	65	2	15MAR11	14JUN11	107		127,753.12						
<b>Job: 1601 - Coil Services Design-GORANSON</b>														
<b>FY07 Rebaseline Exercise</b>														
ECP53RBX08	FY07 Rebaseline exercise	0*		01JUN07A	29JUN07A			LOE	0.00					
<b>161 - LN2 Distribution</b>														
191-001	Title I design WBS 161 LN2 manifolds&piping	166*		01OCT07A	02JUN08	197	25	48,937.50						
191-002	LN2 manifolds&piping- PDR	1		03JUN08	03JUN08	197		1,208.00						
161-003	Resolve PDR comments	5		04JUN08	10JUN08	197		6,040.00						
161-011A	R&D build mounts & lead terminations	60		11JUN08	04SEP08	197		24,040.00						
191-011	Title II design WBS 161 LN2 manifolds&piping	60		11JUN08	04SEP08	197		65,250.00						
191-012	LN2 manifolds&piping - FDR	1		05SEP08	05SEP08	197		1,208.00						
191-037	Prep Req,Bid,Award-manifolds,hoses,valves etc	25		08SEP08*	10OCT08	197		0.00						
191-038	Fab and deliver-manifold assy,hoses,valves etc	90		13OCT08*	26FEB09	197		136,453.09						
191-031	Title III engr WBS 161	118		08SEP08	03MAR09	1,420	LOE	24,040.53						
<b>162 - Electrical Leads</b>														
132-001	Title I design WBS 162 Coil leads	180*		03DEC07A	21AUG08	199	20	91,800.00						
132-002	Electrical Coil leads - PDR	1		22AUG08	22AUG08	199		1,208.00						
162-003	Resolve PDR comments	5		25AUG08	29AUG08	337		6,040.00						





Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
132-011	Title II design WBS 162 Coil leads	139		02SEP08	26MAR09	337		119,231.03																																																												
162-011A	R&D pressure drop simulation	15		02SEP08	22SEP08	461		13,640.00																																																												
162-013	Release final drawings for MC lead stubs	26		25AUG08	30SEP08	207		0.00																																																												
162-013.1	Procure MC lead stubs	65		01OCT08	12JAN09	207		18,806.40																																																												
132-012	Electrical Coil leads - FDR	1		27MAR09	27MAR09	337		1,263.60																																																												
132-015	Title III design WBS 162 Coil leads	263		30MAR09	19APR10	337	LOE	17,778.35																																																												
132-037	Prep Req,Bid,Award Lead hardware and cables	25		26AUG09	30SEP09	340		0.00																																																												
132-038	Deliver Lead hardware and cables	130		01OCT09*	14APR10	340		475,798.19																																																												
132-047	Prep Req,Bid,Award Material for transition box	25		26AUG09	30SEP09	427		0.00																																																												
132-048	Deliver Material for Transition Boxes	40		01OCT09*	25NOV09	427		1,550.92																																																												
<b>163 - Coil Protection System</b>																																																																				
163.001	Design Coil protection(input to WBS 4 & 5)	65		01OCT08*	12JAN09	435		31,576.20																																																												

 ORNLEM =938hr ;  
 ORNLEM =40hr ;ornl41=7.6  
  
 41=14.4k  
 ORNLEM =08hr ;  
 ORNLEM =110hr ;  
  
 41=355.87\$k ;  
  
 41=1.157\$k ;

 ORNLEM =100hr ;ornldm=80;ea//em=40

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
<b>Heitzenroder</b>													
<b>Job: 1404 - MCWF R&amp;D 1st Prod Casting**CLOSED**</b>													
99.07Z	Retroactive MHX exclusion	22*		01MAY07A	31MAY07A		100	0.00					
<b>Job: 1411 - MCWF Fabr. S005242-HEITZENROEDER</b>													
99.09W	Retroactive mhx exclusion adjustment	213		01JUL07A	31JUL07A		100	0.00					
MCWF-001	EIO Contract Accrued/cost to date =\$9,216,000k	213*		02OCT06A	30APR07A		100	0.00					
MCWF-002	EIO Contract TOTAL EAC =\$9,218,637k	213*		30APR07A	30APR07A		100	0.00					
MCWF-003	Contract closeout final cost increment	20		06JUN07A	06JUN07A		100	0.00					
MCWF-571	B6-MTM - machining/inspection	230*		06JUN06A	06JUN07A		100	0.00					
MCWF-581	B6-Receive at PPPL	0			07JUN07A		100	0.00					
MCWF-004	PPPL Oversight	28		01MAY07A	07JUN07A		100	0.00					
MCWF-301	C6-MTM - machining/inspection	313*		03APR06A	08MAY07A		100	0.00					
MCWF-311	C6-Receive at PPPL	0			09MAY07A		100	0.00					
<b>Job: 8202 - Engr Mgmt &amp; Sys Eng Sprt-HEITZENROED</b>													
8205DC	document control & admin support	968*		31JAN08*	13DEC11	724	LOE	125,534.40					
8205FY08.2	Engr mgt & systems engr FY08	171*		31JAN08*	30SEP08	1,521	LOE	499,232.86					
8205FY09	Engr mgt & systems engr FY09	249*		01OCT08*	30SEP09	1,272	LOE	797,430.33					
8205FY10	Engr mgt & systems engr FY10	248*		01OCT09*	30SEP10	1,024	LOE	864,382.36					
8205FY11	Engr mgt & systems engr FY11	250*		01OCT10*	30SEP11	774	LOE	790,953.29					
8205FY12	Engr mgt & systems engr FY12	50*		03OCT11*	13DEC11	724	LOE	97,072.86					

tyrell=.15;such  
Heitzenroeder=.75;dudek=.80;simmons=.65;  
reiersen=.15;vonhalle=.15  
Heitzenroeder=.75;dudek=.80;simmons=.60;  
reiersen=.15;vonhalle=.30  
Heitzenroeder=.75;dudek=.75;simmon  
reiersen=.15;vonhalle=.50  
Heitzenroeder=.65;dudek=.75;simmons=.50;  
reiersen=.10;vonhalle=.40  
Heitzenroeder=.4;dudek=.5;simmons=.3;  
vonhalle=.15

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Kalish</b>														
<b>Job: 1361 - TF Fabrication-KALISH</b>														
<b>TF Title III and Fabrication Oversight</b>														
131-033	Title III engr	348*		01MAY07A	31OCT07A		LOE	0.00	kalish =584hr ; 35=1.86\$K ; 41=2.97 em//tb=25					
131-033B	Title III engr	219*		01NOV07A	21DEC07A		LOE	0.00	Kalish =175hr ; Meighan =301 35=3.1\$K ; 41=5 em//tb=43					
131-033C	Title III engr,inspection, support	214*		02JAN08A	30OCT08	1,499	LOE	151,764.17	Kalish =175hr ; Meighan =301 35=3.1\$K ; 41=5 em//tb=43					
<b>TF Fabrication Contract</b>														
1361C-101	Fab, Test & Deliver Coil #1	51*		01JUN07A	13AUG07A		100	0.00						
1361C-102	Fab, Test & Deliver Coil #2	61*		01JUN07A	27AUG07A		100	0.00						
1361C-103	Fab, Test & Deliver Coil #3	86*		02JUL07A	05OCT07A		100	0.00	48=47 ;					
1361C-104	Fab, Test & Deliver Coil #4	57*		01AUG07A	19OCT07A		100	0.00	48=47 ;					
1361C-104M	** DELIVER TF COILS FOR FPA #1 ASSY **	0			19OCT07A			0.00						
									***** LEVEL II MILESTONE DATE DECEMBER 2007 *****					
1361C-105	Fab, Test & Deliver Coil #5	85*		01AUG07A	20NOV07A		100	0.00	48=47 ;					
1361C-106	Fab, Test & Deliver Coil #6	48*		15OCT07A	14DEC07A		100	0.00	48=47 ;					
1361C-107	Fab, Test & Deliver Coil #7	69*		15OCT07A	29JAN08A		100	0.00	48=47 ;					
1361C-108	Fab, Test & Deliver Coil #8	21*		31JAN08	28FEB08	497	90	4,720.00	48=47 ;					
1361C-109	Fab, Test & Deliver Coil #9	1		24MAR08*	24MAR08	496		47,210.00	48=47 ;					
1361C-110	Fab, Test & Deliver Coil #10	1		15APR08*	15APR08	496		47,210.00	48=47 ;					
1361C-111	Fab, Test & Deliver Coil #11	1		07MAY08*	07MAY08	496		47,210.00	48=47 ;					
1361C-112	Fab, Test & Deliver Coil #12	1		30MAY08*	30MAY08	496		47,210.00	48=47 ;					
1361C-113	Fab, Test & Deliver Coil #13	1		23JUN08*	23JUN08	506		47,210.00	48=47 ;					
1361C-114	Fab, Test & Deliver Coil #14	1		16JUL08*	16JUL08	506		47,210.00	48=47 ;					
1361C-115	Fab, Test & Deliver Coil #15	1		07AUG08*	07AUG08	506		47,220.00	48=47 ;					
1361C-116	Fab, Test & Deliver Coil #16	1		29AUG08*	29AUG08	506		47,220.00	48=47 ;					
1361C-117	Fab, Test & Deliver Coil #17	1		23SEP08*	23SEP08	506		47,220.00	48=47 ;					
1361C-118	Fab, Test & Deliver Coil #18	1		15OCT08*	15OCT08	506		47,220.00	48=47 ;					
1351-195X	ALL TF COILS DELIVERED	0			15OCT08	506		0.00						
<b>FY07 Rebaseline Exercise</b>														
ECP53RBX03	FY07 Rebaseline exercise	22*		01MAY07A	31MAY07A		100	0.00						
<b>99.07X Retroactive MHX exclusion</b>														
99.07X	Retroactive MHX exclusion	22*		01MAY07A	31MAY07A		100	0.00						
<b>Job: 1302 - PF Design -CHRZANOWSKI</b>														
<b>FY07 Rebaseline Exercise</b>														
ECP53RBX02	FY07 Rebaseline exercise	22*		01MAY07A	31MAY07A		100	0.00						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY					
									FY08	FY09	FY10	FY11	FY12	
1302-205	Update PF Analysis	97*		06AUG07A	07DEC07A		100	0.00						
1302-211	Complete PF4 PDR Model	102*		30JUL07A	21DEC07A		100	0.00						
1302-212	Complete PF5 PDR Model	96*		07AUG07A	14DEC07A		100	0.00						
1302-213	Complete PF6 PDR Model	96*		07AUG07A	14DEC07A		100	0.00						
1302-251	PDR Level Design Support	114*		07AUG07A	14DEC07A		100	0.00						
1302-220	Prepare for PDR	8		05DEC07A	14DEC07A		100	0.00						
1302-225	PF Coils - PDR	1	R	14DEC07A	14DEC07A		100	0.00						
<b>Job: 1354 - Trim Coil Design &amp; Procurement-KALISH</b>														
<b>Trim Coil **Updated estimate**</b>														
TRIM-010	Peer Review of Requirements	1		01NOV07A	30NOV07A			0.00						
TRIM-020	Trim Coil System Requirements Document	12		07FEB08A	15FEB08	223	35	2,762.76						
TRIM-030	Review and Approve SRD	5		18FEB08*	22FEB08	223		0.00						
TRIM-070	Prelim trim coil concept & reqmnts	50*		02JAN08A	11MAR08	218	25	12,397.00						
TRIM-071	Layout/Design coils & supports	29*		31JAN08*	11MAR08	218	40	30,051.26						
TRIM-080	Analysis	50*		02JAN08A	11MAR08	218	25	21,252.00						
TRIM-090	Prepare for PDR	7		03MAR08	11MAR08	218		9,846.88						
TRIM-100	Trim Coil PDR	1		12MAR08	12MAR08	218		1,877.28						
TRIM-101	** Trim Coil PDR **	0			12MAR08	218		0.00						
TRIM-110	Procure Trim Coil Insulation	50		13MAR08	21MAY08	311		70,396.56						
TRIM-130	Prepare Conductor Procurement Spec	3		13MAR08	17MAR08	253		3,294.08						
TRIM-140	Review and Approve Conductor Spec.	5		18MAR08	24MAR08	253		0.00						
TRIM-120	Procure Trim Coil Conductor	100		25MAR08	13AUG08	253		6,210.00						
TRIM-170	Complete Trim Coil Detailed Drawings	15		13MAR08	02APR08	218		38,290.16						
TRIM-200	Assy drawings & parts list	10		03APR08	16APR08	218		20,190.00						
TRIM-210	Prepare for FDR	7		17APR08	25APR08	218		9,846.88						
TRIM-220	Trim Coil + Structure FDR	1		28APR08	28APR08	218		1,877.28						
TRIM-221	** Trim Coil + Structure FDR **	0			28APR08	218		0.00						
TRIM-230	Resolve Chits	5		29APR08	05MAY08	218		4,250.40						
TRIM-150	Prepare Trim Coil Procurement Spec.	10		13MAR08	26MAR08	228		8,004.96						
TRIM-160	Approve Procurement Spec	5		27MAR08	02APR08	228		0.00						
TRIM-240	Trim Coil Procurement	25		06MAY08	10JUN08	218		16,009.92						
TRIM-250	AWARD TRIM COIL PROCUREMENT	0			10JUN08	218		0.00						
TRIM-260	Vendor Design and Fixture Fabrication	80		11JUN08	02OCT08	218		242,502.00						
TRIM-270	Fabricate Trim Coils for FPA #1	0			02OCT08	218		0.00						
TRIM-270M	Trim Coils for FPA #1 Delivered	45		03OCT08	08DEC08	218		0.00						
TRIM-275	Fabricate Trim Coils for FPA #2	45		03OCT08	08DEC08	317		171,250.20						
TRIM-280	Fabricate Trim Coils for FPA #3	45		09DEC08	18FEB09	317		171,250.20						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
TRIM-300	Fabricate Brackets for 1st FPA	30		01JUL08*	12AUG08	299		150,729.12													41=121.36\$K ;																																															
TRIM-303	Fabricate Brackets for 2nd FPA	30		13AUG08	24SEP08	383		150,729.12													41=121.36\$K ;																																															
TRIM-306	Fabricate Brackets for 3rd FPA	30		25SEP08	05NOV08	383		157,460.55													41=121.36\$K ;																																															
TRIM-399	Title III support & oversight	231		11JUN08	14MAY09	1,368	LOE	134,970.34													chrzanowski =552hr ; RUSHINSKI =80hr ;												EM/TB =144hr ; 35=10\$K ;																																			
<b>Job: 6401 - PFC/VV Htng/Cooling(bakeout)- KALISH</b>																																																																				
6401-000	Bakeout Sys- Requirements Definition	40		01OCT09*	25NOV09	222		15,432.00													EM//EM =80hr ;																																															
6401-001	Bakeout Sys-Preliminary Design	40		30NOV09*	03FEB10	222		51,862.80													EM//EM =192hr ; EA//SB =120hr ;																																															
6401-002	Bakeout Sys-PDR	1	R	04FEB10*	04FEB10	222		1,543.20													EM//EM =08hr ;																																															
6401-004	Bakeout Sys- EA Analysis	30		05FEB10	18MAR10	222		30,864.00													EA//EM =160hr ;																																															
6401-005	Bakeout Sys-Final Design	40		19MAR10*	13MAY10	222		56,804.80													EM//EM =192hr ; EA//SB =120hr ;																																															
6401-009	Bakeout Sys-FDR	1	R	14MAY10*	14MAY10	222		1,543.20													EM//EM =08hr ;																																															
6401-010	Bakeout Sys-Procure Piping & Equipt	65		01OCT10*	11JAN11	126		265,224.86													41=165.185\$K ; ea//em=192																																															
6401-013	Assemble & Install	65		12JAN11*	12APR11	126		179,836.30													EM//TB =1990hr ;																																															
6401-017	Bakeout Sys- ACC Review	10		13APR11*	26APR11	126		11,722.00													EM//EM =40hr ; EM//TB =40hr ;																																															
6401-020	Bakeout Sys-PTP Testing	10		27APR11*	10MAY11	126		18,951.60													EM//EM =40hr ; EM//TB =120hr ;																																															





Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08					FY09					FY10					FY11					FY12				
<b>Perry</b>																																	
<b>Job: 1353 - CS Structure Procurement-PERRY</b>																																	
<b>CS Support Structure</b>																																	
1353-001	Design PF1a upper to lower interconnect bus	12		15APR08*	30APR08	664		15,880.20																									
1353-002	Engr & analysis of bus	14		01MAY08	20MAY08	664		17,710.00																									
1353-002A	FDR	0			20MAY08	664		0.00																									
1353-003	Bid & Award PF1a bus	39		10JUN10	04AUG10	154		0.00																									
1353-004	Award PF1a bus	0			04AUG10	154		0.00																									
1353-005	Fab & Deliver PF1a bus	65		05AUG10	04NOV10	154		45,565.61																									
163-035	Bid & Award CS Support Struct	40		09MAR10	03MAY10	154		0.00																									
163-036.9	Award CS Support Structure	0			03MAY10*	154		0.00																									
163-037	CS Support Structure Procurement/Fab	130		04MAY10	04NOV10	154		258,801.16																									
163-015	Title III design CS sprt struc	170*		09MAR10	04NOV10	154	LOE	19,433.82																									
<b>Job: 1752 - Base Support Proc-PERRY</b>																																	
<b>172 - Base Support Structure</b>																																	
161-036.8	Bid and award base support materials	30		19AUG08*	30SEP08	177		0.00																									
161-036.9	Deliver base support materials	130		01OCT08	13APR09	177		192,190.96																									
161-037	PPPL assemble structure	40		14APR09*	09JUN09	177		30,335.91																									
161-038	Title III	306		15MAY08*	05AUG09	1,311	LOE	7,037.18																									
<b>Job: 1550 - Coil Struct. Procurement -PERRY</b>																																	
1501-245	Solicit Bids, and Evaluate Bids	35		09JUL08	26AUG08	188		0.00																									
162-036.9	Award Coil Support Structure	0			02SEP08*	184		0.00																									
162-037	Fabricate structure components	100		03SEP08	02FEB09	184		1,142,011.99																									
162-037M	Deliver Coil Structure components	0			02FEB09	184		0.00																									
162-050	Prep req, bid and award G11/Teflon parts	25		01OCT08*	04NOV08	149		0.00																									
162-051	Deliver G11/Teflon parts	90		05NOV08	23MAR09	149		153,879.66																									
162-052	Prep req, bid and award Inconel hardware	25		01OCT08*	04NOV08	179		0.00																									
162-053	Deliver Inconel hardware	60		05NOV08	09FEB09	179		106,586.37																									
162-055	Prep req, bid and award Belleville Washers	25		01OCT08*	04NOV08	149		0.00																									
162-057	Deliver Belleville Washers	90		05NOV08	23MAR09	149		24,422.20																									
162-031	Title III engr WBS 151	117		03SEP08*	25FEB09	1,424	LOE	12,091.25																									
<b>Job: 7301 - Platform Design &amp; Fab-PERRY</b>																																	
711A.040	Platform nut plates	30	1	19AUG08*	30SEP08	421		408.49																									
712.020	Platform Parts	30	1	19AUG08*	30SEP08	421		32,337.96																									
712.030	Miscs Hardware/Material	40	1	05AUG08*	30SEP08	421		29,808.00																									
7301-100	Survey & layout locations for platform posts	10	1	17SEP09	30SEP09	172		25,404.00																									

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
7301-102	Machine platform trial assembly & fitup	30	1	01OCT09*	11NOV09	172		124,714.08																																																												
<b>Job: 7401 - TC Prep &amp; Mach Assy Planning-PERRY</b>																																																																				
<b>GPP Projects Required for NCSX (non-MIE cost)</b>																																																																				
GPP-01	CS Crane	0	2		30MAY08*	475		0.00																																																												
GPP-02	CS Interior Wall Replacement	0	2		31JUL08*	845		0.00																																																												
GPP-03	CS/RF Bldg HVAC Split	0	2		30JAN09*	724		0.00																																																												
GPP-04	Complete CS High Bay Electrical Work	0	2		06JUL11	93		0.00																																																												
GPP-05	CS Building Control Room HVAC	0	2		26FEB10*	446		0.00																																																												
GPP-06	CS Test Cell N Exhaust Vent System	0	2		26FEB10*	446		0.00																																																												
GPP-07	CS Control Room Lighting & Electrical	0	2		30JUN10*	358		0.00																																																												
<b>7401ACPWR Prior ac pwr work reclassified as gpp</b>																																																																				
7401.020	LOE Prior to assy starting	583*	1	01OCT07A	25JAN10	1,221	LOE	314,288.64																																																												
714.030	LOE Start of assy through thru completion	463*	1	25JAN10*	22NOV11	737	LOE	1,214,358.72																																																												
714.031	Additional supervision for 2nd shift	311	2	16SEP10*	24NOV11	743	LOE	457,137.54																																																												
8203FY11.1	Title III Design support	270*		26OCT10*	22NOV11	737	LOE	337,666.05																																																												
<b>Job: 7501 - Construction Support Crew-PERRY</b>																																																																				
<b>General Assy Support</b>																																																																				
7501-06	Construction Support Crew for 2nd shift	311	2	16SEP10*	24NOV11	743	LOE	436,868.84																																																												
7501-05	Construction Support Crew during machine assy	463*	1	25JAN10*	22NOV11	61	LOE	888,356.70																																																												
<b>Job: 7503 - Machine Assembly (station 6)-PERRY</b>																																																																				
<b>1.0 - Component Preparation</b>																																																																				
S-6-1.00A	Assemble assembly structure	34		01FEB10*	18MAR10	45		46,632.80																																																												
7501-10.4M	Complete Base Support Structure Assembly	0	1		18MAR10	45		0.00																																																												
S-6-1.00B	Assemble structure between assy sleds & FPA	57		18DEC09	18MAR10	45		46,632.80																																																												
S-6-1.01	Assemble three field period support stands (see	54		01DEC09	24FEB10	45		46,632.80																																																												
S-6-1.02	Assemble three spool piece support stands (see F	10		12JUL10	23JUL10	45		31,534.20																																																												
S-6-1.03	Assemble machine base structure (see Fig 2a)	32		17DEC09	10FEB10	45		31,534.20																																																												
S-6-1.04	Assemble three FPA installation carts (see Fig 1	10		11FEB10	24FEB10	45		31,534.20																																																												
S-6-1.05	Assemble spool support stand platforms	20		25JUN10	23JUL10	45		63,068.40																																																												
S-6-1.06	Fabricate and Assemble 3 laser support polls	29		16DEC09	04FEB10	45		31,534.20																																																												
<b>2.0 - Test Cell Metrology set-up/deflection test</b>																																																																				
S-6-2.01	Install test cell metrology site monuments	56	NO	03DEC09	02MAR10	45		134,673.20																																																												



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S-6-5.03	Reposition metrology lasers	2		30JUL10	02AUG10	45		2,028.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =16																							
S-6-5.04	Install the Period 1 spool support stand	3		03AUG10	05AUG10	45		10,930.96																																					EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =96hr ;																							
S-6-5.05	Operational check bringing spool piece/Period 1	3		06AUG10	10AUG10	45		10,930.96																																					EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =96hr ;																							
S-6-5.06	Spool flanges can continue to be machined	0		11AUG10	10AUG10	45		0.00																																					EM//EM =00hr ;																							
S-6-5.07	Loosen Period 1 VV supports and pull VV outboard	2		11AUG10	12AUG10	1,056		8,178.64																																					EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =64hr ;																							
S-6-5.08	Remove the spool, spool support stand and platfo	2		13AUG10	16AUG10	1,056		5,504.64																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ;																							
<b>6.0 - Spool piece flange machining</b>																																																																				
S-6-6.00A	Obtain contract for machining of spool pieces	20	NO	14JUL10	10AUG10	45		6,700.40																																					EM//EM =40hr ;																							
S-6-6.00B	Transport spool piece 1 to vendor	5	NO	11AUG10	17AUG10	45		4,011.00																																					EM//EM =00hr ; 41=03\$K ;																							
S-6-6.00C	Machine spool piece 1	15	NO	18AUG10	08SEP10	45		42,784.00																																					EM//EM =00hr ; 41=32\$K ;																							
S-6-6.00D	Transport spool piece 1 back to PPPL	5	NO	09SEP10	15SEP10	75		4,011.00																																					EM//EM =00hr ; 41=03\$K ;																							
S-6-6.00E	Transport spool piece 2 to vendor	5	NO	11AUG10	17AUG10	60		4,011.00																																					EM//EM =00hr ; 41=03\$K ;																							
S-6-6.00F	Machine spool piece 2	15	NO	09SEP10	29SEP10	45		42,784.00																																					EM//EM =00hr ; 41=32\$K ;																							
S-6-6.00G	Transport spool piece 2 back to PPPL	5	NO	30SEP10	06OCT10	60		4,090.20																																					EM//EM =00hr ; 41=03\$K ;																							
S-6-6.00H	Transport spool piece 3 to vendor	5	NO	11AUG10	17AUG10	75		4,011.00																																					EM//EM =00hr ; 41=03\$K ;																							
S-6-6.00I	Machine spool piece 3	15	NO	30SEP10	20OCT10	45		43,769.60																																					EM//EM =00hr ; 41=32\$K ;																							
S-6-6.00J	Transport spool piece 3 back to PPPL	5	NO	21OCT10	27OCT10	45		4,110.00																																					EM//EM =00hr ; 41=03\$K ;																							
<b>7.0 - FPA-2 Installation</b>																																																																				
S-6-7.01	Obtain set Period 2 alignment fiducial positions	1		18JUN10	18JUN10	44		0.00																																					EM//EM =00hr ;																							
S-6-7.02	Move FPA 2 support fixture to the assembly posit	1		21JUN10	21JUN10	44		2,064.24																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =24hr ;																							
S-6-7.03	Place laser suprt pole Period 2 estab global coo	2	NO	22JUN10	23JUN10	44		2,028.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =16																							
S-6-7.04	Position Period 2 on the period support stand	0		24JUN10	23JUN10	44		0.00																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =00hr ;																							
7503-110	FPA-2 Installed on sleds	0	1		23JUN10	44		0.00																																					EM//EM =00hr ; EM//TB =00hr ;																							
S-6-7.05	Period 2, bring three primary fiducials into al	1		24JUN10	24JUN10	44		4,093.04																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =24hr ;																							
S-6-7.06	AirLoc Wedgemount leveler to take the load.	1		25JUN10	25JUN10	44		4,093.04																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =24hr ;																							
S-6-7.07	Return FPA support fixt Period 2 to extracted po	1		28JUN10	28JUN10	44		4,093.04																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =24hr ;																							
S-6-7.09	Install a personnel lift platform between Period	0		29JUN10	28JUN10	44		0.00																																					EM//EM =00hr ;																							
S-6-7.09A	Fabricate platform	3		24JUN10	28JUN10	44		23,400.76																																					EM//EM =00hr ; 41=08\$K ; EM//SM =00hr ; EM//TB =96hr ; EA//SB =36hr ;																							
S-6-7.09B	Install platform	1		29JUN10	29JUN10	44		2,752.32																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =32hr ;																							
S-6-7.10	Measure type C MC left end flanges of Period 2.	5		30JUN10	07JUL10	44		10,144.00																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =80																							
S-6-7.11	Pull VV outboard to imaximum extent	2		08JUL10	09JUL10	44		8,178.64																																					EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =64hr ;																							
S-6-7.12	Return FPA 2 support fixture Period 2 to extract	1		12JUL10	12JUL10	44		5,426.32																																					EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =32hr ;																							
<b>8.0 - FPA-3 Installation</b>																																																																				
S-6-8.01	Obtain set Period 3 alignment fiducial positions	1		11AUG10	11AUG10	0		0.00																																					EM//EM =00hr ;																							





Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S-6-11.05	Return 3FPA support fixt to installed position.	3	NO	17SEP10	21SEP10	0		8,256.96																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr																							
S-6-11.06	Install studs supernuts shimmed locations; torqu	2	2	22SEP10	23SEP10	0		17,850.92																																					EM//EM =00hr ; 41=01\$sk ; EM//SM =00hr ; EM//TB =192hr ;																							
S-6-11.08	"wiggle" test) on shims. Tighten bolt and reche	4	2	24SEP10	29SEP10	0		35,701.84																																					EM//EM =00hr ; 41=02\$sk ; EM//SM =00hr ; EM//TB =384hr ;																							
S-6-11.07	Measure the C-C gap at each puck locations	3	2	30SEP10	04OCT10	0		15,522.00																																					EM//EM =00hr ; 41=02\$sk ; EM//SM =00hr ; EM//TB =144hr ;																							
S-6-11.09	Metrology measurements of all periods.	1	2	05OCT10	05OCT10	0		3,196.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =24 ;																							
S-6-11.1A	Back office input on new shim sizes	1	2	06OCT10	06OCT10	0		0.00																																					EM//EM =00hr ; EA//EM =00hr ;																							
S-6-11.1B	Loosen hardware and install new shims	2	2	07OCT10	08OCT10	0		8,675.52																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																							
S-6-11.1C	Install studs and supernuts torque to 50%	2	2	11OCT10	12OCT10	0		17,351.04																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =192hr ;																							
S-6-11.1D	"wiggle" test on shims Tighten bolts and reche	4	2	13OCT10	18OCT10	0		38,373.44																																					ornlem=16;ornldm=8 EM//TB =384hr ;																							
S-6-11.1E	measure the C-C gap at puck locations	3	2	19OCT10	21OCT10	0		18,520.32																																					ornlem=24;ornldm=12 EM//TB =144hr ;																							
S-6-11.1F	metrology measurements	1	2	22OCT10	22OCT10	0		5,032.48																																					ornlem=8;ornldm=4 ZMET =24 ;																							
S-6-11.11	Remove hardware return Period to retracted posi	1	2	25OCT10	25OCT10	0		10,511.20																																					ornlem=8;ornldm=4 EM//TB =96hr ;																							
S-6-11.12	Assemble all inboard shim pucks	2	2	26OCT10	27OCT10	0		6,173.44																																					ornlem=8;ornldm=4 EM//TB =48hr ;																							
S-6-11.13	inboard retaining plate&shim pucks 1 "C" interf	1	2	28OCT10	28OCT10	0		6,173.44																																					ornlem=8;ornldm=4 EM//TB =48hr ;																							
<b>12.0 - Install Remaining TF Coils</b>																																																																				
S-6-12.01A	Design and fabricate temporary TF supports.	30		14JUN10*	26JUL10	67		24,457.60																																					EM//EM =00hr ; 41=08\$sk ; EA//EM =00hr ; EM//TB =160hr ;																							
S-6-12.01	Install TF coils at each end with full TF suppor	6		29OCT10	05NOV10	0		17,351.04																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =192hr ;																							
S-6-12.02	align to fiducials on MC locking into minimum of	4	NO	08NOV10	11NOV10	0		8,524.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =64 ;																							
S-6-12.03	Position FP1 TF coils so they are properly align	3	NO	12NOV10	16NOV10	0		15,069.12																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =48 ; EM//TB =96hr ;																							
S-6-12.04	Secure FP1 TF coils in place to measure the oute	4	NO	17NOV10	22NOV10	0		14,308.48																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ; ZMET =64 ;																							
S-6-12.05	measure the interfacing FP1 TF surfaces	2	NO	23NOV10	24NOV10	0		7,914.88																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =64hr ;																							
S-6-12.06	retract TF coil outward FP1 as far as possible	1	2	29NOV10	29NOV10	0		8,523.68																																					EM//EM =00hr ; 41=02\$sk ; EM//SM =00hr ; EM//TB =64hr ;																							
S-6-12.07A	On Period 2 install TF coils at each end	2	2	30NOV10	01DEC10	0		11,567.36																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =128hr ;																							
S-6-12.07B	Align FP2 TF to fiducials on the MC locking into	2	2	02DEC10	03DEC10	0		8,524.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =64 ;																							
S-6-12.07C	Position FP2 TF coils so they are properly align	2	2	06DEC10	07DEC10	0		15,069.12																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =48 ; EM//TB =96hr ;																							
S-6-12.07D	Secure FP2 TF coils in place to inspect and meas	2	2	08DEC10	09DEC10	0		14,308.48																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ; ZMET =64 ;																							
S-6-12.07E	Measure interfacing Period 2 TF surfaces and the	1	2	10DEC10	10DEC10	0		7,914.88																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =64hr ;																							
S-6-12.07F	Retract FP2 TF coil outward as far as possible	1	2	13DEC10	13DEC10	0		8,523.68																																					EM//EM =00hr ; 41=02\$sk ; EM//SM =00hr ; EM//TB =64hr ;																							
S-6-12.08A	On Period 3 install TF coils at each end	2	2	14DEC10	15DEC10	0		11,567.36																																					EM//EM =00hr ; EM//SM =00hr ; EM//TB =128hr ;																							
S-6-12.08B	Align FP3 TF to fiducials on the MC locking into	2	2	16DEC10	17DEC10	0		8,524.80																																					EM//EM =00hr ; EA//EM =00hr ; ZMET =64 ;																							
S-6-12.08C	Position FP3 TF coils so they are properly align	2	2	20DEC10	21DEC10	0		15,069.12																																					EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =48 ; EM//TB =96hr ;																							



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S-6-12.08D	Secure FP3 TF coils in place to inspect and meas	2	2	22DEC10	23DEC10	0		14,308.48																									EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ; ZMET =64 ;																																			
S-6-12.08E	Measure interfacing Period 3 TF surfaces and the	1	2	03JAN11	03JAN11	0		7,914.88																									EM//EM =00hr ; EA//EM =00hr ; EM//SM =00hr ; ZMET =16 ; EM//TB =64hr ;																																			
S-6-12.08F	Retract FP3 TF coil outward as far as possible	1	2	04JAN11	04JAN11	0		8,523.68																									EM//EM =00hr ; 41=02\$K ; EM//SM =00hr ; EM//TB =64hr ;																																			
<b>13.0 - Install PF-4 Lwr &amp; Solenoid suprt column</b>																																																																				
S-6-13.01	Place PF-4 lower in temp position	1	2	05JAN11	05JAN11	0		685.00																																					EM//EM =00hr ; 41=01\$K ;																							
S-6-13.02	Temporarily place lower TF centering disks	1	2	05JAN11	05JAN11	0		722.96																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =08hr ;																																			
<b>14.0 - Move all Periods to installed position</b>																																																																				
S-6-14.01	install the local platforms between each Period	1	2	06JAN11	06JAN11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																			
S-6-14.02	Install spool support stand and spool on platfo	1	2	07JAN11	07JAN11	0		2,891.84																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =32hr ;																																			
S-6-14.03	Install a camera for viewing the VV / spool inte	1	2	10JAN11	10JAN11	0		1,445.92																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =16hr ;																																			
S-6-14.04	verify each Period in proper orientation metr ch	1	2	10JAN11	10JAN11	0		4,262.40																									EM//EM =00hr ; EA//EM =00hr ; ZMET =32 ;																																			
S-6-14.05	bring all three FPA & three spacers (spool piece	2	2	11JAN11	12JAN11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																			
7503-412M	Move FPA's & spacers together/chk fitup complete	0	2		12JAN11	0		0.00																																					***** LEVEL II MILESTONE DATE OCTOBER 2010 *****																							
S-6-14.06A	Design platform	20		19AUG10*	16SEP10	69		0.00																																					EM//EM =00hr ;																							
S-6-14.06B	Fabricate platform	6		01OCT10*	08OCT10	59		39,271.04																																					EM//EM =00hr ; 41=16\$K ; EM//SM =00hr ; EM//TB =192hr ;																							
S-6-14.06	Install local platforms access C-C interface	1	2	12JAN11	12JAN11	0		10,045.52																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =96hr ;																																			
S-6-14.07	re-install C-C shims Bring Periods final positio	2	2	13JAN11	14JAN11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																			
S-6-14.08	"wiggle" test Tighten bolt and recheck.	4	2	17JAN11	20JAN11	0		34,702.08																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =384hr ;																																			
S-6-14.09	Make shim adjustments if needed.	2	2	21JAN11	24JAN11	0		9,590.40																									EM//EM =00hr ; EA//EM =00hr ; ZMET =72 ;																																			
S-6-14.09A	Back office input on new shim sizes	1	2	25JAN11	25JAN11	0		0.00																									EM//EM =00hr ; EA//EM =00hr ;																																			
S-6-14.09B	Loosen hardware and install new shims	4	2	26JAN11	31JAN11	0		26,026.56																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =288hr ;																																			
S-6-14.10A	Design platform	20	NO	16AUG10*	13SEP10	72		9,884.00																																					EM//EM =00hr ; EA//SB =80hr ;																							
S-6-14.10B	Fabricate platform	10		18OCT10*	29OCT10	48		42,618.40																																					EM//EM =00hr ; 41=10\$K ; EM//SM =00hr ; EM//TB =320hr ;																							
S-6-14.1	Install local support platform in the solenoid	2	2	13JAN11	14JAN11	3		11,567.36																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =128hr ;																																			
S-6-14.11	Install remaining shims, studs supernuts torque	4	2	17JAN11	20JAN11	3		34,702.08																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =384hr ;																																			
S-6-14.12	"wiggle" test (rotate on bolt) Tighten bolt a	4	2	21JAN11	26JAN11	3		34,702.08																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =384hr ;																																			
S-6-14.13	Install bushing. Replace nut and tighten back t	11	2	01FEB11	15FEB11	0		174,938.72																									ornlem=40;ornldm=20 EM//SM =00hr ; ZMET =528 ; EM//TB =1,056hr ;																																			
S-6-14.14A	Torquing C-C	1	2	16FEB11	16FEB11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																			
S-6-14.14B	Sealing C-C	2	2	17FEB11	18FEB11	0		5,783.68																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ;																																			
S-6-14.14C	Retorque C-C all super-nuts after 30 days	3	2	17MAR11	21MAR11	50		26,026.56																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =288hr ;																																			
S-6-14.15	Measure the tooling balls on all Periods.	2	2	21FEB11	22FEB11	0		6,393.60																									EM//EM =00hr ; ZMET =48 ;																																			
S-6-14.16	Determ level sequence lowering machine on final	1	2	23FEB11	23FEB11	0		0.00																									EM//EM =00hr ; EA//EM =00hr ;																																			

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
<b>15.0 - Move VV Period to final position and Weld</b>																																																																				
S-6-15.01	Secure VV into its final installed position.	3	2	24FEB11	28FEB11	0		39,499.44																																																												
S-6-15.02A	Design and fabricate clips	20	NO	26OCT10*	22NOV10	62		12,565.80																																																												
S-6-15.02B	Develop weld procedure and qualify it.	20	NO	29NOV10*	03JAN11	40		9,969.60																																																												
S-6-15.02	properly position each spool pieces	6	NO	01MAR11	08MAR11	0		17,351.04																																																												
S-6-15.03	Remove each spool support stand.	2	2	09MAR11	10MAR11	0		8,675.52																																																												
S-6-15.04A	Move FPAs to final position	1	2	11MAR11	11MAR11	0		10,046.08																																																												
S-6-15.04B	Weld vacuum vessel spool pieces (1st shift)	30	NO	14MAR11	22APR11	0		178,084.80																																																												
S-6-15.04M	Vacuum Vessel Welding complete (3 FP's)	0	NO		22APR11	0		0.00																																																												
S-6-15.04C	Leak check / inspect spool piece welds (2nd shi	15	NO	05APR11	25APR11	24		65,066.40																																																												
S-6-15.04D	Weld port 4s (1st shift)	24	NO	25APR11	26MAY11	0		116,441.28																																																												
S-6-15.04E	Leak check / inspect port 4s welds (2nd shift)	8	NO	18MAY11	27MAY11	0		17,351.04																																																												
S-6-15.05	Remove all temporary vertical VV support rods	1	2	31MAY11	31MAY11	0		5,783.68																																																												
S-6-15.06	Place boots on all three spool ports	1	2	01JUN11	01JUN11	77		1,445.92																																																												
S-6-15.07	Secure VV horizontal supports at each NB port.	1	2	01JUN11	01JUN11	22		1,445.92																																																												
<b>16.0 - Move TF Coils to final position</b>																																																																				
S-6-16.01	secure TF centering disk to the MC.	1	2	01JUN11	01JUN11	0		2,891.84																																																												
S-6-16.02	Align TF centering disks and secure to MC she	1	2	02JUN11	02JUN11	0		3,577.12																																																												
S-6-16.03	Pull / push TF coils are into wedged position.	4	2	03JUN11	08JUN11	0		26,026.56																																																												
S-6-16.04	Align fiducials on the MCs measure talignment of	1	2	09JUN11	09JUN11	0		4,262.40																																																												
<b>17.0 - Install Lower PF Colis</b>																																																																				
S-6-17.01	Remove the PF access plates from the carts	1	2	10JUN11	10JUN11	0		1,445.92																																																												
S-6-17.02	Raise PF5,6 and install off lower PF support str	1	2	13JUN11	13JUN11	0		5,783.68																																																												
<b>18.0 - Transfer Weight to Final Machine Supports</b>																																																																				
S-6-18.01	Install final machine structures at each of "C-C	2	NO	14JUN11	15JUN11	0		8,675.52																																																												
S-6-18.02	Install local machine support fittings	2	NO	16JUN11	17JUN11	0		8,675.52																																																												
S-6-18.03	Obtain Wedgemount leveling sequence	0		20JUN11	17JUN11	0		0.00																																																												
S-6-18.04	Transfer machine weight fromtemp supports to fin	3	NO	20JUN11	22JUN11	0		13,013.28																																																												
S-6-18.05	Retract & remove the FPA support stands and cart	3	NO	23JUN11	27JUN11	0		13,013.28																																																												
S-6-18.06	Install inboard machine supports at the "A-A" in	3	NO	28JUN11	30JUN11	0		13,013.28																																																												
<b>19.0 - Vacuum Pump System</b>																																																																				
S-6-19.01	Install the NB transition duct on Period 1.	1	2	01JUL11	01JUL11	1		5,783.68																																																												

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12																							
S-6-19.02	Install vacuum system off Period 1 NB transition	1	2	05JUL11	05JUL11	2		5,783.68																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-19.03	Install pumping rack in Period 1 area near pump	3	2	01JUN11*	03JUN11	19		8,599.60																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =80hr ;																																															
S-6-19.04	Perform A/C pwr connections&pump sys RGA / IG ho	2	2	06JUN11	07JUN11	19		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-19.05	Install gas injection sys on upper port 12 on Pe	1	2	06JUL11	06JUL11	2		722.96																									EM//EM =00hr ; EM//TB =08hr ;																																															
S-6-19.06	Install E-Beam mapping and diagnostic equipment	5	2	01JUL11	08JUL11	0		44,972.40																									EM//EM =00hr ; 41=03\$K ; EM//SM =80hr ; EM//TB =320hr ;																																															
7503-250	Begin Vac Vsl Pumpdown	0	2		08JUL11	0		0.00																																					***** PUMP DOWN OF VACUUM VESSEL DOE LEVEL 2 MILESTONE *****																																			
S-6-19.07	Pumpdown vacuum vessel & perform full leakcheck	8	2	11JUL11	20JUL11	0		71,853.00																									EM//EM =60hr ; EM//SM =120hr ; EM//TB =480hr ;																																															
<b>20.0 - MC/VVSA Annulus insulation fill</b>																																																																																
S-6-20.01	Recheck VV penetrations to assure seals in place	10	2	01JUL11	15JUL11	46		57,836.80																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =640hr ;																																															
S-6-20.02A	Design & install feed tubes f/aerogel distributi	10	2	06JUL11	19JUL11	43		28,918.40																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =320hr ;																																															
S-6-20.0B	Procure agitators assure compl fill of aerogel	1	2	20JUL11	20JUL11	43		16,440.00																																					41=12\$K ;																																			
S-6-20.02	Fill MC / VVSA annulus with pourable aerogel ins	2	NO	21JUL11	22JUL11	43		5,783.68																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =64hr ;																																															
<b>21.0 - Instl Remaining Trim Coils &amp; Mag struct</b>																																																																																
S-6-21.01	Install 4 horiz trim coils (2 top 2 bottom) eac	1	2	21JUL11	21JUL11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																															
S-6-21.02	Temporary secure (slanted) trim coils	1	2	22JUL11	22JUL11	0		4,337.76																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =48hr ;																																															
S-6-21.03	Install magnet systems support structure off TF	1	2	25JUL11	25JUL11	0		8,675.52																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =96hr ;																																															
S-6-21.04	Attach the trim coils to the magnet system struc	1	2	26JUL11	26JUL11	0		4,337.76																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =48hr ;																																															
S-6-21.05	Attach channel structure behind TF coil located	1	2	27JUL11	27JUL11	0		4,337.76																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =48hr ;																																															
S-6-21.06	Perform metrology measurements new trim coils i	3	NO	28JUL11	01AUG11	0		6,393.60																									EM//EM =00hr ; EA//EM =00hr ; ZMET =48 ;																																															
<b>22.0 - Install solenoid &amp; Remaining PF Coils</b>																																																																																
S-6-22.01	Locate laser tracker system on floor	2	2	02AUG11	03AUG11	0		6,393.60																									EM//EM =00hr ; EA//EM =00hr ; ZMET =48 ;																																															
S-6-22.03	Install solenoid central support column	1	2	04AUG11	04AUG11	0		2,891.84																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =32hr ;																																															
S-6-22.04	Lower solenoid assy and secure	2	2	05AUG11	08AUG11	0		11,567.36																									EM//EM =00hr ; EM//SM =00hr ; EM//TB =128hr ;																																															
S-6-22.05	Install PF-4 lower	1	2	09AUG11	09AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.06	Install PF-5 upper.	1	2	10AUG11	10AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.07	Install PF-6 upper.	1	2	11AUG11	11AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.08	Align PF-5 lower and secure in place.	1	2	12AUG11	12AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.09	Align PF-6 lower and secure in place.	1	2	15AUG11	15AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.1	Install laser tracker to align PF-4 upper	1	2	16AUG11	16AUG11	0		2,131.20																									EM//EM =00hr ; EA//EM =00hr ; ZMET =16 ;																																															
S-6-22.11	Install PF-4 upper; align and secure in place.	1	2	17AUG11	17AUG11	0		7,153.68																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =64hr ;																																															
S-6-22.11M	ALL PF Coils Installed	0	2		17AUG11	0		0.00																																																																								
<b>23.0 - Instl/Route Mag Leads to Transition Box</b>																																																																																
S-6-23.00C	Install transition boxes	3	2	18AUG11	22AUG11	0		23,058.80																									EM//EM =00hr ; 41=01\$K ; EM//SM =00hr ; EM//TB =240hr ;																																															

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S-6-23.01	Support and route all TF leads.	3	2	23AUG11	25AUG11	0		39,171.78																									ornlem=18; 41=04\$K ; ornldm=8 ; EM/TB =288hr ; EA/EM =18hr ;																																			
S-6-23.02	Support and route all MC leads.	3	2	26AUG11	30AUG11	0		39,171.78																									ornlem=18 ; 41=04\$K ; ornldm=8 ; EM/TB =288hr ; EA/EM =18hr ;																																			
S-6-23.03	Support and route all PF leads to the designated	2	2	31AUG11	01SEP11	0		20,039.09																									ornlem=9; 41=02\$K ; ornldm=8; EM/TB =144hr ; EA/EM =9hr ;																																			
S-6-23.04	Support and route all trim coil leads.	8	2	02SEP11	14SEP11	0		102,034.08																									ornlem=48; 41=10\$K ; ornldm=8; EM/TB =768hr ; EA/EM =48hr ;																																			
S-6-23.5	Install and route all magnet leads from transiti	5	2	23AUG11	29AUG11	11		59,735.28																									EM/TB =528hr ; Raki =66hr ;																																			
<b>24.0 - Install LN2 and I&amp;C Services</b>																																																																				
S-6-24.01	Run Rogowski lead cabled at spool piece port to	2	2	15SEP11	16SEP11	0		5,707.76																									EM/EM =00hr ; 41=01\$K ; EM/SM =00hr ; EM/TB =48hr ;																																			
S-6-24.05	grounding wires to single ground point in cryost	5	2	19SEP11	23SEP11	0		69,763.12																									EM/EM =00hr ; 41=05\$K ; EM/SM =66hr ; EM/TB =432hr ; EA/SB =108hr																																			
S-6-24.02B	Run I&C from PF to transition box	5	2	26SEP11	30SEP11	10		48,015.20																									EM/EM =00hr ; 41=02\$K ; EM/SM =40hr ; EM/TB =320hr ; EA/SB =80hr ;																																			
S-6-24.03B	Run I&C from TF to transition box	5	2	03OCT11	07OCT11	10		52,159.60																									EM/EM =00hr ; 41=02\$K ; EM/SM =40hr ; EM/TB =320hr ; EA/SB =80hr ;																																			
S-6-24.04B	Run I&C from MC to transition box	5	2	10OCT11	14OCT11	10		52,159.60																									EM/EM =00hr ; 41=02\$K ; EM/SM =40hr ; EM/TB =320hr ; EA/SB =80hr																																			
S-6-24.02A	Run LN2 lines to PF	2	2	17OCT11	18OCT11	10		17,340.12																									ornlem=8 ; 41=02\$K ; ornldm=4 ; EM/TB =128hr																																			
S-6-24.03A	Run LN2 lines to TF	2	2	19OCT11	20OCT11	10		17,340.12																									ornlem=8 ; 41=02\$K ; ornldm=4 ; EM/TB =128hr																																			
S-6-24.04A	Run LN2 lines to MC	2	2	21OCT11	24OCT11	10		17,340.12																									ornlem=8 ; 41=02\$K ; ornldm=4 ; EM/TB =128hr																																			
<b>25.0 thru 35.0 - Cryostat,NB duct &amp; I&amp;C Routing</b>																																																																				
S-6-25	Install NB transition duct Period 2 and 3	2	2	23AUG11	24AUG11	57		11,567.36																									EM/EM =00hr ; EM/SM =00hr ; EM/TB =128hr ;																																			
S-6-26	Install thermal insulation on all Port 4s	1	2	25JUL11	25JUL11	43		8,675.52																									EM/EM =00hr ; EM/SM =00hr ; EM/TB =96hr ;																																			
7503-330	Begin Cryostat Installation	0	2		23SEP11	0		0.00																									***** BEGIN CRYOSTAT INSTALLATION DOE LEVEL 2 MILESTONE *****																																			
S-6-29.1	Install cryostat base, vapor barrier, port boots	7	NO	26SEP11	04OCT11	0		37,977.14																									EM/EM =00hr ; EM/SM =00hr ; EM/TB =320hr ; EA/EM =40hr ;																																			
S-6-29.2	Install power, LN2 and I&C feedthrus	4	NO	05OCT11	10OCT11	0		20,178.00																									EM/EM =00hr ; EM/SM =00hr ; EM/TB =160hr ; EA/EM =20hr ;																																			
S-6-29.3	Install cryostat cooling system and instrumentat	3	NO	11OCT11	13OCT11	0		47,952.00																									EM/EM =00hr ; EM/TB =128hr EM/SM =00hr ; EA/EM =160hr																																			
S-6-29.4	Install cryostat midplane and port boots	7	NO	14OCT11	24OCT11	0		40,356.00																									EM/EM =00hr ; EM/SM =00hr EM/TB =320hr ; EA/EM =40hr																																			
S-6-29.5	Install cryostat upper section and port boots	11	NO	25OCT11	08NOV11	0		60,534.00																									EM/EM =00hr ; EM/SM =00hr EM/TB =480hr ; EA/EM =60hr																																			
S-6-31	Final LN2 connections to supplies.(incl in 6201)	5	2	25OCT11	31OCT11	10		0.00																																																												
S-6-32.1	Design I&C tray system in NCTC	20	NO	25JUL11*	19AUG11	50		8,307.84																									EM/EM =00hr ; EA/SB =64hr ;																																			
S-6-35	Install all remaining test cell platforms	6	2	28JUN11	06JUL11	92		38,812.08																									EM/EM =00hr ; 41=03\$K ; EM/SM =00hr ; EM/TB =384hr ;																																			
S-6-32.2	Install I&C tray system in NCTC	4	2	01NOV11	04NOV11	0		87,482.72																									EM/EM =00hr ; 41=30\$K ; EA/SB =64hr ; EM/TB =368hr ;																																			
S-6-32.5	Install cable extensions from cryostat to J-boxe	6	2	07NOV11	14NOV11	0		153,445.68																									EM/EM =00hr ; 41=84\$K ; EA/SB =66hr ; EM/TB =264hr ;																																			
S-6-29.6	Install cryostat circulation duct	4	NO	09NOV11	14NOV11	0		20,178.00																									EM/EM =00hr ; EM/SM =00hr EM/TB =160hr ; EA/EM =20hr ;																																			
S-6-33	Connect 150 C bakeout system	5	2	08NOV11	14NOV11	0		15,760.00																									EM/EM =00hr ; EM/SM =00hr EM/TB =160hr ;																																			

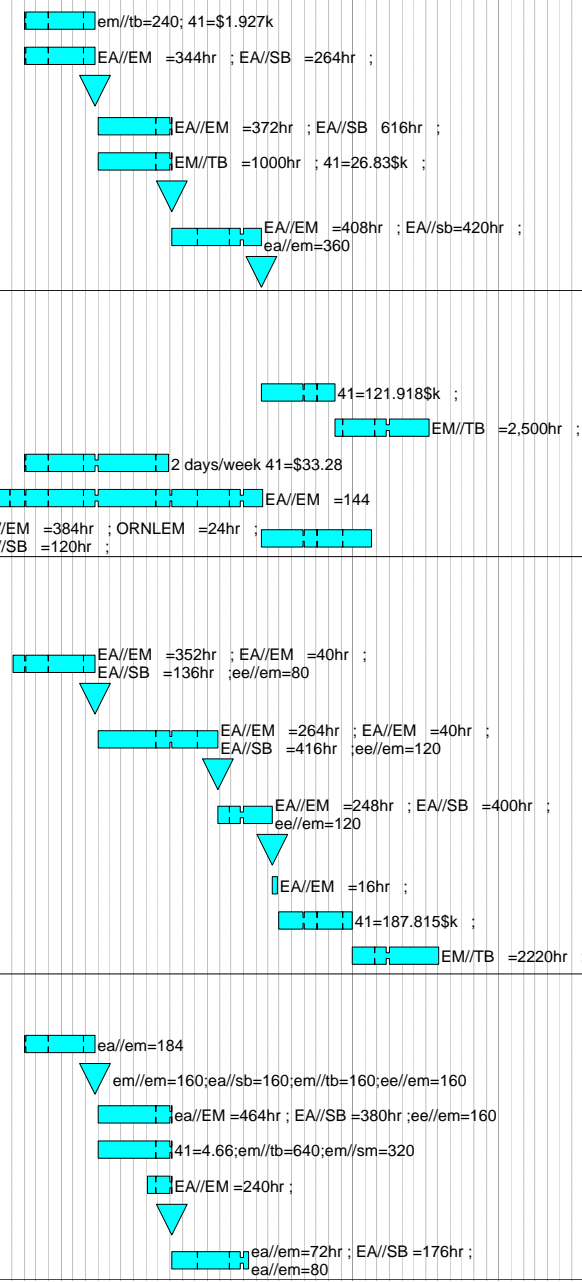
Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S-6-36	Begin Startup Testing	0			14NOV11	0		0.00																																																												
<b>Job: 7601 - Tooling Design &amp; Fabrication-PERRY</b>																																																																				
713.020 Lab Fab/Assy/Installation																																																																				
713.020	Lab Fab/Assy/Installation	427	1	25JAN10*	03OCT11	773		32,352.69																																																												
713.030	Tooling,assy fixtures,misc equipt	426	1	25JAN10*	30SEP11	61		81,381.97																																																												
713.040	General procurements	426	1	25JAN10*	30SEP11	61		61,036.48																																																												
713.050	Welding tools, materials & equipt	426	1	25JAN10*	30SEP11	61		108,509.30																																																												
713.060	Torque wrenches and multipliers	426	1	25JAN10*	30SEP11	61		115,408.76																																																												
<b>Job: 8215 Plant Design</b>																																																																				
<b>FY07 Rebaseline Exercise</b>																																																																				
8210-07 Update plant model																																																																				
8210-07	Update plant model	19		31JAN08	26FEB08	1,673		15,225.60																																																												
8210-08	Plant Design	826*		01OCT07A	31JAN11	945	LOE	185,670.65																																																												

EM//EM =80hr ; EM//SM =42hr ;  
EM//TB =140hr ;  
41=60\$K ;  
41=45\$K ;  
41=80\$K ;  
41=80\$K ; EM//EM =40hr ;

EM//EM =40hr ; EA//SB =80hr ;  
EM//EM =.05 fte; EA//SB =.2 fte  
EM//SM =.03 fte



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Raftopulous</b>														
<b>Job: 1701 - Cryostat Design-RAFTOPOLOUS</b>														
1701-099	Cryostat- Tabletop Prototype	122		01JUL08*	23DEC08	115		21,933.43						
1701-100	Cryostat- Conceptual Design	122		01JUL08*	23DEC08	115		93,845.62						
1701-100M	Cryostat- CDR	0			23DEC08	115		0.00						
1701-101	Cryostat- Preliminary Design	130		02JAN09	06JUL09	115		144,771.24						
1701-103	Cryostat-R&D/prototype	130		02JAN09	06JUL09	115		118,609.98						
1701-121	Cryostat- PDR	0	R		06JUL09	115		0.00						
1701-131	Cryostat- Final Design	148		07JUL09	12FEB10	115		198,463.26						
1701-141	Cryostat- FDR	0	R		12FEB10	115		0.00						
<b>Job: 1751 - Cryostat Procurement-RAFTOPOLOUS</b>														
1751-151	Cryostat- Procure Materials and Supplies	130		15FEB10	17AUG10	116		163,007.04						
1751-161	Cryostat- Fabricate Components	160		18AUG10	11APR11	116		223,813.13						
1751-169	Cryostat & Cryogenic systems cryo consultant	247		01JUL08*	26JUN09	1,338	LOE	42,911.80						
1751-170	Cryostat & Cryogenic systems oversight&reporting	512		31JAN08	19FEB10	1,180	LOE	26,634.65						
1751-171	Cryostat- Title III	195		15FEB10	17NOV10	990	LOE	93,682.23						
<b>Job: 6201 - Cryogenic Syst-RAFTOPOLOUS</b>														
<b>621 - LN2 Supply &amp; LN2 coil cooling supply</b>														
62122-300	Conceptual Design	142		03JUN08*	23DEC08	132		100,139.85						
62122-310	CDR	0			23DEC08	132		0.00						
62122-320	Preliminary Design	210		02JAN09	27OCT09	132		128,207.06						
62122-330	PDR	0			27OCT09	132		0.00						
62122-340	Final Design	88		28OCT09*	12MAR10	132		118,794.80						
62122-350	FDR	0			12MAR10	132		0.00						
62122-360	Resolve FDR Chits	10		15MAR10	26MAR10	132		3,086.40						
62122-370	Procurements	130		29MAR10	29SEP10	132		251,115.34						
62122-380	Fabrication & Installation LN2 & LN2 coil supply	145	2	01OCT10*	03MAY11	131		200,621.40						
<b>623 - GN2 Cryostat Cooling System</b>														
623-099	GN2 Cryostat Cooling Sys Conceptual design	122*		01JUL08*	23DEC08	138		33,490.02						
623-100	GN2 Cryostat Cooling Sys CDR	0			23DEC08	138		0.00						
623-101	GN2 Cryostat Cooling Sys-Preliminary Design	130		02JAN09	06JUL09	138		160,208.52						
623-102	GN2 Cryostat Cooling Sys-Fab & test prototype	130		02JAN09	06JUL09	138		103,753.16						
623-121	GN2 Cryostat Cooling Sys-Cooldown& thermal anlyis	40		08MAY09	06JUL09	138		44,983.20						
623-141	GN2 Cryostat Cooling Sys PDR	0			06JUL09	138		0.00						
623-161	GN2 Cryostat Cooling Sys-Final Design	125		07JUL09	12JAN10	138		50,677.94						



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
623-181	GN2 Cryostat Cooling Sys- FDR	0			12FEB10	115		0.00																																																												
623-201	GN2 Cryostat Cooling Sys-Procure Hardware	130		01JUN10*	03DEC10	103		137,230.15																																																												
623-221	GN2 Cryostat Cooling Sys-Assemble & Install	130		06DEC10	14JUN11	103		187,969.60																																																												
623-262	GN2 Cryostat Cooling Supply-Title III	323		15FEB10	26MAY11	115	LOE	47,473.23																																																												

41=101.785\$K ;  
EM/TB =2080 ;  
EM/EM =240hr ;



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY					
									FY08	FY09	FY10	FY11	FY12	
<b>Ramakrishnan</b>														
<b>Job: 4101 - AC Power-RAMAKRISHNAN</b>														
<b>411 - Auxiliary AC Power Systems</b>														
4101-100.1	Prepare Preliminary One line diagram	173		03AUG09*	15APR10	133		1,371.84						
411-1-100	Ex-Test cell AC pwr-Reactiv.&new instl	210		02NOV09*	08SEP10	223		12,285.52						
411-2-2	Grounding-Dsn	165		01MAY09*	05JAN10	205		31,659.40						
411-2-4	Grounding-Procure	107		21JUN10*	18NOV10	133		13,477.94						
411-2-6	Grounding-Install	43		19NOV10*	28JAN11	133		45,808.84						
411-2-8	Grounding-Commission	29		31JAN11*	10MAR11	133		16,324.08						
411-3-2	Test Cell AC Power Distr-Dsn**GPP**	90		04JAN10*	07MAY10	178		0.00						
411-3-4	TC AC Pwr Distr-Procure(pnl&xfrms)**GPP**	65		10MAY10	10AUG10	178		0.00						
411-3-6	Test Cell AC Power Distr-Install**GPP**	65		11AUG10	10NOV10	178		0.00						
411-3-8	Test Cell AC Power Distr-Commission**GPP**	45		11NOV10*	24JAN11	178		0.00						
<b>412 - Experimental AC Power Systems</b>														
412-1-2	C-site Pulsed AC Power Distr-Dsn	190		02JAN09*	29SEP09	265		4,615.20						
412-1-4	C-site Pulsed AC Power Distr-Procure	65		30SEP09	12JAN10	318		6,682.62						
412-1-6	C-site Pulsed AC Power Distr-Install	40		13JAN10	09MAR10	318		11,156.64						
412-1-8	C-site Pulsed AC Power Distr-Commission	78		10MAR10	28JUN10	318		10,897.92						
X		1		31JAN08	31JAN08	1,691		0.00						
<b>Job: 4301 - DC Systems-RAMAKRISHNAN</b>														
<b>431 - C-Site DC Systems</b>														
431-200	Condition/spare parts inventory	20		03AUG09*	28AUG09	433		2,202.46						
431-210	Organize & verify documentation	20		31AUG09*	28SEP09	433		4,322.55						
431-215	Document status	10		29SEP09*	12OCT09	433		2,757.54						
431-225	Reactivate DF & PEI units	15		01JUL08*	22JUL08	634		20,332.24						
431-230	Duummy Load test of DF & PEI units	105		23JUL08	19DEC08	634		10,683.15						
431-240	Simulate each of 6 pwr loops in PSCAD	90		01OCT09*	17FEB10	234		18,026.32						
431-250	c-site dc sys DGS dsn documentation	259*		02FEB09*	16FEB10	235		59,717.19						
431-261	Redo power loop design	355		01MAY08*	30SEP09	324		49,537.71						
431-265	Fabricate bus components	20		18FEB10*	17MAR10	234		83,399.88						
431-274	Penetrations through floor	20		18FEB10	17MAR10	234		8,460.32						
431-275A	Power cabling & Installation FY08	85*		02JUN08*	30SEP08	1,521		4,407.34						
431-275B	Power cabling & Installation FY10	107		01OCT09*	12MAR10	1,165		11,361.68						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY				
									FY08	FY09	FY10	FY11	FY12
431-275	Power cabling & Installation	97		18MAR10*	03AUG10	234		283,754.28					
431-275M	C-site DC Systems Installed	0			03AUG10	234		0.00					
431-276	Maint of C-site rectifiers	997*		01OCT07A	30SEP11	774	LOE	20,234.19					
<b>Job: 4401 - Control &amp; Protection-RAMAKRISHNAN</b>													
<b>441 - Electrical Interlocks</b>													
441-095	Design Interlock sys	310		03OCT08*	11JAN10	338		29,853.12					
441-097	Install Interlock sys	40		14JAN10*	10MAR10	336		25,602.40					
441-100	PLC Specification	160		01MAY08*	17DEC08	311		11,584.74					
441-105	Prep Block diagrams	60		02JAN09*	26MAR09	307		15,444.24					
441-110	PLC CWD's & Cabling	228		01OCT09*	01SEP10	116		63,718.88					
441-115	deliver PLC	187*		02NOV09*	05AUG10	100		100,275.00					
441-120	Program PLC Logic	45		06AUG10	08OCT10	100		46,613.89					
441-125	Program Control pages	40		11OCT10	07DEC10	100		30,369.84					
441-130	Pre-commissioning tests	20		08DEC10	12JAN11	100		27,150.40					
441-135	Install I/O Cabling control & protection	90		27SEP10	09FEB11	100		128,771.03					
<b>442 - Kirk Key Interlocks</b>													
442-1-2	Kirk Keys-Dsn	140		02MAR09*	16SEP09	276		22,040.80					
442-1-4	Kirk Keys-Procure	65		27MAY10*	27AUG10	106		8,918.44					
442-1-6	Kirk Keys-Install	90		30AUG10*	13JAN11	106		33,632.42					
442-1-8	Kirk Keys-Commission	20		14JAN11	10FEB11	106		7,686.72					
<b>443 - Real Time Control Systems</b>													
443-1-2	Develop Control Algorithms-Dsn	65		01OCT09*	13JAN10	376		13,866.40					
<b>444 - Instrument Systems</b>													
444-2-2	DC Potential Transducers (DCPTs)-Dsn	140		02MAR09*	16SEP09	331		8,843.44					
444-2-4	DC Potential Transducers (DCPTs)-Procure	65		27AUG10*	30NOV10	97		6,113.43					
444-2-6	DC Potential Transducers (DCPTs)-Install	40		01DEC10	02FEB11	97		22,211.60					
444-2-8	DC Potential Transducers (DCPTs)-Commission	15		03FEB11	23FEB11	97		13,140.60					
444-3-2	DCCT Design	81		01JUN09*	23SEP09	338		7,883.12					
444-3-4	Procure DCCT	88		01OCT09*	15FEB10	333		12,527.20					
444-3-6	Install DCCT	20		16FEB10*	15MAR10	333		19,555.72					
444-4-2	Signal Conditioning & Cabling-Dsn	160*		08OCT09*	03JUN10	136		86,163.60					
444-4-4	Signal Conditioning & Cabling-Procure	65		04JUN10*	03SEP10	136		18,817.28					
444-4-6	Signal Conditioning & Cabling-Install	65		07SEP10	08DEC10	136		27,658.90					
444-4-8	Signal Conditioning & Cabling-Commission	10		09DEC10	22DEC10	136		18,287.36					

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
<b>445 - Coil Protection Systems</b>																																																																				
445-1-2	Ground Fault Protection-Dsn	87		01JUL08*	31OCT08	352		32,648.51																																																												
445-1-4	Ground Fault Protection-Procure	170		01OCT09*	10JUN10	126		16,143.28																																																												
445-1-6	Ground Fault Protection-Install	75		22SEP10*	14JAN11	55		36,681.60																																																												
445-1-8	Ground Fault Protection-Commission	70		17JAN11	22APR11	55		10,774.32																																																												
445-2-105	Overload Protect-Write spec and approve	20		01JUN09*	26JUN09	337		13,472.80																																																												
445-2-110	Overload Protect-Design	40		29JUN09	24AUG09	337		24,569.60																																																												
445-2-115	Overload Protect-Fabr 4 chassis	65		28JUL10*	27OCT10	129		26,307.79																																																												
445-2-120	Overload Protect-Test 4 units	10		28OCT10	10NOV10	129		10,760.00																																																												
445-2-125	Overload Protect-Install & Rack wiring	20		11NOV10	10DEC10	129		20,609.77																																																												
445-2-130	Overload Protect-Write & perform ISTP	15		13DEC10	10JAN11	129		10,760.00																																																												
445-2-135	Overload Protect-Documentation	246		01OCT09*	28SEP10	1,026		10,680.48																																																												
445-2-140	Overload Protection&cabling design,procure instl	130		28JUL10*	07FEB11	109		59,842.63																																																												
<b>Job: 4501 - Power Sys Dsn &amp; Integr-RAMAKRISHNAN</b>																																																																				
<b>451 - System Design &amp; Interfaces</b>																																																																				
451-0-2	Develop SRD	15		07JUL08*	25JUL08	311		15,276.48																																																												
451-3-2	Dwgs,asbuilts -Elect Dsn Integration	520		02MAR09*	31MAR11	902		190,706.70																																																												
451-2-2	PDR Prep Power system -Dsn	40		28JUL08	22SEP08	311		29,795.52																																																												
451-2-3	Power system - PDR	0	R		22SEP08	311		0.00																																																												
451-6-2	Final design C-Site -Cabling	149		01OCT08*	08MAY09	424		27,877.60																																																												
451-2-2.1	Final Design C-Site	268		01OCT08*	27OCT09	305		27,935.36																																																												
451-1-2	Calculations-Dsn	149		28JUL08*	05MAR09	470		16,836.31																																																												
451-202.2	Power systems C-Site - FDR	0	R		27OCT09	305		0.00																																																												
451-4-2	Final Dsn AC auxiliaries & grounding-Dsn	45		16APR10*	18JUN10	133		11,875.20																																																												
451-402.1	AC auxiliaries & grounding - FDR	0	R		18JUN10	133		0.00																																																												
<b>452 - Electrical Systems Support</b>																																																																				
452-1-2	Diagnostics AC Power Distr-Dsn	40		01MAR10*	23APR10	163		33,634.40																																																												
452-1-4	Diagnostics AC Power Distr-Procure	40		26APR10	21JUN10	163		2,325.40																																																												
452-1-6	Diagnostics AC Power Distr-Install	130		22JUN10	03JAN11	163		79,033.00																																																												
452-1-8	Diagnostics AC Power Distr-Commission	30		04JAN11	14FEB11	163		30,222.88																																																												
452-2-2	Diagnostics sensor cabling-Dsn	43		01OCT09*	02DEC09	339		23,927.92																																																												
452-2-4	Diagnostics sensor cabling-Procure	65		03DEC09	15MAR10	339		2,674.00																																																												
452-2-6	Diagnostics sensor cabling-Install	43		16MAR10	13MAY10	339		20,336.48																																																												
452-2-8	Diagnostics sensor cabling-Commission	10		14MAY10	27MAY10	339		6,307.60																																																												
<b>453 - System Testing (PTP's)</b>																																																																				
453-1-2	New Procedures	90		01OCT10*	15FEB11	103		25,140.48																																																												

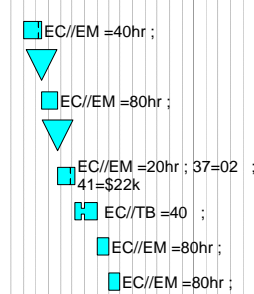
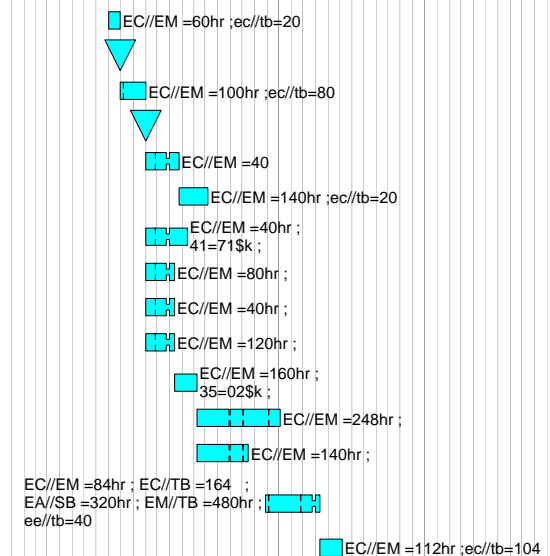
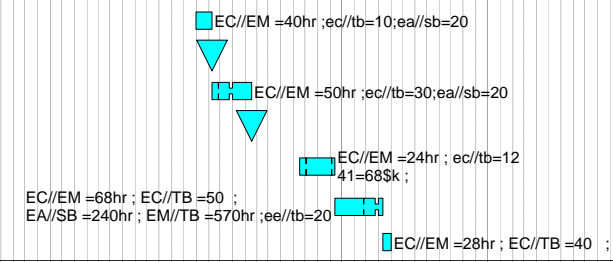








Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Sichta</b>														
<b>Job: 5101 - Network and Fiber Infrastruct-SICHTA</b>														
R51-10	Preliminary Design	30		01OCT09*	11NOV09	265		8,977.30						
R51-11	PDR	0			11NOV09	265		0.00						
R51-20	Final Design	60		12NOV09	17FEB10	265		11,919.00						
R51-21	FDR	0			17FEB10	265		0.00						
R51-30	Procurement	60		18JUN10*	13SEP10	180		95,270.68						
R51-50	Installation	80		14SEP10	13JAN11	180		97,809.22						
R51-60	Test	14		14JAN11	02FEB11	180		7,390.48						
<b>Job: 5201 - I&amp;C Systems-SICHTA</b>														
R52-10	Preliminary Design-Infrastructure	20		03AUG09*	28AUG09	218		9,847.00						
R52-11	PDR	0			28AUG09	218		0.00						
R52-20	Final Design-Infrastructure	45		31AUG09	02NOV09	218		20,115.34						
R52-21	FDR	0			02NOV09	218		0.00						
R52-25	Preliminary Design-Subsystems	50		03NOV09*	25JAN10	256		5,754.80						
R52-27	Final Design-Subsystems	50		26JAN10	05APR10	256		21,644.80						
R52-30	Procurement	65		03NOV09	15FEB10	291		100,681.80						
R52-40	EPICS Programming - Base	40		03NOV09*	11JAN10	218		11,509.60						
R52-50	EPICS Programming - VDCT db editor	40		03NOV09*	11JAN10	406		5,754.80						
R52-60	IOC Programming - MDSplus data & events	40		03NOV09*	11JAN10	406		17,264.40						
R52-70	OPC - EPICS/PLC Interface	40		12JAN10	08MAR10	218		25,507.20						
R52-80	Appl. Programming-T/C	148		09MAR10	05OCT10	218		35,716.41						
R52-90	Programming - misc.	90		09MAR10	14JUL10	276		20,141.80						
R52-100	Installation	90		30AUG10*	13JAN11	154		112,538.22						
R52-110	Test	40		14JAN11	10MAR11	154		25,140.72						
<b>Job: 5301 - Data Acquisition-SICHTA</b>														
R53-10	Preliminary Design	30		03AUG09*	14SEP09	182		5,591.20						
R53-11	PDR	0			14SEP09	182		0.00						
R53-20	Final Design	30		15SEP09	26OCT09	182		11,378.72						
R53-21	FDR	0			26OCT09	182		0.00						
R53-30	Procurement	30		27OCT09	09DEC09	182		32,291.40						
R53-40	Installation	30		10DEC09	01FEB10	182		3,006.00						
R53-50	MDSplus Installation	20		02FEB10	01MAR10	182		11,509.60						
R53-60	MDSplus Programming - Tree Design	20		02MAR10	29MAR10	182		11,509.60						



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
R53-70	MDSplus Programming - Shot Sync	20		30MAR10	26APR10	182		11,509.60																																																												
R53-100	Applications Support (3 Diags)	60		27APR10	21JUL10	182		8,632.20																																																												
R53-110	Programming - Misc.	60		27APR10	21JUL10	182		23,019.20																																																												
R53-80	MDSplus Programming - Dispatcher	60		23AUG10*	15NOV10	160		23,641.28																																																												
R53-90	MDSplus Programming - Acquisition	55		16NOV10	10FEB11	160		12,092.80																																																												
R53-120	Test	14		11FEB11	02MAR11	160		12,227.60																																																												
<b>Job: 5401 - Facility Timing &amp; Synchron.-SICHTA</b>																																																																				
R54-10	Preliminary System Design	30		02NOV09*	15DEC09	202		11,403.80																																																												
R54-11	PDR	0			15DEC09	202		0.00																																																												
R54-20	Final SystemDesign	40		16DEC09	19FEB10	202		17,052.80																																																												
R54-21	FDR	0			19FEB10	302		0.00																																																												
R54-30	Preliminary Design - Clock Dist.	20		22FEB10	19MAR10	302		15,311.10																																																												
R54-40	Final Design - Clock Dist.	30		22MAR10	30APR10	302		25,664.84																																																												
R54-50	Test - Clock Dist.	40		29JUN10	24AUG10	262		42,142.08																																																												
R54-60	Procurement	90		22FEB10*	28JUN10	212		101,257.28																																																												
R54-70	UNT - Timing & Seq Emulation (FPGA Pgm)	90		16DEC09*	30APR10	342		14,901.40																																																												
R54-80	UNT - Device Driver Prog (EPICS/MDSplus)	120		19APR10	06OCT10	202		23,058.08																																																												
R54-90	Central Clock (EPICS) Programming	30		07OCT10	17NOV10	202		12,092.80																																																												
R54-100	Installation	90		30AUG10*	13JAN11	169		50,074.31																																																												
R54-110	Test	25		14JAN11	17FEB11	169		45,340.80																																																												
<b>Job: 5501 - Real Time Control System-SICHTA</b>																																																																				
R55-10	FCPC - Preliminary Design	30		01OCT09*	11NOV09	209		20,611.52																																																												
R55-11	PDR	0			11NOV09	209		0.00																																																												
R55-20	FCPC -Final Design	60		12NOV09	17FEB10	209		38,767.40																																																												
R55-21	FDR	0			17FEB10	209		0.00																																																												
R55-30	FCPC - Procurement	65		19APR10*	20JUL10	167		178,272.60																																																												
R55-40	Host Programming	115		21JUL10	10JAN11	172		17,751.25																																																												
R55-42	ACQ Programming	115		21JUL10	10JAN11	167		11,834.16																																																												
R55-45	PCS programming	115		21JUL10	10JAN11	167		17,751.25																																																												
R55-48	PSRTC Programming	115		21JUL10	10JAN11	167		34,432.57																																																												
R55-50	FCPC PLC Intgration-EPICS Prog	115		21JUL10	10JAN11	167		5,917.08																																																												
R55-51	FCPC Data Acq & Ctl Installation	115		21JUL10	10JAN11	167		34,910.26																																																												
R55-60	FCPC -Test	30		11JAN11	21FEB11	167		34,645.00																																																												
R55-70	GISRTC - Preliminary Design	30		01OCT09*	11NOV09	219		10,696.80																																																												
R55-71	PDR	0			11NOV09	219		0.00																																																												
R55-80	GISRTC -Final Design	60		12NOV09	17FEB10	219		11,103.20																																																												

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
R55-81	FDR	0			17FEB10	219		0.00						
R55-90	GISRTC - Procurement	60		18MAY10*	11AUG10	156		21,130.30						
R55-100	GISRTC Programming	115		12AUG10	01FEB11	156		11,915.30						
R55-110	GISRTC - Installation	115		12AUG10	01FEB11	156		33,107.79						
R55-120	GISRTC -Test	25		02FEB11	08MAR11	156		19,004.40						
<b>Job: 5601 - Central Safety &amp; Interlock Sys-SICHTA</b>														
R56-10	Requirements, Codes&Standards	30		03AUG09*	14SEP09	191		5,591.20						
R56-20	Preliminary Design	45		15SEP09	16NOV09	191		19,182.49						
R56-21	PDR	0			16NOV09	191		0.00						
R56-30	PLC Training	15		17NOV09	09DEC09	191		19,363.00						
R56-35	Final Design	80		10DEC09	12APR10	191		43,600.00						
R56-36	FDR	0			12APR10	191		0.00						
R56-40	Procurement	60		13MAY10*	06AUG10	169		95,435.50						
R56-50	Safety PLC Programming	100		09AUG10	06JAN11	169		29,677.96						
R56-60	Installation (4 subsystems)	100		09AUG10	06JAN11	169		98,334.54						
R56-63	Installation for DARM's access control (2)	100		09AUG10	06JAN11	169		14,569.94						
R56-66	Installation add'l test cell doors	100		09AUG10	06JAN11	169		19,305.59						
R56-70	Test	30		07JAN11	17FEB11	169		27,343.60						
R56-70M	Compl Central Safety&Interlock Sys Pre-ops Tests	0			17FEB11	169		0.00						
<b>Job: 5801 - Central I&amp;C Integr&amp; Oversight-SICHTA</b>														
R58-10	WBS58 -FY07 Management & Integration LOE	107*		01MAY07A	28SEP07A		LOE	0.00						
R58-20	WBS58 -FY08 Management & Integration LOE	250*		01OCT07A	30SEP08	1,521	LOE	14,454.84						
R58-30	WBS58 -FY09 Management & Integration LOE	249		01OCT08*	30SEP09	1,272	LOE	16,773.60						
R58-40	WBS58 -FY10 Management & Integration LOE	248		01OCT09*	30SEP10	1,024	LOE	17,264.40						
R58-50	WBS58 -FY10 Management & Integration LOE	248		01OCT10*	28SEP11	776	LOE	18,139.20						

EC//EM =40hr ; EC//EM =40hr ;41=11.5 ;  
 EC//EM =80hr ;  
 EC//EM =40hr ; EC//TB =60 ;ea//sb=24  
 em//tb=100;ee//em=40;ee//tb=40  
 EC//EM =80hr ;ec//tb=20  
 ee//em=20;ee//tb=20

EC//EM =40hr ;  
 EC//EM =100hr ;ea//sb=40  
 EC//EM =100hr ;  
 35=04\$K ;  
 EC//EM =200hr ;ea//sb=120  
 EC//EM =50hr ;41=\$66k ;  
 EC//EM =200hr ;  
 EC//EM =80hr ; EC//TB =80 ;  
 EA//SB =240hr ; EM//TB =560hr ;  
 EC//EM =16hr ; EC//TB =20 ;  
 EM//TB =120hr ;  
 EC//EM =24hr ; EC//TB =20 ;  
 EM//TB =160hr ;  
 EC//EM =160hr ; EC//TB =40 ;

ec//em=50  
 ec//em=160  
 ec//em=120  
 ec//em=120  
 ec//em=120

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Stratton</b>														
<b>Job: 3101 - Magnetic Diagnostics-STRATTON</b>														
<b>Modular Coil C-wound Loops</b>														
3101-229	Fabricate(12) MC Protective boxes (completed)	43		01MAY07A	01MAY07A		100	0.00						
3101-230	Check elect characteristics of T/C & htr tape	190		31JAN08	27OCT08	1,502	LOE	17,293.29						
<b>Rogowski Coils</b>														
3101-316	CONCEP DESIGN ROWGOWSKI COIL	30		01MAY07A	12JUN07A		100	0.00						
3101-317	PRELIM DESIGN ROWGOWSKI COIL incl prototype	30		13JUN07A	25JUL07A		100	0.00						
3101-318	ROWGOWSKI COIL - PDR	0			29JUN07A		100	0.00						
3101-325	FINAL DESIGN ROWGOSKI COIL	7*			09AUG07A		100	0.00						
3101-326	ROWGOSKI COIL - FDR	0			09AUG07A		100	0.00						
3101-350	Winding mandrel work station	20		31JAN08	27FEB08	324		9,877.20						
3101-352	Assy & detail dgws	45		31JAN08	02APR08	419		25,761.60						
3101-353	Prep installation procedure	10		03APR08	16APR08	419		6,151.20						
3101-354	Purchase materials	40		31JAN08	26MAR08	304		21,917.22						
3101-370	Check elect characteristics of cables	130		12OCT09	23APR10	50		10,201.10						
3101-351	Wind coils	130		27MAR08	29SEP08	304		29,167.60						
3101-355	Temp cable trays	65		01OCT08*	12JAN09	238		12,429.20						
3101-356	Dsn,purchase,install rack	65		01OCT08*	12JAN09	238		24,813.24						
3101-357	Fab coil clamps & ends	65		01OCT08*	12JAN09	238		20,560.58						
3101-358	Prep chassis & timing module	65		01OCT08*	12JAN09	238		10,031.00						
3101-359	Install Rogowski coils (budgeted in job 1815)	130		12OCT09	23APR10	50		0.00						
3101-360	Title III support	130		12OCT09	23APR10	1,135	LOE	10,050.60						
<b>TF and PF Co-wound Loops</b>														
3101-450	Prototype PF Loops	10		03DEC07A	21DEC07A		50	0.00						
3101-425	Design Protective boxes for PF	100*		01NOV07A	01APR08	1,570	85	3,558.24						
3101-426	Purchase SS Sheet	10		12NOV07A	13FEB08	363	80	226.93						
3101-452	Form Protective boxes	10		12NOV07A	27FEB08	363	80	2,661.38						
3101-454	Weld end plates of PF protective boxes	10		12NOV07A	12MAR08	363	80	284.29						
3101-427	Purchase Heat Shrink tubing	15		12NOV07A	20FEB08	1,484	80	591.56						
3101-428	Purchase add'l CoAxial cable	40		31JAN08	26MAR08	353	50	2,873.47						
3101-457	Rebuild connective air furnace	20		31JAN08	27FEB08	1,479	LOE	5,836.46						
3101-458	FabTF,PF & solenoid co-wound loops	186		02JUL07A	25JUL08	1,459	50	8,479.90						
3101-460	Check elect characteristics coax cables	30		28JUL08	08SEP08	1,459		17,193.00						
3101-456	Title III	78		09SEP08	07JAN09	1,459	LOE	5,792.76						
<b>T/C and Heater Tape Leads</b>														
1204-150	Rubber seal	20		01SEP07A	28SEP07A		100	0.00						
1204-151	Machine 6 commercial aluminum boxes	20		01NOV07A	30NOV07A		100	0.00						



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
<b>Job: 3801 - Electron Beam Mapping-STRATTON</b>																																																																				
380-010	E-beam mapping- Prelim Design	40		02MAR09*	24APR09	372		66,396.32																																																												
380-015	E-beam mapping - PDR	1	R	27APR09	27APR09	372		0.00																																																												
380-100	E-beam mapping-Final Design	40		28APR09*	23JUN09	372		104,685.32																																																												
380-110	E-beam mapping - FDR	1	R	24JUN09	24JUN09	372		0.00																																																												
380-115	E-beam mapping-Procure Rack,xfrmr,cable	65		01JUL10*	01OCT10	120		13,393.16																																																												
380-120	E-beam mapping-Procure Ports	65		01JUL10	01OCT10	120		5,350.03																																																												
380-130	E-beam mapping-Procure Data Acquisition	65		01JUL10*	01OCT10	120		13,375.08																																																												
380-135	E-beam mapping- Assemble	65		04OCT10*	12JAN11	120		54,862.24																																																												
380-135M	E-beam mapping apparatus ready for Installation	0			12JAN11	120		0.00																																																												
<b>Job: 3901 - Diagnostics sys Integration-STRATTON</b>																																																																				
390-03	LOE Support FY07	106*		01MAY07A	28SEP07A		LOE	0.00																																																												
390-04	LOE Support FY08	249*		01OCT07A	29SEP08	1,522	LOE	19,176.19																																																												
390-05	LOE Support FY09	247*		01OCT08*	28SEP09	1,274	LOE	29,714.48																																																												
390-06	LOE Support FY10	246*		01OCT09*	28SEP10	1,026	LOE	30,581.21																																																												
390-07	LOE Support FY11	248*		01OCT10*	28SEP11	776	LOE	32,131.29																																																												

R///RM2 =240hr ; EM//EM =60hr ;  
EA//SB =98hr ; 35=03\$k ;

R///RM2 =240hr ; EM//EM =60hr ;  
EA//SB =98hr ; EC//EM =100hr ;

41=5\$k ; em//em=40

41=04\$k ;

41=10\$k ;

R///RM2 =160hr ; EM//EM =20hr ;  
EMT/TB =576 ; ee//em=8  
ee//tb=16

R///RM2 =72hr ;

R///RM2 =173hr ;

R///RM2 =173hr ;

R///RM2 =173hr ;

R///RM2 =173hr ;



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete											
									FY08	FY09	FY10	FY11	FY12						
<b>Strykowski</b>																			
<b>Job: 8210 - FY07 Rebaseling tasks</b>																			
<b>FY07 Rebaseline Exercise</b>																			
ECP53RBX23	FY07 Rebaseline exercise	40		01MAY07A	26JUN07A		LOE	0.00											
ECP53RBX25	FY07 Rebaseline exercise	0*		01MAY07A	31MAY07A		LOE	0.00											
<b>Job: 8998 - Allocations-STRYKOWSKY</b>																			
99.07	PPPL Allocations FY07	LOE	106*	01MAY07A	28SEP07A		LOE	0.00	54=89 ;										
99.08	PPPL Allocations FY08	LOE	249*	01OCT07A	29SEP08	1,522	LOE	288,467.40	54=262 ;										
99.081	PPPL Allocations FY09	LOE	247*	01OCT08*	28SEP09	1,274	LOE	460,429.00	54=271 ;										
99.09	PPPL Allocations FY10	LOE	248*	01OCT09*	30SEP10	1,024	LOE	488,909.72	54=281 ;										
99.09A	PPPL Allocations FY11	LOE	250*	01OCT10*	30SEP11	774	LOE	513,607.80	54=281 ;										
99.10	PPPL Allocations FY12		50*	03OCT11*	13DEC11	724	LOE	178,194.50	54=91 ;										

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY					
									FY08	FY09	FY10	FY11	FY12	
<b>Viola</b>														
<b>Job: 1802 - FP Assy Oversight&amp;Support-VIOLA</b>														
<b>Oversight and Supervision</b>														
1802MAY	May cost incr	20		01MAY07A	30MAY07A		LOE	0.00						
1802ORNLO2	ORNL Title III field period assy station 2	425*		27FEB08	03NOV09	0	LOE	156,981.48						
1802ORNLO3	ORNL Title III field period assy station 3	339*		05NOV08	24MAR10	0	LOE	122,745.91						
1802ORNLO5	ORNL Title III field period assy station 5	363*		02MAR09	11AUG10	0	LOE	124,375.17						
R1802-001	Metrology Engr Super FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1802-003	Metrology Engr Super FY08	250*		01OCT07A	30SEP08	1,521	LOE	104,540.36						
R1802-004	Metrology Engr Super FY09 & FY10	445*		01OCT08*	19JUL10	1,076	LOE	280,468.52						
R1802-004S	Metrology Engr Super FY09 (2n shift suprt .5 fte)	227*	2	01OCT09*	31AUG10	1,045	LOE	145,377.16						
R1802-005	FPA Management FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1802-007	FPA Management FY08	250*		01OCT07A	30SEP08	1,521	LOE	172,504.25						
R1802-008	FPA Management FY09 & FY10	445*		01OCT08*	19JUL10	1,076	LOE	484,154.29						
R1802-009	PU Title III support	614*		27FEB08	11AUG10	0	LOE	488,098.99						
R1802-010	Drexel co-op student support	614*		27FEB08	11AUG10	0	LOE	66,596.14						
R1802-013	HP Coverage in the TFTR TC LOE FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1802-015	HP Coverage in the TFTR TC LOE FY08	250*		01OCT07A	30SEP08	1,521	LOE	106,940.22						
R1802-016	HP Coverage in the TFTR TC LOE FY09 & FY10	445*		01OCT08*	19JUL10	1,076	LOE	359,984.41						
R1802-017	HP coverage (2nd shift)	227*	2	01OCT09*	31AUG10	1,045	LOE	146,950.60						
1802MISC	Misc materials,tools, GSA vehicle,rigging	616*	1	31JAN08	19JUL10	1,076	LOE	388,637.38						
8203FY08.2	Title III Design support FY08 PPPL	106*		01MAY08*	30SEP08	1,521	LOE	100,040.60						
8203FY09.1	Title III Design support FY09 PPPL	249*		01OCT08*	30SEP09	1,272	LOE	286,633.40						
8203FY10.1	Title III Design support FY10 PPPL	248*		01OCT09*	30SEP10	1,024	LOE	293,684.09						
<b>Station 2 procedures,JHA,ACC,Training,Prep</b>														
R1802-207	Procedures written & approved	70*		01OCT07A	31JAN08A		100	0.00						
R1802-209	50JHA completed	6		01OCT07A	31OCT07A		100	0.00						
R1802-211	Training needs identified & released	66*		01OCT07A	31JAN08A		100	0.00						
R1802-213	ACC review completed	2*		10JAN08A	11JAN08A		100	0.00						
R1802-215	Pre-job brief completed	1		14JAN08A	14JAN08A		100	0.00						
R1802-217	Station 2 operational	0			17JAN08A		100	0.00						
<b>Station 3 procedures,JHA,ACC,Training,Prep</b>														
R1802-307	Procedures written & approved	10		01APR08	14APR08	129		0.00						
R1802-309	JHA completed	6		15APR08	22APR08	129		0.00						
R1802-311	Training needs identified & released	6		23APR08	30APR08	129		0.00						
R1802-313	ACC review completed	6		01MAY08	08MAY08	129		0.00						
R1802-315	Pre-job brief completed	6		09MAY08	16MAY08	129		0.00						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY					
									FY08	FY09	FY10	FY11	FY12	
<b>Station 5 procedures,JHA,ACC,Training,Prep</b>														
R1802-507	Procedures written & approved	14		07AUG08	26AUG08	161		0.00						
R1802-509	JHA completed	6		27AUG08	04SEP08	161		0.00						
R1802-519	Fixtures installed	6		05SEP08	12SEP08	161		0.00						
R1802-511	Training needs identified & released	6		15SEP08	22SEP08	161		0.00						
R1802-513	ACC review completed	7		23SEP08	01OCT08	161		0.00						
R1802-515	Pre-job brief completed	7		02OCT08	10OCT08	161		0.00						
<b>Job: 1810 - Field Period AssyStation 1,2,3 VIOLA</b>														
<b>General Assy Support</b>														
R1810-001	LOE Crane support, fixture setupfor FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1810-003	LOE Crane support, fixture setupfor FY08	250*		01OCT07A	30SEP08	1,521	LOE	111,876.80						
R1810-004	LOE Crane support, fixture setupfor FY09/10	445*		01OCT08*	19JUL10	1,076	LOE	300,205.11						
R1801-004S	LOE Crane support, fixt setup (2nd shft 1.2 fte	227*	2	01OCT09*	31AUG10	1,045	LOE	155,608.43						
R1810-005	LOE Field Supervision for FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1810-007	LOE Field Supervision for FY08	250*		01OCT07A	30SEP08	1,521	LOE	159,000.51						
R1810-008	LOE Field Supervision for FY09/10	445*		01OCT08*	19JUL10	1,076	LOE	426,574.65						
R1810-008S	LOE Field Supervision for 2nd shft 1.0 fte	227*	2	01OCT09*	31AUG10	1,045	LOE	221,117.98						
R1810-009	LOE Metrology sprt FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1810-011	LOE Metrology sprt	250*		01OCT07A	21DEC07A		LOE	0.00						
R1810-013	Misc M&S FY07	106*		01MAY07A	28SEP07A		LOE	0.00						
R1810-015	Misc M&S FY08	250*		01OCT07A	21DEC07A		LOE	0.00						
R1810-2001	Misc Hardware and hardware rework (1/2 fte loe)	615*	1	01FEB08*	19JUL10	1,076	LOE	182,042.96						
S21-4.02	Perform routine metrology set-up and checks (loe)	526*	1	01FEB08*	12MAR10	1,165	LOE	391,710.74						
R1810-099	Station 5 complete	0			11AUG10	1,059		0.00						
<b>Station 1-VV Prep (hard surface components) FP#1</b>														
R1810-1105	Instl cooling lines & Weld cooling/htg risers	31	1	01MAY07A	13JUN07A		100	0.00						
R1810-1107	Verify Instl of H/C lines,headers,manifolds	5	1	14JUN07A	20JUN07A		100	0.00						
R1810-1115	Purchase pump	20	1	02JUL07A	19JUL07A		100	0.00						
R1810-1109	Loop termination & verification	32*	1	02JUL07A	15AUG07A		100	0.00						
R1810-1112	Trim seal plates	2	1	03DEC07A	21DEC07A		100	0.00						
R1810-1188	Design and build flow test	15	1	01FEB08*	21FEB08	273		31,084.20						
R1810-1108	Perform final acceptance testing (H/C flow test)	15	1	26MAR08*	15APR08	250		23,691.00						
R1810-1110	Install Final Internal&Ext monuments & meas	4	1	09APR08	14APR08	226		6,317.60						
R1810-1114	Install heater tape on all removable ports	25	1	11JUL08	14AUG08	165		41,969.00						
R1810-1100	Design & Build heater& thermo termination box	41	1	06MAR08*	01MAY08	220		35,993.40						
R1810-1101	heater& thermo termination & verification	18	1	02MAY08	28MAY08	220		28,429.20						
R1810-1111	Final Scan	4	1	15AUG08	20AUG08	165		6,317.60						
R1810-1113	Prepare &transfer completed VV to holding area	5	1	21AUG08	27AUG08	165		15,794.00						

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12												
<b>Station 1- VV Prep (hrd surf cmpntsFP#2)</b>																																																																					
R1810-1209	Install cooling/htg lines to vac vsl	15	1	01MAY07A	21MAY07A		100	0.00																																																													
R1810-1211	Weld cooling/htg risers	16	1	22MAY07A	13JUN07A		100	0.00																																																													
R1810-1213	Verify Instl of H/C lines,headers,manifolds	5	1	14JUN07A	20JUN07A		100	0.00																																																													
R1810-1212	Trim seal plates	2	1	03DEC07A	21DEC07A		100	0.00																																																													
R1810-1215	Loop termination & verification	18	1	26JUL07A	28SEP07A		100	0.00																																																													
R1810-1208	Perform final acceptance testing (H/C flow test)	32	1	16APR08	30MAY08	341		23,691.00																																																													
R1810-1216	Install Final Internal&Ext monuments & meas	20	1	02JUN08	27JUN08	341		6,317.60																																																													
R1810-1214	Install heater tape on all removable ports	25	1	15AUG08	19SEP08	265		41,969.00																																																													
R1810-1389	Heater and thermo termination & verification	18	1	22SEP08*	15OCT08	265		29,441.20																																																													
R1810-1217	Final Scan	4	1	16OCT08	21OCT08	265		6,685.60																																																													
R1810-1219	Prepare& transfer completed VV to holding area	5	1	22OCT08	28OCT08	265		16,714.00																																																													
<b>Station 1- VV Prep (hrd surf cmpntsFP#3)</b>																																																																					
R1810-1304	Layout diag &coolant paths on vessel	12	1	01MAY07A	16MAY07A		100	0.00																																																													
R1810-1305	Install heater tape on vertical ports	7	1	17MAY07A	25MAY07A		100	0.00																																																													
R1810-1307	Verify installation of heater tapes	1	1	01JUN07A	29JUN07A		100	0.00																																																													
R1810-1309	Attach studs forcoolant lines	3	1	01JUN07A	29JUN07A		100	0.00																																																													
R1810-1300	Install Templates	3	1	01JUN07A	29JUN07A		100	0.00																																																													
R1810-1311	Wind magnetic diagnostic sensors	25*	1	25JUN07A	30JUL07A		100	0.00																																																													
R1810-1313	Install precision magnetic diagnostic sensors	28*	1	25JUN07A	31JUL07A		100	0.00																																																													
R1810-1315	Verify installation magnetic diagnostic sensors	8	1	30JUL07A	24SEP07A		100	0.00																																																													
R1810-1317	Install local I&C (incl thermocouples)	5	1		15AUG07A		100	0.00																																																													
R1810-1319	Verify installation of local I&C	2	1		17AUG07A		100	0.00																																																													
R1810-1321	10Install cooling/htg lines to vac vsl	37*	1	01AUG07A	21SEP07A		100	0.00																																																													
R1810-1323	Weld cooling/htg risers	10	1	15OCT07A	26OCT07A		100	0.00																																																													
R1810-1325	Verify Instl of H/C lines,headers,manifolds	5	1		12SEP07A		100	0.00																																																													
R1810-1312	Trim seal plates	2	1	03DEC07A	21DEC07A		100	0.00																																																													
R1810-1327	Loop termination & verification	18	1		28SEP07A		100	0.00																																																													
R1810-1308	Perform final acceptance testing (H/C flow test)	22	1	02JUN08*	01JUL08	380		23,691.00																																																													
R1810-1310	Heater and thermo termination & verification	18	1	16OCT08*	10NOV08	288		30,085.20																																																													
R1810-1328	Install Final Internal&Ext monuments & meas	4	1	25SEP08*	30SEP08	317		6,317.60																																																													
R1810-1329	Final Scan of VVSA #3 Station 1 complete	4	1	11NOV08	14NOV08	288		6,685.60																																																													
R1810-1314	Install heater tape on all removable ports	25	1	22SEP08*	24OCT08	299		43,717.16																																																													
R1810-1331	Prepare & transfer completed VV to holding area	5	1	17NOV08	21NOV08	288		16,714.00																																																													
<b>Station 1-Spool pieces (3) (spacers)</b>																																																																					
R1810-1S03	Attachdiagnostics, studs and coolant lines	24	1	03NOV08*	08DEC08	426		87,422.40																																																													
R1810-1S04	Install Final Internal&Ext monuments & meas	6	1	21JAN09	28JAN09	426		23,161.60																																																													

Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year					
									FY08	FY09	FY10	FY11	FY12	
<b>Station 2 Trials &amp; Development</b>														
<b>Casting Weld Tests</b>														
PHIL-11	Mount A6 on angle plate	1			02JUL07A		100	0.00						
PHIL-12	Weld fiducials on A6 & B6	2			11JUL07A		100	0.00						
PHIL-13	Measure A6 casting	2			13JUL07A		100	0.00						
PHIL-14	Develop metrology plan for station 2	9*		01JUN07A	08OCT07A		100	0.00						
PHIL-15	Remove A6 & lower & grout wedge	4			19JUL07A		100	0.00						
PHIL-16	Re-mount A6 on wedge	2			23JUL07A		100	0.00						
PHIL-17	Re-measure A6	2			25JUL07A		100	0.00						
PHIL-18	Measure B6 on wedge	2			27JUL07A		100	0.00						
PHIL-19	Place B6 on A6; Meas B6 casting use A6 as base	2			31JUL07A		100	0.00						
PHIL-20	Complete CAD model for dimensional ref.	3			31JUL07A		100	0.00						
PHIL-21	Prepare angle plate dogs & chocks	4			13JUL07A		100	0.00						
PHIL-22	Water jet cut outboard 0,5" stk 316 SS shims	4			17JUL07A		100	0.00						
PHIL-23	Water jet cut inboard 0.625 316 SS	3			20JUL07A		100	0.00						
PHIL-24	Assemble castings,align torque&meas inbd. shims	4			26JUL07A		100	0.00						
PHIL-27	Solution anneal shims	2			31JUL07A		100	0.00						
PHIL-28	bushing drawings complete	0			29JUN07A		100	0.00						
PHIL-29	fabricate stock bushings	5			13JUL07A		100	0.00						
PHIL-30	Zenex - fabricate eccentric bushings	5			13JUL07A		100	0.00						
PHIL-31	Receive hardware - studs, washers	14*			20AUG07A		100	0.00						
PHIL-32	Align castings	2			31JUL07A		100	0.00						
PHIL-33	Fit&install bushings 25% stock, 25% eccentric	5			31JUL07A		100	0.00						
PHIL-34	Weld procedure/weld qual.	7			17JUL07A		100	0.00						
PHIL-35	Purchase weld on strain gauges	14			26JUL07A		100	0.00						
PHIL-36	Install strain gauges	5			07AUG07A		100	0.00						
PHIL-37	Set up dial ind., CMM, transit system	26*		02JUL07A	07AUG07A		100	0.00						
PHIL-38	Install all shims and adjust bushings	2			31JUL07A		100	0.00						
PHIL-39	Final align and baseline measurements	3			23AUG07A		100	0.00						
PHIL-40	Perform 25% of welding & measure	2			27AUG07A		100	0.00						
PHIL-41	Perform 50% of welding & measure	2			29AUG07A		100	0.00						
PHIL-42	Perform 75% of welding & measure	2			31AUG07A		100	0.00						
PHIL-43	finish welding & measure	2			05SEP07A		100	0.00						
PHIL-44	Analyze data; write report	14		19SEP07A	28SEP07A		100	0.00						
R1810-2050	Consulting support for welding trials	63*		02JUL07A	28SEP07A		100	0.00						
R1810-2005	Trial bushing and shim test on prototype	12	1	31JAN08	15FEB08	1,680	100	0.00						
<b>Setup</b>														
R1810-2006	Surface grind set of metal shims for qualificat	4	1	17DEC07A	21DEC07A		100	0.00						
R1810-2023	Install FIRST Holding 20 deg fixture	0	1		31JUL07A		100	0.00						

ewi=20\$k ; parsells=50\$k ;

EM/TB =240hr ; 41=02\$k ;

EM/TB =240hr ;









Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
S25-2.04	Measure tooling ball monuments	1	1	28MAY08	28MAY08	205		2,327.40					
S25-2.05	Scan the B flange of B5	1	1	29MAY08	29MAY08	205		1,861.92					
S25-2.07	Remove B5 move to holding area.	1	1	30MAY08	30MAY08	205		1,579.40					
S25-2.08	Measure A5 "A" flange	8	1	02JAN08A	31JAN08A			0.00					
S25-2.11	Measure C5 "A" flange	8	1	02JAN08A	31JAN08A			0.00					
2-5-2.99	Drill Stycast fill holes	3	1	11SEP08	15SEP08	134		9,476.40					
S25-3.02	Compress shims sort by thickness	6	1	27MAY08	03JUN08	206		6,317.60					
S25-4.01	Install MCHP fixtures & metrology equip	6	1	20NOV08	01DEC08	81		10,028.40					
S25-4.03	Ready For Preassembly A5B5C5	0	1	02DEC08	01DEC08	81		0.00					
Pre measurement of MCHP A6,B6,C6 flanges													
S26-1.01	Verify mating MC's of MCHP will come together	8	1	28APR08	07MAY08	220		12,635.20					
S26-2.08	Measure B6 "A" flange	8	1	20OCT08	29OCT08	106		25,198.40					
S26-2.11	Measure C6 "A" flange	8	1	28APR08	07MAY08	228		23,806.72					
S26-2.14	Measure Type A6"A" flange	8	1	13AUG08	22AUG08	153		12,468.40					
2-6-2.99	Drill Stycast fill holes	3	1	30OCT08	03NOV08	106		10,028.40					
S26-3.02	Compress shims sort by thickness	6	1	04SEP08	11SEP08	143		6,317.60					
S26-4.01	Install MCHP fixtures & metrology equip	6	1	06APR09	13APR09	0		10,028.40					
S26-4.03	Ready For Preassembly A6B6C6	0	1	14APR09	13APR09	0		0.00					
Station 2 MC subassy A1B1C1													
A-B MC Assembly													
2-1-6.01	Lower Type-A modular coil onto jacks	3	1	27FEB08*	29FEB08	0		18,121.14					
2-1-6.02	Mark nose shim locations & puck locations.	0	1	03MAR08	29FEB08	0		0.00					
S21-6.06M	Start A-B assy	0	1	03MAR08		0		0.00					
2-1-6.03	Place initial set of alumina shims (4-8) on Type	1	1	03MAR08*	03MAR08	0		1,895.28					
2-1-6.05	Lower mating "B" coil into position.	1	1	04MAR08*	04MAR08	0		3,790.56					
2-1-6.051	Perform alignment "B" coil tooling balls	1	1	05MAR08	05MAR08	0		2,234.30					
2-1-6.06	Install jack screws & dial indicators	1	1	06MAR08	06MAR08	0		1,895.28					
2-1-6.07	Position coil within ±.002" normal plane	1	1	07MAR08	07MAR08	0		6,024.86					
2-1-6.08	Install remaining alumina coated shims; studs,s	1	1	10MAR08	10MAR08	0		2,842.92					
2-1-6.09	torque50% of final value & recheck.	1	1	11MAR08	11MAR08	0		947.64					
2-1-6.10	Measure position of all monuments	2	1	12MAR08	13MAR08	0		4,468.61					
2-1-6.11	Measure shim puck height	1	1	14MAR08	14MAR08	0		2,842.92					
2-1-6.12	Remove puck locating rings & install all nose s	3	1	17MAR08	19MAR08	0		5,685.84					
2-1-6.13	"Lightly" tack weld nose flex shims "A" & "B"	1	1	20MAR08	20MAR08	0		947.64					
2-1-6.14	Unfasten bolts & remove "B" coil place it on sep	1	1	21MAR08	21MAR08	0		3,790.56					
2-1-6.15	Recheck part alignment of "A" coil	2	1	24MAR08	25MAR08	0		8,259.17					
2-1-6.151	Weld all Type-A flex shims plasma side	2	1	26MAR08	27MAR08	0		8,212.62					
2-1-6.16	recheck alignment	1	1	28MAR08	28MAR08	0		2,234.30					
2-1-6.17	Time for a back office assessment (first weld on	10	1	31MAR08	11APR08	0		4,422.06					
2-1-6.18	Measure "B" fiducials estab coord sys	1	1	31MAR08	31MAR08	9		2,234.30					
2-1-6.19	Weld allType-B (A-flange) flex shims plasma side	2	1	14APR08	15APR08	0		6,583.44					







Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
2-1-11.07	Install lift support beams	2	1	29OCT08	30OCT08	0		8,022.72																																																												
2-1-11.08	Remove from stand & measure weight of completed	1	1	31OCT08	31OCT08	0		4,011.36																																																												
2-1-11.09	Move to holding area.	2	1	03NOV08	04NOV08	0		8,022.72																																																												
S21-11.07M	Complete 1st MCHP Assy (Sta 2)	0	1		04NOV08	0		0.00																																																												
2-1-11.10	Lift upper wedge & reinstall & grout at Assembly	10	1	05NOV08	18NOV08	0		20,056.80																																																												
<b>Station 2 MC subassy A2B2C2</b>																																																																				
<b>A-B MC Assembly</b>																																																																				
2-2-6.01	Lower Type-A modular coil onto jacks	3	1	24APR08	28APR08	50		15,062.16																																																												
2-2-6.02	Mark nose shim locations & puck locations.	0	1	29APR08	28APR08	50		0.00																																																												
2-2-6.03	Place initial set of alumina shims (4-8) on Type	1	1	29APR08	29APR08	50		1,579.40																																																												
2-2-6.05	Lower mating "B" coil into position.	1	1	30APR08	30APR08	50		3,158.80																																																												
2-2-6.051	Perform alignment "B" coil tooling balls	1	1	01MAY08	01MAY08	50		1,861.92																																																												
2-2-6.06	Install jack screws & dial indicators	1	1	02MAY08	02MAY08	50		1,579.40																																																												
2-2-6.07	Position coil within ±.002" normal plane	1	1	05MAY08	05MAY08	50		5,020.72																																																												
2-2-6.08	Install remaining alumina coated shims; studs,s	1	1	06MAY08	06MAY08	50		2,369.10																																																												
2-2-6.09	torque50% of final value & recheck.	1	1	07MAY08	07MAY08	50		789.70																																																												
2-2-6.10	Measure position of all monuments	2	1	08MAY08	09MAY08	50		3,723.84																																																												
2-2-6.11	Measure shim puck height	2	1	12MAY08	13MAY08	50		2,369.10																																																												
2-2-6.12	Remove puck locating rings & install all nose s	3	1	14MAY08	16MAY08	50		4,738.20																																																												
2-2-6.13	"Lightly" tack weld nose flex shims "A" & "B"	1	1	19MAY08	19MAY08	50		789.70																																																												
2-2-6.14	Unfasten bolts & remove "B" coil place it on sep	1	1	20MAY08	20MAY08	50		3,158.80																																																												
2-2-6.15	Recheck part alignment of "A" coil	2	1	21MAY08	22MAY08	50		6,882.64																																																												
2-2-6.151	Weld all Type-A flex shims plasma side	2	1	23MAY08	27MAY08	50		6,882.64																																																												
2-2-6.16	recheck alignment	1	1	28MAY08	28MAY08	50		1,861.92																																																												
2-2-6.17	Back office assessment of part after weld	2	1	29MAY08	30MAY08	50		3,723.84																																																												
2-2-6.18	Measure "B" fiducials estab coord sys	1	1	29MAY08	29MAY08	51		1,861.92																																																												
2-2-6.19	Weld all Type-B (A-flange) flex shims plasma sid	2	1	02JUN08	03JUN08	50		6,882.64																																																												
2-2-6.20	Recheck part metrology acceptance criterion.	1	1	04JUN08	04JUN08	50		1,861.92																																																												
2-2-6.21	Back office assessment of part after weld	2	1	05JUN08	06JUN08	50		3,723.84																																																												
2-2-6.22	Remove alumina shims as necessary	0	1	05JUN08	04JUN08	51		0.00																																																												
2-2-6.04	Place unfilled shim bags in wing areas	1	1	05JUN08	05JUN08	51		1,579.40																																																												
2-2-6.23	Lower mating "B" coil into position.	1	1	09JUN08	09JUN08	50		3,158.80																																																												
2-2-6.231	Perform alignment "B" coil tooling balls	1	1	10JUN08	10JUN08	50		1,861.92																																																												
2-2-6.24	"B" coil, position coil accurately in x, y, &	1	1	11JUN08	11JUN08	50		3,441.32																																																												
2-2-6.25	Install alumina shims;studs,supernuts, wiggle t	1	1	12JUN08	12JUN08	50		5,161.98																																																												
2-2-6.26	Torque50% of final value.	1	1	13JUN08	13JUN08	50		789.70																																																												
2-2-6.27	Measure position of all monuments	2	1	16JUN08	17JUN08	50		2,792.88																																																												
2-2-6.28	Adjust shims locally. Re-torque all studs50%.	3	1	18JUN08	20JUN08	50		10,323.96																																																												
2-2-6.29	Install bushing. Replace nut & tighten back 50%	3	1	23JUN08	25JUN08	50		4,738.20																																																												





Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
2-2-7.28	Install alumina shims; studs,, & "wobble"	1	1	08SEP08	08SEP08	50		2,369.10																																																												
2-2-7.29	Torque50% of final value.	1	1	09SEP08	09SEP08	50		789.70																																																												
2-2-7.30	Measure position of all monuments	2	1	10SEP08	11SEP08	50		2,792.88																																																												
2-2-7.31	Adjust shims locally. Re-torque all studs50%.	2	1	12SEP08	15SEP08	50		3,158.80																																																												
2-2-7.32	Install bushing. Replace nut & tighten back50%	3	1	16SEP08	18SEP08	50		4,738.20																																																												
2-2-7.33	After super bolt tightening, measure position	1	1	19SEP08	19SEP08	50		2,792.88																																																												
2-2-7.34	Tighten all bolts to final torque.	1	1	22SEP08	22SEP08	50		1,579.40																																																												
2-2-7.35	After tightening hardware, meas position of monu	1	1	23SEP08	23SEP08	50		2,792.88																																																												
2-2-7.36	Weld B / C nose region solenoid side	3	1	24SEP08	26SEP08	50		4,738.20																																																												
2-2-7.37	Measure positions of all monuments	1	1	29SEP08	29SEP08	50		1,861.92																																																												
2-2-7.38	Back office of above results & INSTALL wing supp	2	1	30SEP08	01OCT08	50		3,833.12																																																												
2-2-7.39	Fill all lose bushings with Stycast 2850FT	2	1	02OCT08	03OCT08	50		3,342.80																																																												
<b>Stycast shim gaps &amp; final measurements</b>																																																																				
2-2-8.01	Fill all wing bladders & cure	2	1	06OCT08	07OCT08	50		3,342.80																																																												
2-2-8.02	Inject stycast in all shim spaces	2	1	08OCT08	09OCT08	50		3,342.80																																																												
2-2-10.0	Complete local service & interface details	10	1	10OCT08	23OCT08	50		0.00																																																												
2-2-11.01	Measure tooling balls on all coils.	2	1	24OCT08	27OCT08	50		3,942.40																																																												
2-2-11.02	Install or identify three primary fiducials	2	1	28OCT08	29OCT08	50		3,942.40																																																												
2-2-11.03	Scan "B" flange Type-C coil & interfacing base	3	1	30OCT08	03NOV08	50		5,913.60																																																												
2-2-11.04	Measure bolt length on all tension fasteners	1	1	04NOV08	04NOV08	50		1,671.40																																																												
2-2-11.05	Perform Electrical Megger test on each coil	2	1	05NOV08	06NOV08	50		3,342.80																																																												
2-2-11.06	Mark part for identification	0	1	07NOV08	06NOV08	50		0.00																																																												
2-2-11.07	Install lift support beams	2	1	07NOV08	10NOV08	50		6,685.60																																																												
2-2-11.08	Remove from stand & measure weight of completed	1	1	11NOV08	11NOV08	50		3,342.80																																																												
2-2-11.09	Move to holding area.	2	1	12NOV08	13NOV08	50		6,685.60																																																												
2-2-11.10	Lift upper wedge & reinstall & grout at Assembly	10	1	14NOV08	01DEC08	81		16,714.00																																																												
<b>Station 2 MC subassy A3B3C3</b>																																																																				
<b>A-B MC Assembly</b>																																																																				
2-3-6.01	Lower Type-A modular coil onto jacks	3	1	02JUL08	07JUL08	40		15,062.16																																																												
2-3-6.02	Mark nose shim locations & puck locations.	0	1	08JUL08	07JUL08	40		0.00																																																												
2-3-6.03	Place initial set of alumina shims (4-8) on Type	1	1	08JUL08	08JUL08	40		1,579.40																																																												
2-3-6.05	Lower mating "B" coil into position.	1	1	09JUL08	09JUL08	40		3,158.80																																																												
2-3-6.051	Perform alignment "B" coil tooling balls	1	1	10JUL08	10JUL08	40		1,861.92																																																												
2-3-6.06	Install jack screws & dial indicators	1	1	11JUL08	11JUL08	40		1,579.40																																																												
2-3-6.07	Position coil within ±.002" normal plane	1	1	14JUL08	14JUL08	40		5,020.72																																																												
2-3-6.08	Install remaining alumina coated shims; studs,s	1	1	15JUL08	15JUL08	40		2,369.10																																																												
2-3-6.09	torque50% of final value & recheck.	1	1	16JUL08	16JUL08	40		789.70																																																												
2-3-6.10	Measure position of all monuments	2	1	17JUL08	18JUL08	40		3,723.84																																																												
2-3-6.11	Measure shim puck height	2	1	21JUL08	22JUL08	40		2,369.10																																																												
2-3-6.12	Remove puck locating rings & install all nose s	3	1	23JUL08	25JUL08	40		4,738.20																																																												
2-3-6.13	"Lightly" tack weld nose flex shims "A" & "B"	1	1	28JUL08	28JUL08	40		789.70																																																												

















Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
2-5-7.12	Torque50% of final value.	1	1	30APR09	30APR09	51		835.70																									EM//TB =10hr ;																																			
2-5-7.13	Measure position of all monuments	2	1	01MAY09	04MAY09	51		2,956.80																									EM//TB =00hr ; ZMET =24 ;																																			
2-5-7.14	Measure shim puck height	1	1	05MAY09	05MAY09	51		1,671.40																									EM//TB =20hr ;																																			
2-5-7.15	remove puck locating rings & install all nose s	3	1	06MAY09	08MAY09	51		5,014.20																									EM//TB =60hr ;																																			
2-5-7.16	"Lightly" tack weld nose flex shims	1	1	11MAY09	11MAY09	51		835.70																									EM//TB =10hr ;																																			
2-5-7.17	remove "C" coil & place it on a separate fixtur	1	1	12MAY09	12MAY09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-7.18	Recheck part alignment & weld all Type-B flex s	3	1	13MAY09	15MAY09	51		5,913.60																									EM//TB =00hr ; ZMET =48 ;																																			
2-5-7.19	After welding "B" coil nose shims recheck align	1	1	18MAY09	18MAY09	51		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-5-7.20	Back office assessment of part after weld	2	1	19MAY09	20MAY09	51		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-5-7.21	Measure "C" fiducials	1	1	19MAY09	19MAY09	52		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-5-7.22	Weld all Type-C (A-flange) flex shims plasma sid	2	1	21MAY09	22MAY09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-7.23	After welding determine metrology acceptance	1	1	26MAY09	26MAY09	51		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-5-7.24	Back office assessment	2	1	27MAY09	28MAY09	51		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-5-7.25	Remove alumina shims for alignment mating coil	0	1	29MAY09	28MAY09	51		0.00																									EM//TB =00hr ;																																			
2-5-7.07	Place unfilled shim bags in wing areas	1	1	29MAY09	29MAY09	51		1,671.40																									EM//TB =20hr ;																																			
2-5-7.26	Lower mating "C" coil into position.	1	1	01JUN09	01JUN09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-7.261	alignment "C" coil tooling balls	1	1	02JUN09	02JUN09	51		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-5-7.27	position coil accurately in x, y, & z directio	1	1	03JUN09	03JUN09	51		1,671.40																									EM//TB =20hr ;																																			
2-5-7.28	Install alumina shims;studs,, & "wiggle"	1	1	04JUN09	04JUN09	51		2,507.10																									EM//TB =30hr ;																																			
2-5-7.29	Torque50% of final value.	1	1	05JUN09	05JUN09	51		835.70																									EM//TB =10hr ;																																			
2-5-7.30	Measure position of all monuments	2	1	08JUN09	09JUN09	51		2,956.80																									EM//TB =00hr ; ZMET =24 ;																																			
2-5-7.31	Adjust shims locally. Re-torque all studs50%.	2	1	10JUN09	11JUN09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-7.32	Install bushing. Replace nut & tighten back50%	3	1	12JUN09	16JUN09	51		5,014.20																									EM//TB =60hr ;																																			
2-5-7.33	After super bolt tightening, measure position	1	1	17JUN09	17JUN09	51		2,956.80																									EM//TB =00hr ; ZMET =24 ;																																			
2-5-7.34	Tighten all bolts to final torque.	1	1	18JUN09	18JUN09	51		1,671.40																									EM//TB =20hr ;																																			
2-5-7.35	After tightening hardware, meas position of monu	1	1	19JUN09	19JUN09	51		2,956.80																									ZMET =24 ; EM//TB =00hr ;																																			
2-5-7.36	Weld B / C nose region solenoid side	3	1	22JUN09	24JUN09	51		5,014.20																									EM//TB =60hr ;																																			
2-5-7.37	Measure positions of all monuments	1	1	25JUN09	25JUN09	51		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-5-7.38	Back office of above results & INSTALL wing supp	2	1	26JUN09	29JUN09	51		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-5-7.39	Fill all lose bushings with Stycast 2850FT	2	1	30JUN09	01JUL09	51		3,342.80																									EM//TB =40hr ;																																			
Stycast shim gaps & final measurements																																																																				
2-5-8.01	Fill all wing bladders & cure	2	1	02JUL09	06JUL09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-8.02	Inject stycast in all shim spaces	2	1	07JUL09	08JUL09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-10.0	Complete local service & interface details	10	1	09JUL09	22JUL09	51		0.00																									EM//TB =00hr ;																																			
2-5-11.01	Measure tooling balls on all coils.	2	1	23JUL09	24JUL09	51		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-5-11.02	Install or identify three primary fiducials	2	1	27JUL09	28JUL09	51		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-5-11.03	Scan "B" flange Type-C coil & interfacing base	3	1	29JUL09	31JUL09	51		5,913.60																									EM//TB =00hr ; ZMET =48 ;																																			
2-5-11.04	Measure bolt length on all tension fasteners	1	1	03AUG09	03AUG09	51		1,671.40																									EM//TB =20hr ;																																			
2-5-11.05	Perform Electrical Megger test on each coil	2	1	04AUG09	05AUG09	51		3,342.80																									EM//TB =40hr ;																																			
2-5-11.06	Mark part for identification	0	1	06AUG09	05AUG09	51		0.00																									EM//TB =00hr ;																																			







Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
2-6-7.31	Adjust shims locally. Re-torque all studs50%.	2	1	01SEP09	02SEP09	0		3,342.80																									EM//TB =40hr ;																																			
2-6-7.32	Install bushing. Replace nut & tighten back50%	3	1	03SEP09	08SEP09	0		5,014.20																									EM//TB =60hr ;																																			
2-6-7.33	After super bolt tightening, measure position	1	1	09SEP09	09SEP09	0		2,956.80																									EM//TB =00hr ; ZMET =24 ;																																			
2-6-7.34	Tighten all bolts to final torque.	1	1	10SEP09	10SEP09	0		1,671.40																									EM//TB =20hr ;																																			
2-6-7.35	After tightening hardware, meas position of monu	1	1	11SEP09	11SEP09	0		2,956.80																									ZMET =24 ; EM//TB =00hr ;																																			
2-6-7.36	Weld B / C nose region solenoid side	3	1	14SEP09	16SEP09	0		5,014.20																									EM//TB =60hr ;																																			
2-6-7.37	Measure positions of all monuments	1	1	17SEP09	17SEP09	0		1,971.20																									EM//TB =00hr ; ZMET =16 ;																																			
2-6-7.38	Back office of above results & INSTALL wing supp	2	1	18SEP09	21SEP09	0		3,942.40																									EM//TB =00hr ; ZMET =32 ;																																			
2-6-7.39	Fill all lose bushings with Stycast 2850FT	2	1	22SEP09	23SEP09	0		3,342.80																									EM//TB =40hr ;																																			
<b>Stycast shim gaps &amp; final measurements</b>																																																																				
2-6-8.01	Fill all wing bladders & cure	2	1	24SEP09	25SEP09	0		3,342.80																									EM//TB =40hr ;																																			
2-6-8.02	Inject stycast in all shim spaces	2	1	28SEP09	29SEP09	0		3,342.80																									EM//TB =40hr ;																																			
2-6-10.0	Complete local service & interface details	10	1	30SEP09	13OCT09	0		0.00																									EM//TB =00hr ;																																			
2-6-11.01	Measure tooling balls on all coils.	2	1	14OCT09	15OCT09	0		4,057.60																									EM//TB =00hr ; ZMET =32 ;																																			
2-6-11.02	Install or identify three primary fiducials	2	1	16OCT09	19OCT09	0		4,057.60																									EM//TB =00hr ; ZMET =32 ;																																			
2-6-11.03	Scan "B" flange Type-C coil & interfacing base	3	1	20OCT09	22OCT09	0		6,086.40																									EM//TB =00hr ; ZMET =48 ;																																			
2-6-11.04	Measure bolt length on all tension fasteners	1	1	23OCT09	23OCT09	0		1,720.20																									EM//TB =20hr ;																																			
2-6-11.05	Perform Electrical Megger test on each coil	2	1	26OCT09	27OCT09	0		3,440.40																									EM//TB =40hr ;																																			
2-6-11.06	Mark part for identification	0	1	28OCT09	27OCT09	0		0.00																									EM//TB =00hr ;																																			
2-6-11.07	Install lift support beams	2	1	28OCT09	29OCT09	0		6,880.80																									EM//TB =80hr ;																																			
2-6-11.08	Remove from stand & measure weight of completed	1	1	30OCT09	30OCT09	0		3,440.40																									EM//TB =40hr ;																																			
2-6-11.09	Move to holding area.	2	1	02NOV09	03NOV09	0		6,880.80																									EM//TB =80hr ;																																			
S26MILE	complete A6/B6/C6	0	1		03NOV09	0		0.00																																																												
<b>Station 3 Setup/Preparations/General</b>																																																																				
<b>Misc Prep activities</b>																																																																				
R1810-3112	Load Test 3 legged actuator lift fixtur	8	1	24OCT08	04NOV08	50		10,696.96																									EM//TB =128hr ;																																			
R1810-3113	Procure wire rope slings & 6 17ton shackles	8	1	24OCT08	04NOV08	50		19,901.20																									EM//TB =160hr ;41=5																																			
R1810-3151	Fab new platform legs	4	1	10OCT08*	15OCT08	50		22,575.44																									EM//TB =192hr ;41=5																																			
R1810-3153	Fab new platform safety rails	4	1	16OCT08*	21OCT08	50		29,105.44																									EM//TB =192hr ;41=10																																			
R1810-3109	Remove winding stations & enclosures	2	1	03NOV08	04NOV08	50		56,064.40																									EM//TB =480;em//sm=40; 41=3																																			
R1810-3107	Test out station 3 equipment and procedures	30	1	24SEP08	04NOV08	50		49,682.00																									EM//TB =200hr ; 41=10\$ ;																																			
<b>Station 3-Assemble Mod Coils and VVSA-FP#1</b>																																																																				
<b>Set-up and Prep</b>																																																																				
3-1-1.01	transfer CAD models	7	1	27OCT08	04NOV08	50		13,798.40																									zmet=112																																			
3-1-1.02	Install Station 3 site monuments	3	1	31OCT08	04NOV08	50		13,539.80																									41=2;em//tb=60;zmet=48																																			
3-1-1.021	Design, fabricate and calibrate photogrammetry	15	1	15OCT08	04NOV08	50		53,542.80																									41=3;em//tb=240;zmet=240																																			
3-1-1.03	Install floor mounted tracks and the VV base sup	5	1	16OCT08	22OCT08	50		19,519.00																									41=1;em//tb=100;zmet=80																																			
3-1-1.04	Install MCHP left support stand. Position to .0	3	1	23OCT08	27OCT08	50		10,927.80																									zmet=48;em//tb=60																																			
3-1-1.05	Install the MCHP right support stand;	3	1	28OCT08	30OCT08	50		5,014.20																									em//tb=60																																			
3-1-1.06	Install alignment brackets, jack screws dial ind	3	1	31OCT08	04NOV08	50		11,544.20																									41=5;em//tb=60																																			
3-1-1.07	Reconfirm Leica position	3	1	31OCT08	04NOV08	50		5,913.60																									zmet=48																																			















Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
S32-10.02M	Complete 2nd MC-VV Assy (Sta 3)	0	1		05JAN10	44		0.00																																																												
<b>Station 3-Assemble Mod Coils and VVSA-FP#3</b>																																																																				
<b>Misc Prep activities</b>																																																																				
3-0-PLAT.3	Install station 3 platforms FP#3(8 required)	10	1	30JUL09	12AUG09	51		23,399.60																																																												
<b>Pre-assemble LEFT MCHP</b>																																																																				
3-3-2.01	Position left MCHP over left support	1	1	13AUG09	13AUG09	51		3,342.80																																																												
3-3-2.02	Secure left MCHP to vertical support posts	1	1	14AUG09	14AUG09	51		1,671.40																																																												
3-3-2.03	Measure all chosen monuments	2	1	17AUG09	18AUG09	51		3,942.40																																																												
3-3-2.04	Measure the Type-A and Type-C end flanges while	2	1	19AUG09	20AUG09	51		3,942.40																																																												
3-3-2.05	Allow time for the back office to review the me	2	1	21AUG09	24AUG09	51		3,942.40																																																												
3-3-2.06	Mark nose shim locations & pucks	1	1	21AUG09	21AUG09	51		1,671.40																																																												
<b>Pre-assemble RIGHT MCHP</b>																																																																				
3-3-3.01	Move the right support cart in the far right lo	0	1	24AUG09	21AUG09	51		0.00																																																												
3-3-3.02	Position right MCHP over right support	1	1	04NOV09	04NOV09	0		3,440.40																																																												
3-3-3.03	Secure right MCHP to support base	1	1	05NOV09	05NOV09	0		1,720.20																																																												
3-3-3.04	Measure the target monuments on right MCHP with	2	1	06NOV09	09NOV09	0		4,057.60																																																												
3-3-3.05	Measure the Type-A and Type-C end flanges while	2	1	10NOV09	11NOV09	0		4,057.60																																																												
3-3-3.06	Allow time for the back office to review the me	4	1	12NOV09	17NOV09	0		8,115.20																																																												
3-3-3.07	Mark nose shim locations	1	1	12NOV09	12NOV09	0		1,720.20																																																												
3-3-3.08	Define all outboard shim thicknesses	0	1	13NOV09	12NOV09	0		0.00																																																												
<b>Pre-assemble LEFT and RIGHT MCHP</b>																																																																				
3-3-4.01	Place alumina shims (4-8) onleft side type A	1	1	13NOV09	13NOV09	0		1,720.20																																																												
3-3-4.02	Temp lift right MCHP and move support cart	1	1	16NOV09	16NOV09	0		1,720.20																																																												
3-3-4.03	Position right MCHP over right support	1	1	17NOV09	17NOV09	0		3,440.40																																																												
3-3-4.04	Bring Air Loc wedgemeount leveler to take load	1	1	18NOV09	18NOV09	0		1,720.20																																																												
3-3-4.05	Measure the target monuments on left MCHP with	2	1	19NOV09	20NOV09	0		4,057.60																																																												
3-3-4.06	Install temporary scaffolding to install flange	1	1	19NOV09	19NOV09	1		3,440.40																																																												
3-3-4.07	Instl remaining alumina shims; instl nuts/studs	2	1	23NOV09	24NOV09	0		3,440.40																																																												
3-3-4.08	Make a hand "wiggle" test (rotate on bolt) on a	2	1	25NOV09	30NOV09	0		3,440.40																																																												
3-3-4.09	Tighten flange fasteners to 50%	1	1	01DEC09	01DEC09	0		1,720.20																																																												
3-3-4.10	measure the position of all monuments	1	1	02DEC09	02DEC09	0		2,028.80																																																												
3-3-4.11	Measure the shim puck height (at a number of po	2	1	03DEC09	04DEC09	0		7,498.00																																																												
3-3-4.111	Fit and tack weld flex shims in place	3	1	07DEC09	09DEC09	0		5,160.60																																																												
3-3-4.12	Unfasten all bolts, & roll right MCHP to right	2	1	10DEC09	11DEC09	0		3,440.40																																																												
3-3-4.121	lay left MCHP onto 60 degree wedge for welding	2	1	14DEC09	15DEC09	0		6,880.80																																																												
3-3-4.122	Measure the left MCHP fiducials	1	1	16DEC09	16DEC09	0		3,749.00																																																												
3-3-4.13	Recheck alignment & weld plasma side shims	2	1	17DEC09	18DEC09	0		7,498.00																																																												
3-3-4.14	After welding the left MCHP nose shims recheck	2	1	21DEC09	22DEC09	0		4,057.60																																																												
3-3-4.15	Time for back office assessment	2	1	04JAN10	05JAN10	0		4,057.60																																																												
3-3-4.151	Lift left MCHP & install on support stand	1	1	06JAN10	06JAN10	0		3,440.40																																																												
3-3-4.152	Lay right MCHP on 60 deg wedge for welding	1	1	07JAN10	07JAN10	0		3,440.40																																																												





Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY08												FY09												FY10												FY11												FY12											
3-3-9.11	Make a hand "wiggle" test (rotate on bolt)	1	2	26FEB10	26FEB10	0		3,440.40																									EM//TB =40hr ;																																			
3-3-9.12	Perform metrology measurements of all alignment	2	2	01MAR10	02MAR10	0		8,115.20																									ZMET =64 ; EM//TB =00hr ;																																			
3-3-9.13	Perform position adjustments on left side MCHP	1	2	03MAR10	03MAR10	0		5,160.60																									EM//TB =60hr ;																																			
3-3-9.14	Remove SISCO actuator from left MCHP.	0	2	04MAR10	03MAR10	0		0.00																									EM//TB =00hr ;																																			
3-3-9.15	Machine and install bushings	1	2	04MAR10	04MAR10	0		5,160.60																									EM//TB =60hr ;																																			
3-3-9.16	Tighten nuts 100%. Re-verify adequate MCHP ali	1	2	05MAR10	05MAR10	0		7,498.00																									EM//TB =40hr ; ZMET =32 ;																																			
<b>Weld inboard shims &amp; fill bushing gaps</b>																																																																				
3-3-10.01	Weld inboard shims solenoid side	2	2	08MAR10	09MAR10	0		17,670.00																									EM//TB =80hr ; 41=02\$K ;																																			
3-3-10.02	Measure the positions of all monuments	1	2	10MAR10	10MAR10	0		4,057.60																									ZMET =64 ;																																			
3-3-10.03	Fill all lose bushings with Stycast 2850FT	1	2	11MAR10	11MAR10	0		3,440.40																									ZMET =32 ; EM//TB =00hr ;																																			
3-3-10.04	Measure the monuments on all coils.	2	2	12MAR10	15MAR10	0		6,086.40																									EM//TB =40hr ;																																			
<b>VVSA attachment to MC's</b>																																																																				
3-3-11.01	Attach permanent VV supports to Type A MC	1	2	16MAR10	16MAR10	0		6,880.80																									EM//TB =80hr ;																																			
3-3-11.02	Attach temp VV supports to Type B MC	1	2	17MAR10	17MAR10	0		6,880.80																									EM//TB =80hr ;																																			
3-3-11.03	Disconnect base support and transfer load to VV	1	2	18MAR10	18MAR10	0		3,440.40																									EM//TB =40hr ;																																			
3-3-11.04	Install VV lateral supports and align VVSA	1	2	19MAR10	19MAR10	0		6,880.80																									EM//TB =80hr ;																																			
3-3-11.05	Prepare VVSA for transport. Install blocking	1	2	22MAR10	22MAR10	0		6,880.80																									EM//TB =80hr ;																																			
<b>Transfer to Station 5</b>																																																																				
3-3-12.01	Instl rigging to MCWF transfer to support frame	1	2	23MAR10	23MAR10	0		6,880.80																									EM//TB =80hr ;																																			
3-3-12.02	Transfer to Station 5 located in NCSX TC	1	2	24MAR10	24MAR10	0		6,880.80																									EM//TB =80hr ;																																			
S33-10.02M	Complete 3rd MC-VV Assy (Sta 3)	0	2		24MAR10	0		0.00																																																												
<b>Job: 1815 - Field Period Assy -Station 5-VIOLA</b>																																																																				
<b>Setup/Preparations/General</b>																																																																				
5-1-1.01	Cut short dome port FPA #1	12	1	02MAR09	17MAR09	44		22,668.80																									EM//TB =240hr ; 41=02\$K ;																																			
5-2-1.01	Cut short dome port FPA #2	5	1	18DEC09	05JAN10	44		8,601.00																									EM//TB =100hr ;																																			
5-3-1.01	Cut short dome port FPA #3	5	1	18MAR10	24MAR10	0		9,938.00																									EM//TB =100hr ; 41=01\$K ;																																			
R1810-5100	Bolt on 2 port Extensions needed for Diag	1	1	22MAY09*	22MAY09	50		1,337.12																									em//tb=16																																			
R1810-5101	MTM NCR hardware re-purchase	100	1	20NOV08*	21APR09	50		84,890.00																									41=65\$K ;																																			
R1810-5112	Weld wire & welding supplies	25	1	18MAR09*	21APR09	50		2,612.00																									41=15\$K ;																																			
R1810-5104	Misc for tooling	10	1	11MAY09*	22MAY09	50		19,590.00																									41=15																																			
R1810-5201	Procure 4 25ton chainfalls	65	1	23FEB09	22MAY09	50		58,770.00																									41=45																																			
R1810-5202	Load test heavy slings	65	1	23FEB09*	22MAY09	50		3,918.00																									41=3																																			
R1810-5203	Modify station 3 platforms for station 5	65	1	23FEB09*	22MAY09	50		25,700.40																									41=12;em//tb=120																																			
R1810-5204	Portable platforms for station 5	65	1	23FEB09*	22MAY09	50		3,918.00																									41=18																																			
R1810-5106	Testout Sta 5 equipt & procedures	5	1	22APR09	28APR09	50		13,371.20																									EM//TB =160hr ;																																			
R1810-5107	Check 3 sled interfaces adjust holes	12	1	29APR09	14MAY09	50		32,090.88																									EM//TB =384hr ;																																			
R1810-5108	Fixtures installed-final metrology	6	1	15MAY09	22MAY09	50		8,022.72																									EM//TB =96hr ;																																			
<b>Station 5- Final FP Assy -FP#1 (in NCSX TC)</b>																																																																				
<b>Pre-Installation setup</b>																																																																				
R1810-5109	Begin Station 5 Operations	0	1		22MAY09	50		0.00																																																												
5-1-2.01	Install period support fixture	5	1	26MAY09	01JUN09	50		10,028.40																									EM//TB =120hr ;																																			















Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	FY					
									FY08	FY09	FY10	FY11	FY12	
<b>Williamson</b>														
<b>Job: 1416 - Mod Coil Type AB Fnl Dsn-WILLIAMSON</b>														
<b>Clamp hardware modifications</b>														
1416-204.1	Modify Type-B clamps for stud attachment	42*		01JUN07A	31JUL07A		100	0.00						
<b>Blanket thermal insulation</b>														
1416-304	Revise assembly models/drawings	5		01JUN07A	07JUL07A		100	0.00						
1416-305	Review and approve insulation concept	5		08JUN07A	14JUN07A		100	0.00						
1416-3198	Report Results & Issue Dwgs	0*		02JUL07A	31JUL07A		100	0.00						
<b>Top level assy models/drawings</b>														
1416-504	Complete models/drawings of protective covers	80		01JUL07A	28SEP07A		100	0.00					ORNLEM =120hr ;	
1416-507	Update, review and approve coil asm spec	21		02JUL07A	31JUL07A		100	0.00						
1416-508	Complete drawing rev to leads, terminal asm (ECN	168*		01MAY07A	30NOV07A		100	0.00					ORNLEM =80hr ;	
1416-506	Check and promote top-level models/drawings	125		01JUL07A	07JAN08A		100	0.00					ORNLEM =80hr ;	
1416-509	MC Assy FDR	0			26JUL07A		100	0.00						
<b>Analysis and closeout documentation</b>														
1416-602	Design memo KF structural analysis	164*		01JUN07A	30NOV07A		100	0.00					ORNLEM =96hr ;	
<b>Job: 1421 - Mod Coil Interface Design-WILLIAMSON</b>														
<b>Outboard Interface-Bolted Joint Tests-Tension</b>														
1421-3067	Procure 2 studs f/joint test.Use existing part	11*		01AUG07A	15AUG07A		100	0.00						
1421-3075	Setup test fixture &perform JHA & pre-job brief	2		01OCT07A	31OCT07A		100	0.00					EM//EM =08hr ; EM//TB =16hr ;	
1421-3077	Meas joint deflect vs preload & loss of preload	2		03OCT07A	30NOV07A		100	0.00					EM//EM =24hr ; EM//TB =24hr ;	
1421-3079	Measure joint deflec & preload v. temp @80K	2		01NOV07A	30NOV07A		100	0.00					EM//EM =24hr ; EM//TB =24hr ;	
1421-3084	Measure joint deflection&preload v. cooldown cyc	5*		01NOV07A	30NOV07A		100	0.00					EM//EM =24hr ; EM//TB =24hr ;	
1421-3087	Perform pullout tests for tapped holes	15*		03DEC07A	21DEC07A		100	0.00					EM//EM =24hr ; EM//TB =24hr ;	
1421-3081	Meas joint deflect & preload v. time (days) at	2		01NOV07A	30NOV07A		100	0.00					EM//EM =160hr ; EM//TB =160hr ;	
<b>Outboard Interface-Bolted Joint Tests-Shear</b>														
1421-3112B	Procure/fab parts for test&initial assembly	44		02JUL07A	31OCT07A		100	0.00					41=10\$K ; em//em=40	
1421-3115B	Assemble & test	91*		15OCT07A	31JAN08A		100	0.00					ORNLEM =320hr ;EM//TB=100	
<b>Inboard Interface-AB/BC/AA</b>														
IH1-001	Coil to coil scoping analysis	40*		01JUN07A	27JUL07A		100	0.00						
1421-3125	Determine geometry&location of high COF shims&pl	66*		01MAY07A	31JUL07A		100	0.00						
1421-3127	Structural analyses to performance rqmts for bol	23*		02JUL07A	31JUL07A		100	0.00						
1421-3131	10PDR prep for requirements, design,&development	5		02JUL07A	31JUL07A		100	0.00						
1421-3132	Review requirements - PDR	0			02AUG07A		100	0.00						
INTRF-049	prep winding form mods f/weld clamp boltsDELETED	0		03DEC07A	21DEC07A		100	0.00					DELETED hours moved to new task 1421-3146	
INTRF-050	Complete Shim fabrication drawings (ORNL)	86		02JUL07A	27NOV07A		100	0.00					ornlem=240	



Activity ID	Activity Description	Duration (work days)	SHIFTS	Forecast Start	Forecast Finish	Total Float	%	Cost to Complete	Fiscal Year				
									FY08	FY09	FY10	FY11	FY12
<b>Harris</b>													
<b>Job: 8102 - NCSX MIE Management ORNL-LYON</b>													
810.105XX	Project Management Office ORNL FY08 (LOE)	170*		31JAN08*	29SEP08	1,522	LOE	217,087.70					
810.105Z	Project Management Office ORNL FY09 (LOE)	247*		01OCT08*	28SEP09	1,274	LOE	196,542.90					
810.106X	Project Management Office ORNL FY10 (LOE)	246*		01OCT09*	28SEP10	1,026	LOE	142,258.20					
810.106XA	Project Management Office ORNL FY11 (LOE)	248*		01OCT10*	28SEP11	776	LOE	82,274.70					
810.106Z	Project Management Office ORNL FY12 (LOE)	50*		03OCT11*	13DEC11	724	LOE	17,275.37					

harris=.4 fte; hillis=.1 fte; morris=.25 fte  
 akers=.15 fte travel =15  
 harris=.25 fte; hillis=.1 fte; morris=.1 fte  
 akers=.1 fte travel =\$15k  
 harris=.2 fte; hillis=0 fte; morris=..1 fte  
 akers=.1 fte travel =\$15k  
 harris=.1 fte; hillis=0 fte; morris=...05 fte  
 akers=.05 fte travel =\$15k  
 harris=.1fte; hillis=0 fte; morris=...05 fte  
 akers=.05 fte travel =\$15k