

Bob Simmons

From: Thomas G. Brown
Sent: Thursday, November 01, 2007 5:06 PM
To: Phil Heitzenroeder; Bob Simmons; Michael E. Viola; Michael R. Kalish; Robert A. Ellis; James L. Anderson; Hutch Neilson; Ronald L. Strykowski; Erik D. Perry; Steve Raftopoulos
Subject: Updated sequence plan
Attachments: AssySeqPlan_R9.3.xls



AssySeqPlan_R9.3.
xls (11 MB)

The attached sequence plan (Rev 9.3) contains Bob Ellis's final dimensional control inputs for Station 2 (1st article and production) and Station 3. His inputs are highlighted in red.

I will be tweaking Station 6 to reinstall the block test on the support fixtures. This activity was in an earlier sequence plan but was taken out in later ones with the thought that with the levelers on the support stand, performing a block test of the stands would not be necessary. I believe that block test of the support stands may be in Ron's schedule but right now it is not in the sequence plans. Currently there is only deflection block test of the test cell floor. Tweaking Station 6 will be done in Rev 9.4.

My plan is to go to Revision 10 with an updated of Station 5 with the full inputs of the trim coils. I have a place holder for the initial coil located at the lower port 12 and the installation of the full complement of trim coils after the port boots are installed.

Rev 11 will include a full update of Station 6.

Tom