

Job: 1810 - Field Period Assembly	Activity Description	Percent Start	Percent Finish	Org	Start	End	Shfts	Total
<b>Station 2 MC subassy A181C1</b>								
<b>A-B MC Assembly</b>								
21-4.01	Lower Type-A modular coil onto jacks	27FE00	29FE00	1	1	0		
21-4.02	Mark nose shim locations & puck locations	03EA00	03EA00	1	1	0		
21-4.03	Place initial set of alumina shims (4-8) on Type	03EA00	03EA00	1	1	0		
21-4.05	Lower mating "B" coil into position.	06EA00	06EA00	1	1	0		
21-4.051	Perform alignment "B" coil tooling balls	05AA00	05AA00	1	1	0		
21-4.06	Install jack screws & dial indicators	06EA00	06EA00	1	1	0		
21-4.07	Position coil within ±.002" normal plane	07EA00	07EA00	1	1	0		
21-4.08	Install remaining alumina coated shims, studs	10EA00	10EA00	1	1	0		
21-4.09	Torque 50% of final value & recheck.	11EA00	11EA00	1	1	0		
21-4.10	Measure position of all monuments	12EA00	13EA00	2	1	0		
21-4.11	Measure shim pack height	14EA00	14EA00	1	1	0		
21-4.12	Remove puck locating rings & install all nose s	17EA00	18EA00	2	1	0		
21-4.13	"Lightly" tack weld nose flex shims "A", & "B"	20EA00	20EA00	1	1	0		
21-4.14	Unfasten bolts & remove "B" coil place it on sep	21EA00	21EA00	1	1	0		
21-4.15	Recheck part alignment of "A" coil	24EA00	25EA00	2	1	0		
21-4.151	Weld all Type-A flex shims plasma side	26EA00	27EA00	2	1	0		
21-4.16	recheck alignment	28EA00	28EA00	1	1	0		
21-4.17	Time for a back office assessment (first weld on	31EA00	31EA00	10	1	0		
21-4.18	Measure "B" fiducials estab coord sys	31EA00	31EA00	1	1	9		
21-4.19	Weld all Type-B (A-flange) flex shims plasma side	14AF00	15AF00	2	1	0		
21-4.20	Recheck part metrology acceptance criterion.	16AF00	16AF00	1	1	0		
21-4.21	Back office assessment of part after weld	17AF00	23AF00	6	1	0		
21-4.22	Remove alumina shims as necessary	17AF00	16AF00	0	1	4		
21-4.04	Place unfilled shim bags in wing areas	17AF00	17AF00	1	1	4		
21-4.23	Lower mating "B" coil into position.	24AF00	24AF00	1	1	0		
21-4.231	Perform alignment "B" coil tooling balls	25AF00	25AF00	1	1	0		
21-4.24	"B" coil, position coil accurately in x, y, &	26AF00	26AF00	1	1	0		
21-4.25	Install alumina shims, studs, supernuts, wiggle 1	29AF00	29AF00	1	1	0		
21-4.26	Torque 50% of final value.	30AF00	30AF00	1	1	0		
21-4.27	Measure position of all monuments	01AA00	01AA00	1	1	0		
21-4.271	Fill paper, & waxine lead sheath	02AA00	02AA00	2	1	0		
21-4.272	Install new shims & Fuji paper	07AA00	08AA00	2	1	0		
21-4.273	Install shims without Fuji paper, studs, torque 5	12AA00	13AA00	2	1	0		
21-4.28	Adjust shims locally. Re-torque all studs 50%.	14AA00	15AA00	2	1	0		
21-4.29	Install bushing. Replace nut & tighten back 50%	16AA00	20AA00	3	1	0		
21-4.30	After super bolt tightening, measure position	21AA00	21AA00	1	1	0		
21-4.31	Tighten all bolts to final torque.	22AA00	22AA00	1	1	0		
21-4.32	After tightening hardware, measure position	23AA00	27AA00	2	1	0		
21-4.33	Weld A/B nose region soldered side	28AA00	30AA00	3	1	0		
21-4.34	Measure positions of all monuments	02AJ00	02AJ00	1	1	0		
21-4.35	Review with Back Office, INSTALL wing supports	03AJ00	16AJ00	10	1	0		
21-4.36	Identify, a set of monuments, moved less than .1	17AJ00	16AJ00	0	1	0		
21-4.37	Fill all loose bushings with Stycast 2850FT	17AJ00	24AJ00	6	1	0		
21-4.38	Scan "B" flange (datum "E") of "B" coil.	24AJ00	24AJ00	1	1	0		
21-4.39	define all BC flange shim thickness.	25AJ00	26AJ00	2	1	0		
<b>AB-C MC Assembly</b>								
21-7.01	IR (A-B) coil, along with fixture, onto anor	27AJ00	01AJ00	3	1	0		
21-7.02	Select a subset of monuments for initial alignm	02AJ00	02AJ00	1	1	0		
21-7.03	Align set of monuments selected in 7.02.	03AJ00	03AJ00	1	1	0		
21-7.04	Establish a set of global monuments	07AJ00	07AJ00	1	1	0		
21-7.05	Mark nose shim locations & puck locations.	08AJ00	08AJ00	1	1	0		
21-7.06	Place initial set alumina shims (4-8) on Type-B	08AJ00	08AJ00	1	1	0		
21-7.08	Lower mating "C" coil into position.	09AJ00	09AJ00	1	1	0		
21-7.081	Perform alignment "C" coil tooling balls	10AJ00	10AJ00	1	1	0		
21-7.09	Install jack screws & dial indicators	11AJ00	11AJ00	1	1	0		
21-7.10	Position coil within ±.002"	14AJ00	14AJ00	1	1	0		
21-7.11	Install alumina coated shims studs, & "wiggle"	15AJ00	15AJ00	1	1	0		
21-7.12	Torque 50% of final value.	16AJ00	16AJ00	1	1	0		
21-7.13	Measure position of all monuments	17AJ00	18AJ00	2	1	0		
21-7.14	Measure shim pack height	21AJ00	21AJ00	1	1	0		
21-7.15	remove puck locating rings & install all nose s	22AJ00	24AJ00	3	1	0		
21-7.16	"Lightly" tack weld nose flex shims	25AJ00	25AJ00	1	1	0		
21-7.17	remove "C" coil & place it on a separate fixtur	28AJ00	28AJ00	1	1	0		
21-7.18	Recheck part alignment & weld all Type-B flex s	29AJ00	31AJ00	3	1	0		
21-7.19	After welding "B" coil nose shims recheck align	01AK00	01AK00	1	1	0		
21-7.20	Back office assessment of part after weld	04AK00	05AK00	2	1	0		
21-7.21	Measure "C" fiducials	04AK00	04AK00	1	1	1		
21-7.22	Weld all Type-C (A-flange) flex shims plasma sid	06AK00	07AK00	2	1	0		
21-7.23	After welding determine metrology acceptance	08AK00	08AK00	1	1	0		
21-7.24	Back office assessment	11AK00	12AK00	2	1	0		
21-7.25	Remove alumina shims for alignment mating coil	11AK00	08AK00	0	1	1		
21-7.07	Place unfilled shim bags in wing areas	11AK00	11AK00	1	1	1		
21-7.26	Lower mating "C" coil into position.	13AK00	13AK00	1	1	0		
21-7.261	alignment "C" coil tooling balls	14AK00	14AK00	1	1	0		
21-7.27	position coil accurately in x, y, & z directio	15AK00	15AK00	1	1	0		
21-7.28	Install alumina shims, studs, & "wiggle"	18AK00	18AK00	1	1	0		
21-7.29	Torque 50% of final value.	19AK00	19AK00	1	1	0		
21-7.30	Measure position of all monuments	20AK00	20AK00	1	1	0		
21-7.301	Fill paper, & waxine lead sheath, back office	21AK00	22AK00	2	1	0		
21-7.302	Install new shims & Fuji paper, Lower & reposit	25AK00	27AK00	3	1	0		
21-7.303	Install shims without Fuji paper, studs & torqu	28AK00	28AK00	2	1	0		
21-7.31	Adjust shims locally. Re-torque all studs 50%.	02SE00	02SE00	2	1	0		
21-7.32	Install bushing. Replace nut & tighten back 50%	04SE00	08SE00	3	1	0		
21-7.33	After super bolt tightening, measure position	08SE00	10SE00	2	1	0		
21-7.34	Tighten all bolts final torque.	11SE00	11SE00	1	1	0		
21-7.35	After tightening hardware, measure position of monu	12SE00	12SE00	1	1	0		
21-7.36	Weld A/B nose region soldered side	13SE00	17SE00	3	1	0		
21-7.37	Measure positions of all monuments	18SE00	18SE00	1	1	0		
21-7.38	Back office of above results & INSTALL wing supp	18SE00	22SE00	2	1	0		
21-7.39	Fill all loose bushings with Stycast 2850FT	21SE00	24SE00	2	1	0		
<b>Stycast shim gaps &amp; final measurements</b>								
21-8.01	Fill all wing bidders & cure	26SE00	26SE00	2	1	0		
21-8.02	Inject stycast in all shim spaces	28SE00	30SE00	2	1	0		
21-8.03	Complete local service & interface details	01OC00	14OC00	10	1	0		
21-8.04	Measure tooling balls on all coils.	15OC00	16OC00	2	1	0		
21-8.05	Install & identify three primary fiducials	17OC00	20OC00	2	1	0		
21-8.06	Scan "B" flange Type-C coil & identifying base	21OC00	22OC00	1	1	0		
21-8.10	Measure bolt length on all tension fasteners	24OC00	24OC00	1	1	0		
21-8.11	Perform Electrical Megger test on each coil	27OC00	28OC00	2	1	0		
21-8.12	Mark part for identification	29OC00	29OC00	1	1	0		
21-8.13	Install IR support beams	29OC00	30OC00	2	1	0		
21-8.14	Remove from stand & measure weight of completed	31OC00	31OC00	1	1	0		
21-8.15	Move to holding area.	03OV00	04OV00	2	1	0		
21-8.16	Complete 1st MCHP Assy (Sta 2)	04OV00	04OV00	1	1	0		
21-8.17	Lift upper wedge & reinstall & groud at Assembly	05OV00	18OV00	10	1	0		
<b>Station 3 MC subassy A383C3</b>								
<b>A-B MC Assembly</b>								
23-6.01	Lower Type-A modular coil onto jacks	02AJ00	07AJ00	3	1	40		
23-6.02	Mark nose shim locations & puck locations.	08AJ00	07AJ00	0	1	40		
23-6.03	Place initial set of alumina shims (4-8) on Type	08AJ00	08AJ00	1	1	40		
23-6.05	Lower mating "B" coil into position.	09AJ00	09AJ00	1	1	40		
23-6.051	Perform alignment "B" coil tooling balls	10AJ00	10AJ00	1	1	40		
23-6.06	Install jack screws & dial indicators	11AJ00	12AJ00	1	1	40		
23-6.07	Position coil within ±.002" normal plane	14AJ00	14AJ00	1	1	40		
23-6.08	Install remaining alumina coated shims, studs	15AJ00	15AJ00	1	1	40		
23-6.09	torque 50% of final value & recheck.	16AJ00	16AJ00	1	1	40		
23-6.10	Measure position of all monuments	17AJ00	18AJ00	2	1	40		
23-6.11	Measure shim pack height	21AJ00	22AJ00	2	1	40		
23-6.12	Remove puck locating rings & install all nose s	23AJ00	25AJ00	3	1	40		
23-6.13	"Lightly" tack weld nose flex shims "A", & "B"	28AJ00	28AJ00	1	1	40		
23-6.14	Unfasten bolts & remove "B" coil place it on sep	29AJ00	29AJ00	1	1	40		
23-6.15	Recheck part alignment of "A" coil	30AJ00	31AJ00	2	1	40		
23-6.151	Weld all Type-A flex shims plasma side	04AK00	04AK00	2	1	40		
23-6.16	recheck alignment	05AK00	05AK00	1	1	40		
23-6.17	Back office assessment of part after weld	06AK00	07AK00	2	1	40		
23-6.18	Measure "B" fiducials estab coord sys	06AK00	06AK00	1	1	41		
23-6.19	Weld all Type-B (A-flange) flex shims plasma sid	08AK00	11AK00	2	1	40		
23-6.20	Recheck part metrology acceptance criterion.	12AK00	12AK00	1	1	40		
23-6.21	Back office assessment of part after weld	13AK00	14AK00	2	1	40		
23-6.22	Remove alumina shims as necessary	13AK00	12AK00	0	1	41		
23-6.04	Place unfilled shim bags in wing areas	13AK00	13AK00	1	1	41		
23-6.23	Lower mating "B" coil into position.	15AK00	15AK00	1	1	40		
23-6.231	Perform alignment "B" coil tooling balls	16AK00	16AK00	1	1	40		
23-6.24	"B" coil, position coil accurately in x, y, & z	19AK00	19AK00	1	1	40		
23-6.25	Install alumina shims, studs, supernuts, wiggle 1	20AK00	20AK00	1	1	40		
23-6.26	Torque 50% of final value.	21AK00	21AK00	1	1	40		
23-6.27	Measure position of all monuments	22AK00	25AK00	2	1	40		
23-6.28	Adjust shims locally. Re-torque all studs 50%.	26AK00	28AK00	3	1	40		
23-6.29	Install bushing. Replace nut & tighten back 50%	29AK00	03SE00	3	1	40		
23-6.30	After super bolt tightening, measure position	04SE00	04SE00	1	1	4		



Activity ID	Activity Description	Forecast Start	Forecast Finish	Org	Shfts	Total Pkts
23-7.16	"Lightly" tack weld nose flex shims	10DEC09	10DEC09		1	0
23-7.17	remove "C" coil & place it on a separate fixture	10DEC09	10DEC09		1	0
23-7.18	Recheck part alignment & weld all Type-B flex s	20DEC09	02JAN09		3	0
23-7.19	After welding "B" coil nose shims recheck align	05JAN09	05JAN09		1	0
23-7.20	Back office assessment of part after weld	06JAN09	07JAN09		2	0
23-7.21	Measure "C" fiducials	06JAN09	06JAN09		1	1
23-7.22	Weld all Type-C (A-flange) flex shims plasma sid	08JAN09	09JAN09		2	0
23-7.23	After welding determine metrology acceptance	12JAN09	12JAN09		1	0
23-7.24	Time for a back office assessment	13JAN09	14JAN09		2	0
23-7.25	Remove alumina shims for alignment mating coil	15JAN09	14JAN09		0	1
23-7.26	Lower mating "C" coil into position.	15JAN09	15JAN09		1	0
23-7.27	Place unfilled shim bags in wing areas	15JAN09	15JAN09		1	0
23-7.28	alignment "C" coil tooling balls	19JAN09	19JAN09		1	0
23-7.27	position coil accurately in x, y, & z directio	20JAN09	20JAN09		1	0
23-7.28	install alumina shims, studs, & "wiggie"	21JAN09	21JAN09		1	0
23-7.29	Torque50% of final value.	22JAN09	22JAN09		1	0
23-7.30	Measure position of all monuments	23JAN09	26JAN09		2	0
23-7.31	Adjust shims locally. Re-torque all studs50%.	27JAN09	28JAN09		2	0
23-7.32	Install bushing. Replace nut & tighten back50%	29JAN09	02FEB09		3	0
23-7.33	After super bolt tightening, measure position	03FEB09	03FEB09		1	0
23-7.34	Tighten all bolts to final torque.	04FEB09	04FEB09		1	0
23-7.35	After tightening hardware, measure position of monu	05FEB09	05FEB09		1	0
23-7.36	Weld B / C nose region solenoid side	09FEB09	10FEB09		3	0
23-7.37	Measure positions of all monuments	11FEB09	11FEB09		1	0
23-7.38	Back office of above results & INSTALL wing supp	12FEB09	13FEB09		2	0
23-7.39	Fill all loose bushings with Sycast 2850FT	16FEB09	17FEB09		2	0
<b>Stycast shim gaps &amp; final measurements</b>						
23-8.01	Fill all wing bladders & cure	18FEB09	19FEB09		2	0
23-8.02	Inject stycast in all shim spaces	20FEB09	23FEB09		2	0
23-10.0	Complete local service & surface details	24FEB09	08MAR09		10	0
23-11.01	Measure tooling balls on all coils.	10MAR09	11MAR09		2	0
23-11.02	Install or identify three primary fiducials	12MAR09	13MAR09		2	0
23-11.03	Scan "B" flange Type-C coil & interfacing base	16MAR09	18MAR09		3	0
23-11.04	Measure bolt length on all tension fasteners	19MAR09	19MAR09		1	0
23-11.05	Perform Electrical Megger test on each coil	20MAR09	23MAR09		2	0
23-11.06	Mark part for identification	24MAR09	23MAR09		0	1
23-11.07	Install lift support beams	24MAR09	25MAR09		2	0
23-11.08	Remove from stand & measure weight of completed	26MAR09	26MAR09		1	0
23-11.09	Move to holding area.	27MAR09	28MAR09		2	0
23-11.09M	2 Complete 3rd MCHP Assy (Sta.2)		28MAR09		0	1
23-11.10	Lift upper wedge & reinstall & grout at Assembly	31MAR09	13APR09		10	0
<b>Station 2 MC subassy A6B9C6</b>						
<b>A-B MC Assembly</b>						
26-6.01	Lower Type-A modular coil onto jacks	14APR09	15APR09		3	0
26-6.02	Mark nose shim locations & puck locations.	17APR09	15APR09		0	1
26-6.03	Place initial set alumina shims (4#) on Type	17APR09	17APR09		1	0
26-6.04	Lower mating "B" coil into position.	20APR09	20APR09		1	0
26-6.05	Perform alignment "B" coil tooling balls	21APR09	21APR09		1	0
26-6.06	Install jack screws & dial indicators	22APR09	22APR09		1	0
26-6.07	Position coil within ±.002" normal plane	23APR09	23APR09		1	0
26-6.08	Install remaining alumina coated shims, studs, &	24APR09	24APR09		1	0
26-6.09	torque50% of final value & recheck.	27APR09	27APR09		1	0
26-6.10	Measure position of all monuments	28APR09	29APR09		2	0
26-6.11	Measure shim puck height	30APR09	01MAY09		2	0
26-6.12	Remove puck locating rings & install all nose s	04MAY09	04MAY09		1	0
26-6.13	"Lightly" tack weld nose flex shims, "A", & "B"	07MAY09	07MAY09		1	0
26-6.14	Unfasten bolts & remove "B" coil place it on sep	08MAY09	08MAY09		1	0
26-6.15	Recheck part alignment of "A" coil	11MAY09	12MAY09		2	0
26-6.151	Weld all Type-A flex shims plasma side	13MAY09	14MAY09		2	0
26-6.16	recheck alignment	15MAY09	15MAY09		1	0
26-6.17	Back office assessment of part after weld	18MAY09	19MAY09		2	0
26-6.18	Measure "B" fiducials estab coord sys	18MAY09	18MAY09		1	1
26-6.19	Weld all Type-B (A-flange) flex shims plasma sid	20MAY09	21MAY09		2	0
26-6.20	Recheck part metrology acceptance criteria.	22MAY09	22MAY09		1	0
26-6.21	Back office assessment of part after weld	25MAY09	27MAY09		2	0
26-6.22	Remove alumina shims as necessary	28MAY09	23MAY09		0	1
26-6.24	Place unfilled shim bags in wing areas	29MAY09	29MAY09		1	0
26-6.23	Lower mating "B" coil into position.	29MAY09	29MAY09		1	0
26-6.231	Perform alignment "B" coil tooling balls	29MAY09	29MAY09		1	0
26-6.24	"B" coil, position coil accurately in x, y, &	01JUN09	01JUN09		1	0
26-6.25	install alumina shims, studs, supernuts, wiggle t	02JUN09	02JUN09		1	0
26-6.26	Torque50% of final value.	03JUN09	03JUN09		1	0
26-6.27	Measure position of all monuments	04JUN09	05JUN09		2	0
26-6.28	Adjust shims locally. Re-torque all studs50%.	06JUN09	10JUN09		3	0
26-6.29	Install bushing. Replace nut & tighten back 50%	11JUN09	15JUN09		3	0
26-6.30	After super bolt tightening, measure position	16JUN09	16JUN09		1	0
26-6.31	Tighten all bolts final torque.	17JUN09	17JUN09		1	0
26-6.32	After tightening hardware, measure position	18JUN09	19JUN09		2	0
26-6.33	Weld A / B nose region solenoid side	22JUN09	24JUN09		3	0
26-6.34	Measure positions of all monuments	25JUN09	25JUN09		1	0
26-6.35	Review with Back Office, INSTALL wing supports	26JUN09	29JUN09		2	0
26-6.36	Identify, a set of monuments moved less than 0	30JUN09	29JUN09		0	1
26-6.37	Fill all loose bushings with Sycast 2850FT	30JUN09	01JUL09		2	0
26-6.38	Scan "B" flange (datum "E") of "B" coil.	02JUL09	02JUL09		1	0
26-6.39	define all BC flange shim thickness.	06JUL09	06JUL09		1	0
<b>AD-C MC Assembly</b>						
26-7.01	lift (A-B) coil, along with fixture, onto anot	07JUL09	09JUL09		3	0
26-7.02	Select a subset of monuments for initial alignm	10JUL09	10JUL09		1	0
26-7.03	Align set of monuments selected in 7.02	13JUL09	13JUL09		1	0
26-7.04	Establish a set of global monuments	14JUL09	14JUL09		1	0
26-7.05	Mark nose shim locations & puck locations.	15JUL09	15JUL09		1	0
26-7.06	Place initial set alumina shims (4#) on Type-B	15JUL09	15JUL09		0	1
26-7.08	Lower mating "C" coil into position.	16JUL09	16JUL09		1	0
26-7.081	Perform alignment "C" coil tooling balls	17JUL09	17JUL09		1	0
26-7.09	Install jack screws & dial indicators	20JUL09	20JUL09		1	0
26-7.10	Position coil within ±.002"	21JUL09	21JUL09		1	0
26-7.11	Install alumina coated shims studs, & "wiggie"	22JUL09	22JUL09		1	0
26-7.12	Torque50% of final value.	23JUL09	23JUL09		1	0
26-7.13	Measure position of all monuments	24JUL09	27JUL09		2	0
26-7.14	Measure shim puck height	28JUL09	28JUL09		1	0
26-7.15	remove puck locating rings & install all nose s	29JUL09	31JUL09		3	0
26-7.16	"Lightly" tack weld nose flex shims	03AUG09	03AUG09		1	0
26-7.17	remove "C" coil & place it on a separate fixtur	04AUG09	04AUG09		1	0
26-7.18	Recheck part alignment & weld all Type-B flex s	05AUG09	07AUG09		3	0
26-7.19	After welding "B" coil nose shims recheck align	10AUG09	10AUG09		1	0
26-7.20	Back office assessment of part after weld	11AUG09	12AUG09		2	0
26-7.21	Measure "C" fiducials	11AUG09	11AUG09		1	1
26-7.22	Weld all Type-C (A-flange) flex shims plasma sid	13AUG09	14AUG09		2	0
26-7.23	After welding determine metrology acceptance	17AUG09	17AUG09		1	0
26-7.24	Back office assessment	18AUG09	19AUG09		2	0
26-7.25	Remove alumina shims for alignment mating coil	20AUG09	19AUG09		0	1
26-7.27	Place unfilled shim bags in wing areas	20AUG09	20AUG09		1	0
26-7.26	Lower mating "C" coil into position.	21AUG09	21AUG09		1	0
26-7.281	alignment "C" coil tooling balls	24AUG09	24AUG09		1	0
26-7.27	position coil accurately in x, y, & z directio	25AUG09	25AUG09		1	0
26-7.28	install alumina shims, studs, & "wiggie"	26AUG09	26AUG09		1	0
26-7.29	Torque50% of final value.	27AUG09	27AUG09		1	0
26-7.30	Measure position of all monuments	28AUG09	31AUG09		2	0
26-7.31	Adjust shims locally. Re-torque all studs50%.	01SEP09	02SEP09		2	0
26-7.32	Install bushing. Replace nut & tighten back50%	03SEP09	08SEP09		3	0
26-7.33	After super bolt tightening, measure position	09SEP09	09SEP09		1	0
26-7.34	Tighten all bolts to final torque.	10SEP09	10SEP09		1	0
26-7.35	After tightening hardware, measure position of monu	11SEP09	11SEP09		1	0
26-7.36	Weld B / C nose region solenoid side	14SEP09	16SEP09		3	0
26-7.37	Measure positions of all monuments	17SEP09	17SEP09		1	0
26-7.38	Back office of above results & INSTALL wing supp	18SEP09	21SEP09		2	0
26-7.39	Fill all loose bushings with Sycast 2850FT	22SEP09	23SEP09		2	0
<b>Stycast shim gaps &amp; final measurements</b>						
26-8.01	Fill all wing bladders & cure	24SEP09	25SEP09		2	0
26-8.02	Inject stycast in all shim spaces	26SEP09	29SEP09		2	0
26-10.0	Complete local service & surface details	30SEP09	13OCT09		10	0
26-11.01	Measure tooling balls on all coils.	14OCT09	15OCT09		2	0
26-11.02	Install or identify three primary fiducials	16OCT09	19OCT09		2	0
26-11.03	Scan "B" flange Type-C coil & interfacing base	20OCT09	22OCT09		3	0
26-11.04	Measure bolt length on all tension fasteners	23OCT09	23OCT09		1	0
26-11.05	Perform Electrical Megger test on each coil	26OCT09	27OCT09		2	0
26-11.06	Mark part for identification	28OCT09	27OCT09		0	1
26-11.07	Install lift support beams	28OCT09	29OCT09		2	0
26-11.08	Remove from stand & measure weight of completed	30OCT09	30OCT09		1	0
26-11.09	Move to holding area.	09NOV09	09NOV09		2	0
26MMLE	complete A6B9C6		09NOV09		0	1

