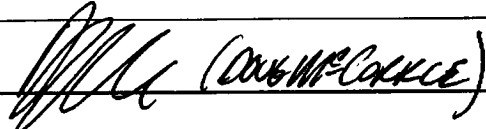


<i>NCSX RFD</i> <i>Part II</i>	Number: NCSX-RFD-12-003	RFD Description: VVSA Tube Clip Thickness
Initiator: Doug McCorkle		Organization: Major Tool
List of Impacted Documents: SE120-005		
Cost Impact: (If none, so state) None		
Schedule Impact: (If none, so state) None		
Impact on Interfaces with Other WBS Elements/Items: (If none, so state) None		
<p>Full Description of the Deviation Requested: (Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.)</p> <p>JUSTIFICATION: Please look at drawing SE120-005, sheet 2, zone E2. Detail 39 (Tube Clip) is dimensioned as 28 ga and references a tolerance of (.020-.010). The parts list on sheet 1 specifies material grade UNS NO6625. Product Specification NCSX CSPEC-121-02-03 3.3.2.1 requires sheet, strip, and plate to conform to ASTM B443. ASTM B443 does not provide a thickness tolerance for plate less than 0.018-0.025" within the specification. With this in mind, we are moving forward with the plan of using material in the range of 0.010-0.020" for the Tube Clips.</p> <p>DEVIATION REQUEST: Change SE120-005, sheet 2, zone E2 detail 39 (Tube Clip) thickness tolerance to .008"-.025"</p>		
Attachments:		
Initiator Signature:  (Doug McCorkle) Date: 29 MAR 05		